DECEMBER - 1945

# BCtrical Contracting

HE MAGAZINE OF ELECTRICAL CONSTRUCTION & MAINTENANCE







Arc-quenching construction in 2, 3 and 4 Pole, 30, 60 and 100 Ampere Safety Switches. KETCHED above is the switch block from a Murray Single Throw, Fusible. Type D, Safety Switch. In the circle is the outstanding feature — the double break blade and are quenching chamber.

Each blade is provided with a double break—the arc is broken into two parts. The burning is greatly reduced by this feature. Whatever arc is formed at each of the two breaks is drawn into a narrow slot in the mounting base where it is lengthened-out and cooled—the effects co-acting to guench the arc almost instantly.

This are-quenching construction coupled with those Murray Switch characteristics as ample wiring room, properly placed knockouts, good-looking cabinets, assure the electrician the satisfaction that comes from a first-class installation. Metropolitan Device Corporation, Brooklyn, New York.

Murray

SAFETY SWITCHES

THERE ARE MURRAY JOBBERS EVERYWHERE

EXTRICAL CONTRACTING. Published monthly, price 25 cents a copy. Vol. 44, No. 12. Allow at least ten days for change of address. RETURN POSTAGE CHARGED. Publication Office, 99-129 N. Broadway, Albany 1, N. Y. All communications about subscriptions should be addressed to the Director of Circulation Contracting, 350 West 42nd St., New York 18, N. Y. Subscription Rates—U. S. A. and Latin American Republics, \$2.00 a year, \$3.00 for two years, \$4.00 for three years. Great Britain and British Possessions, 18 shillings for one year, 36.00 for three years. Great Britain and British Possessions, 18 shillings for one year, 36.00 for three years. Please indicate position and company connection on all subscription orders. Entered as second-class latter August 25, 1936, at Post Office, Albany, N. Y. under the Act of March 3, 1879. Printed in U. S. Copyright 1945 by McGraw-Hill Publishing Company. Cable address: "McGraw-Hill, New York." Member A. B. P. Member A. B. C.



APPLETON

CONDUIT FITTINGS . OUTLET AND SWITCH BOXES . EXPLOSION-PROOF FITTINGS . REELITES

# **Electrical Contracting**

With which is consolidated The Electropist and Electrical Record

Catablished 1001

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#### DISTRICT MANAGERS

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A practical technical and management journal for electrical contractors, inspector, engineers and motor its, covering engineering, matter and management, in the field of electrical construction and maintenance.

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# Buy From Sighta

SEE WHAT'S AVAILABLE! EXPERIMENT WITH VARIOUS ARRANGEMENTS! MAKE COMPARISONS! BUILD SOLUTIONS! THAT'S THE SIMPLE, IDEA-STIMULATING PROCEDURE WHEN YOU USE ALLIS-CHALMERS' "UNIT SUB BUILDER" SET TO HELP YOU SOLVE YOUR POWER DISTRIBUTION PROBLEMS.

VISUAL PLANNING of your power distribution needs is simple, practical, fast—when you use Allis-Chalmers' "Unit Sub Builder" Set.

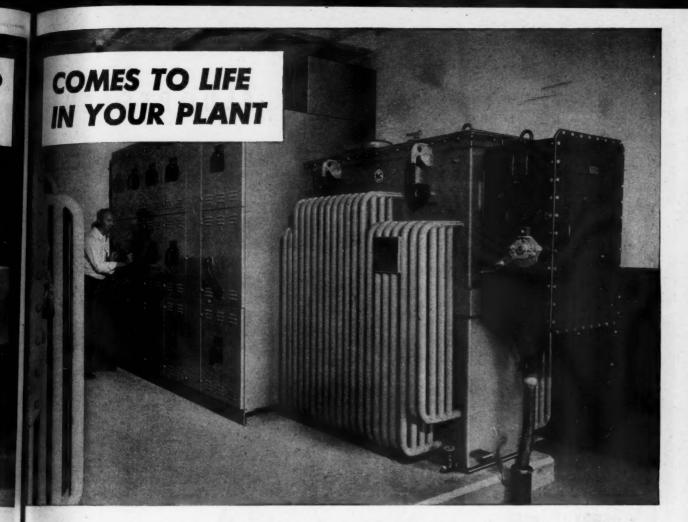
With accurate scale models of A-C Prefabricated Load Center Unit Substation apparatus, you see what's available, experiment with various arrangements, make comparisons, build solutions . . . right on the top of your desk!

What's more important: A-C models — accurately scaled 1/2 inch to 1 foot — protect you against costly power distribution mistakes by letting you see what you are getting in terms of dimensions, characteristics, appearance. You make sure that the substation you select is the right one for

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Mrg. Co.

Electric



# tand Buy Right!

your needs. You pre-test your load center unit sub ideas. For the last word in visualization, you can have a floor plan of your factory drawn to the same scale as the models. You can build up your unit substation right where it will stand. All of the elements making up Allis-Chalmers unit sub equipment are contained — in miniature — in the model kit in addition, there's a handy "Unit Sub Slide Rule" to simplify breaker calculation, and a valuable "Unit Sub Check list" to give you the added planning safety of a double check.

JS

This complete and proven service is yours with no obligation. To see for yourself how the models, check list, and slide rule can help you in the correct planning of your power distribution system, call your nearby Allis-Chalmers district office.

An A-C field engineer will bring the models, together with the handy slide rule and check list to your office for a showing. There's no obligation, of course, Allis-Chalmers Mrg. Co., MILWAUKEE 1, WISCONSIN.

A 1948

-with

### ALLIS-CHALMERS

Unit Sub Builder Set

HEAR THE BOSTON SYMPHONY: Every Saturday Evening, American Broadcasting Co.

2CO FLUORESCENT LAMP & STARTER \* TESTS ALL STANDARD SIZE LAMPS Here it is—the tester you've been waiting for. The instru-ment that can test all standard \* EVERY CONTRACTOR size lamps, eliminating gue work in determining the open ing ability of fluorescent lam and starters. In the brief spa ELECTRICIAN, AND MAINTENANCE MAN and starters. In the brief space of a minute you or your customers can test: 14 watt—15" length; 15 watt—18" length; 20 watt—24" length; 30 watt—36" length; 40 watt—48" length. Anyone can operate the Compco tests... it does the job quickly and accountably. accurately. \* HANDY COUNTER \* TESTS STARTERS SIZE 51/2" x 11" Starter socket on the same instrument board enables you or your customers to test FS-2 for 14, 15, 20 watt lamps, FS-4 for 30 and 40 watt lamps, and "No-Blink" Starters. FOR FLUORESCENT LAMPS AND STARTERS COMPLETELY CONTAINED

Manufactured By
COMMERCIAL METAL
PRODUCTS COMPANY

2251 W. St. Paul Ave., Chicago 47, Illinois

SOLD EXCLUSIVELY THROUGH WHOLESALE DISTRIBUTORS

Ele



Electrical Contracting, December 1945

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# REPOSERED at less cost than patchwork!

Load-center distribution system supplanting oldtime system step-by-step will pay the full costs of replacement



Unit substations are easy to install; the use of Pyranol\* or dry-type transformer sections, with safety metal-enclosed switchgear, permits them to be located on the factory floor adjacent to the load areas, on balconies, or in basements without requiring a vault.



Where building layout makes it desirable, unit substations are built for installation outdoors.

\*Pyranol is the G-E trade mark (Reg. U. S. Pai. Off.) for askarel, a noninflammable, nonsludging insulating liquid.

Like many older plants of moderate size, this one was saddled with an obsolete power, distribution system. A recent rise in power requirements, necessitating extensive additions to the old system, brought the problem of replacement to a head.

A study by G-E engineers showed the wastefulness of extending the outdated 2-phase system with 5-wire feeders such as originally used. Instead, they suggested a step-by-step plan for converting to load-center power distribution. This conversion plan is paying its own way right from the start.

- 1. The immediate need for extra power is being met with a new G-E load-center unit substation. The customer saved 5 per cent on first cost alone by buying standard three-phase equipment for the expanded main service. The total cost of all the three-phase high-voltage feeders was less than the cost of just the low-voltage two-phase extension, had the need been met by patchwork.
- 2. Later, additional load-center unit substations will be installed, until the old system is entirely supplanted. Savings resulting from the  $2\frac{1}{2}$  to 5 per cent extra efficiency of the three-phase system will amount to \$2000 to \$4000 per year in power costs alone. This will pay off the costs of complete modernization at some 20 per cent per year.

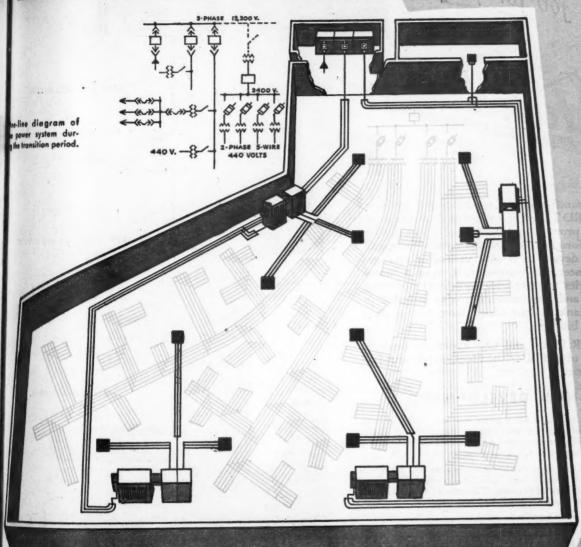
The changeover is being made without production shutdowns during installation of the three-phase system, or in the changeover from the obsolete system. The new system will be safer, and require less servicing time. When completed, the customer will have a power distribution system engineered for growth, whatever the extent of the plant's future power needs.

What does a check-up of your own power distribution system show as to voltage conditions, outages, maintenance costs, and restrictions on plant expansion? Perhaps modernization the load-center way can be planned so as to be fully self-liquidating. Ask your local G-E representative, or write for Bulletin GEA-3758. Apparatus Dept., General Electric Company, Schenectady 5, N. Y.

KEEP ON BUYING BONDS - AND KEEP ALL YOU BUY

Electr

### GROW



New feeders (black) will replace the old feeders (yellow) and establish a simplified, modern distribution system.

GENERAL E ELECTRI





1945



#### SAME STRONG POINTS OF CONSTRUCTION



<sup>to</sup> 2000 hp

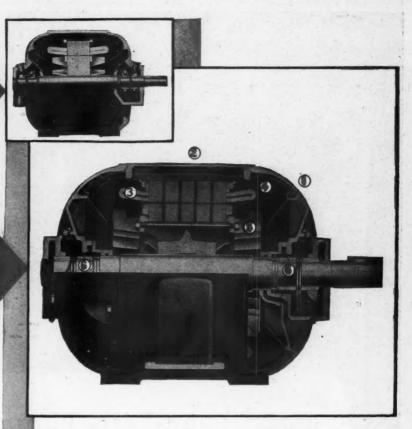
Now all your drives — large and small — can have standard G-E Tri-Clad induction motors with the famous protective features that guard against PHYSICAL DAMAGE, ELECTRICAL BREAKDOWN, OPERATING WEAR AND TEAR.

frictiad, in its wide range of types and sizes (recently increased to 2000 hp), is G.E.'s not widely used (integral-hp) motor. For complete details on ratings, characteristics, and dimensions, write for Bulletin GEA-3580. Apparatus Dept., General Electric Company, Ethenectady 5, N. Y.

HRE'S TODAY'S WIDER	RANGE OF STANDARD SIZES								
Tri-Cled Type K (Low starting current, semalstarting torque)	1 hp to 2000 hp at 1800 rpm								
in-Clad Type KG (Migh starting torque, low starting current)	5 hp to 200 hp at 1800 rpm								
Tri-Cled Type KR INGh sterting torque, Nen slip!	Available to 100 hp in speeds required for high-slip flywheel drive (punch press, etc.)								

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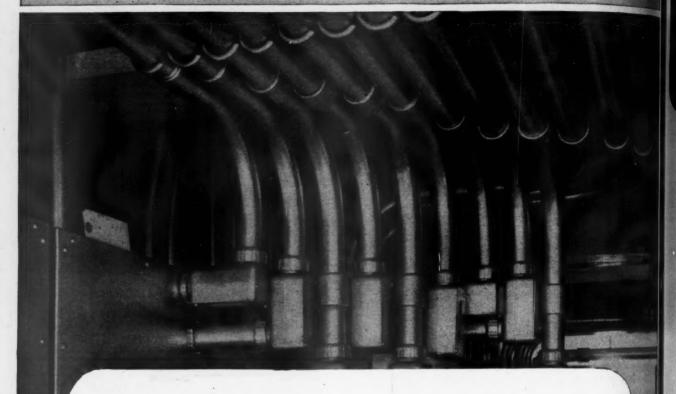
- Cast-iron frame and rigid, cast-iron end shields protect the motor from external blows and accidental abuse.
- 2 Completely enclosed upper portion of frame guards against entry of falling objects and dripping liquids; keeps chips and the like from vital motor parts.
- Windings of Formex\* wire—one of the toughest magnet wires yet developed—resist heat aging, heat shock, and abrasion.
- End windings are coated with Glyptal\* varnish, providing a tough, hard finish that withstands moisture, oil, and abrasion.
- Low-velocity, double-end ventilating system keeps the motor running cool and prolongs insulation life. One-piece, cast-aluminum rotor (used on all but the largest sizes), with integrally cast fans, is practically indestructible.
- Bearings have extra capacity to take heavy shaft loadings from any direction. Lubrication is convenient, its effectiveness well proved.

\*Trade-mark reg. U. S. Pat. Off.

Buy all the BONDS you can - and keep all you buy

750-295-5050

GENERAL B ELECTRIC



#### Smart Long-Term Planning Demands SAFE Wiring Methods

A double responsibility confronts the electrical industry:

- 1. The obligation to replace temporary, unsafe wiring systems, installed according to "must do" emergency ideas, forced on industry by shortages and regula-
- 2. The duty to install only assuredly safe wiring systems in all new con-

Remember this: The only wiring system approved by the National Electrical Code as moisture, vapor, dust and explosion proof in hazardous locations is a standard-threaded rigid con-

With standard-threaded rigid steel conduit, such as Youngstown's Buckeye, again available through distributors, there is no reason not to provide dependable wiring protection.

Wherever there is moisture, or vapor, or excessive vibration, or possibility of corrosion, or accumulating dust and dirt, or danger of crushing or other mechanical injury, specify and use Youngstown Buckeye Conduit.



THE YOUNGSTOWN SHEET AND TUBE COMPANY

YOUNGSTOWN, OHIO

CARBON - ALLOY AND YOLOY STEELS

Youngstown Buckeye Conduit-Pipe and Tub ducts-Sheets-Plates-Electrolytic Tin Flate-C Plate-Bars-Rods-Wire-Nails-Tie Plates and

#### "3C" BULLETIN 5360 NON-REVERSING STARTERS give reliable DC MOTOR PROTECTION

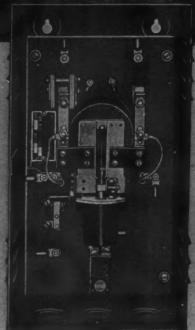
For application to constant speed DC Shunt or Compound Wound DC Motors, or adjustable speed motors under 2 to 1 speed range, where jogging is not required and where starting periods are not more than 5 seconds out of each 80 seconds, this magnetic starter provides the following features:

- 1. Time limit acceleration.
- 2. Ventwound resistor for effective heat dissipation.
- 3. Thermal Overload Relay-manual reset.
- 4. Single Coil operation.
- 5. Blowout and Arc shield on Line Contactor.
- 6. Renewable Forged Copper Contact Tips.
- 7. Arranged for 2 or 3 Wire Pilot devices.
- 8. Enclosed, Wall Mounted.

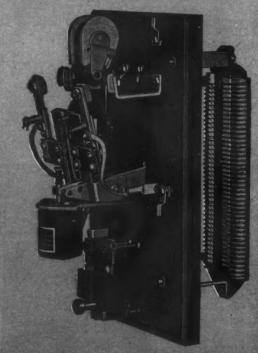
When the "Start" button is momentarily depressed, the operating coil is energized and main line contacts close immediately. Closing of the accelerating contacts is delayed on adjustable pre-determined time interval by a vacuum air dashpot. When accelerating contacts close, starting resistor is by-passed, putting the motor across-the-line.

When the "Stop" button is depressed, gravity and spring action of contacts force both main line and accelerating contacts open quickly without retarding effect from the dashpot.

> Write for descriptive Bulletin 5360. The "3C" line is the ideal line for Distributors to handle



OPEN VIEW



SIDE VIEW OF STARTER



THE CLARK CONTROLLER CO.

1146 EAST 152nd ST., CLEVELAND 10, OHIQ . EVERYTHING UNDER CONTROL



# CRUMBULL RAYMERSION INFRARED OVER

Unfinished boxes enter drying oven (after leaving industrial washer) on way to dip tank or spray booth.

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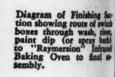
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Showing "Raymersion"
Oven, Control Center and
selective control system in
by (overhead) Trumbul
Flex-A-Power run.

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Electrical

For the finishing section of Trumbuli's Switch Box production line we are using our new "Raymersion" prefabricated infrared Oven . . . just at you can use it in any type of Drying and Baking operation up to 500° F. . . . for work of any size, shape or mass . . . in minimum time, at lowest cast. All oven components come to you ready for easy assembly, with associated Distribution and Circuit Control Apparatus . . . If required, all equipment for a 100% complete installation. Bulletin 500 on request.

THE TRUMBULL ELECTRIC MANUFACTURING CO.

PLAINVILLE, CONNECTICUT

OTHER FACTORIES AT

NORWOOD (CINN.) OHIO- LOS ANGELES-SAN FRANCISCO-SEATTLE



#### 2272 MILES OF ELECTRIC CABLE FOR ONE FIGHTING LADY

NEWS FLASH-JUNE 13, 1945: "The new carrier Franklin D. Roosevelt will contain 2272 miles of electrical cable. She requires the services of 1,500 electricians while being readied for commission"... That's a hint of the Navy's enormous demand for wire and cable, much of it with VINYLITE plastic insulation. Nonfammable, this modern insulation greatly reduces the hazards of fire at 28a. Beyond its high dielectric qualities it resists moisture, oils, abrasion, and most chemicals. Flexible at extremely low temperatures, and

virtually non-aging, VINYLITE plastics provide greatly improved conductor insulation and impervious sheaths for shipboard cable.

But ashore as well as afloat—to the public utility, industrial, automotive, and construction fields, and to aircraft applications—VINYLITE plastic insulation brings new measures of safety and service life. Its dielectric strength permits small diameter construction, and more conductors in existing conduits. It can be made in code colors for instant identification.

Covering the whole range from

portable cords to power cables, you can readily profit from the adoption of VINYLITE plastic insulation. Write Department today for Booklet W-4, "VINYLITE Plastics for Wire and Cable Insulation"—and we shall be glad to give you the names of suppliers.

#### BAKELITE CORPORATION

Unit of

Union Carbide and Carbon Corporation

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30 EAST 42ND ST., NEW YORK 17, N.Y.

# Vinylite Plastics

Electrical Contracting, December 1945



Write FOR YOUR COPY OF THIS VALUABLE CHIMES MERCHANDISING BROADSIDE







Here's the ALL STAR RITTENHOUSE CHIME MERCHANDISING STORY.

RITTENHOUSE-top name in the electric door chime industry—has stepped on the starter! Production of those models which will have the widest and most immediate ready sale because of their design and price appeal is going ahead at full speed. Other models will be made available just as rapidly as maximum production effort permits.

Never before have electric door chime sales prospects reflected such glowing profit opportunities for electrical appliance wholesalers and dealers-in every community. And, timed perfectly to your sales efforts, millions are already seeing the strong, consumer-attracting Rittenhouse advertisements in leading National Magazines-and in big-circulation, key-city Sunday Newspaper Magazines.

In words and pictures, the Rittenhouse Broadside tells the story of a skillfully planned, up-to-the-minute merchandising program to make Rittenhouse Chimes the fastest selling, most profitable and appealing line of electric door chimes ever presented.

Expertly engineered to afford new mechanical features

that make possible undreamed-of tone richness and backed by the hardest hitting sales and advertising set-up in the history of chime merchandising, Rittenhouse gives you everything that makes for record sales and profits.

Send for this Rittenhouse Broadside now. Note the striking beauty of the ten new 1946 models styled by America's famous designer-stylist Norman Bel Geddes Go over the important consumer-appealing Rittenhouse mechanical features. Weigh the sales power of the tremendous circulation, prestige-creating publications Rittenhouse is using to help you sell.

Join the Rittenhouse "Parade of Stars." Write us-TODAY.

See the Rittenhouse Chime Exhibit! NATIONAL HOUSEWARES SHOW

Palmer House, Chicago

December 30th-January 4th



AM

Electi

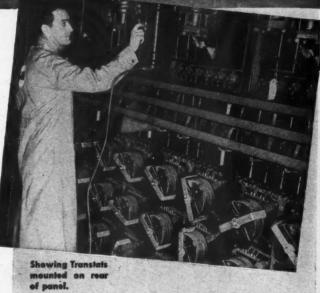
OUSE America's Finest Chime Signals

THE A. E. RITTENHOUSE COMPANY, INC., HONEOYE FALLS, NEW YORK



In Gulf's Research Laboratories, unusual precautions are taken to eliminate variations. For example, fifty-six Transtat A. C. Voltage Regulators maintain required voltages to the heating elements inserted between pipe and insulation to compensate for heat lost. The extreme precision and ruggedness of Transtats results from the unique sidecommutation. The long, cooler running brush rides on a glass-smooth track, providing arcless, stepless control. Bulletin 51-2 gives construction details. Write for it.

AMERICAN TRANSFORMER COMPANY 178 EMMET STREET, NEWARK 5, N. J.



Pioneer Manufacturers of Transformers, Reactors and Rectiflers for Electronics and Power Transmission



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#### Say, Sonnyboy, WHERE KIN I FIND dis RACO?

- Raco is the famous name of All-Steel-Equip's quality line of steel switch boxes and outlet boxes. It's the dependable line, the uniform line, the line that's sold nationally through wholesalers only. Builders, Contractors and Architects the country over prefer Raco products. Here's why:
  - Every product is a precision product no jagged or rough edges, no dirt or grease. Smooth, attractive finish!
  - Raco boxes come neatly packed in protective carton...with index showing number, quantity and finish. Easy to stock, inventory, and identify.
  - All-Steel has been making quality metal products for over 33 years. The Raco line is made with the same care—to the same exacting standards!

Let us tell you more about Raco products . . . write today



DO-21-N-3 3½" dia. DO-16-N-3 4" dia.

Use Raco clamp type boxes to solve many of your connector worries.

DO-21-N-3, 3½" dia. is widely used with non-metallic cable.

DO-30-N, 3½" dia. is the perfect box for use with "BX."

ALL-STEEL-EQUIP COMPANY, INC. 600 Kensington Avenue, Aurora, Illinois



DO-30-N 3½" dia. DO-31-N 4" dia.

RACO · ALL-STEEL · PRO DUCTS
SWITCH BOXES · OUTLET BOXES

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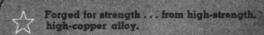


THE STATE SERVICE CONNECTOR

The SERVIT is an outstanding favorite in the Burndy line of electrical connectors. Each Burndy connector is especially engineered for its specific job. Whether it's overhead or underground, indoors or out, Burndy connectors are easy to install ... provide efficient, trouble-free connections. That's why it pays to "connect with Burndy". Literature, or engineering assistance on any connection problem is freely affered on request. Burndy Engineering Co., Inc., 107D, Bruckner Blvd., New York 54, N. Y.

\* Registered Trade-mark

945



High pressure between conductors . . . proper selection of nut and bolt alloys reduces thread friction, increases effective pressure.

Extremely compact . . . a "natural" for taping.

Reusable . . . can be used over and over again; requires no special tools.

Takes more than I conductor size . . . 13 sizes of Servits accommodate wide range of conductors, from #10 to 1000 Mcn.



ILLINOIS PORCELAIN WIREHOLDER INSULATORS

sure HOUSE SERVICE CONNECTIONS..

• When you use Wireholder Insulators with the name "ILLINOIS" you are backing up your work with the right quality for the job.

All corners are rounded to prevent injury. to the insulation of the wires. The screws have deep, sharp threads for easy installation. The screws are fastened into the insulators with non-shrinking metal alloy. The all-steel screws are hot galvanized by a special process to insure a smooth, even coating. Will not cause rust streaks on the sides of buildings. These dry process wireholders are made in sufficient styles and sizes to meet all requirements. Wet process porcelain supplied on special order.

ALL-PORCELAIN **OUTLET BOXES** ILLINOIS SYSTEMS for



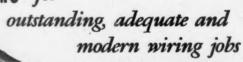


Glazed and unglazed styles conforming to all existing standards of dimensions, spacing, position of knockout holes, and mounting screws, High mechanical and electrical efficiency.



**SWITCH BOXES** 

Insure greater safety in wiring and the elimina-tion of all grounding hazards. Made of the best quality of white porcelain. Metal inserts are placed in two holes of the switch boxes for receiving screws of standard switches, plug outlets, etc. Knockouts for single wires, also for cables. Specify and use them.







KNOBS

Cement coated — extra langth nail—genuine leather washer — code standard. They don't chip when driven in and they do stay in place and have a firm grio. Available in a wide variety of heights, diameters, holes, and grooves.

#### STANDARD TUBES

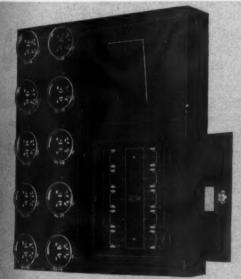
in sizes 1/2 to 48 inches long, 5/16 to 3 inches diameter in following types: unglazed, glazed, split, floor, split floor, headless, curved and, crossover split, and cross over. Diameters all uniform both inside and outside.

ILLINOIS ELECTRIC PORCELAIN COMPANY Macomb, Illinois

Electrica







Wurdack apartment and store building service enfrance switch, fused feeder distribution board, with provision for socket type meters on face of cabinet.

Whether you're wiring a residence, an office building, a school, automobile sales and service agency, industrial plant, hospital, or a theatre-there's a Wurdack Panelboard that meets the most exacting job specifications and Underwriter's requirements.

Wurdack Panelboards afford the distribution system great flexibility and ease of installation, coupled with adequate carrying capacity and safety type, dead front construction.

Panelboards can be supplied with single or double fusing, with either plug or cartridge fuse connections, in addition to 30 amp. tumbler switches. They are supplied in standard catalog designs and special designs tailored to fit the specific requirements of the job.

Send for your copy of the New Wurdack Fusible Panelboard Catalog

WM. WURDACK ELECTRIC MFG. CO.

### 1946 Roll Call!

Specialized testing instruments and equipment.

for rehabilitation, maintenance and special investigations...rugged and dependable...directivestigations...We offer our literature, our reading and simple...We offer our literature specialties personal assistance and our instrument specialties for the solution of your testing problems.



For Insulation Resistance. "Megger" Insulation Testers—Hand driven, Motor and "Super-Meg" and "Meg," "Super-Meg" and Catalog 1685-EC Meg, Midget Types.



For Ground Resistance. "Megger" and "Meg" Catalog 1645-EC Ground Testers.



For Conductor Resistance. "Ducter" Low Resistance Ohmmeters—down to .000001 ohm.

"Megger" Ohmmeters—up to 1000 megohms.

"Megger" Megger" Circuit Testing

Midger "Megger" Circuit Testing

Ohmmeters—0.1-200,000 ohms.

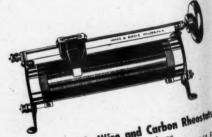
Bulletin 1495-EC



To Measure Speed, Frequency and Rates of Vibration. "Frahm" Vibrating Reed Frequency Bulletin 1770-EC Bulletin 1770-EC Bulletin 1770-EC Bulletin 1770-EC Bulletin 1790-EC Tachometers and Bulletin 1590-EC Vibration Indicators.



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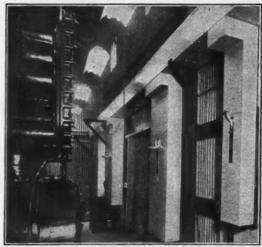
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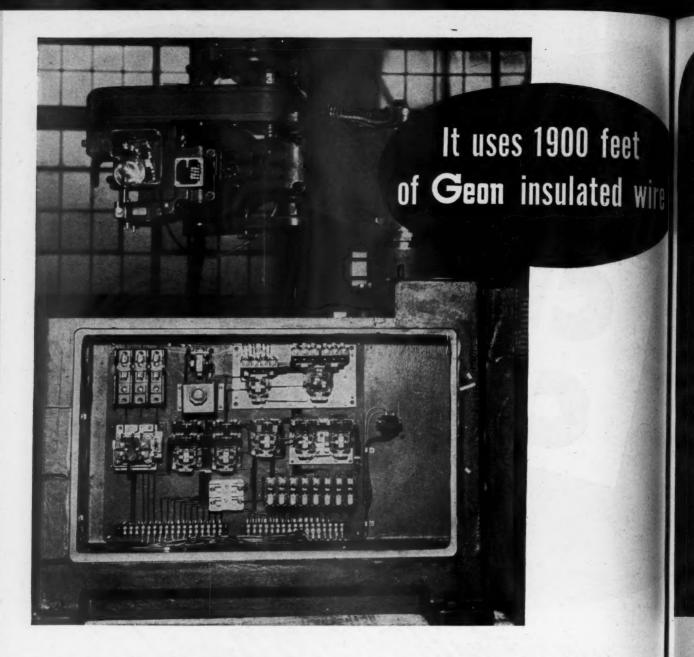


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- 2. Clean contacts, and check for alignment and proper pressure on hinge and break jaws. Apply light coat of sludge-free lubricant.
- 3. Remove and clean fuse contacts with fine sandpaper; check fuse ratings; tighten fuse contacts.
- 4. Clean switch base and in-

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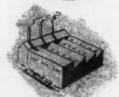
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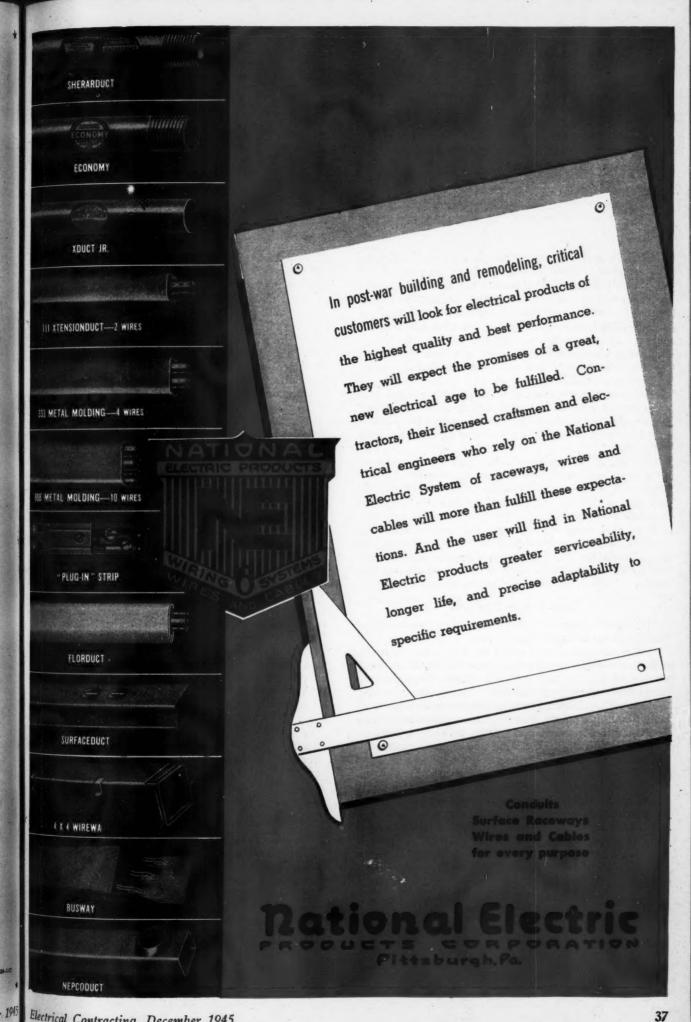
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### **CONTROLLED ATOMS** or CONTROLLED LIVES

VINCE August 6th when the first atomic bomb was released over Hiroshima, the American people have been subjected to a continuous barrage of pronouncements on the use and control of atomic energy. Some of this comment has been strident, and much of it conflicting. A considerable portion of it has been of sincere and constructive excellence.

It has not been easy to separate the wise counsel from the merely noisy, and it is small wonder that the minds of many are troubled and confused.

However, the sheer mass of discussion poured into press and microphone has awakened us all to the gravity of the issue. In terms of any problem on which Americans ever have been called to exercise a judgment-This

Even the dullest now recognizes that atomic weapons hang over modern civilization like the Sword of Damocles, and understands in some measure how fragile and taut is the hair of political balance that holds it suspended.

From this point on, we need the coolest and most carefully considered judgment that can be brought to bear. Discussion highly charged with emotionalism will but increase the tensions both at home and abroad, and render wholly insoluble a delicately intricate problem.

#### What Is The Problem?

The major outlines of that problem now are coming into focus in understandable terms:

1. The scientists have opened up a new and virtually unlimited storehouse of energy, and the engineers have discovered how to turn it into a military explosive incomparably more powerful than any we have known. We know that this energy may also be used to produce heat for useful power, and we suspect that the radio-active substances produced by the process in hitherto unimagined quantity may also have medical, industrial, and other constructive applications.

2. Terrifying as have been the demonstrations of the atomic bomb thus far, we know that they are as nothing in comparison with its potential destructiveness. The explosive force of individual bombs can be increased tremendously, and means for their effective delivery to predetermined targets in wholesale quantity already are at hand. The experts tell us that no practicable means of interception can be devised, and that reprisal in kind probably will be the only answer to an enemy attack with atomic weapons.

3. So far as we can see now, even successful retaliation would be at best an answer of hollow effect. Any two nations each having wholesale stock-piles of bombs could accomplish the practical destruction of each other.

Since a first treacherous blow might well constitute an enormous advantage, a nation actuated by a ruthless urge to conquest or revenge might have the best chance of survival. But since the widest possible dispersal of bombs and launching units would be dictated by the strategy of atomic weapons, it is doubtful that one nation could destroy another without itself suffering destruction. On both sides the major centers of population could be wiped out, and the nation of least concentrated industrialization and commerce would suffer least. However, no one can be sure that the concentrated explosion of as many as 20 thousand atomic bombs would not poison the atmosphere of the world to an extent that would be fatal to great masses of population, not only within the country bombarded, but perhaps in the country which launched them.

4. The problem is further complicated because, so far as we know now, any large-scale commercial use of atomic energy as a power source is more or less inextricably linked to a potential military use. It is true that, if atomic power becomes economically feasible (which is by no means certain for a long time to come), it would require only low-grade concentrates of fissionable material, which would need further elaborate and costly processing before reaching explosive potential But the process of producing such low-grade concertrates constitutes perhaps two-thirds of the industrial effort required to make effective bombs. It follows, then, that if nations were to equip themselves to produce large quantities of low-grade concentrates for power generation, the effort required to develop large-scale bomb production would be materially reduced. Moreover, the maintenance of an effective inspection to police agree ments not to produce bombs might be forbiddingly dificult if atomic power generation were allowed.

5. In addition to the major problem posed by the us of atomic bombs in international war, any nation which produces or possesses such bombs, or the fissionable materials with which they are loaded, faces still at other in the danger of their falling under the control of paranoid elements in its own population.

#### What Are We Going To Do About It?

We face the hard fact that we have produced a weapon capable of destroying whole nations-perhaps even the whole world. Although we were importantly aided in its development by the nationals of other countries, we together with Great Britain and Canada, now must take the initiative in deciding what shall be done with We have only two choices. We can try to keep this weapon as a monopoly of our own, or we can try place it under broad international control.

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#### Can We Keep It To Ourselves?

If we know one certain fact about the atomic bomb, it is that it cannot long be held as a monopoly of those nations which produced it.

If Nazi Germany had succeeded in developing the weapon first, it probably would have attempted to achieve world dominion, with utter destruction as an alternative. Such a course is not within our range of choice. It violates

every principle for which we stand.

Much reckless nonsense has been uttered concerning the inability of other nations to master the scientific, engineering, and industrial problems involved. It is the virtually unanimous opinion of those who worked on the project that several nations today are fully equipped in science, engineering, and industrial organization to produce atomic bombs and to provide the means for launching them. At least one of these nations, Russia, has also access to an ample supply of the necessary raw materials. The only debate is over whether it would take three, or five, or ten years for her to marshal her resources to produce bombs in multiple thousands. Once such an atomic race were on, we have no reason to believe that Russia might not divert more resources to the task than we ourselves should be willing to put into it.

Additional nonsense is talked as to how we might attempt to cope with the problem of living in a world in which mutually suspicious or hostile nations faced each other, with stores of atomic weapons on both sides. We hear talk of dispersing our cities and even of moving underground. No one has seriously reckoned the difficulty or the cost of following such counsel of despair. Still less has anyone appraised the neurotic effect upon men's minds of living by any such preposterous formula, under continuously mounting tension day after day, and

year after year.

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Certainly, if we could find no way to prevent the competitive production of atomic weapons, we should be driven at least to the selective dispersion of our bomb-launching facilities, of certain key industrial establishments, and of our centers of government and governing personnel. We should be forced, also, to change our traditional requirement that only Congress can commit us to active war. We should be forced to organize ourselves as a police or military state, with our scientists regimented and muzzled, with all of us under constant surveillance against the smuggling and planting of time-bombs, and constantly alerted against attack through the air.

Before we commit ourselves to any such intolerable procedure, we should be mad not to explore all possible means for making it unnecessary.

#### The Only Feasible Alternative Is Effective International Control

This cardinal principle has been recognized in the statement of November 15th, issued jointly by President Truman, and Prime Ministers Attlee and King. Their statement frankly concedes that against atomic weapons there can be no adequate military defense, that no nation can command a monopoly of such weapons, that responsibility for eliminating atomic energy as an instrument of war and for devising safeguards over its use for the

advancement of science and other peaceful and humanitarian ends rests upon the civilized nations of the world.

They propose that a commission be set up at once under the United Nations Organization to make recommendations: (a) for extending between all nations the exchange of basic scientific information for peaceful ends, (b) for control of atomic energy to the extent necessary to ensure its use only for peaceful purposes, (c) for the elimination from national armaments of atomic weapons and of all other major weapons adaptable to mass destruction, and (d) for effective safeguards by way of inspection and other means to protect complying states against the hazards of violations and evasions.

Already criticism is leveled at the wording of the statement, at alleged omissions, at the wisdom of choosing the United Nations Organization as the medium through which to seek agreement in view of the weak-

nesses of the UNO Charter.

None of these issues should be crucially important. What matters is that an invitation has been issued in good faith for the nations of the world to meet and decide upon means for assuring the elimination of weapons, the existence of which no one can afford to tolerate.

The decision cannot be other than international; it will require the best thought of the best brains the world can muster. The smaller nations have an equal stake with the large, and from them may well come the most fruitful suggestions. But Russia now holds the key to the success or failure of our proposal. If she accepts our

invitation, no other nation will refuse.

Alternatively, there will be an international armament race paced by atomic weapons. It will mean an end of free science, a severe policing and regimentation of international travel and trade, and innumerable restrictions upon those individual freedoms which we have just fought so desperately to preserve. This is the dismal prospect if we fail to arrive at a genuinely international accord on the control of atomic energy. But even this interval would promise to last only for an uneasy period, until someone started pressing the push-buttons on the panel-boards of extinction.

The only permanent solution lies in finding means to eliminate war itself. That we cannot hope to achieve overnight, but we can, and do hope that the nations will now agree to eliminate atomic weapons and their radio-

active by-products as instruments of war.

If they do that, we can move forward more surely to the constructive development of the incalculably valuable resources that science has newly opened to our use. And, we can hope also for a progressive improvement in international understanding.

Unless the nations can reach agreement on this paramount issue of atomic energy, it is difficult to conceive of

any vital issue on which they might agree.

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## DECEMBER . . . . at a Glance

The cover picture this month illustrates an insulation test set-up on a large Westinghouse motor, symbolic of the vast job of industrial reconversion in progress throughout American industry. Speeding industrial reconversion is still one of the top most jobs in the electrical industry.

pany, close tolerances and automatic operation were developed with relatively simple vacuum tube control units. The methods applied can be adapted to many industrial operations. You will find the story "Tolerance Control Through Electronic Timers" on page 62.

NECA's first postwar meeting in Cleveland last month previewed many strong and sound plans for meeting problems in the days ahead. Particularly important were the programs which are being developed around cooperation of labor and sound public relations for the electrical construction industry. And a constantly recurring theme throughout the meeting was a new realization of the importance of contractor leadership in the aftairs of the electrical industry. In this issue we are presenting a complete report of the Cleveland meeting, together with abstracts from some of the important and significant papers. The story begins on page 45.

Slimlines, the new, long, narrow fluorescent lamps, are due to make history in lighting. The first largescale application of slimline lamps in a modern commercial installation has just been completed in St. Louis. You will find the story on page 57. It has been described in considerable detail beause it is not only an unusual application of lighting techniques, but typical of a kind of functional lighting that will find its way into many commercial establishments in the coming months. And it's clearly typical of the kind of lighting market that lies ahead.



Electronic controls need not be elaborate or complicated to be useful. In a Chicago bearing com-

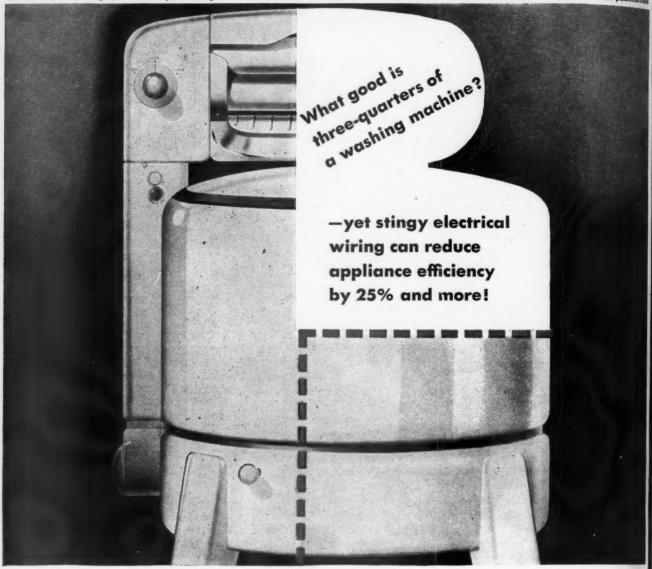
Among the outstanding papers presented at the NECA meeting in Cleveland was George Andrae's discussion of the 1946 National Electrical Code. While present predictions indicate late 1946 as the earliest we can expert to see the new revision, the changes contemplated are of prime importance to everyone concerned with electrical installations. Andrae's preview, "What's in the 46 Code" will be found on page 54.



This month we begin another series of articles in the Industrial Electrification section. The subject is high frequency heating. The author is Dr. H. B. Osborne, Jr., Director of Research of the Ohio Crankshaft Company, Cleveland, Ohio. This article explores the fundamental principles and theory of high frequency heating. Both induction and dielectric heating promise to play an increasingly important part in industrial processing. This series of articles gives a sound knowledge of the fundamentals and the practical application of these processes for electrical men.



Much of the maintenance problem on commutators revolves around proper brush tension. On page 71, D. E. Stafford of the National Electrical Coil Company in Columbus, Ohio describes how to set up proper spring compression for different brush materials. A good know-how article.



Anywhere from 25% to 50%! That's what you can lose in service from appliances when electrical wiring is inadequate.

Have you checked up on the wiring for your postwar electrified home? Will it carry electric range, refrigerator, laundry equipment, garbage disposer, exhaust fan? How about the many other appliances—plus, perhaps, advanced heating, air-conditioning and, of course, television?

Plan your wiring now to get all the service you pay for in these living comforts. Make sure wiring is at least equal to future needs.

Business Executives! The same goes for your postwar plans. Don't limit production

with out-of-date wiring. Don't risk expensive alterations for emergency electrical expansion. It costs nothing now to check with consulting or plant power engineer, electrical contractor or power salesman. They'll say: Wire Ahead! Anaconda Wire & Cable Company, Subsidiary of Anaconda Copper Mining Company, General Offices: 25 Broadway,

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V Check your wiring plan before they check you!

BUY VICTORY BONDS...
HELP ASSURE WORLD PEACE



ANACONDA WIRE & CABLE COMPAN

Electrical Contracting, December 1945

#### ERA OF CONTROL

When wiring systems are designed our attention is pretty much focused on the devices and apparatus which use or convert energy. The lamps, motors, heaters, rectifies and welders are the primary elements in the job, and rightfully so, providing they do not dominate our thinking to the exclusion of effective control.

Control is becoming more and more an essential part of utilization. One of the simplest examples is the familiar electric iron, higher wattage plus an automatic thermostat and heat selector control gave us an appliance that was entirely new in convenience, usefulness and safety.

In illumination we are accustomed to using only the most elementary control methods. We provide switches to turn the lights in a room, office or factor bay on and off. Here is a fertile field for control application, for automatically controlled levels of illumination, for controls which provide a range of lighting intensity depending upon the needs or designs of the moment.

In homes especially we need better light control. Homemakers have long used a rudimentary scheme of light control by turning on more or fewer lamps. And one of the real barriers to good functional in-built lighting is the idea that it must be operated at full intensity or entirely off. A good control scheme can do as much for public acceptance of modern home lighting as any development in lamps and fixtures.

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Minlway, licago acker In heating and air conditioning, we have a great variety of excellent control devices which need only effective promotion and use to revolutionize our standard of living and comfort. In the months and years ahead we are going to see comfort controls of this type in almost universal use. And whether these are separate gadgets installed by electrical men or integral controls in the major equipment, we should promote and foster their use and application. Once the public accepts the convenience of easy electrical control in one device, they are all the more responsive to developments of control and automatic operation in other fields.

War production has greatly stimulated the development of control devices in industry. And thousands of returning service men have become familiar with the intricate but efficient controls which operate bombers, tanks and guns. The public is receptive to modern control ideas and, in fact, expects the electrical system of the future to include new convenience and plenty of automatic operation.

It's up to the electrical industry to put its imagination and skill to work—to meet the challenge of the new era of control.

Wm. V. Stuart

### Electrical Contracting

DECEMBER, 1945

#### A MILLION WORDS CONCERNING CONTRACTORS

The ad below-which Graybar is running in The Architectural Forum-reminds architects and builders that you as electricalinstallation specialist, are familiar with latest developments in wiring, lighting, and all other electrical supplies. As such, the ad

emphasizes, you should be consulted early in the stages of building design—when your knowledge can be of real help in getting electrical details right. Graybar is ready with the right supplies and tools to help you carry out every job.



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# CLEVELAND, OHIO OCTOBER 29-31

# NECA CONVENTION REPORT

The electrical construction and maintenance program ahead, its related activities, responsibilities and opportunities with labor, industry, government and the public outlined at the 44th Annual Meeting of the National Electrical Contractors Association, Cleveland, Ohio, October 29-31.

ELEGATING the past five war years to their proper place in history, and looking into the future, the electrical contracting industry faces a building boom of unpreceented proportions, and an emergence into the realm of big business, the National Electrical Contractors Association concluded at its 44th Annual Meeting. Gathered at the Hotel Carter in Cleveland, nearly 400 delegates from all parts of the country discussed plans or meeting the tasks and opportunities ahead with representatives of industry and government in a crowded three-day program. The great advance of electrical development during the war years was recognized as setting the responsibility for some 1500 members of NECA of maintaining high standards of installation and service, and of participating to a greater extent in the distribution and sales programs of the entire electrical industry.

It was estimated that the job ahead involves about five times as much business for electrical contractors as that of their normal prewar level, and

about twice that of their wartime peak. To successfully meet their responsibility and participate fully in the program ahead requires drastic reorientation of industry-wide thinking and planning, with full cooperation with its labor source, the International Brotherhood of Electrical Workers, NECA spokesmen concluded.

Included in the agenda for the three day meeting were construction and business forecasts, discussions of business promotion and selling, distribution problems, public relations, the home building program, a report on the 1946 National Electrical Code, and a full session of the IBEW Employees Section Annual Meeting.

#### MONDAY, OCTOBER 29.

Robert W. McChesney, NECA President, keynoted the Annual Meeting in his opening address, "The Road Ahead — NECA's Responsibilities." "We are assembled here in acknowledgment of our responsibility to the entire industry and to perfect our plans

for the necessary follow-through by our individual chapters and members," Mr. McChesney said.

After reviewing the part taken in the war program by the electrical contractor, he concluded that the electrical contracting industry emerged with the status of big business. He predicted a building boom unprecedented in history, which will demand the full business acumen and technological skill and know-how of the construction industry and mechanical trades, especially of the electrical industry. He also predicted a great advance in electrical development, involving new control and utilization devices which will require expert installation and skillful maintenance.

Because the electrical contracting industry is stepping into the realm of big business, it is necessary for NECA members to unite in a strong and aggressive organization formed on solid business lines, in order to protect the interests of electrical contractors and electrical workers, Mr. McChesney said. This requires increased budgets







(1) Frank E. Vogel, The Edward Electric Co.; and Wm. McGuineas, president, United Electrical Construction Co., both of Chicago. (2) Edward P. Fogarty, president, The Fogarty Electric Co., Cincinnati, Ohio. (3) Warren Penn, sec'y., Los Angeles Chapter, NECA; J. B. Shamel, Shamel Electric Co., Inc.; and A. L. Stone, Stone Electric Supply Co., Los Angeles. (4) L. T. Allen, Allen Electric Co., Tulsa, Okla.; George and Leo Gamp, Gamp Electric Co., St. Louis, Mo.; and Paul Wright, San Antonio, Texas. (5) E. C. Carlson, Carlson Electric Co., Youngstown, Ohio; and E. L. Moorehead, Moorehead Electric Co., Marion, Ind.

and a larger staff and field force, he said. He recommended the creation of an office of executive vice president and the addition of a technical research and statistics division to increase the effectiveness of the organization.

The NECA program for 1946 involves six major functions, Mr. Mc-Chesney said, and outlined them briefly as follows:

- 1. Organization and Management.
- 2. Field Service.
- 3. Public Relations.
- 4. Labor Relations.
- 5. Government Relations and Legislation.
- 6. Technical Research and Statistics.

Laurence W. Davis, NECA General Manager, presented his annual report on the membership and financial status of the Association. He pointed out that although electrical contracting is now classed as big business, the NECA organization is not yet complete. There remain many essential activities which should be put into effect, he said, and these will require the full support of every member.

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Membership has increased from 1134 in 1944 to 1439 at present, or an increase of 305 members during the past year, Mr. Davis revealed. An annual volume of business in excess of \$1,000, 000 was reported individually by 24 members during 1945, he said.

Reporting on Field Service activities, Paul M. Geary, Assistant General Manager and Field Director, NECA, posed four questions. His answers to these questions formed the basis for his report.

- 1. What has been done since the 43rd Annual Meeting? NECA member have been assisted with labor requirements, it was pointed out. Also, the interests of the electrical contractors have been protected in connection with the government Wage and Price Sabilization Program. In addition, NECA membership has been increased by approximately 30 percent, it was stated, and many disputes between members have been cleared up.
- 2. Why hasn't more been done? The point was made that lack of time for a limited staff has prevented greater accomplishment, and the fact that much effort is often required to obtain many of the objectives.
  - 3. What is planned for the comin





#### CONSTRUCTION AHEAD ...

By JOHN L. HAYNES, Chief, Construction Division, Department of Commerce

Construction activity in 1946 will approximate \$7 billion, a modest start on the expected \$15 billion volume by 1950. Attainment of this full construction goal is going to take a bit of doing on every one's part.

For one thing there is the necessity for industry cooperating to forestall inflated prices that would lead to a boom and bust situation. Another prime job is to reduce the cost of construction so that the low-income groups, who need housing the most acutely—can buy homes. The immediate job is to uncork the supply of building materials.

The industry must strive to give the consumer more for his dollar if we are to reach the construction goal of \$15 billion, and beyond. Some economies will automatically follow with an increase in volume—other reductions in cost should, and can, come via specific action. This is a job for the industry itself—for both labor and management—it is one of self-regulation. No single government agency can order this result. Participation by labor unions. Chambers of Commerce, building congresses, home builders associations and trade groups can be of inestimable help.

Four reasons that account for high construction costs are (1) seasonal variation in employment; (2) obsolete building codes; (3) restrictive agreements between labor and management; (4) unwarranted speculative profits.

In 1946 private construction will be for the first time in many years more than twice the amount of public construction. In 1946 the breakdown is: residential \$2 billion; industrial, \$1.1 billion; farm, \$400,000,000; utilities. \$800,000,000; other private, \$850,000,000; total private, \$52.2 billion, publicly-financed, \$2.07 billion which includes \$800,000,000 for roads. The 1945 volume on maintenance and repair is about \$4 billion.

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By R. W. McCHESNEY, President-NECA

There are two developments almost certain to come to pass: One, a building boom of unprecedented proportions demanding much more from the mechanical trades, especially on electrical work; and, Two, a great advance is electrical development, especially new control and utilization devices that require expert installation and skillful maintenance.

We are assembled here in acknowledgment of our responsibility to the entire industry and to perfect our plans for the necessary follow through by our

individual chapters and members.

In recent years the industry has built a stupendous plant needed to prosecule the war and did so with unprecedented speed. War construction totaled approximately \$44 billion, about \$2.2 billion of which was electrical.

The fact of becoming big business became also a menace to the security of the electrical contractor. Many general contractors saw in this volume an opportunity for added profits to themselves if they could eliminate the electrical contractor. NECA had become a strong, effective organization with a field force covering the country in your interests, and the preference of the electrical worker to deal with electrical contractors, prevented the general contractors from taking over our business.

Vigilance must be maintained. NECA must be put on a fuller business basis with considerably increased budgets and added staff, including the position of executive vice president and a technical research and statistics

division.

year? The objectives of the past year continue, it was stated, and every effort will be made to make NECA the type of contractor's organization its members have always wanted it to be. Further coordination of national and local activity is required, it was explained. Problems relating to government, labor, material still affect industry.

4. How can these things be done? NECA must have capable energetic representatives in all field organizations, said Mr. Geary. Anything which can be done to insure fair profits, and to provide full employment at all times, will contribute to the success of the Field Service program.

NECA Field Supervisor George A. Seaman of Ft. Worth, Texas, was introduced as one member of the Field Service staff who will assist in this program. Other members of this group introduced were NECA Division Representatives P. J. Lowry, Pittsburgh; Emil Preiss, New York; E. L. Santschi, Chicago; and Charles S. Thurber, Birmingham.

The NECA Legislative Committee report was presented to the convention by Alfred J. Hixon, Chairman of the Committee. This Committee recommended a standard form of license law. It also suggested that legislation be sought to further fair competition among bidders.

In presenting this report, Chairman Hixon gave a broad general back-ground of the fundamental basis of law making, reviewing basic principles in some detail. He pointed out that there

exist hundreds of licensing laws, some State, others city, hardly any two of which are alike. Many of these are in disrepute. About half of the country has no licensing laws at all. Proposed standard form licensing laws generally have failed to pass, in Mr. Hixon's opinion, primarily because they have been too broad in scope and because of a lack of preparation and coordination of effort by all interested parties.

A proposed standard form of license law for State enactment was made a part of the report. It was recommended for adoption as a standard, as a guide to the fundamental requirements of such a law. It was recommended

(6) NECA officers W. Edward Frazer, Philadelphia, vice-presi-Division 2; and president Robert W. McChesney, Washington, D. C. (7) F. C. Michael, Mill & Marine Electric, Inc., Gastonia, N. C.; DuPont Guerry, Hunting-& Guerry, Inc., Greenville, S. C.; J. M. Richardson, Richardson-Wayland Electric Corp., Roanoke, Virginia. (8) George W. Patterson, Patterson Electric, Toronto, Can., and D. B. Clayton, Electric Constructors, Inc., Bir-mingham, Ala. (9) J. A. Wolf, Enterprise Electric Co., Inc., Philadephia; Wm. F. McCarter, Cates & Shepard, Philadelphia; Stan Cameron, H. P. Foley Co., Inc., Philadelphia; Alfred J. Hixon, Hixon Electric Co., Boston, Mass. (10) John L. Flagg, Watson-Flagg Engineering Co. and W. H. Robinson, Jr., Manager, Advertising Div., Lamp Dept., General Electric Co.











(11) Sam N. Peters, Peters Electric Co., H. E. Beall, H. E. Beall Electrical Construction; and Eddie Delany of Home Electric, all of Galveston, Tex. (12) Hank Flener, Chapel Electric Co., Jackson, Mich.; John E. Launder, Independent Electric Machinery Co., Kansas City,

Mo. (13) Andrew H. Stubbers, president Ilsco Copper Tube and Products Co., Cincinnati, O.; R. J. Heffernan, Louisville, Ky., member NECA Board of Governors; Paul Leary, Wadsworth Electric Mlg. Co., Covington, Kentucky. (14) S. C. Dodson, Dodson Engineering Co., Omaha, Neb.; and John W. Jenner, Shelly Electric Co., Wichita, Kansas.

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for enactment and administration by State governments in the interests of efficiency and uniformity, it was stated.

Legislation has been, and is at the present time, being sought which will govern and improve bidding practices on public work, reported Mr. Hixon. Four important facts must be recognized by those proposing to secure such legislation, he stated, and these were outlined as follows:

1. Competitive bidding is absolutely the only way the public interests can be served free from fraud and favoritism.

2. Competitive bidding of necessity if not carefully regulated, leads to many evils before the letting of contracts, due to the basic selfish interests between general and sub-contractors.

3. The general contractor should not be allowed to let sub-contracts on any work on the basis of the price he will pay, without the advice and consent of the owner and his advisors—the architect and engineer.

4. The advantages of unit responsibility in the contractual relation between the owner and the general contractor is recognized as leading to efficiency and economy of operation on construction work, and no law should be passed taking this advantage away from the public.

The four principles outlined above were incorporated in a State Law passed in Massachusetts in 1939. A copy of this law formed a part of the Legislative Committee's report. "The Committee presents this law," said Mr. Hixon, "not as a universal panacea for the cure of all bidding practices, but as a definite step in advance along this line, and would recommend that either it be adopted in toto or revised as a model for similar legislation elsewhere, applying to either State or Federal Work."

Mr. Hixon further stated that

#### UNPRECEDENTED PROSPERITY ...

By JOSEPH D. KENNAN, Vice Chairman, WPB

The electrical contracting industry stands on the threshold of unprecedented prosperity and opportunity to serve, and with its unmatched record of social-consciousness should be able to cope with the puzzling new problem of atomic power, prefabrication and electronics.

If the electrical contractors' war record is an example of what to expect know that the job will be done in a manner that will surprise even the most optimistic among us,

Industry expanding for peacetime production will require extensive electrical installations. Residential construction will become more and more an important part of the work of electrical contractors.

The present picture is indeed encouraging, but we must not forget to the time will come when the present pent-up demand for electrical appliance will be satisfied. The industry must seek to open up new fields and an stantly improve its products. This means that prices must be kept low, as in line with actual cost. Labor has an equal responsibility with management

The electrical contractor's goal should not be solely to get as much work as he can; but to do as much as he can at top efficiency. Good serves, a good product, at a fair price is the best salesmanship for the contractor.

Thus far we have conquered atomic energy only for destructive uses. If the atomic age brings new and better services to the American public, II.

20, or 50 years from now, I feel confident that the electric construction industry will approach the matter open-mindedly and with common purpose.

whereas the Massachusetts statute relates entirely to public work, the Legislative Committee feels that the procedure might well be used in connection with private work. The Massachusetts law is designed to curb bid peddling, which occurs before selection of the general contractor, and to curb bid shopping, which takes place after the selection of the general contractor, it was pointed out. Bid shopping consists of the general contractor holding further competition in his own interests, and is usually detrimental to the owner without the owner's knowledge, he explained.

John L. Haynes, Chief of the new Construction Division, U. S. Department of Commerce, and previously Director, Construction Bureau, WPB, forecast a \$7 billion construction activity in 1946. This activity should reach a going rate of \$15 billion annually by 1950, he predicted.

In 1946 private construction, for the

first time in many years, will more than double public construction, Mr. Haynes said. He gave the following breakdown for 1946 construction:

		-
Residential	\$2.0	billion
Industrial	1.1	billion
Farm	.4	billion
Utilities	.8	billion
Other private	.85	billion
Total private	5.2	billion
Publicly financed	2.07	billion

The figure for publicly-financed construction includes \$800,000,000 for roads, Mr. Haynes stated.

Maintenance and repair work to 1945 will total about \$4 billion, which will tend to drop if corporate taxes are reduced, it was stated.

Industry must cooperate to forestal inflated prices which would lead to "boom and bust" situation, Mr. Hayne pointed out, and to reduce construction costs to permit low-income group to buy homes. "Recent polls," he said

Electrical Contracting, December 1945

show that the public will postpone wilding or buying if the price is more on they have in mind, and most overs are thinking in terms of less han \$6,000." He stressed that indusmust strive to give the consumer more for his dollar, if the construction goal of \$15 billion is to be reached. The industry itself, both labor and management, must do this job, through self-regulation, he said, and pointed out that labor unions, Chambers of Commerce, building congresses, home builders associations and trade groups can be of inestimable help. He cited four reasons for high construction

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- 1. Seasonal variation in employment.
- 2. Obsolete building codes.
- 3. Restrictive agreements between labor and management.
- 4. Unwarranted speculative profits.

Mr. Haynes indicated that an inadequate supply of building materials would retard construction until after the first quarter of 1946. Brick inventories are the lowest in 20 years, he said, and while production is increasing, it is below demand. Production of cast iron pipe is extremely low and insufficient labor to do this work is caused by a low industry wage, it was indicated, and radiator and bathtub production is crippled by strikes. Military cutbacks have not affected building material production to any great extent, he further stated.

As Chairman of NECA's Business Promotion Committee, Lester F. Brooker, president, Brooker Engineering Company, Detroit, outlined the Committee's comprehensive and aggressive sales and promotion program for bringing to postwar America the advantages of the electrical industry's wartime developments and advances, and for increasing the contractors' role in this expanding economy.

"It is apparent that a broadening of our scope of sales activities is inevitable," Mr. Brooker said. "Many electrical contractors have voiced the opinion that the industry requires no sales effort other than the the every-day service rendered to customers." He pointed out that the electrical contracting business and electrical developments is now a new enterprise. Competition will soon be resumed on a much larger scale, and new materials and advanced stages of engineering have developed a new era, he told the delegates. These changes demand new "Business Promotion" methods, wherein the individual contractor must do the actual selling job, he said.

Most electrical equipment, especially newly developed items, is complex and unsafe for any amateur to tamper with, and worthless unless properly installed, tested and serviced. That requires the services of a qualified electrical contractor, of which there are approximately 2000, all qualified engineering-sales firms, scattered throughout the country and ready to shoulder their responsibilities of distribution and qualified service, Mr. Brooker said. Other thousands of electrical contractors will be able to improve their service and meet this problem, thereby offering for the electrical contracting industry some 50,000 engineering salesmen to the electrical industry's retail distribution force.

"Only by intelligent, continuous and expert handling of business promotion by our membership can we hope to bring together the united services of this Association, and of labor, and thereby cope with this challenge," Mr. Brooker said. He reported that the **NECA Business Promotion Committee** proposed permanent employment of a public relations director who would direct NECA's sales and business proprogram, and introduced motion George B. Roscoe who has been appointed to this position. The recommendation included establishment of a national committee through which this program could be executed aggressively and with the full cooperation of each of NECA's 53 chapters.

Brown, president; and Gordon M. Freeman, vice-president, fourth division, Chattanooga, Tenn. (18) Charles H. Stark, president, Stark Electric Co., Baltimore, Md.; Lloyd K. Zinn, vice-president, Howard P. Foley Co., Harrisburg, Pa.

#### PENSIONS . . .

#### By G. M. BUGNIAZET, Secretary-Treasurer IBEW

Care for workers in an industry is an industry matter, not a matter for workers alone. Proper disposition of social welfare matters is good business for employers in that workers who may look ahead to security in old age will have a loyalty that will pay employers in the end. They will also be better buyers of manufactured products.

Good relationships between employers and workers is paramount in any social welfare plan. The IBEW and NECA have had a long record of good relations. Social security for wage earners, through the Social Security Act of 1933 provides minimum coverage only, and should be supplemented by industry effort.

The present IBEW plan now provides that every member reaching 65 years of age, with 20 years good standing in the union may be retired with \$40.00 per month pension, plus certain other benefits. Assessments upon individual members, set up in 1928, are at very low rates, too low for actuarial accuracy. We invited the officers of NECA to discuss the resulting problems with a committee from IBEW's International Executive Council. An agreement was reached upon a plan which is now being submitted to NECA membership.

Where business is competitive, it is not easy to supplement social security coverage. It must be made by the entire industry. This goal is complicated by the fact that there are many employers involved.

(15) F. A. Weible, F. A. Weible Co., Dover, Ohio; C. F. Hammer, sec'y-treas., Toledo Electrical Contractors Assn.; and W. N. Brown, president of the Toledo contractor group. (16) Morris Newmark, Morris Newmark & Brother, Philadelphia; and E. T. Vanderlinde, Vanderlinde Electric Corp., Rochester, N. Y. (17) International officers of IBEW at NECA convention were G. M. Bugniazet, secretary; E. J.









#### COOPERATION ...

#### E. J. BROWN, PRESIDENT

International Brotherhood of Electrical Workers

Let us achieve President Truman's economic objectives by developing a wider application of labor and management cooperation between each local union and local chapter of NECA, a pattern of cooperation which has grown for a generation. There have been no serious strikes in this industry for 25 years.

Let us go forward and do a good job—through collective bargaining and through labor-management cooperation.

We are an organization which cooperates with its employer—because we are thinking about the same things; how to make this industry better and how better we can serve the public.

We cooperate because it is the best way to serve the public. Though we may be criticized for working together. I know of no better way to do our job than by such cooperation.

An example of effective labor-management cooperation was the building of the huge atomic bomb plants at Pasco, Washington and at Clinton, Tennessee. We were asked to confer with the then Under Secretary of War Robert P. Patterson when the job was being planned. He wanted 5,000 electricians. We told him that there was only one way to get them and that was through cooperation with the electrical contractor. NECA was called into the conference and we went to work to staff those plants. Electrical workers on other less important work throughout the nation were called in and the plants built on schedule. As a result of this cooperative effort, both the union and the association received commendations for a job well done.

19 20 21

(19) H. L. Miller, Utilities Engineering Co., Philadelphia; and A. H. Wilson, Electrical Construction Co., Inc., Washington, D. C. (20) C. S. Thurber, NECA Division 3 field representative, Birmingham, Ala.; W. C. Bryant, manager, Dallas, Texas Chapter, NECA. (21) H. F. Fischbach, Fischbach & Moore, Inc., New York; S. C. Sachs, S. C. Sachs, Co., St. Louis, Mo.; W. J. Howe, J. Livingston & Co., Chicago. (22) Andrew D Smith, Ypsilanti, Mich.; E. L. Santschi, Chicago, NECA

George B. Roscoe, recently appointed NECA Director of Public Relations, described the role of the Public Relations program for the electrical contracting industry as one dedicated to better serving the public welfare. He said that a vigorous and effective business promotion program is an important part of that role. "Public welfare can best be served by doing everything possible to raise the American standard of living" he said. "Electrical contractors are going to carve out a bigger place for themselves in this Industry's distribution pattern because they can do the job better, more economically and more satisfactorily than anybody else" he continued.

Mr. Rosecoe outlined the Public Relations' immediate program through nine points, including: promotion of

business and development of sales; establishment of better relations with other branches of the electrical industry and the construction industry; support of codes and standards for higher technical, safety and service standards; promotion of good labor relations and good human relations; support of NECA-IBEW apprentice training program; maintenance of close contact with government.

Amendments to the NECA Constitution were approved by vote, the primary function of which was to set up duties for an Executive Vice President, to be appointed by the Administrative Committee. This action is in line with the goal set by President Robert W. McChesney to transfer many of the duties of the President to the new office of Executive Vice Presi-

dent, which will help to establish the office of President as an honorary office.

Other actions included relaxation in the Constitution on time for holding annual meetings, and changing of detail work previously assigned to Board of Governors to the Administrative Committee. A new section 10 was added to Article XI which permits the Administrative Committee, at its discretion, to establish a pension fund for retiring paid officers who are retired after reaching the age of 65.

The Rural Electrification Administration is, in effect, upholding discriminatory and chiseling tactics against electrical contractors, Col. O. R. McGuire, NECA's General Counsel, reported. Electrical contractors from all parts of the country, and particularly in the Midwest, have reported attempts by REA, and its cooperatives, to negotiate lower prices



Div. 4 representative; and Joseph D. Keenan, Vice Chairman for Labor Production, WPB, Washington, D. C. (23) J. J. Williams, Lord Electric Co., Pittburgh, Pa. (24) R. A. Goeller, Hatzel & Buehler, Inc., New York City; Charles J. Schwab, Buffalo Electric Co., Buffalo

after bids have been received and publicly opened. Many have reported discrimination by REA on the grounds that the contractor has or is doing work for a competing private utility, Col. McGuire said.

These conditions were first called to the attention of REA Administrator Claude Wickard, who upheld REA's policy, Col. McGuire revealed by reading a letter signed by Mr. Wickard, which stated, "The very substantial conflict of interests which results in the situation where a contractor performs work for the utility company and the borrower in a competitive area, is sufficient justification for the borrower's not accepting the contractor's bid." This matter has since been referred to the Secretary of Agriculture and to committees in Congress, Col.

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McGuire said. They are: the Senate and House Committees on Appropriations, the Senate and House Small Business Committees, and the House Interstate Commerce Committee.

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NECA members, other electrical contractors, and their friends were urged to bring this situation sharply to the attention of Congress, and to refuse further bids to any co-op without prior assurance that there will be no chiseling.

#### THESDAY, OCTOBER 30

One of the problems affecting the entire electrical industry, that of electrical distribution, was introduced by S. C. Sachs, Chairman of NECA's Inter-Industry Committee, in opening the second day's session of the Annual Meeting. In submitting that Committee's annual report, he stressed the importance of team-work within the electrical industry, if maximum bene-

effective performance as an efficient distributor of electrical materials and equipment, as well as providing a qualified installation service, Mr. Sachs pointed out. Also, they must see that, once having established their reputation as engineer-salesman-retailers, they play the game fairly and squarely. This, he said, is a matter of voluntary industry regulation.

Dependence on government for working out and policing inter-industry relations must be discarded, Mr. Sachs stated, and said "Our remedy lies within our own exercise of industrial democracy." To carry out this program, NECA is organizing local Inter-Industry Committees to promote better understanding between contractors, wholesalers, manufacturers and utilities in each community.

Changes in the 1940 National Electrical Code which will be incorporated in the 1946 publication of the Code were reviewed by George Andrae, Chairman, NECA Codes and Standards Committee.

Meeting in Chicago in early October, the Electrical Committee of the National Fire Protection Association faced a greater task than usual, Mr. Andrae said, due to issuance of many wartime amendments, to the introduction of many subjects never before covered in the Code, and to the complete re-writing of the text of several Articles.

Among new subjects to be covered in the Code are Electric Welders in a separate Article, fluorescent lighting fixtures in Article 410, machine tool wiring in a new Article 670, infra-red heating in Articles 210 and 422, high capacity industrial network systems, remote control, low energy power and signal circuits in a new article 725,











(25) Jack G. Krider, sec'y-mgr., Illinois Chapter, NECA, Peoria, Ill.; Lyle Foster, Peoria, president of the Chapter; and A. C. Skon, Eiseman & Skon, Chicago. (26) Ralph E. Darby, Appleton Electric Co., Chicago; Leo J. Witt, Witt Electric Company, Youngs-

fits are to be achieved from postwar electrical distribution. "The electrical industry should draw about the biggest gate receipts in postwar America" he said, "because it has more to offer that is new, labor-saving and enjoyable," but cautioned that its success will be measured by team work.

Pointing out that the electrical industry team comprises the utilities, manufacturers, wholesalers, and contractors, he emphasized that contractors must shoulder the full load and responsibility in sales effort to merit their share in profits. "We feel that we can make the consumer's life much fuller by the wide and intelligent use of electricity, a job which demands the full attention of all members of the team," he said.

Electrical contractors must make certain their approach to jobs includes town, Ohio. (27) J. D. Beltzhoover and C. M. Beltzhoover, Beltzhoover Electric Co., Cincinnati, Ohio; and J. Walter Collins, secretary, Electrical Contractors Association of City of Chicago. (28) Efram A. Kahn, Jamaica, N. Y., president, New York Electrical Contractors Association; and S. J. O'Brien, S. J. O'Brien Sales Corp., New York City. (29) H. Williams, I.B.E.W. Local 212 business agent, Cincinnati, and John O'Connell, Hatfield Electric Company of Cincinnati.

#### PROMOTE BUSINESS . . .

By L. F. BROOKER, President, Brooker Engineering Co., Detroit

Many members of the electrical contracting industry have voiced the opinion that the industry requires no sales effort other than the every-day service rendered to the customer. No opinion can be further from the truth.

The minds of contractors have been trained upon the practical side of performing the work, at the expense of training in the art of getting business. Any promotion plan that would relieve the contractor from individually soliciting business would fail, however. The actual selling job must eventually be done by the individual contractor.

Our business is comprised of a relatively small number of large contractors and a large number of small contractors. The smaller contractor being most numerous and in many cases most active in his personal solicitation of customers, is frequently assumed by the public to be truly representative of the industry. There is a decided lack of knowledge that electrical contracting is "big business" and conducted as such.

We must seek recognition by business and industry that ours is a complex profession which cannot be carried on by untrained minds and inexperienced forces. We must seek recognition by manufacturers and wholesalers of the potential market and sales force made available by confining distribution to our vigorous, organized branch of industry.

We must seek recognition by authorities of the need for control of a profession with which rests the responsibility for safety of life and property. (30) Paul M. Geary, assistant general manager, NECA, Washington, D. C.; and Harry W. Kellams, manager, Washington, D. C. Chapter, NECA. (31) S. P. Lipkins, Broadway Maintenance Co., New York City; L. D. Kennedy, secretary, Greater City Electrical Contractors Association, New York City.



#### LEGISLATION ...

#### By ALFRED J. HIXON

Two types of legislation affect all electrical contractors:

 The general laws such as Anti-Trust, Fair Trade Practice, Social Security, and various revenue laws.

Special laws which apply to the electric trade or to contracting. Such laws are licensing, registration, inspection, etc.

The subject of licensing electrical contractors and electrical workers has been, and is, a subject upon which legislation has been sought from time to time. There are a great many laws and ordinances in effect in the United States, hardly any two of which are alike; some being State laws and many being City ordinances. It is safe to say that fifty percent of the country as a whole, has no licensing law at all.

In the interests of efficiency and uniformity we think that all licensing laws should be enacted and administered by State governments, since any smaller governmental sub-division leads to confusion in form and requirement, and in most cases, failure of administration.

Any attempt at licensing which does not include both elements of the construction industry, namely, the employer and the employee, is not effective in accomplishing the fundamental purpose of licensing, namely, the protection of the public against loss of life or property.

We suggest the following procedure to enact legislation:

- Cooperation and agreement of organized labor and the inspection interests.
- Full publicity to early activities among all interested parties, such as general contractors, manufacturers, central stations, etc.
- Have it presented by a political leader who is a statesman and believes in it.
- Delegate a committee who will actively follow it through all stages of legislation and prevent it from getting side-tracked.

and many others. Mr. Andrae's convention paper is presented in full on page 54.

The Home Building Program, which was established in 1940-1 and dropped during the war is destined to read \$100 billion dollars in the next to years, Warren Penn, Manager, Ls Angeles Chapter of NECA told the meeting. The building construction industry now accounts for the second largest annual income, and approximates twelve percent of the national income, he said.

New community planning, with connecting super highways is necessary, and home builders must put their builders on a production basis, if the gol set is to be reached, Mr. Penn stated Lack of lumber may retard the home building program temporarily, he said

A new Handbook of Interior Wiring Design will be released by year's end E. A. Brand, Chairman of the Industry Committee on Interior Wiring Design told NECA delegates. This committee is composed of representative from all branches of the electrical industry.

The handbook is a booklet on hor to "plan" wiring, and does not relate to installation, nor to types of mate

(35) A. C. Prange, General Electric Supply Corp., Bridgeport, Conn.; Eugene Ashe, Eugene Ashe Electric Co., Fort Worth, Texas. (36) Ohio ans Jerry Strickler, Hatfield Elec tric Co., Cleveland; G. O. Tucher, city electrician, Lorain; and S. l. Bickley, city electrician and inspetor, Sandusky. (37) T. L. Roser berg, T. L. Rosenberg Co., Oakland Calif.; L. E. Mayer, Hyland Electrical Supply Company, Chicago. (30) Wm. S. Fell, treasurer; E. R. l. mond, vice-president; W. W. Clark, president, The Dingle-Clark (a) and A. J. Pickett, sec'y-mgr. of the Greater Cleveland Chapter, NECA (39) H. C. Evans, Evans Electrica Construction Co., Inc., Kansas Chi Mo., with J. N. St. Clair of his stell and J. E. Collier, Collier Electric Co., Denver, Colo.



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(32) H. E. Dozer, National Electric Products Co., Cleveland; and Wm. C. Schlosser, Capital Electric Construction Co., Madison, Wis. (33) K. D. White, White Electrical Construction Co., Atlanta, Ga., secretary of the Southeastern Industrial Chapter, NECA; and Dwight L. Casey, manager, Virginia & Carolinas Chapters, NECA, Charlotte, N. C. (34) David W. Murray, Harlan Electrical Construction Co., Toledo, Ohio; and Francis F. Tufts, Gray Electric Co., Detroit, Michigan.

rials, Mr. Brand stated. It is a modification of the original handbook issued in 1937, brought up to date, he said. Some requirements have been dropped, and other standards have been raised.

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ctrical City,

The use of modern high wattage appliances, and increased use of the many electric devices available for the home, makes it necessary to increase wiring circuits of adequate capacity, and convenience and lighting outlets, properly placed, with the switches for convenient control, Mr. Brand explained. In describing what use can be made of this booklet, Mr. Brand said "The Handbook is designed to be of help to architects, engineers, builders, electrical contractors, lending institutions, sellers, buyers, and home owners." He also explained that the adequate Wiring Bureau has adopted the handbook as its Standard. It is primarily a technical booklet, and is not designed as a consumer piece.

Also to be made available is a similar handbook on Farmstead Wiring, Mr. Brand said. Cooperating with the Industry Committee in the preparation of this booklet was the American Society of Agricultural Engineers, REA, and the U. S. Department of Agricul-

(Continued on page 220)

(40) Lester F. Brooker, and R. M. Walker, of the Brooker Engineering Co., Detroit. (41) Dave Davidson, Davidson Electric Co., Brooklyn, N. Y.; S. M. Shor, Cole Electric Products, Inc., New York City; and M. D. Gruber, Gruber Brothers, New York City. (42) Tom L. Evans, thapter manager, Shreveport, La.; A. I. Korenblat, president, I-K Electric Co., Little Rock, Ark.; and NECA governor Walter Bains, Coty Rosenblaths, Shreveport, La. (43) Louis Kalischer, Louis Kalischer, Inc., Brooklyn, N. Y. (44) Ray Edenfield, Edenfield Electric Co., Nashville, Tenn.; and Paul Heydon, manager, NECA's Spokane Chapter, Spokane, Washington.

#### APPRENTICE TRAINING ...

By GORDON M. FREEMAN, International Vice President, IBEW

The key to construction is skill. As contractors, you bring to a construction job skills in managing, in organizing work, in estimating materials and costs, and in general direction of the job. But ultimately your success, as well as the success of the electrical construction industry, rests squarely on the skills of the men who work with tools, building into the structures the sources and carriers of electric power. The tried, tested, successful road to adequate craft skills in electrical construction work is apprenticeship, jointly administered through local committees representing management and labor.

We have a large deficit in the skilled craftsmen needed for electrical construction. Even in normal times, the United States has never trained enough all-round skilled workers through apprenticeship to maintain the skilled labor force.

The Bureau of Apprentice Training, now happily returned to the Department of Labor, estimated a year ago that the United States needed more than 600,000 apprentices in training at all times to maintain the normal peacetime supply of skilled workers. We have never reached anything like that number. With the backlog of electrical construction now rolling toward us, the next several years won't be normal. Demands for skilled journeymen will be greater than ever.

The time to act is now. Demands for quantity and quality of skills won't wait. The time is now for another reason. At the present moment, we have an opportunity to attract veterans into apprenticeship that we shall never have again. Thirty-nine percent of the men in the armed forces have had some sort of mechanical training. Not much of this has been apprenticeship or has developed all-round skills. But that background will mean a lot.



By

George Andrae

Chairman, NECA
Committee on
Code & Standards

# WHAT'S in the '46 CODE

Previewing many important revisions and new subjects for the National Electrical Code to be issued next year.

OR the first time since 1939, the Electrical Committee of the National Fire Protection Association recently met to discuss changes in the text of the 1940 National Electrical Code, leading up to the publication about one year hence of the 1946 Code. Parenthetically, it may be of interest to observe that about 500,000 copies of the 1940 Code were distributed. The task undertaken by the NECA Code Committee in Chicago, October 8, was greater than usual because of the many wartime amendments issued, and because of the introduction of new subjects never before covered in the Code, as well as the complete rewriting of the text of several Articles.

The 1946 Code will include for the first time, as a separate Article, rules pertaining to Electric Welders, indicating proper wiring rules for Transformer Arc Welders, Motor-Generator Arc Welders, and Resistance Welders. The tremendous rise in the use of welders during the war period has made the setting up of such rules a "must" item and their appearance in the 1946 Code will be welcomed by contractors all over the country who do industrial work.

Because the revision of the 1940 Code was just being finished when fluorescent lighting was coming into prominence, it was out of the question to hold up everything else while fluorescent rules were being drawn up. Consequently, we have floundered

around and have done the best we could without specific rules for fluorescents during the past five years. The 1946 edition will include a new Article 410 on Fixtures that is completely rewritten, and brought up to date to apply to incandescent and fluorescent fixtures, recessed fixtures, and special provisions for electric discharge lighting systems under 1000 volts and over 1000 volts.

Several years ago certain rules were issued as an Interim Amendment, pertaining to Machine Tool Wiring. These rules, somewhat revised, will appear in the 1946 Code as new Article 670. It should be pointed out that these rules apply only to the electrical equipment for motor-driven, complete metalworking machines, having one or more tool and work holding devices used for removing metal in the form of chips. Article 670 applies only to metal-working machine tools because it is the outcome of tests made only upon metal-working machines, and not upon wood-working or other machines where different hazards exist. However, a motion was passed by the meeting, recommending that a technical sub-committee be appointed to formulate rules for machines other than metal working, such as wood-working machines, and possibly also laundry machinery, grinders, etc.

Mention should also be made of new rules applying to Infra-Red Heating, another wartime development which required action by a special committee. These rules will not appear a a separate Article, but will be incorporated in Article 210—Branch Circuits—and in Article 422—Appliance.

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Many industrial plants, under one roof, have been built which extend over very large areas. Feeders in such buildings had to be over-size to avoid excessive voltage drop. The development of transformers with a liquid that will not burn (known as the askarel type), has made it possible to install such transformers at various points throughout the building without the use of vaults. This permits bringing high-tension feeders inside of the plant to the several transformer locations, with less copper, and with inproved voltage on the feeders and branch circuits. Such an installation would generally be of the radial type However, where very large loads are encountered, the industrial network system has also found favor, as it enploys a loop wiring method that tis together a number of transformers of groups of transformers, which may be of considerable size. For the first time the 1946 National Electrical Code will incorporate rules for such high-cape ity industrial network distribution sp

Another special committee made a report on the wiring of Prefabricand homes. It was found that no manufacturer of prefabricated homes had anything developed and ready for quantity

Electrical Contracting, December 1945

production, upon which committee study and resultant recommendations could be based. It was therefore decided to use the existing code wiring methods. However, Article 390 has been set up as a new Code Article on Prefabricated Homes, and the co-operating bodies will be invited to nominate members to represent them, if interested, on this Article Committee.

The increasing use and importance of control circuits has brought about the writing of a completely new article, known as Article 725, which will apply to Remote Control, Low Energy Power and Signal Circuits. These rules will appear for the first time in the 1946 Code.

A technical subcommittee was appointed to study the practicability of developing an intermediate wall thickness conduit, to replace both the present heavy wall and thin wall types. During the discussion it was stipulated that such a study should only be undertaken with the understanding that we end up eventually with one type of conduit and not with three.

The increasing use of welders within the past few years, as well as the use of other shop and construction equipment with heavy cords, has emphasized the inadequacy of existing receptacles and plugs for the service demanded. It was therefore recommended, and a motion to that effect passed, that a special committee be appointed to study the question of suitable heavy duty receptacles and plugs for motors, welders, etc. I think this action will be welcomed by many contractors, and it is to be hoped that the development of heavy duty receptacles and plugs of suitable types will soon be undertaken by the manufacturers.

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We have seen many new industrial applications of X-ray and High Frequency Equipment, which were not contemplated in the formulating of rules for Article 660 of the 1940 Code. This Article is therefore to be revised before the end of this year and voted on by letter ballot, in an effort to bring it up to date and reconcile the 1940 text, the 1942 and 1945 Preprints, the Article Committee recommendations, and various requests by NEMA. Furthermore, a motion was carried asking that a technical subcommittee be appointed to study industrial X-ray and high frequency applications.

Closely related to the foregoing was the action taken to set up a new article for Hospital Wiring, including X-ray and High Frequency Medical Equipment. Hospitals present conditions and hazards peculiar to themselves, and

they are of sufficient importance to warrant treatment in a separate article. It is to be regretted that such rules are not available at the present time, in view of the large new hospital construction program that will soon begin all over these United States.

All of what I have reported so far applies only to *new* or *special* items that were given consideration.

All Interim Amendments passed by the Emergency Committee (except No. 69 previously withdrawn) will remain in effect until the next code goes into effect. And that will probably be about November 1946.

A new Article 310—Conductors appears in the 1946 Code for the first



time and is of very great interest to contractors and wiremen. As a member of this committee, I am not entirely satisfied with the action taken on certain wire sizes and types, but I believe that by the time the next Code is written, the lack of demand for certain wires will facilitate their removal. It was my hope, and apparently that of most of the others to have one column and one column only for rubber-covered building wires; however, we will now have two, one for RH, and one for R, which will be the equivalent of the former RP or intermediate grade. We had also hoped to do away with No. 10 at 25 amperes and No. 8 at 35 amperes, and have a new No. 9 at exactly 30 amperes to correspond to the rating of standard switches, cutouts, and fuses. We shall have our 30 ampere wire, but it will be No. 10, with improved insulation which permits raising the

rating from 25 to 30 amperes. And the ratings will be 15, 20, and 30 ampere for No. 14, 12, and 10 wires, whether they are R, RW, RH, RV, T, or TW (formerly called SN and SNW).

No. 8 wire with improved insulation in both types R and RH, will have its rating boosted to 40 and 45 amperes. No .6, similarly, from 50 amperes to 55 for R and 65 RH. Beginning with No. 4 wire, the carrying capacities for Type RH are appreciably higher than for Type R and approximate the values we had in the 1937 Code. The corresponding carrying capacities for Type R wires are so much lower that to use these wires would appear impractical unless there is a considerable price differential. It is my hope that most manufacturers of rubber covered building wires will standardize on Type RH, and through such standardization effect economies that will result in a competitive price structure and eliminate this needless duplication of stock items. Please bear in mind that No. 14 and No. 12 rubber covered wires will be made only with thin insulation.

During the war and by action of the Emergency Committee, Type SN wire (hereafter to be designated as Type T—"T" for thermoplastic) was permitted on new work wherever Type R had been permitted, subject to certain tables. The Electrical Committee at its session during the week of October 8, voted as follows regarding the use of Type T and TW:

(1) O. K. for open wiring up to 2 million CM.

(2) For general use, including armored cable and non-metallic sheathed cable, up to and including 4/0.

(3) In conduit and electrical metallic tubing, up to and including 4/0 for new work, according to Table 4 of the 1940 Code.

(4) For rewiring of existing raceways, in accordance with the last line of Table 11 of 1940 Code.

After considerable discussion and quite some controversy, the above was unanimously adopted as a compromise solution.

We now come to our old friend, the so-called Type "S" non-tamperable fuses. Personally, I am somewhat prejudiced on this subject, being considerably influenced by the fact that in Wisconsin Type "S" fuses have been required since January 1, 1941, and we are getting along quite well—thank you! I therefore spoke and voted in favor of the inclusion of a mandatory requirement for non-tamperable fuses in the next Code. I am glad to report

(Continued on Page 109)

By
S. C. Sachs
Chairman, NECA

Inter-Industry Committee

# TEAM WORK WANTED

Contractors must shoulder full load and responsibility in sales effort to merit share in profits of distribution.

THE Electrical Industry is a team. It is a team that should draw about the biggest gate receipts in postwar America because it has more to offer that is new, labor-saving and enjoyable than the others.

This team is made up of:

The utilities, who sell power to the consumer and perhaps have more frequent contact with him than do other members of the team.

The contractor, who may not leave his calling card so frequently—maybe only once if he does a perfect job—but upon his knowledge and skill depends the entire chain of electrical service. Without a proper installation the utility sells less electricity and the prestige of product and name of manufacturer and distributor suffers.

The wholesaler, who supplies the electrical contractors and the appliance dealers.

The manufacturer, who fosters research and makes the products upon which a great part of our insatiable search for a higher standard of living depends.

This team requires the functioning of each member at the maximum of his ability. Chiseling and short-sighted maneuvers for individual or even industry group advantage cannot be polerated.

Ours is a comparatively new team. But being new we should have the advantage of freedom from hidebound tradition that often impairs progress. The opportunity is at hand for us to show the way by effective and practical inter-industry cooperation. We owe that much to our new boss in peacetime America, the consumer. We feel that we can make his life much fuller by the wide and intelligent use of electricity. That is a job that demands the full attention of all of us, the utility, the contractor, the wholesaler and the manufacturer.

There are two lines of activity that we Electrical Contractors must get into; every one of us, and keep at it day in and day out. One is to make certain that our approach to our jobs includes effective performance as an efficient distributor of electrical materials and equipment as well as providing a qualified installation service. That means salesmanship that increases demand for a manufacturer's product. All of which means that we must become, and become known as, a necessary link in the chain of distribution in our industry and not merely as a provider of labor and engineering skill.

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The other activity is to see that, once having established our reputation as an engineer-salesman-retailer, our teammates and ourselves play the game fairly and squarely.

#### Keeping the Rules of the Game

This is a matter of voluntary industry regulation. By regulation we do not mean laws, bureaucratic decrees or punitive agreements, boycotts, blacklists, whitelists or other recourse which may or may not be inside the penumbra of our anti-trust statutes.

We mean the regulation by educational means for the enlightened seliinterest of each individual and each segment of the industry; of salesmanship and individual persuasion.

We must lay aside any thought of dependence on government in working out our inter-industry relations, except in those rare and blatant instances patently calling for the services of a

(Continued on Page 111)



Electrical Contracting, December 1945

# SLIMLINE SELLS Sporting Goods

Model store lighting project in St. Louis features new type fluorescent lamps in a modern planned lighting layout.

#### By August Eckel

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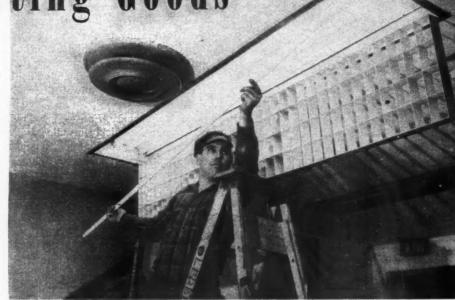
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IGHTING was given the green light to the tune of some \$10,000 for fixtures and lamps in the new home of the American Sporting Goods Company in St. Louis. With wiring for power and light at \$8,000 and another \$3,000 in wiring for air conditioning, the importance of modern lighting in facilitating sales and holding down operating expenses is clearly demonstrated.

Harold Siebens, president of the company which distributes and retails athletic equipment and sporting goods on a national scale, wanted the best



Eight foot G. E. slimline fluorescent lamp is easily installed in the 4-lamp eight foot long recessed fixture during construction.

lighted and most modern store in the city. A veteran in the merchandising field, he appreciated the importance of lighting as a sales tool. With Design, Inc., architects and engineers of St. Louis commissioned to remodel the building, the John O. Ledbetter Electric Company was the electrical contractor. The following basic specifications for the lighting system were set up.

- 1. The light must be designed for
  - a. Atmosphere
  - b. Attraction
  - c. Appraisal (Selling)
- 2. Their thinking was in terms of "lines of light" to blend with the sleek, modern store interior.
- 3. An average maintained intensity of at least 50 footcandles was desired in the general sales areas.
  - 4. All light sources must be shielded.
- 5. Lighting must be of the "instant

Based on these specification "musts", lighting engineers submitted their ideas and designs-all geared to produce the desired results. Every factor entering into a planned lighting installation was carefully considered-initial and operating costs, quantity and quality of light, adaptability of the light source to the task at hand and the architectural treatment of the store interior, installation and maintenance ease, and flexibility of the system. Since this air conditioned, windowless store incorporates a unique all-glass front with no defined show window (the store interior being the display), the lighting layout was of vital importance.

The final decision, after all available light sources and submitted designs

#### DATA ON SLIMLINE LAMPS USED

Lamp Designation		- 1	_amp		Rated L	umens	Recommended		
Type Size Color	Length	Dia.	Watts	Amps.	Volts	Total	Per	minimum starting voltage	
F96T8/W	96" 96"	1"	52 30	0.2	290 335	3300 1950	63 65	700 700	
F72T8/W	72" 72"	1"	38 22	0.9	215 245	2350 1400	62 64	600 600	
F64T6/W	64" 64"	3/4" 3/4"	38 23	0.2	230 270	2150 1400	57 61	600 600	
F42T6/W	42" 42"	3/4" 3/4"	25 15	0.2	145 170	1400	56 60	450 450	

Electrical Contracting, December 1945

Note: Data from G. E. Lamp Dept.



View of main sales floor during construction with lighting troughs turned on for testing.

had been carefully studied, was to install an all-fluorescent system with incandescent highlighting applications. The belief was that this system met all the requirements and yet was economical from the long-term viewpoint. Because of their adaptability to the specified "line of light" treatment, the new slimline fluorescent tubes were chosen to predominate the layout.

The decision to use slimline tubes was based, among others, on the following considerations:

1. Initial Cost—With the specified lighting intensity as the basis of comparison, it was estimated that a slimline layout takes one-third less lamps than a comparable cold cathode system; 50 percent less lamps than the conventional 40-watt fluorescent system. To this is added the savings in ballasts (and starters when compared with the conventional fluorescent lamp).

2. Lumen Output—The 63 lumens per watt rating of the 8 ft., 200 ma., slimline lamp was the highest. Similar ratings of the 8-ft., 120 ma., cold cathode tube is approximately 56; that of the conventional 40-watt fluorescent lamp, 53.

3. Maintenance Ease-The slimline lamps can be quickly installed and re-The combination single-pin newed. lamp contacts and one-piece porcelain lampholders with spring and prong contacts eliminate all twisting, turning and "snapping in" and the lamps cannot fall out-an important factor when lamps are renewed at the 16-ft, ceiling height in the main sales. Also, as a safety feature, the fixed contact lampholder is designed so that, upon removal of the lamp, the circuit is automatically broken and there is no voltage at either lampholder.

4. Flexibility—The same lamp—

with a different ballast—can be operated at 200 milliamperes for high total lumen output, or 100 milliamperes for a lower lumen output. Standard fixtures can be used throughout the system and only one type of renewal lamp need be stocked. The color quality of the slimline and conventional flourescent lamp is identical, so both can be used in the same area if desired.

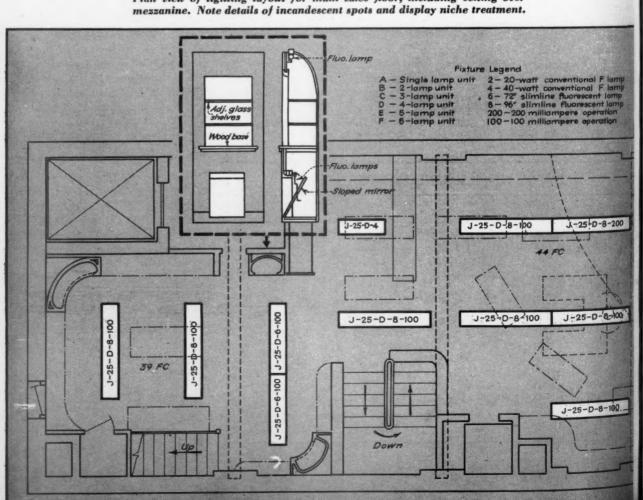
5. Operation—A fired-in graphite stripe in the tube facilitates lamp starting under high humidity or low temperature conditions. In an emergency, lamps will start at 100 volts. Free rotation of the lamp permits hiding this gray stripe from view.

Fixtures were designed and fabricated by the Joleco Corporation of St. Louis with General Electric Company ballasts, lamps and lampholders. Three basic designs were required for recessed and surface mounted general lighting and the concealed show case illumination.

#### Main Sales Area

The layout for the main floor sales area embodies sweeping, high-intensity—yet comfortable—lines of light producing an average of 70 footcandles at merchandise level. Three semi-continuous •rows (each composed of double, 8-ft. sections) of recessed, louvered fixtures are mounted flush in the 16-ft,

Plan view of lighting layout for main sales floor, including ceiling over



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2in suspended plaster ceiling. Building structural conditions precluded the use of the desired continuous light roughs. Twelve of the 17 fixtures in this area each contain four, 96-in., 200 ma., slimline lamps. The other five mits, installed in a double-U pattern at the front of the store, each contain six, 8-ft., 200 ma., lamps.

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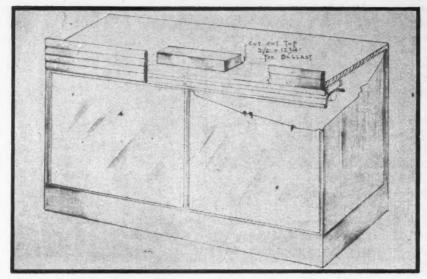
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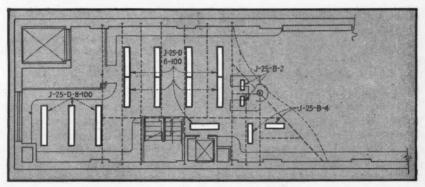
d. Ohite

The total absence of the conventional show window and the unique all-glass store front presented a problem in highlighting for attraction and display. This was finally solved by installing a single row of 28 300-watt incandescent spot lights concealed in the suspended ceiling directly behind the glass front. These units produce the necessary punch of light at the store front andcombined with the fluorescent units in the same bay-provide an average maintained intensity of better than 300 footcandles at the window to help offset daylight reflection in the glass. For the next 12 feet behind the window, the intensity range is between 100 and 120 footcandles. The rest of the floor area back to the mezzanine line has better than 70 footcandles (maintained) of illumination.

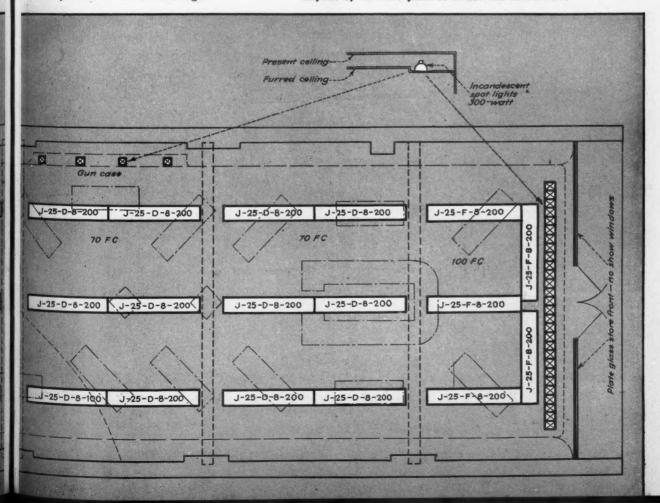
The rear half of the 27-ft. by 100-ft. main sales area is divided by a mezzanine floor producing a 7-ft., 8-in. ceiling under and a 7-ft., 2-in. ceiling above the balcony. The fixture pattern above the balcony continues the lines of light



Cut-away view of typical showcase showing application of slimline lamp with reflector to display lighting. Note how ballast enclosure projects above case top for adequate ventilation.



Layout of slimline fixtures under the mezzanine.



seen from the main sales floor. Due to the low ceiling height, however, the units are operated at 100 milliamperes (lower lumen output) using the same lamps as are in the main floor fixtures. General lighting in this area (shoe sales) averages 45–50 footcandles.

Under the mezzanine, double 4-lamp, 6-ft. slimline fixture sections are used. They are recess mounted in rows, on 7-ft., 6-in. centers, parallel to the store width because of structural restrictions. With the lamps operating at 100 milliamperes, the intensity in this area averages 45-50 footcandles.

In the general sales area, the vertical component of the ceiling lighting units serves to highlight photo-murals over the wall display cases.

#### Display Lighting

Display lighting, in general, consists of single-lamp, slimline fixtures with suitable reflectors concealed under the the top of the showcase. The \(\frac{3}{4}\)-in. diameter (64-in. and 42-in. length) lamps, operated at 200 milliameperes are used. Where the show cases are too short, or where curved unit display niches along edge of mezzanine are encountered, the shorter conventional fluorescent lamps are used. Glass shelving is employed extensively so the light can penetrate and highlight all the merchandise on display in the case.

On the main floor, the gun display and wall photo-mural are accentuated by highlighting from four 300-watt incandescent spotlights concealed in



Long slimline fixtures come to the job completely wired. Flexible conduit connection is made to knockout in end plate of trough. Note large holes on each side of trough for air circulation over ballasts.

the ceiling directly over the rack.

The second floor of the building is devoted to merchandising such large bulky items as boats, canoes, etc. For this display, 45 footcandles of general illumination is provided by individual, surface-mounted fixtures on approximately 9-ft. by 12-ft. center-to-center spacing. Units parallel the exposed, plaster-encased beams on a 10-ft., 10\frac{3}{4}-in. ceiling. Each fixture contains four, 96-in. lamps operated at 200 ma.

Sporting apparel is displayed on the third floor. Here the general lighting intensity is increased to 50-60 footcandles. Two continuous rows of surface-mounted units, on approximately 8-ft. centers, are installed in each bay. Each row, paralleling the beam, is composed of one 4-lamp, 8-ft. fixture in the center with a 4-lamp, 6-ft., unit at each end. All lamps operate at 200 ma., at the 10-ft., 10-in. ceiling height

#### Office Lighting

All general and private offices of the company are located on the fourth floor of the building—also windowless. In accordance with recommended practice, a general, average illumination intensity of 50-foot candles is provided. In the general office area, four semicontinuous rows of units on 6-ft. centers are recessed in the 9-ft., 4-in. suspended ceiling. The single break in each row is due to the air duct. Each row contains one 4-lamp, 8-ft. unit and two 4-lamp, 6-ft., units—all lamps operating at 200 milliamperes.

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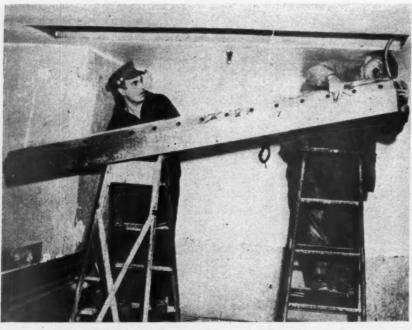
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Private offices are illuminated by two parallel units (four lamps each) on 6-ft. centers. The larger offices have 8-ft. lamps; the smaller ones, 6-ft.

Sunlight is literally transplanted in doors in the private offices. In the center of each office, concealed in the suspended ceiling is a permanently mounted S-2 sunlamp, the type under which one can safely sit all day and acquire a healthy tan.

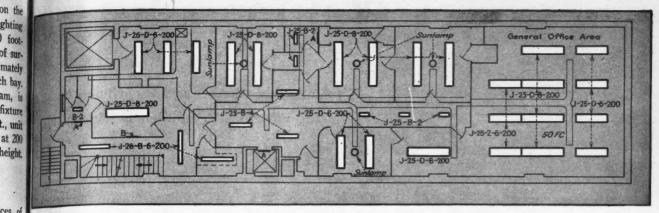


Two men can easily install the 8-ft. fixture trough. After circuit connection is made, unit is inserted in ceiling opening and sides securely screwed to wood frame support.



One-half of a 12-ft, trough installed in a recessed ceiling opening. Not ballasts are mounted to fixture body

Electrical



General and private office lighting plan. Note sunlamps in private offices. Germicidal lamps are A—15-watt, and B—30-watt, in washrooms and elevator.

The new slimline fixtures developed for this job incorporate some interesting maintenance features. As indicated in the accompanying photos and sketches, the housing for the recessed

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ed inn the in the nently under y and units has a row of large vent holes on each side to assure adequate air circulation over the ballasts which are mounted directly to it. Hence, the large housing also acts as a radiator

for any heat generated while the ballasts are in operation. The white enameled metal reflectors fit over the lampholders and can be quickly re-

[Continued on page 218]

				G	eneral Lighting			Numbe	r of Lamps
Floor	Function	Approx. Area	Ceiling Height	No., Type of Fixtures	Spacing	Est. Maint. Foot- candles	Total Watts	General Lighting	Showcase Lighting
1st	Gen'l Sales	27' by 100'	16′–2″	5 F-8-200 12 D-8-200 28 300-watt incandescent spots 4 300-watt incand. spots—gun rack	Rows on 8-ft. centers 10" centers On 4-ft. centers	First 20-ft 100 fc. Next 40- ft., 70 fc.		78 F96T8/W 32 300-watt incandescent spots.	1 F72T8/W 28 F64T6/W 6 F42T6/W 6 15-watt F.
Under Mezz.	Sales	Incl. above	7′-8″	3 D-8-100 9 D-6-100 2 B-4 2 B-2	Rows parallel with the beams on 7'-6" centers	45	1,976	12 F96T8/W 36 F72T8/W 4 40-watt F. 4 20-watt F.	Included above
Over Mezz,	Shoe Sales	27' by 54'	7'-2"	8 D-8-100 2 D-6-100 1 D-4	Same as 1st floor	40	Incl. in 1st floor	32 F96T8/W 8 F72T8/W 4 40-watt F.	6 F64T6/W 4 F42T6/W 17 15-watt F. (curved cases and niches) 1 20-watt F.
Ind	Sales, Boats, etc.	97' by 100'	10'- 103 <u>4</u> "	18 D-8-200 4 B-8-200 3 B-2 all surface type	Single units on 9' by 12' ctrto-ctr. spacing	40	5,427	80 F96T8/W 6 20-watt F.	
rd	Sales wearing apparel	27' by 72'	10′–10″	7 D-8-200 16 D-6-200 3 B-4 1 B-2 all surface type	Rows approx. 8-ft. center- to-center	50-60	5,421	28 F96T8/W 64 F72T8/W 6 40-watt F. 2 20-watt F.	
4	Gen'l and private offices	97' by 100'		12 D-8-200 12 D-6-200 3 B-6-200 3 B-4 6 B-2 4 S-2 sunlamps surface type units in washrooms, etc.	Rows on 6-ft. centers. Single units on 6-ft. cent- ers	50	exclu-	48 F96T8/W 54 F72T8/W 6 40-watt F. 12 20-watt F.	

FIG. 1—Tolerance gage with micrometer adjustment and three-position electrical contact lever (rough, off and finish) controls grinding cycle. Spring tension guide arm under gage rides groove radius of bearing race and actuates contact lever.

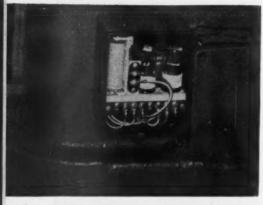


FIG. 2—Dual electronic switch mounted to base of machine amplifies minute tolerance gage currents for operation of vacuum tube time delay relays in coolant and feed motor circuits. One tube is for rough and one for finish grind contact on gage.

FIG. 3—Vacuum tube time delay relay controlling forward and reverse cycle operation of grinding wheel feed motor. A similar relay opens and shuts coolant solenoid valve for rough (wet) and finish (dry) grind.



# Tolerance Controllh

Vacuum tube timers on radius grinders boost quality control at a Chicago bearing plant.

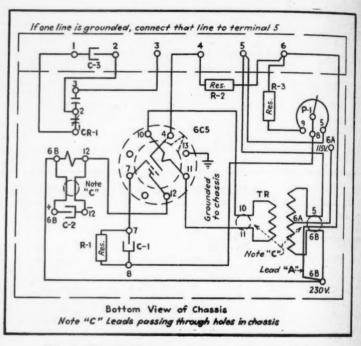


FIG. 4-Circuit diagram of vacuum tube time delay.

THE term industrial electronics too frequently conveys to the plant electrician the impression of a huge expensive control unit loaded with vacuum tubes and complicated circuits with which he is quite unfamiliar. For some applications this is true, but there are numerous instances where a simple electronic device will do a job that no other electrical or mechanical control could accomplish.

A pertinent example of this was found at the Ahlberg Bearing Company in Chicago. Prior to the war this concern, like others in the industry, was operating its radius grinders with semimechanical and manual control. Mechanical timers with their cam accessories soon became victims of wear and there was always the inherent element of human error where manual control is employed. The net result was a rapid increase of rejects when control parts need replacement and with a definite shortage of skilled operators this evolved into a first class problem. In an industry of this type, where tolerances of two ten-thousandths of a inch must be maintained, such a condition can become a critical production bottleneck.

When the demands for bearings styrocketed during our defense period, the Ahlberg management decided to convert their radius grinders to fully automatic operation permitting a single operator to man a group of units. Thus they were ready to do their part in the critical wartime production of bearings. Because of the tolerances required and the continuous production indicated they decided to utilize simple vacuum tube controls where possible.

Two distinct operations are involuding grinding the curved groove (what the ball bearings are seated) of a bearing race: The first, or rough growith coolant; the second or final griwithout a coolant. To keep within requisite tolerances, a gage committe grinding operation (Fig. 1). It assembly comprises a spring actual guide arm which rides the radius of trace. When the groove reaches in the second operation of the second or race.

proper dep lever in the position are (right posgrind). As the contact position are started. T

FIG. 5—5 grinder of left corner

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# Ihrough Electronic Timers

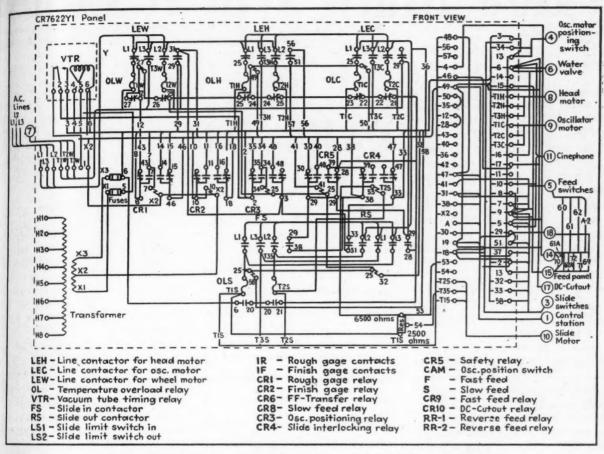


FIG. 6-Wiring diagram of sequence relay control panel shown in Fig. 5.

of an proper depth, a double electrical contact lever in the gage opens to the center position and the grinding wheel stops (right position of contact is for rough grind). After a predetermined time, the contact lever moves over to the left position and the finish or dry grind is started. The grinding operation autonatically stops when the proper depth has been reached, the grinding head is

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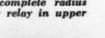
retracted and the race removed.

Three simple vacuum tube control units are involved in this grinding cycle. The first, a United Cinephone dual electronic switch is inserted in the circuit between the tolerance gage and the electronic timers on the machine control. This is nothing more than an amplifier to boost the minute current in the gage contacts to a level

where the automatic timer will operate. The two tubes in this switch (Fig. 2) are for the two contact circuits of the gage-rough and finish grind. Two G. E. Vacuum tube time delay relays complete the electronic equipment in the automatic control. One relay operates the solenoid valve of the coolant system, turning it on for the rough

[Continued on page 221]

IIG. 5—Sequence relay control panel for the complete radius sinder operation. Note vacuum tube time delay relay in upper left corner of panel.



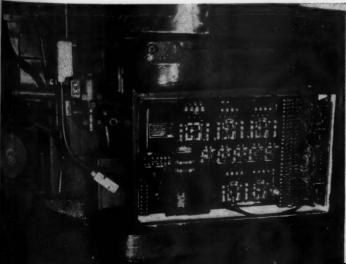


FIG. 7-Tubes are tested monthly by chief electrician F. G. Koch, assuring trouble-free operation of the machines.



# How Much Will It Cost

HETHER the contractor is aware of it or not, every time he submits a preliminary figure, he obligates himself. He quotes a price and the client expects him to deliver the job for that figure. The contractor may assume that if his proposition includes a listing of just what was included in the estimate, he will be able to discharge his obligation with impunity. Such, however, is not always the case. Regardless of the listing, the client usually expects a complete installation.

A request is made for a preliminary estimate on a hospital. Information may be forthcoming on lighting, power, and nurses call only. But the price is supposed to represent the complete cost, including all other branches of the work. The owner's representative assumes that the contractor knows all about hospitals, and will include allowances for X-ray, doctors paging system, operating room grounding, emergency lighting and all other essential systems. Architects and engineers want contractors who will do some thinking for them. They want assistant buyers, not salesmen.

The particular phase of preliminary estimating is stressed here because this article deals with panels and cabinets -a branch of the work which especially emphasizes the need for anticipating job requirements. In establishallowances for distribution equipment one has to reasonably well anticipate:

1. Additions—due to the equipment overlooked in the buyers listing.

2. Changes in equipment size. 3. Shifting of equipment.

4. Allowances for future equipment.

Any contractor who has made layouts for sizable projects knows that preliminary motor and equipment lists may be incomplete. Invariably there are additions of unit heaters, fans, pumps, production and utility motors in general. The buyer will readily grant the contractor's right to charge for the motor installation and branch wiring, but frequently hesitates on additions for panel and distribution costs.

Changing motor sizes or shifting motors from one location to another

Panelboards and cabinets are important cost items in any electrical installation. How can one quickly estimate the installed price of numerous combinations of the more common types? The tables and text of this article give the answer.

By Ray Ashley Research Engineer Electrical Contractors Association of City of Chicago

may affect panel costs. We will see later how the largest circuit on a panel determines the price for all the branch circuits. A panel may have 20 branch circuits, none larger than 100 amperes. If a 20 hp. motor, to be fed from this panel, is increased to 25 hp., a 200amp. branch must be provided. This change increases the width of the panel, hence the cost of all 20 circuits will be increased. Similar cost increases may result from shifting motors in different building locations.

Provision of spare circuits on panels is taken for granted by good architects

and engineers and is standard practice

with the better electrical contractors.

The capacity of future circuits can be

determined by studying the type of in-

stallation and original panel require-

ments.

Selection of the type of equipment suitable to the job and acceptable to the owner is another factor. Unless he is sure, the contractor should submit his recommendations to the buver before preparing the estimate. With distribution requirements settled as estimator can quickly prepare a price with the aid of tables similar to those illustrated.

#### The Panel Units

The accompanying tables of panel units are patterned after an ingenio method adopted by some switchboar manufacturers. As the setup is typical for all open type panels, the immedia discussion will be confined to "Sheet 3" in Fig. 4, covering 250-volt, 3-phase 3-wire panels.

Each of the four sheets for open type panels has two tables: The top table for "fuses only" in the branches; the lower tables for "fused-switch" branches. Each table has two sections The upper one is for branch circuits the lower shows cost additions to the mains.

If you study Sheet 3, Fig. 4 (typical panel cost data sheet arrangement you will find a list of the circuits to be figured in the first column heade "Capacity of Circuits." Across the to of each table is a listing of the "large branch circuit on the panel." Two col umns are under each branch circui indication. The first shows the bas material price of each panel unit (" -the contractor's purchase price of the panel unit; "F"-the cost price of fuse included in the selling price). The second column "Selling Price Is stalled" (in bold type) includes labor, job costs, overhead and retu and is the figure to be used for the liminary estimating. The units in light type under the material column are in reference and analysis, or for establish ing base costs. Figure 1 indicates the table factors entering into the deter mination of the selling price of a ampere branch circuit unit in a polarity type panel with the largest circuit of the panel being a 200-ampere unit.

To get a selling unit for branch of cuits, select the capacity of the circu to be priced in the first column, the follow the horizontal line to the "s unit" column of the largest branch cir

ampere 1 To the cuits mu mains. table, se fuses, or zontal lin below the It is o circuit ( the base A pane wide we branches 200-amp proxima branch ( ampere l panel ins quently a

mit on t 30-amp Fig. 4, 1 circuits be \$6.60. amperes, \$7.70; if up to \$

Example Panel

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Electric

Electrical Contracting, December 194.

cuit on the panel. The selling price for a 30-ampere branch circuit (see sheet 3, Fig. 4, top table) on a panel with no circuits larger than 30-amperes, would be \$6.60. If the largest circuit was 60-amperes, the 30-ampere unit would be \$7.70; if 100 amperes, \$8.50 and so on up to \$11.40 on a panel with a 600-ampere branch circuit.

To the table cost of all branch circuits must be added the cost of the mains. In the lower section of the table, select the type of mains, lugs, fuses, or switch—and follow the horizontal line over to the selling unit listed below the ampere capacity of the mains.

It is obvious that the largest branch circuit on the panel should establish the base for all the other circuits. A panel approximately 15 inches wide would accommodate 30-ampere branches on a polarity type panel. A 200-ampere branch would require approximately 3 inches. A 30-ampere branch on the same panel with 200-ampere branches would be on a 34-inch panel instead of a 15-inch one. Consequently a greater allowance would have to be made for the panel cost.

Most estimators prefer to cost the mains first. Following this order, prices would be estimated as follows:

#### Example 1 . .

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Panel Specification: 3-phase, 3-wire, 250-volt polarity (fuses only in

branches) type panel. An 800-amp. fused main switch; 2—30-amp., 4—60-amp., 2—100-amp., and 4—200-amp. branches.

#### **ESTIMATE**

Using Units on Sheet 3,	Fig. 4	
	Unit	Extension
1-800-amp, fused main		
switch	\$212.00	\$212.00
2-30-amp. branches	9.70	19.40
4 60-amp, branches	12.60	50.40
2-100-amp, branches	20.00	40.00
4-200-amp. branches	29.00	116.00

Estimated Selling Price (installed) \$437.80

Note: All branch circuit cost units are taken from the 200-ampere "largest circuit" column.

The procedure for estimating the purchase price of the panels is the same as that for the "sell price" except that the units marked "P" and shown in light type are used. The cost of the panel (contractor's purchase price) used above, would be figured as follows:

	Unit	Extension
1—800-amp. fused main switch		\$137.00
3-30-amp. branches	4.80 5.70	
2—100-amp. branches	7.80	
4-200-amp. branches	9.60	38.40
Estimated Contract chase Price	or's Pur-	\$228.20

#### Example II

Panel Specifications: 3-phase, 3-wire,

250-volt panel with lug mains and 3-pole fused switches in the branches. 600-ampere main (lugs), three 100-ampere and two 200-ampere branch circuits.

#### **ESTIMATE**

Using Units on Sheet 3, Fi	ig. 4	xtension
1-600-amp. main lugs	\$87.00	\$87.00
3-100-amp. fused-switch branch circuits	38.20	114.60
2—200-amp. fused switch branch circuits		105.00
Estimated Calling Dri	100100	-

\$306.60

(installed)

The price is for the panel completely installed. Each unit carries its pro rata share of cabinet and copper costs. The units for mains include the main bus. The final unit consists of the panel, fuses, cabinet and installation costs together with equitable markups as explained on each sheet (see example III). Note Article II of this series (Electrical Contracting, November 1945, pg. 52) for a more detailed explanation of markups.

#### Example III

The selling unit for 100-ampere fused mains on a 3-phase, 3-wire polarity type panel with fuses only in branches (See Sheet 3, Fig. 4) would be established as follows:

Text continued on page 227 tables on following pages

UNITS AN PRELIM.	l .					CABINETS				B. RÁTE (	Joins.	SEE NOT	HEET 3
3 W.	3 PHAS	E, POLARI	TY TYP	E PUSES	OND			(		1			
AP OF CTS.	77.2	30A.		SOA		MOV.			OA.	INCHES ACCUSAGES	00 A.		00A:
	MAT.	SELL PR.	MAT.	SELL PR.	BASE	SELL PR.		AT.	SELL PR.	MAT.	SELL PR.	MAT.	SELL PH
30 A.	P 2:40 F .78	. 6.60	P 530 F 78	7.70	P 3	20 000		4.80	9.70	P 5:10 F .76	10.30	P 6.00 F 75	11.4
Teo.			P 3.90 F 1.50	10.30	\$ 5 L	10 11.85	T.	5 70 1.50	12.60	P 6.90 F 1.50	14.25	P 7.80 F 1.80	14.7
100A						18.70		7.80	20.00	P 8.40 F 3.33	21.00	P 9.60 F 3.38	22.80
200A	USE CO	L. OF LARGE ATES CONTRS	ST. CT. ON PUR.PRICE O	PANEL.	ENT		3	9.60 7.50	29.00	P 10.50 P: 7.50	30.30	P 11.45 7.50	31.7
400A										F 13.50	49.60	P 19.00 F 13.50	51.50
			- Constant	The State of The S	-	7		~				9 35.00 F 20.40	81.50
l—To use proto be priced	eliminar	ry estimat	ting un	its in dis	tribu	ion panel	tabl	les,	find	80	0 A.	12	OOA
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			1045						-	-	151.00	P 148.00	204.00
rical Contrac	ting, D	ecember	1945						0	5		P 178.00 F 40.80	

UNITS FOR PRELIM. FIELD ESTIMATING

#### 250 V. DIST. PANELS & CABINETS (OPEN FRONT) EST. SELL PRICES-INSTALLED COMPL., INCLUDINGREN. FUSES.

LAB.RATE 1.70/ HR.

SHEET

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CAR OF

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30 A.	F 1.80	4.85	P 2.10 F .50	5.30	P 2.40 F .50		P 3.00 F .50	6.50	P 3.30 F .50		P 3.60	
60A.		. ,	P 2.40 F: 1.00	6.95	P 3.00 F 1.00	7.80	P 3.60 F 1.00	8.60	P 4.20 F 1.00		P 4.50 F 1.00	
100 A.					P 4.5' F 2.25	12.90	P →.80 F 2.25	13.50	P 5.40 F 2.25	14.40	P 6.00 F 2.25	
200 A.	P-DESIG	L. OF LARGES NATES CONTRS NATES CONTRS	PUR. PRIC	E OF PANELEQ	UIPMENT.		P 6.30 F 5.00	19.70	P 6.90 F 5.00		P 7.80 F 5.00	
400A.								•	P 12.00 F 9.00	34.50	P 13.50 F 9.00	
600A.										,	P 24.00 F 13.60	
ADD FOR	10	00 A.	20	00 A.	40	00 A.	60	00 A.	8	00A.	12	200
LUG MAINS	P 13.20	20.00	P 15.00	24.00	P 25.80	38.50	P 33.00	51.00	P 42.00	68.00	P 58.00	
FUSED MAINS	P 17.20 F 2.25	28.00	P 21.40 F 5.00	38.00	P 39.00 F 9.00	65.00	P 53.00 F 13.60	90.00	P 68.00 F 18.00	117.00	P 94.00 F 27.20	
NO. F. MAIN SWITCH	P 23.50	32.00	P 25.80	37.50	P 50.00	67.00	P 69.00	93.00	P 91.00	123.00	P 117.00	
FUSED MAIN SW.	P 25.80 F 2.25	38.00	P 32.00 F 5.00	54.00	P 58.00 F 9.00	88.00	P 84.00 F 13.60	125.00	P 112.00 F 18.00	168.00	P141.00 F 27.20	
METER LOOPS	P 2.70	9.80	P 3.60	17.00	P 5.40	20.00	P 7.20	26.00	P 9.00	35.00	P 12.00	1

2 W -	2PFI	ISED	SW.	BR	ANCHES	

CAP. OF CTS.	3	O A.	6	0 A.		RGEST BRAN		PANEL	4	00A.	6	00A.
	MAT. BASE PR	SELL PR.	MAT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR.	M AT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR.	MAT. BASEPR.	SELL
30 A.	P 6.00 F .50	9.70	P 6.60 F .50	10.55	P 7.50 F .50	11.90	P 8.10 F .50	12.70	P 9.00 F .50	13.80	P 9.90 F .50	15
60 A.			P 8.40 F 1.00	14.00	P 9.60 F 1.00	15.50	P 10.80 F 1.00	17.00	P 12.00 F 1.00		P 13.20 F 1.00	26
100A.					P 13.20 F 2.25	23.00	P 15.00 F 2.25	25.40	P 16.80 F 2.25	27.60	P 18.60 F 2.25	30
200A.	P-DESIGN	L. OF LARGES NATES CONTRS. NATES CONTRS.	PUR PRICE	OF PANEL EQUI	PMENT.		P 19.20 F 5.00	35.00	P 21.50 F 5.00	38.00	P 24.00 F 5.00	4
400 A.	F-05210	HATES CONTRO.	PDR. PRIOE	OF HEN. FUGE			-		P .36.00 F 9.00	62.00	P 38.30 F 9.00	61
600A.							-				P 55.80 F 13.60	91
ADD FOR	10	00 A.	20	00 A.	40	00 A.	60	) O A.	8	0 O A.	12	00A.
LUG MAINS	P 23.40	31.50	P 25.40	36.00	P 40.00	56.00	P 54.00	75.00	P 67.00	94.50	P 87.00	18
FUSED MAINS	P 29.00 F 2.25	41.00	P 36.60 F 5.00	55.00	P 62.00 F 9.00	91.50	P 86.50 F 13.60	128.00	P 112.00 F 18.00	167.00	P 148.00 F 27.20	22
NO F. MAIN SWITCH	P 3 3.50	43.50	P 39.40	53.00	P 70.50	91.00	P 98.00	126.00	P 125.00	162.00	P 161.00	211
FUSED MAIN SW.	P 3 9.40 F 2.25	53.00	P 50.50 F 5.00	75.00	P 85.00 F 9.00	119.00	P125.00 F 13.60	172.00	P 178.00 F 18.00	242.00	P 205.00 F 27.20	28
METER LOOPS	P 3.60	11.00	P 5.40	20.00	P 7.20	23.00	P 9.90	30.00	P 12.60	40.00	P 17.00	5

I.- 20 % WAS ADDED TO INST. LABOR FOR INSURANCES, TOOLS, & OTHER DIRECT JOB COSTS.

NOTES

2 - MARKUPS USED MATERIAL-10 % FOR GEN. OVERHEAD & RETURN.
LABOR - 15% FOR GEN. OVERHEAD & 10% FOR RETURN
3 - VACANT SPACES ARE FOR CONTRACTOR'S ADJUSTED PRICES.

ELECTRICAL GONTRACTORS' ASS'N. OF CITY OF CHICAGO

FIG. 2—Preliminary estimating unit selling prices (installed complete with renewable fuses) of 250-volt open by distribution panels and cabinets.

SHEET !

AOOL SELL I

DOA

OA. SELLI LAB. RATE 1.70/HR.

SHEET 2

SEE NOTES

3 W - S N &	2 FUSES IN	BRANCHES	POL ARITY	TYPE

CAR OF CTS.		30 A.	1	60 A.		RGEST BRAI		PANEL.	1 4	00 A.	6	00A.
	M AT BASE PR.	SELL PR.	M AT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR	MAT. BASE PR	SELL PR.	MAT. BASE PR.	SELL PR
30A	P 1.80 F 50	5.65	P 210 F .50	6.20	P 2.40 F .50	6.60	P 3.00 F .50	7.40	P 3.30 F .50	7.90	P 3.60 F .50	8.60
60A			P 2.40 F 1.00	8.15	P 3.00 F 1.00	9.05	P 3.60 F 1.00	9.90	P 4.20 F 1.00	10.80	P 4.50 F 1.00	11.50
100A		3			P 4.50 F 2.25	14.90	P 4.80 F 2.25	15.60	P 5.40 F 2.25	16.70	P 6.00 F 2.25	17.60
200A	P-DESIGI	L OF LARGES NATES CONTRS	PUR PRICE	ANEL. OF PANEL EQU OF REN. FUSE	IPMENT.		P 6.30 F 5.00	22.40	P 6.90 F 5.00	23.60	P 7.80 F 5.00	25.00
400A									P 12.00 F 9.00	38.00	P 13.50 F 9.00	41.20
600A						- 10					P 24.00 F 13.60	63.00
ADD FOR	10	OA.	20	OA.	40	OA.	60	OOA.	80	DOA.	12	00 A.
LUG MAINS	P 18.60	28.00	P 22 20	35.00	P 36 60	55.00	P 47 40	72.00	P 61.80	95.00	P 83.20	131.00
USED MAINS	F 22.60 F 2.25	35.75	P 28 60 F 5.00	49.00	P 49.80 F 9.00	81.00	P 67.40 F 13.60	110.50	P 87.90 F 18.00	147.00	P 119.20 F 27.20	205.00
OF MAIN SWITCH	P 28.90	40.00	P 33 00	48.40	P 60.80	83.00	P 83.40	113.00	P110.80	154.00	P 142.20	200.00
USED MAIN SW.	P 31 20 F 2.25	46.00	P 39.20 F 5.00	62.00	P 68.80 F 9.00	104.00	P 98.40 F 13.60	147.00	P 131.80 F 18.00	197.00	P 166.40 F 27.20	260.00
ETER LOOPS	P 2.70	12.00	P 3.60	17.50	P 4.40	23.00	P 700	32.00	P 9.60	43.00	P 12.00	61.00

#### 3 W.- S.N. & 2P FUSED SW. BRANCHES.

CAR OF CTS.	3	0 A.	6	OA		GEST BRAN		PANEL	4	00 A.	6	00 A.
	MAT BASE PR	SELL PR.	MAT BASEPR.	SELL PR.	MAT BASE PR.	SELL PR.	M AT. BASE PR.	SELL PR.	MAT BASE PR.	SELL PR.	MAT BASE PR.	SELL PR.
30 A.	P 6.00 F .50	10.70	P 6.60 F .50	11.40	P 750 F .50	12.60	P 8.10 F .50	13.40	P 9.00 F .50	14.60	P 9.90 F .50	15.80
60 A.			P 8.40 F 1.00	15.20	P 9.60 F 1.00	16.70	P 10.80 F 1.00	18.30	P 12.00 F 1.00	19.80	P 13.20 F 1.00	21.40
100A.					P 13.20 F 2.25	25.40	P 15.00 F 2.25	27.80	P 16.80 F 2.25	30.20	P 18.60 F 2.25	33.00
200A.	P-DESIGN	L.OF LARGES ATES CONTRS. ATES CONTRS.	PUR. PRICE	OF PANEL FOUN	MENT		P 19.20 F 5.00	41.60	P 21.60 F 5.00	45.00	P 24.00 F 5.00	48.50
400A.					1.				P 36.00 F 9 00	66.50	P 38.40 F 9.00	70.00
600A.				3-2		1					P 55.80 F 13.60	99.00
ADD FOR	10	0 A.	20	00 A.	40	O A.	60	00 A.	80	0 A.	12	00 A.
LUG MAINS BNEUTRAL BAR	P 30.60	41.30	P 36.20	51.00	P 54.40	75.00	P 74.00	101.00	P 94.00	131.00	P 1 19.00	171.00
FUSED MAINS BHEUTRAL BAR	P 36.20 F 2.25	5 1.00	P 47.40 F 5.00	70.00	P 76.40 F 9.00	111.00	P 106.50 F .13.60	154.00	P 139.00 F 18.00	204.00	P 180.40 F 27.20	273.00
NO.F. MAIN SWITCH	P 40.70	5 3. 00	P 50.20	68.00	P 84.90	110.00	P 118.00	151.00	P 152.00	198.00	P 193.40	256.00
USED MAIN SW.	P 46.60 F 2.25	63.00	P 61.30 F 5.00	87.00	P 99.00 F 9 00	137.00	P 145.00 F 13.60	199.00	p 2 05.00 F 1 8.00	279.00	p 237.40 F 27.20	340.00
NETER LOOPS	P. 3.60	13.00	P 4.80	19.00	P 7.20	26.00	P 9.90	35.00	P 13.50	47.00	P 16.80	67.00

<sup>1- 20%</sup> WAS ADDED TO INST. LABOR FOR INSURANCES, TOOLS, & OTHER DIRECT JOB COSTS.

2- MARKUPS USED MATERIAL-10% FOR GEN. OVERHEAD & RETURN.

LABOR -- 15% FOR GEN. OVERHEAD & 10% FOR RETURN.

3- VAGANT SPACES ARE FOR CONTRACTOR'S ADJUSTED PRICES.

ELECTRICAL CONTRACTORS' ASS'N. OF GITY OF CHICAGO.

llG. 3—Open front, 125/250-volt distribution panel and cabinet selling prices (completely installed) for preliminary atimating purposes.

<sup>4-</sup>BR.CT.UNITS INCL. COST OF LAB. FOR CONN. TO NEUT. BAR

UNITS FOR PRELIM

#### 250 V. DIST. PANELS & CABINETS (OPEN FRONT) EST. SELL PRICE-INSTALLED COMPL., INCLUDING REN. FUSES.

LAB. RATE 1.70/HR.

SHEET 1

UNITS FOR

CAR OF C

30 A

60 A 100 A 200 A 400A. 600A. ADD FOI LUG MAINS FUSED MAI

OF MAIN S USED MAIN METER LOC

SEE NOTES

	1				L	ARREST BR.						-
CAP OF CTS.		30A.		60A.		00 A.	20	OA.	4	00 A.	6	00A.
	MAT BASE PR	SELL PR.	MAT. BASE PR	SELL PR.	MAT. BASE PR	SELL PR.	MAT. BASE PR	SELL PR.	MAT. BASE PR	SELL PR.	MAT. BASE PR	SELL
3 O A.	P 2.40 F .75	6.60	P 3.30 F75	7.70	P 390 F .75	8.50	P 4.80 F .75	9.70	P 5.10 F .75	10.30	P 6.00 F 75	-
6 O A.			P 3.90 F 1.50	10.30	P 5 10 F 1.50	11.85	P 5.70 F 1.50	12.60	P 6.90 F 1.50	14.25	P 720 F 1.50	14
100A.					P 6.90 F 3.35	18.70	P 7.80 F 3.35	20.00	P 8.40 F 3.35	21.00	P 9.60 F 3.35	27
200A.	USE CO	L. OF LARGE	ST. GT. ON	PANEL FPANEL EQUIP	ENT		P 9.60 F 7.50	29.00	P 10.50 F 7.50	30.30	P 11.40 7.50	3
400A.	F- "			HEN. PUSES					P 18.00 F-13.50	49.60	P 19.00 F 13.50	5
6 0 0 A											P 35.00 F 20.40	8
ADD FOR	10	00 A.	20	00 A.	40	) O A.	60	00A.	8	00 A.	12	OOA
LUG MAINS	P 13.80	22.80	P 22.20	35.00	P 28.50	46.50	P 38.00	61.50	P 47.50	79.50	P 66 00	117
FUSED MAINS	P 18.00 F 3.25	33.00	P 24.00 F 7.50	47.00	P 42.00 F 13.50	78.00	P 59.00 F 2 0.40	110.00	P 80.00 F 27.00	148.00	P 112.00 F 40.80	212
NO F. MAIN SWITCH	P 25.00	36.00	P 30.00	46.00	P 58.00	80.00	P 83.40	114.00	P 110.60	151.00	P 145.00	204
FUSED MAIN SW.	P 29.40 F 3.35	45.00	P 37.50 F 7.50	63.00	P 67.00 F 13.50	107.00	P 100.00 F 20.40	156.00	P 137.00 F 27.00	212.00	P 176.00 F 40.80	287
METER LOOPS	P 2.70	12.10	P 3.60	17.40	P 5.40	24.00	P 7.20	32.00	P 10.00	44.00	P 12.60	62

3 W.,	3PHA	SE -	- FU	SED	SWIT	CHE	R.
		_		-			

	J THA	JC 100		TTON BI	-		-						233
CAR OF CTS.	3	OA.	6	OA.	10	00 A.	20	00A.	4	00A.	6	00A.	CAR OF
	M AT. BASE PR.	SELL PR.	MAT. BASE PR	SELI, PR.	MAT. BASE PR	SELL PR.	MAT. BASE PR	SELL PR.	MAT. BASE PR	SELL PR.	MAT. BASE PR	SELL PA	THE STATE OF
30A.	P 9.00 F .75	14.20	P 9.90 F75	15.30	P 11.40 F .75	17.20	P 12.30 F .75	18.50	P 14.10 F .75	20.65	P 15.00 F .75	21.7	30 A.
60 A.			P 12.60 F 1.50	20.20	P 14.40 F 1.50	22.70	P 16.20 F 1.50	24.80	P 18.00 F 1.50	27.20	P 19.80 F 1.50	29.4	60A
100 A.				-	P 21.00 F 3.35	35.00	P 23.40 F 3.35	38.20	P 25.60 F 3.35	41.40	P 28.20 F 3.35	44.9	100 A
2 00 A.		L.OF LARGES	PUR PRICE C	F PANEL EQUI	PMENT.		P 30.00 F 7.50	52.50	P 32.50 F 7.50	55.60	P 3600 F 7.50	60.0	200A.
4 00 A.	F		1	REN. FUSES					P 54.00 F 13.50	9 1.00	P 57.80 F 13.50	96.6	400 A.
6 00 A.							-			*	P 81.60 F 20.40	136.0	600A.
ADD FOR	10	0 A.	20	0 A.	40	0 A.	60	0 O A.	8 (	0 O A.	12	00 A.	ADD FOR
LUG MAINS	P 24.00	34.00	P 27.00	40.50	P 44.00	64.00	P 61.20	87.00	P 76 80	112.00	P 9900	100	LUG MAIN
FUSED MAINS	P 33.00 F 3.25	48.25	P 42.00 F 7.50	67.00	P 6900 F 13.50	108.00	P 97.00 F 20.40	153.00	P 131 00 F 27 00	204.00	P 17500 F 40.88	281.	FUSED MAI
O F. MAIN SWITCH	P 36.00	48.00	P 45.00	62.50	P 80.00	105.00	P 117.00	152.00	P 154.00	200.00	P 196.00	260.	NO F. MAIN S
FUSED MAIN SW.	P 46.40 F 3.25	64.00	P 59.50 F 7.50	87.00	P 98.40 F 13.50	142.00	P 146 00 F 20 40	207.00	P 192.00 F 27.00	275.00	P 255.00 F 40.80	374.6	FUSED MAIN
METER LOOPS	P 3.60	13.00	P 4.50	18.50	P 7.20	26.00	P 990	3 4.00	P 13.50	48.00	P 16.20	111	NETER LOC

I. - 20% WAS ADDED TO INST. LABOR FOR INSURANCES, TOOLS, & OTHER DIRECT JOB COSTS.
2- MARK UPS USED MATERIAL - 10% FOR GEN. OVERHEAD & RETURN.
LABOR -- 15% FOR GEN. OVERHEAD & 10% FOR RETURN.

NOTES 3- VACANT SPACES ARE FOR CONTRACTORS' ADJUSTED PRICES.

ELECTRICAL CONTRACTORS' ASS'N. OF CITY OF CHICAGO

SELL PI

AO

1120 212.0 2040

287.0

EST. SELL PRICES-INSTALLED COMPL., INCLUDING. REN. FUSES.

LAB.RATE 1.70/HR.

SEE NOTES

		3 O A.	1 0	50 A.		RGEST BRAN	CH CT. ON	PANEL DA:	1 49	OOA.	6	00A.
CAR OF CTS.	M AT. BASE PR.	SELL PR.	MAT.	SELL PR.	MAT. BASE PR.	SELL PR.	M AT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR.	M AT. BASE PR.	SELL PR
30 A.	P 5.10 F 1.95	11.50	P 5.70 F 1.95	12.30	P 6.30 F 1.95	13.10	P 7.20 F 1.95	14.30	P 8.50 F 1.95	15.80		-
60 A.			P 6.60 F 3.00	15.80	P 7.80 F 3.00	17.30	P 8.70 F 3.00	18.50	P 10.20 F 3.00	20.00		
100 A.					P 9.90 F 6.75	27.00	P 11.40 F 6.75	29.50	P 12.30 F 6.75	31.00	1	
200 A.	D-DESIG	L. OF LARGES NATES CONTRS	PUR. PRIC	E OF PANEL EQ	UIPMENT.		P 13.80 F 13.00	41.50	P 15.00 F 13.00	43.00		
400A.									P 23.20 F 26.00	71.00		
600A.			÷									
ADD FOR	10	00 A.	20	OA.	40	00 A.	_	00 A.	80	0 A.	12	00 A.
UE MAINS	P 16.80	28.00	P 24.00	40.00	P 32.00	54.00	P 43.00	71.50	P 55.00	95.00	P 71.00	127.00
USED MAINS	P 22.80	44.00	P 30.00 F 13.00	62.50	P 49.00 F 26.00	105.00	P 69.00 F 37.50	147.00	P 92.00 F 52.00	200.00	P 125.00 F 75.00	278.00
F. MAIN SWITCH	P 27.00	41.50	P 36.00	55.00	P 62.50	9 1.00	P 87.00	126.00	P 114.00	160.00	P 158.00	235.00
USED MAIN SW.	P 32.40 F 6.75	56.00	P 42.50 F 13.00	78.00	P 83.00 F 26.00	145.00	P 104.00 F 37.50	188.00	P 142.00 F 52.00	260.00	P 184-00 F 75.00	
ETER LOOPS												

3 W	3	PHAS	F-F	USED	SW.	BRAN	CHES.

CAR OF CTS.	3	0 A.	6	0 A.	LAI	RGEST BRAN	CH GT. ON	OO A.	4	00 A	60	00 A.
Mark.	M AT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR.
30 A.	P 960 F 1.95	16.80	P 10.50 F 1.95	18.00	P 12.00 F 1.95	19.80	P 13.20 F 195	21.50	P 15.00 F 1.95	23.40		
60 A.			P 13.60 F 3.00	24.00	P 15.30 F 3.00	26.00	P 17 50 F 3.00	28.50	P 19.20 F 3.00	31.00		
100 A.					P 22 10 F 6.75	41.50	P 25.00 F 6.75	45.00	P 27.60 F 6.75	48.50		
200A.	P-DESIGN	ATES CONTRS.	PUR. PRICE	OF PANEL EQUI	PMENT.		P 32.00 F 13.00	63.00	P 34.60 F 13.00	67.00		
400 A.	F-DESIGN	ATES CONTRS.	PON. PRIOR						P 57.00 F 26.00	116.00		
600A.												
ADD FOR	10	00 A.	20	0 A.	40	O A.	60	O A.	80	00 A	120	00 A.
US MAINS	P 26.00	38.00	P 36.00	52.00	P 48.00	71.00	P 66 50	98.00	P 83.00	126.00	P 107.00	166.00
USED MAINS	P 35.50 F 6.75	58.00	P 46.00 F 13.00	80.00	P 75.00 F 26.00	133.00	P 105.00 F 37.50	186.00		256.00	P 192.00 F 75.00	350.00
OF MAIN SWITCH	P 3900	55.00	P 48 60	69.00	P 88.00	119.00	P12700	169.00	P 167.00	224.00	P 2 13.00	292.00
USED MAIN SW.	P 50.00 F 6.75	75.00	P 64.00 F 13.00	100.00	P-107.00 F 26.00	170.00	P 159.00 F 37.50	250.00	P 208.00 F 52.00	334.00	P 272.00 F 75.00	445.00
ETER LOOPS		-	1									
	30 A. 60 A. 100 A. 200 A. 400 A. 600 A. 600 A. WEED MAINS USED MAINS USED MAINS USED MAIN SWITCH	M A T. BASE PR.  P 960 F 1.95  60 A.  100 A.  200 A.  USE GO P-DESIGN F-DESIGN  400 A.  600 A.  LUSE GO P-DESIGN F-DESIGN F-DESIG	MAT. SELL PR. INSTALLED  30 A. P 960 F 1.95 16.80  60 A. USE COL. OF LARGE: P-DESIGNATES CONTRS. F-DESIGNATES CONTRS. F-DESIGNATES CONTRS. P 26.00 38.00  WEED MAINS P 35.50 F 6.75 58.00  OF. MAIN SWITCH  USED MAIN SW. P 50.00 75.00	MAT. SELL PR. MAT. BASE PR. INSTALLED  9 960 F 1.95	MAT.   SELL PR.   MAT.   SELL PR.   INSTALLED   BASE PR.   INSTALLED   BASE PR.   INSTALLED   BASE PR.   INSTALLED   BASE PR.   INSTALLED   P 960   F 1.95   18.00   E 1.95   E 1.95	MAT.   SELL PR.   MAT.   SELL PR.   MAT.   SELL PR.   MAT.   SASE PR.   INSTALLEO   P. 12.00   P. 12	MAT.   SELL PR.   MAT.   SEL	MAT.   SELL PR.   MAT.   SELL PR.   MAT.   BASE PR.   INSTALLED   BASE PR.   INSTALLED	MAT.   SELL PR.   MAT.   SALE PR.   MAT.   SAL	MAT.   SELL PR.   MAT.   SELL PR.   MAT.   SELL PR.   MAT.   SASE PR.   INSTALLED   P. 15.00   P. 15.00   F. 195   21.50   F. 195   21.50   F. 195   1.95	MAT.   SELL PR.   MAT.   SELL PR.   MAT.   SELL PR.   MAT.   BASE PR.   INSTALLED   BASE	MAT.   SELL PR.   MAT.   SELL PR.   MAT.   SELL PR.   MAT.   SELL PR.   MAT.   SASE PR.   INSTALLED   SASE PR.

NOTES - 1.- 20% WAS ADDED TO INST. LABOR FOR INSURANCES, TOOLS, & OTHER DIRECT JOB COSTS.

2-MARKUPS USED MATERIAL-10% FOR GEN. OVERHEAD & RETURN.

LABOR - 15% FOR GEN. OVERHEAD & 10% FOR RETURN.

3- VACANT SPACES ARE FOR CONTRACTOR'S ADJUSTED PRICES

UNITS	FOR	PR	ELIM.
FIELD	ESTI	MAT	ING.

#### DEAD FRONT (PULL OUT TYPE) PANELBOARDS EST. SELL PRICE-INSTALLED COMPL., INCLUDING REN. FUSES.

LAB. RATE 1.70/HR.

SHEET S

SEE NOTES

						MAIL	N BUS	CAPAC	ITY	E111			
MAX.MAIN OR	TYPE OF	11	00 A	21	00A.	41	00A.	6	00 A.	80	00 A.	120	00
BR. UNIT CAP.	MAIN	MAT. BASE PR.	SEL&PR.	MAT. BASE PR.	SELL PR.		SELL PR.	MAT. BASE PR.	SELL PR.	MAT.	SELL PR.	MAT	107
	LUGS ONLY	P 5.50	14.40	P 5.50	18.15	P 11.00	29.00	P 22.00	47.00	P 44.00		P 68.75	Maria Maria
100 A. & UNDER	PULLOUT UNIT	P 20.35 F 3.35	35.20	P 45.65 F 7.50	72.00	P 10 800 F 13.50	154.00	P 165.00 F 20,40	228.00				1
	LUGS ONLY			P 11.00	25.00	P 16.50	36.00	P 27.50	54.00	P 44.00	79.00	P 68.75	İ
200A. & UNDER	PULL OUT UNIT			P 45.65 F 7.50	73.00	P 108 00 F 13.50	155.00	P 165.00 F 20.40	229.00			- 1	1
	LUGS ONLY					P 27.50	49.00	P 38.50	67.00	P 60.50	99.00	P 8250	T
400 A. & UNDER		P-DESIGN	NATES CONTR	S. PUR.PR.O	F PANEL EQ. REN. FUSES	P 108.00 F 13.50	156.00	P 165.00 F 20.40	230.00				
	LUGS ONLY							P 49.50	80.00	P 82.50	124.00	P 104.50	t
600A.& UNDER	PULLOUT UNIT	-1						P 165.00 F 20.40	231.00				

250 VOLT. 3W. 3PHASE, BRANCH CIRCUITS

	30A	-30A.	604	60A.	100A	-100A.	10	OA.	20	OA.	4.0	00 A	60	ADO
	MAT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR.	MAT. BASEPE	SEL
DOUBLE BR 2 CIRCUITS	P 9:30 F 1.50	19.70	P 18.15 F. 3.00	34.00	P 29.70 F 6.70	59.00								
SINGLE BR.							P 14.85 F 3.50	29.50	P 34.65 F 7.50	59.00	P 80.30 F 13.50	122.00	P 115.50 F 20.40	17
SPACE ONLY FOR SECTION	P 3.20	6.50	P 6.30	11.00	P 9.20	16.50	P 9.20	14.00	P 9.20	15.00	P 14.00	23.00	P 31.00	4

600 VOLT, 3W., 3 PHASE MAINS

				000	105110	11., 011	INDE MA	, 11 .				-	100
						MAIN	BUS	CAPACI	TY				
MAX. MAIN OR	TYPE OF	10	100A.		) O A.	4	00A	60	00 A.	. 80	00 A.	12	00A.
BR. UNIT CAP	MAIN	MAT. BASE PR.	SELL PR.	MAT. BASE PR	SELL PR.	MAT. BASEPR.	SELL PR.	MAT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR.	MAT. BASEPR	
	LUGS ONLY	P 20.35	32.00	P 20.35	35.00	P 25.85	47.00	P 37.00	65.00	P 51.20	91.00	P 75.50	13
IOOA.& UNDER	PULL OUT UNIT	P 46.25 F 6.75	71.50	P 72.60 F 13.00	110.00	P 142.50 F 26.00	206.00					19	
	LUGS ONLY			P 20.35	36.00	P 25.85	48.00	P 37.00	66.00	P 51.20	93.00	P 75.50	13
200 A.B. UNDER	PULL OUT UNIT			P 72.60 F 13.00	112.00	P 142.50 F 26.00	207.00						
	LUGS ONLY					P 38.00	62.00	P 48.00	80.00	P 68.20	115.00	P 89.00	151
400A. & UNDER	PULL OUT UNIT					P 142.50 F 26.00	210.00						
OOA. & UNDER	LUGS ONLY							P 55.00	89.00	P 89.00	139.00	P 110.00	m

600 VOLT. 3W. 3PHASE, BRANCH CIRCUITS

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	30	A30A.	60	160A.	10	0 A.	20	00 A.	40	DOA.	6	
	M AT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR.	MAT. BASE PR.	SELL PR.	MAT. BASE PR	1
DOUBLE BR2 CIRCUITS	P 26.40 F 3.90		P 26.40									-
SINGLE BR - I CIRCUIT					P 26.40 F 6.75	47.00	F 52.00 F 13.00	86.00	P104.50 F 26.00	165.00	-180	
SPACE ONLY FOR SECTIONS	P 9.20	13.25	P 9.20	13.75	P 9.20	14.00	P 14.10	21.00	P 31.00	42.50		

[1-20% WAS ADDED TO INST. LABOR FOR INSURANCES, TOOLS, & OTHER DIRECT JOB COSTS.
2-MARKUPS USED [MATERIAL-10% FOR GEN. OVERHEAD & RETURN.
LABOR - 15% FOR GEN. OVERHEAD & 10% FOR RETURN.
3-VACANT SPACES ARE FOR CONTRACTOR'S ADJUSTED PRICES.

NOTES

ELECTRICAL GONTRACTOR'S ASS'N. OF CITY OF CHICAGO

FIG. 6—Dead front (pull-out type) panelboard estimated installed selling prices for 250-volt and 600-volt units

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Fig. 2—In the c per squ

Electric

# COMMUTATOR BRUSH MAINTENANCE

Proper spring compression and properties of brush materials are important factors in preventing undue brush wear, and in transferring current efficiently

By D. E. Stafford

Asst. Chief Engineer National Electric Coil Co., Columbus, O.

THE importance of correct spring compression on the brushes which conduct the current to and from the rotating element of electrical apparatus cannot be over-emphasized.

In addition, the material of which

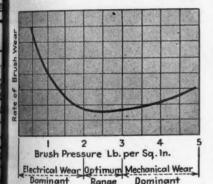


Fig. 1—Graph of the rate of wear of an electro-graphite brush with various spring pressures. For each composition of brush there is a certain pressure range where maximum wearing life in service will prevail.

the brush is made must be neither so soft that it wears away rapidly nor so hard that it wears or scores the commutator, or collector ring surface. Furthermore, brushes used on commutators must have precise resistance characteristics to minimize the sparking which is so detrimental to the brush as well as to the surface of the commutator.

The essential requirements for efficient transfer of current to and from the rotor of electrical apparatus are (1) proper brush grade; (2) maximum and continuous brush surface contact on the commutator; (3) brush holders of proper dimensions set to the correct angle with respect to the commutator surface; (4) brush holder arms equally spaced around the periphery of the commutator; (5) adjustment for correct neutral setting; (6) dynamic balancing of rotor; (7) correct and uniform spring pressure, an important precaution which is frequently overlooked.



Fig. 3—Brush tension scale being used to check spring pressure on a plating generator brush holder. The operator is using a paper slider to enable him to feel the tension where the brush is lifted from the commutator.

Where multiple brushes are used, it is important that each brush be operated with the proper tension to minimize selective action and to secure maximum economical life of brushes and commutator surface.

Each grade of brush should always be operated within a certain definite range of pressures. A disregard of this range causes rapid wear of the brush or scoring or burning of the commutator. A curve illustrating this characteristic for one particular grade of brush is shown in Fig. 1. All brushes on a commutator or collector ring should be operated at equal pressure to avoid selective action or unequal current distribution.

Operators should be guided at all times by the recommendations of manufacturers of the equipment and the brushes as indicated in the table of

The pressure values given in the table must be multiplied by the area of the bearing surface of the brush in square inches to find total pressure.

BRUSH MATERIAL	PRESSURE IN LBS. PER SQ. INCH	
	Industrial Service	Railway Service
CARBON & CARBON GRAPHITE	11/2-21/2	-
ELECTRO-GRAPHITE	2-31/4	5-7
GRAPHITE, SOFT	11/4-21/4	J. IV
GRAPHITE, HARD	3-4	
METAL GRAPHITE ON COMMUTATORS	21/2-31/2	
METAL GRAPHITE ON SLIP RINGS	3-4	,

Fig. 2—Table showing spring pressures for brushes of various compositions. In the absence of exact data as to the brush composition, a pressure of 2 lbs. Per square inch may be used for most industrial applications.

# PRACTICAL METHODS

#### COOLED CRANE CAB FOR OPERATOR COMFORT

NDUSTRIAL

It can get awfully hot in an open crane cab operating over the furnaces in a forge shop-particularly in midsummer when the temperatures of the atmosphere over the furnaces may be 70 to 80 degrees higher than outdoor temperatures. In the heavy forge shop of the Dodge-Chicago Plant, Division of the Chrysler Corporation, where B-29 engines were produced, indoor temperatures at crane level were as high as 170 to 180 degrees (outdoor temp., 99 to 100 degrees). A man can't work very long in such an atmosphere and relief operators had to take over at frequent intervals.

To increase the comfort and efficiency of the crane operators, the plant engineering department air-conditioned the cab of the 20-ton bridge crane that operated over the furnace areas. Result: With a shop temperature of 180 degrees (outdoor, 99 degrees), the cab temperature was lowered to about 102 degrees; with a shop temperature of 150 degrees (outdoor, 80) cab temperature was 70 degrees.

The air conditioning system was a simple two-stage water cooling unit mounted on top of an enclosed cab (See Figs. 1 and 2). Water from a storage tank at the bottom of the unit is pumped to the cooling coils of the air cooling section where the entering air is pulled in by a blower through a filter grille. The hot air passes over the cooling coils, through an evaporator mat and is forced, at a considerably reduced temperature, into the crane cab through a supply duct.

The water from the cooling coil passes over five layers of decking where it is cooled by forced air and finally returns to the storage tank where the recirculating process is repeated. Overflow from the sump of the evaporator mat also returns to the storage tank. One filling of the water tank was usually sufficient for an 8-hour shift operation.

The crane cab (5 ft.-6 in. square

by 6 ft. high) was totally enclosed with double sheet steel and double glass panels. The sheet steel panels are equipped with 2-inches of insulation, the floor with 3 inches. The double glass panels have a 4-inch dead air space as the insulating medium. Several of the glass panels are on a swinging sash so they can be opened when the cooling unit is not in use in winter months.

A 12-inch wide overhang with a

Compact cooling unit is mounted directly above the cab. Insulated supply duct directs cool air into cab. One filling of water reservoir was sufficient for an 8-hour shift operation.



DEC.



Air-cooled crane cab in heavy forge shop at Chrysler operated Dodge Chicago plant provides about an 80 degree temperature reduction for operator. Note insulated steel and double glass panels totally enclosing the cab.

Electric

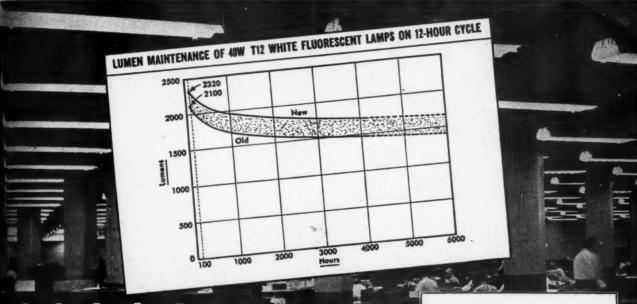
## SYLVANIA NEWS

CONTRACTOR EDITION

Published by SYLVANIA ELECTRIC PRODUCTS INC., Salem, Mass.

1945

## NEW EFFICIENCY RATINGS OF 20-W, 40-W FLUORESCENT LAMPS ANNOUNCED BY SYLVANIA



NEW FLUORESCENT	RATINGS
100 Hr. LPW	Maintenance et 70%
Old Nine.	Old New 36 39 32.5 35.5 30 83
WWT12 Daylight 38 —	82 52 29 31.5 26.5 30
WIT12 White' 52 38	43.5 50 39.5 46 36.5 43
11/1712 Daylight .45	38 40 36 37 31.5 34

DEC.

Through extensive research and further improvement in manufacturing methods, Sylvania Electric has made available *more light* from their popular 20-watt and 40-watt fluorescent lamps.

For contractors this means giving further impetus toward the installation of fluorescent lighting to a greater extent than ever before.

These increases have been accomplished by Sylvania without any change in some physical or technical characteristic of the lamps. And they entail no additional cost to purchasers!

The above curves show new and old lumen ratings (at 100 hours) and the lumen maintenance throughout life when lamp is operated on 12 hour cycle.

Prior to May 21st of this year the 40-watt White fluorescent lamp was rated at 52.5 lumens per watt. New rating represents an increase of 11.5% over the lumen rating which was effective until May 21st. While the lumen maintenance rating of the 20-watt Daylight lamp, on a 12 hour operating cycle at 70% life, has been increased 15.4%.

### SYLVANIA FELECTRIC

MAKERS OF FLUORESCENT LANDS SIXTURES WIRING DEVICES: FLECTRIC LIGHT BULBS: RADIO TUBES: CATHODE RAY TUBES: ELECTRONIC DEVICES

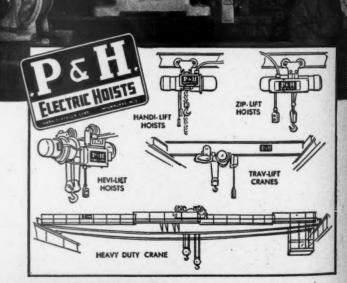




Nowadays, there's only one sure way to lower costs—more production per manhour! And "thru-the-air" materials handling is a proved method of freeing skilled hands from unproductive work.

Take the P&H Zip-Lift. With this modern wire-rope hoist, your production man never wastes his energy — or skill — on load-lifting. He just presses buttons . . . and his loads are carried, lifted, lowered and placed with smooth, fast efficiency. Traveling "thruthe-air," they move direct, without congesting aisles.

Many of your materials can move with this same economy — from raw to finished state — and without costly rehandling. It's this speed and ease which have enabled Zip-Lifts to pay for themselves twice over in a single year. Let them work to lower your costs! Ask a P&H Hoist Engineer to look over your handling needs . . , or write us for Bulletin H20-2.



ELECTRIC HOISTS

4426 W National Avenue,
Milwaukee 14, Wis.

HARNISCHFEGER

CORPORATION

BOISTS - WELDING ELECTROBES - MOTORS POR ELECTRIC CAMES - AME WELRES

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Electric

Cooling Unit
See FIG.2

2"push fit friction dampers

Glass window (fixed)

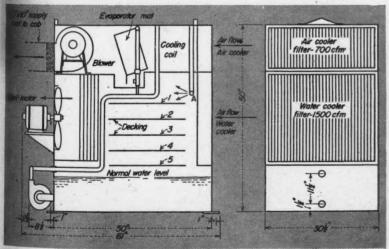
Insulated panel

Insulated door

Section

3" Jasuiction

FIG. 1—Details of crane cab enclosure construction showing the insulated steel and double glass panels. Note glass enclosed overhang to provide clear view of shop to operator.



NG. 2—Sectional view of cooling unit showing water and air cooling process.

fixed glass panel bottom extends over the front of the cab. This permits the operator to see the crane hook and accurately spot the loads without opening one of the insulated window panels.

The cool air enters the crane cab brough a 10-in. by 10-in. insulated

supply duct and a push-fit friction damper grille. The slight positive pressure maintained by this incoming air is sufficient to prevent the hot exterior gases from entering the cab. There is sufficient "leakage" in the cab construction to permit air circulation without building up uncomfortable pressures.

This air cooled crane cab added materially to the efficiency of the forge shop operations, reducing the number of relief crews necessary and immeasurably improving the working conditions of the crane operators.

### COLD CATHODE BALLASTS MOUNTED IN REMOTE PANEL

····

There has been a general reluctance to consider the installation of fluorescent ballasts any appreciable distance from the fixtures or lamps which they serve, primarily because of the electrical losses that might be incurred. This has been particularly true with high-voltage cold cathode fluorescent installations where excessive capacity losses in the cable are encountered. Such losses are always directly proportional to the voltage either between the conductors or from any high-tension conductor to ground. On the average 12,000- or 15,000-volt installations, cable runs were generally limited to 10 or 15 feet.

The newly developed 750-volt cold cathode lighting, however, permits longer cable runs. Tests made by the General Luminescent Corporation engineers at Chicago, prior to a "low-voltage" cold cathode lighting installation at the Northwest Airlines office in that city, indicated that with the 750-volt ballasts there was a minimum of loss due to the necessary length (up to 50 ft.) of the high voltage cable runs. With tests made at distances up to 85



Remote ballast installation for the 750volt cold cathode lighting at Northwest Airlines' Chicago office. Vent holes in top and bottom of cabinet provide adequate air circulation for dissipating heat.

## BURKE solves syntheru

### THE PROBLEM ...

To furnish an electric motor and suitable control to replace a 300 HP 1200 RPM, Synchronous Motor, driving a banbury mixer, for the purpose of obtaining adjustable speed over a wide range. This banbury was originally installed to process crude rubber, and in changing over to the use of synthetic rubber, it was found that batch after batch of rubber and materials were burned up during the mixing process. Experiment and research proved that a slower mixing speed was required, or even better, a range of speeds of about 4 to 1, so that the mixing process could be started at slow speed and completed at high speed.



### herubber processing problem

### THE SOLUTION ...

ATER a preliminary survey of the problem, it was thought the solution was simply a matter of applying a 300 HP adjustable speed, tapered HP direct current motor, having a meed range of 400 to 1200 RPM by add control. Further study revealed, however, that sufficient direct current power was not available for this type of driving motor.

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was here that Burke Engineers ed that as long as continuous ed adjustment from low speed to speed was not of prime impora 4 speed squirrel cage inducice motor would be ideal for the tion. Burke Engineers recommded the purchase of a 300 HP, 200/900 '600/450 RPM, 2300 volt, d, 2 winding, constant torque, rel cage induction motor, having pull out torque for overcoming sharp peak loads, and complete ith a fully magnetic, across-the-line starter. The selection of a 4 d, squirrel cage, induction motor nd control effected a considerable in initial cost over the direct motor and control, eliminated ssity of increasing the direct of generating capacity of the and above all still satisfactorily d the perplexing problem.

The selection of a 4 speed squirrel cyc induction motor, as a driving means for the banbury mixer introduced another problem not common to the direct current driving motor, and that problem was finding suitable countries and decelerate the motor this operating under full load, without causing serious disturbance to be power system, or imposing severe acchanical strain on the motor.

hestandard listed control equipment waisble on the market did not protect the desired characteristics so, buts, inconjunction with the Electric Carroller Manufacturing Company, of Caveland, Ohio, worked out a

special fully magnetic controller, built around frequency sensitive relays, instead of time delay relays, to provide the automatic acceleration and deceleration. The varying frequency power to operate the relays of the starter being obtained from a frequency generator, directly connected to the main motor, so that its output frequency varied directly as the speed of the main motor. Each relay being adjusted to operate at a frequency corresponding to a certain motor speed. This controller is operated from a five position master station, mounted on the banbury mixer, convenient to the operator. The control functions so that irrespective of the speed selected by the operator, the motor always starts across-the-line on the low speed winding and accelerates progressively to the speed desired. If 1200 RPM is selected, the motor starts on the 450 RPM winding and accelerates to 440 RPM, at which point a frequency relay operates to energize the contactors connecting the 600 RPM winding to the line. As the motor speed reaches 590 RPM another frequency relay operates to energize the contactors connecting the 900 RPM winding to the line. When the motor reaches 890 RPM, still another frequency relay operates, energizing the contactors connecting the 1200 RPM high speed winding to the line. In this way the motor starts with a minimum of starting current and accelerates smoothly to the selected speed, with the least possible delay and with the transfer from one speed to another being made at exactly the proper instant to minimize the mechanical shock to the motor and disturbance to the power system.

In decelerating, or changing from a higher to a lower speed winding, it is extremely important to eliminate entirely the possibility of the power being thrown on the lower speed winding before the motor has decel-

erated to the speed selected. The complicating factor in deceleration cycle, was the fact that the time of deceleration varied considerably, depending on the magnitude of the load of the motor and the lower speed selected, so that a time delay relay for controlling the deceleration operation would be entirely out of the question. In changing from a higher to a lower speed winding, for example, from 1200 RPM to 450 RPM this being the extreme case, the operator would move the master switch from the high position to low position and the motor would be disconnected from the line and allowed to decelerate. Then, when the speed of the motor dropped to 450 RPM, a frequency relay would operate, energizing the contactors supplying power to the 450 RPM winding. In this way the motor would be thrown on the line again at exactly synchronous speed, eliminating any possibility of connection above synchronous speed, causing severe regenerative effects, or connection below synchronous speed, causing high current peaks in pulling the motor up to speed again.

Send your special motor or generator problem to... Burke Engineers... Write for Burke general catalog.

BURKE ELECTRIC CO. 13512 West 12th Street ERIE, PENNSYLVANIA



TOTORS 1 TO 1500 H. P. . GENERATORS 1 TO 1000 K. W.

BUR E A.C. & D.C. Motors & Generators

PRE ELECTRIC COMPANY, ERIE, PENNSYLVANIA . Succe 1891

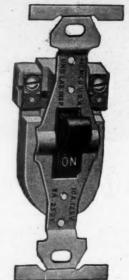
Wide mounting yoke permits correct alignment with wall surface.

Ample screw heads make wiring easy.

Tough porcelain cup.

Strong plastic handle.

Available with brown or ivory handle, Single-Pole or 3-way action. Approved by Underwriters' Laboratories.



**BRYANT FLUSH SWITCHES No. 51 and No. 53** 

## Announcing...

NEW DESIGNS of POPULAR LINES



Wide mounting yoke permits correct alignment with wall surface.

Ample screw heads make wiring easy.

Finding slots facilitate cap insertion.

Contacts grip cap blades securely.

Strong Bakelite cup.

Available in brown and ivory.

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**CONVENIENCE OUTLET No. 142** 

BRYANT FLUSH
SWITCHES
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OUTLETS

EASY WIRING AND INSTALLATION



Specify Bryant

Devices from

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feet, it was found that there was no appreciable loss of current through the other.

Based on the results of this test, 18 iwo-lamp, 750-volt cold cathode ballasts controlling cove and ceiling lighting in the airlines office were mounted in a single cabinet located in the baggage room. Distances from this panel to the lighting tubes ranged up to 50 ft. By utilizing this arrangement, ballasts were made more accessible for repair and replacement and the physical dimensions of the cove could be kept to a minimum since no space was required for ballast housings.

The ballasts installed were of the two-lamp type, 105-watt capacity, 118-volts, 60 cycle, 0.9 amps; 120 ma. at 450 volts (operating voltage) and 700 volts open circuit. The cabinet, designed and installed by Hoffman Electric Co., Chicago, electrical contractors on the job, is equipped with five 2-in. diameter, screened vent holes in both top and bottom to provide air circulation for heat dissipation.

Immediately below the ballast cabinet is the lighting distribution center for the lamps involved.

### UNDERGROUND CONNECTIONS TO AIRPORT BOUNDARY LIGHTS

WIRIN

Airport boundary lights, as the name implies, outline the available landing area of the airport. The units are spaced at not more than 300-foot intervals around the perimeter of the landing area and are fed by an underground distribution system of either series or multiple circuits-depending upon the length of the circuit. According to Civil Aeronautics Administration recommendations, series circuits should be 6.6 amperes and multiple circuits may be 2-wire, 120 volts; 3wire, 115/230 volts, or higher voltage with individual transformers at each mit. Boundary lights utilize either a 15-watt multiple lamp (multiple circuits) or a 320-lumen series lamp.

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With multiple circuits, the voltage drop should be limited to 5 percent. Since this involves considerable additional copper cost, circuits longer than 12,000 feet are generally made series.

The boundary lights are normally mounted on sheet metal cones, so that the light is about 30 to 36 inches above the ground. For series circuits where the units come within 300 feet of the center line of a runway, the cones are of the tip-over type with a waterproof disconnect plug and receptacle at the ground and a flexible-cable connection from the plug to the lighting fixture.

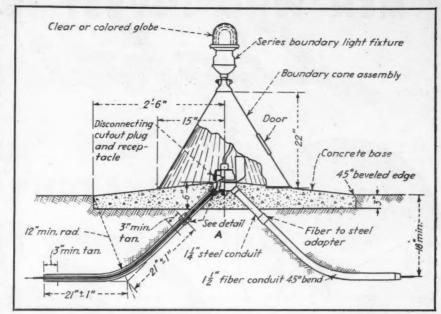


FIG. 1—Underground connections to airport tip-over boundary light units. Details show method of providing mechanical protection to cables entering the cut-out receptacle.

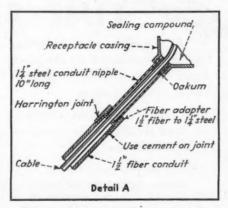


FIG. 2—Moisture seal at receptacle housing and fibre-to-steel connections underground shown in detail.

An access door is provided in the side of the cone to permit plug replacements. The entire cone rests on a circle of concrete, crushed stone or other granular material which is painted white. This adds to visibility from the air, prevents a growth of grass and weeds around the cone and simplifies the maintenance of the units.

Boundary lighting circuits are generally fed by such underground cable as parkway cable; lead-covered cable armored with a flat steel tape; or non-metallic armor or rubber-sheathed cables where soil conditions preclude the use of steel armor. At each boundary light location, the cable must turn up from its 18-inch deep trench, enter the plug, leave the plug and go underground again to the next unit. The cable is guided to these terminals and protected by fiber and steel conduit sleeves.

Connected to the bottom casting of the cutout plug and 90 degrees apart (making a 45 degree angle with the ground) are two 1½-inch steel conduit sleeves which are set in the concrete base of the cone unit. Connected to these through a fiber-to-steel adapter coupling are two 1½-inch, 45 degree bend sections of fiber conduit which extend the mechanical protection of the cable to the trench level and several inches beyond the concrete base of the cone. Fig. 1 illustrates the recommended installation details.

As with any type of underground cable installation, provisions must be made to prevent entrance of moisture into the lighting unit from the underground conductors. Fig. 2, also taken from C.A.A. recommended practice, shows details of such a seal. Oakum and a sealing compound are used at the receptacle casting hubs.



Leslie D. Price (left) manager, engineering and regulatory legislation section, NEMA, New York, gets some ideas from L. P. Dendel, Lansing, Mich., international president, I.A.E.I., at recent Chicago conference.

# MEN WHO INVEST IN Lighting

WILL BUY "ON AND OFF'
TIME ACCURACY . . .



• As you know so well, a lighting installation has a very definite value and is so considered by the purchaser. Therefore, it is only logical to figure that these same purchasers of lighting will want accuracy for the "on" and "off" periods.

SANGAMO TIME SWITCHES are your answer in every case—it means an extra installation for you—and added profit, and exceptionally well pleased customers.

Let us give you more details.

### FORM KAZ—SYNCHRONOUS MOTORS SILVER CONTACTS

Six levers are provided for a maximum of 3 daily "on" and "off" operations. Accurate timing is obtained by turning the minute hand reset staff on the 24 hour dial. If desired the time-switch can be manually operated without affecting subsequent operations. Available in a wide variety of combinations providing two-circuits, duplex, and outdoor switches; also with Sunday and holiday omitting device, as well as advance time cutoff. The KAZ Astronomic Dial Time-Switch functions to close

the circuit at sunset and open it at sunrise, or the "off" operation may be set at any time between 9:30 P. M. and 2:15 A. M.



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ACTUAL

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FORM KAZ



FORM VSW

### FORM VSW — SYNCHRONOUS MOTOR — WITH CARRYOVER

Synchronous timing is combined with reserve spring clock operation, providing continuous operation during current interruptions up to ten hours. This entirely automatic carry-over eliminates the necessity of resetting the dial after current interruptions, and insures accurate timing under all conditions. Also equipped with Astronomic Dial.

ASTRONOMIC DIALS: Both of the Sangamo Time Switches shown here are equipped with Astronomic Dials. These dials enable "on" and "off" operations in accordance with sunset and sunrise.

SANGAMO ELECTRIC COMPANY SPRINGFIELD

For ADVERTISING

PROTECTION

XF-2

### Installing Continuous Fluorescent Fixture Support

(How labor varies under working conditions)

### WILDING CONSTRUCTION:

bilding has a high monitor center section; steel beams were formed "L's" with spacers in between; bottom of beams 25 feet have floor; section under construction was 100 feet wide by 140 but long with beams parallel to width of unit on 20-ft, centers.

Conveyorized production lines parallel the length of the building. vious lighting method incorporated "goose-neck" incandescent reflector units on floor standards. Work involved installation of a entinuous channel suspended from the ceiling to provide clear foor area. Channel was to support two-lamp industrial fluorescent with as well as air lines and air tools. Channel was not used as a necessary for wiring.

### JOB CONDITIONS:

alue

ans

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A heavy gauge steel, inverted-U channel, 3-in. high and 2-in. wide was fabricated with a 1/2-in. return lip on the bottom of each side. The welded two-piece construction was made in 10-ft, lengths which were bolted together as installed on the job. Small 2-in. by 13/4-in. let steel plates with a 1/2-in. knockout and 3-inch long nipple were used to support the fixtures from the channel. After these dropplates were inserted into the channel and rested on the lip projections, the fixture bodies were attached to the nipples and spaced about 5-ft., 6 in. on centers (ends of units about 18-in. apart). Fixture bodies were nippled together and three No. 12, Rockbestos direuit wires drawn through the line of bodies. Fixtures were spliced out, reflectors installed and units lamped. The channel was supported by a vertical 3/8-in. steel rod at 20-ft. intervals mounted to the steel beam. Rod was slipped between the "L's" of the beam and bolted to a steel plate with two additional holes to accommodate tie-rod supports mounted to mid-point of the channel suspension (10-ft. on each side of vertical rod). Complete rod suspension from each beam was triangular with vertical rod in center. Each rod was equipped with a turnbuckle just above the channel for quick adjustment and leveling of channel after fixtures were installed. There were six identical lines of fixtures, but installation problems varied due to congestion, interference by other trades, etc.

### LABOR ANALYSIS:

This installation presents an unusual opportunity to check a repeated typical operation. Line No. I required initial planning and engineering and involved lost time inherent in inital operations. The conditions were not unusual despite a slightly congested floor and some interference by other trades setting conveyors.

Line No. 2 was clear with no interference from other trades. Here the labor dipped approximately 22 percent.

Lines No. 3 and No. 4 were installed under practically ideal conditions with labor dropping approximately 30 percent below that

Line No. 5 had a congested working condition and labor units returned to within 10 percent of those for Line No. 2, although the mechanics were now familiar with the installation.

Line No. 6 was installed under exceedingly unfavorable conditionsit was a rush job requiring addition of men unfamiliar with the work and other trades were congesting the area. The upward trend of labor units on Lines 5 and 6 was unexpected, but justified when conditions were studied.

### LABOR CLASSIFICATION:

The men used on this job averaged "B" labor.

The types of labor available are rated A-B-C-D-E, with the units based upon average use of "B" labor. In general, an "A" man will run the job assisted by "B" and "C" labor, which will average class "B". In abnormal times the general labor classification will fall to "D" and "E" for new labor being employed to fortify the regular personnel. It must be noted that the classification applies only to rate of time and not to knowledge or mechanical ability. A splendid mechanic may be rated "C" from a rate of time classification.

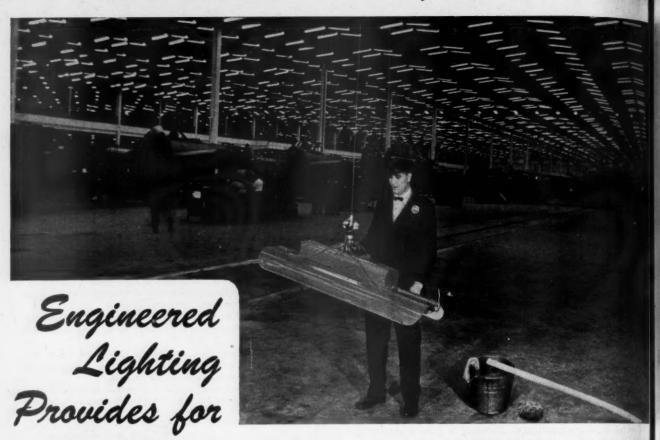
Labor Classification	Changes in Standard Unit
A	deduct 10%
В	no change
C	add 10%
D	add 20%
E	add 30%

The labor classification shown in the estimating data above shows the labor classification rating of the mechanics who performed the particular job so that adjustment can be made on the type of labor available.

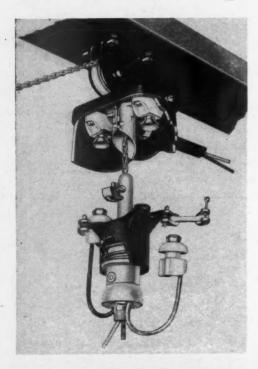
### LAROR DATA

	Man Hours											
Operation	Line No. 1		Line No. 2		Line No. 3		Line No. 4		Line No. 5		Line No. 6	
	Unit	Total	Unit	Total	Unit	Total	Unit	Total	Unit	Total	Unit	Total
Measurements and layout.		6.00		2.00		2.00	,	2.00		2.00		2.00
Febricate, spot 92 15-ft. rods, 81/2" thread one end, 3" at other Febricate, Spot 92 3-ft. rods, 3" thread one end, 1"	0.45	9.90	0.45	9.90	0.38	8.36	0.38	8.36	0.38	8.36	0.38	8.36
	0.15	3.30	0.15	3.30	0.12	2.64	0.19	2.64	0.12	2.64	0.12	2.64
Istall 8 vertical rods and turnbuckles	0.40	3.20	0.35	2,80	0.18	1.44	0.18	1.44	0.40	3.20	0.40	3.20
	0.50	7.00	0.45	6.30	0.22	3.08	0.22	3.08	0.50	7.00	0.50	7.00
	0.26	36,40	0.18	25,20	0.11	15.40	0.12	16.80	0.20	28.00	0.24	33.60
	0.15	7.50	0.10	5.00	0.07	3.50	0.07	3.50	0.07	3.50	0.10	5.00
	0.40	10.00	0.35	8.75	0.25	6.25	0.25	6.25	0.25	6.25	0.35	8.75
	10.00	4.50	10.00	4.50	9.00	4.05	9.0	4.05	9.00	4.05	10.00	4.50
	0.75	18.75	0.60	15,00	0.40	10.00	0.40	10.00	Q.44	11.00	0.75	18.75
	0.057	7.98	0.057	7,98	0.043	6.02	0.043	6.02	0.043	6.02	0.044	6.16
Clear up		2.00		1.25		1.00		1.00		1.00		1,00
MEANDOWN TOTALS		116.53		91.98		63.74		65.14		83.02		100.96
ACTUAL TOTAL TIME		116.50		92.00		63.50		65.00		83.00		101.00

Data from L. W. Witz, Continental Electrical Construction Co., Chicago, I linois



### LOW COST, SAFE MAINTENANCE



• The Thompson Disconnecting and Lowering Hanger is essentially a latching type, overhead disconnecting switch and fixture lowering and raising device combined. It consists of two members. The upper member carries a pair of contact assemblies to which the current feed wires attach and is firmly secured to the supporting structure. The lower member carries the engaging contact assemblies wired to the lighting fixture which it supports. This permits fixture to be lowered to floor level for regular cleaning and relamping and provides a quick-easy-safe-low cost method of servicing.

Thompson Hangers are designed

for practically all types of Indus trial, Commercial, indoor and outdoor lighting-for airplant hangers, aeronautical obstruction lights on stacks and other obstructions. In fact they are recommended for almost any installation where fixtures are mounted more than fourteen feet above floor or ground level or in locations not readily accessible . . . Thompson Hangers assure adequate lighting facilities without over-lighting and accessibility without interrupting production or interfeting with normal operation of business. They offer a solution to your problems of high cost light ing maintenance and assure quality illumination.

**THOMPSON** 

DISCONNECTING & LOWERING

HANGERS

THE THOMPSON ELECTRIC CO.

Our Engineers offer full cooperation with Architects, Consulting Engineers, Contractors, Plant Engineers and Superintendents of maintenant in planning-laying out—and specification of the Thompson Hanger bed suited to the individual installation. Feel free to call on them for help

1101 POWER AVENUE

· CLEVELAND 14, OHIO

Electrical Contracting, December 1945

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## The Victory Lighting Jubilee

THE first exhibition of lighting equipment covering all the major lighting markets—commercial, office, industrial, school and residential—took place in New York City during the week of November 26.

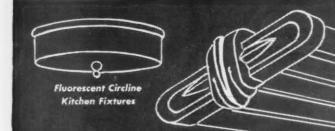
THE Lamp Department of General Electric is proud to have sponsored this Victory Lighting Jubilee. But by far the largest share of credit for the exhibition's significance and success must go to the many manufacturers of lighting fixtures and portable lamps who participated.

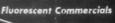
THE entire lighting industry is indebted to them for making it possible to see under one roof the results of their work to date. Their exhibits demonstrated very clearly the great progress lighting has made and indicated the direction of further development. Everyone who visited the Jubilee was impressed with the wealth of designing talent and manufacturing skill displayed . . . and came away firmly convinced of the lighting industry's great future.

THE Lamp Department of General Electric deems it a privilege to have been associated in this enterprise. The progress already achieved is noteworthy. General Electric will continue to do its share toward even greater accomplishment through the development of new and better G-E Lamps.

Vice President

General Electric Company







# for Fluorescents of the future!

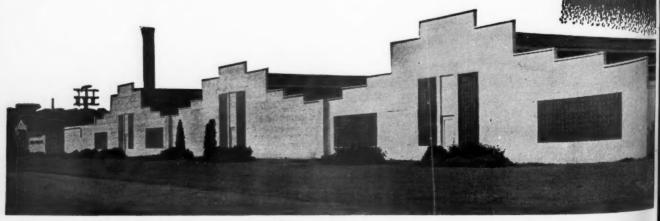
■ The complete line of Lighting Products Fluorescent Units, designed to more than complement your customer's most fastidious surroundings and constructed to give long carefree service, will give you the many sought after selling features you have been looking for.

Our New Daylight Plant is now in full production and is equipped to perform all steps in the conversion of raw materials to complete fixtures. With all operations under one roof, centralized control of quality and uniformity are your guarantee of the finest in fluorescent fixtures and satisfied customers.

Manufacturers of Fluorescent Commercials, Industrials, Bed Lamps
— Circline Kitchen Fixtures, Table Lamps and Floor Lamps—Desk
Lamps, Show Case Fixtures, Strip Lighting and Germicidal Units.

LIGHTING PRODUCTS, INC.

HIGHLAND PARK · ILLINOIS



Electric

# Designed FOR THE TIMES

The Jefferson

The Presidential Series



of Pittsburgh Permaflector



Fluorescent Luminaires





All Presidential Luminaires are available in two, three and four lamp units utilizing 40-Watt T-12 fluorescent lamps. For surface mounting or suspension mounting—individually or in continuous row.



The "Presidential Series," as shown at the New York Victory Lighting Jubilee, is typical of the outstanding lighting equipment designed by Pittsburgh Reflector Company. For over 30 years the Permaflector trademark has been the symbol for quality lighting—designed for efficiency and easy

installation and maintenance. Before you specify . . . before you buy—investigate Pittsburgh Permaflector Fluorescent and Incandescent Lighting Equipment. Full details will be provided by your nearest Pittsburgh Permaflector representative or wholesaler.

Pittsburgh Reflector Company

OLIVER BUILDING PITTSBURGH 22, PA.



DISTRIBUTED BY BETTER ELECTRICAL WHOLESALERS EVERYWHERE

### BEST MERCHANDISING

# ELECTRO Fluorescent Basic Unit!



NOW...You can make immediate delivery on large orders...without maintaining huge expensive stocks!

Obviously, you've got a better chance of landing large orders if you can complete delivery immediately. THIS NO LONGER NECESSITATES EXPENSIVE BIG INVENTORIES ON EACH TYPE OF COMMERCIAL LUMINAIRE. You need stock only one major item—the ELECTRO BASIC UNIT, which you can convert instantly into any type commercial luminaire, with the aid of accessories from packaged sets. Thus, with a much smaller total stock, you can fill larger orders for any given model.

Moreover, when you sell Electro luminaires you are sure of a satisfied customer. For no other line of fluorescent lighting offers all the features and all the quality you get in Electro ... engineered for highest levels of lighting, yet with amazingly low surface brightness . . . Starters and lamps instantly removable from the top, and wiring more readily accessible than on any comparable fixture . . . Patented suspension bracket that enables one man to install any fixture in less time than is ordinarily required by two men . . . Designs of breathtaking beauty . . . A selection of models affording exact desired concentration of light.

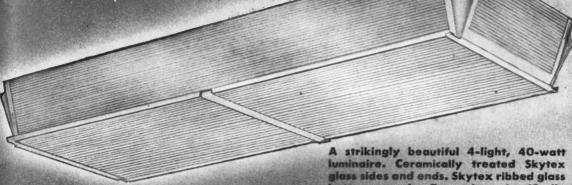
Send for literature showing the spectacular engineering improvements featured in these fluorescents. Sold only by verified electrical wholesale distributors.

Jesale distributors

ELECTRO MANUFACTURING CO · CHICAGO

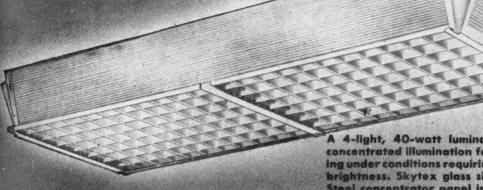
Electrical

### AID EVER OFFERED!..



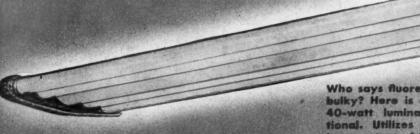
\*ELECTRO U. R. C. LUMINAIRE, NO. 1041

A strikingly beautiful 4-light, 40-watt luminaire. Ceramically treated Skytex glass sides and ends. Skytex ribbed glass bottom panels. Transmits scientifically diffused maximum light, clear and glareless as the daylight in a room with ideal north exposure. Glass easily removed for cleaning.



**\*ELECTRO LOUVRE MODEL, NO. 1043** 

A 4-light, 40-watt luminaire affording concentrated illumination for critical seeing under conditions requiring low surface brightness. Skytex glass side and ends. Steel concentrator panel in bottom contains louvres of size and number determined by extensive laboratory experiment to assure highest efficiency. An unusually handsome luminaire.



\*ELECTRO'S NO. 1044

\*FOR FLUSH OR PENDANT MOUNTING,
IN CONTINUOUS LINE OR INDIVIDUALLY

Who says fluorescent lighting has to be bulky? Here is a truly compact 4-light, 40-watt luminaire, streamlined, functional. Utilizes highest percentage of lumes output of the bare lamps. No dark spots on ceiling. Exquisitely designed bakelite ends in rich walnut grain.

ALSO AVAILABLE: No. 1022, two-lite, 40-watt luminaire, same style as 1044.



or flush mounting, singly or continuous. A few of the many other applications of Spero "LSB" are illustrated at right.

Spero engineers will be glad to cooperate with contractors or engineers in applying "LSB"



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### TRIC CORPORATION

CLEVELAND 19, OHIO

## We have changed our name

to Kahn Manufacturing Co., Inc.

WE felt this was a very necessary step because too many people confused our name for the general name of the product we make. True we make Fluorescent Fixtures . . . but their distinctive features deserve an identifying name that cannot be mistaken.

... and so we did the obvious thing ... selected the name of the founder and present active head of the organization ... Charles Kahn. We will continue to use the trade mark "Firefly" both on our current fixtures and on the new models being introduced.

Each unit is now packed in a NEW ENGINEERED CARTON SPECIFICALLY DESIGNED for our own fixtures. WE'RE NOW PROUD OF OUR PACKING.

Write for our brand-new bulletins and price lists which are now available.

Delivery

IS BEING MADE ON MOST MODELS IN THREE TO FIVE WEEKS. ON SOME MODELS WE CAN DO EVEN BETTER.

Kahn Manufacturing Co., Inc. 2051 N. 19th Street MILWAUKEE 5, WIS.

Formerly

Fluorescent Fixtures, Inc.

Manufacturers of the Famous "Firefly" Fixtures

Here is a

lamp

Electrica



## Curtis-EYE COMFORT Juminaire

No. 1020 FOR 500 or 300-WATT SILVER BOWL LAMPS

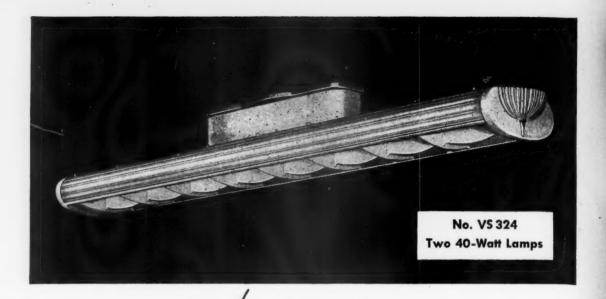
Here is a unit that rates "tops" whenever silver bowl lamps are specified...the Curtis No. 1020 is a graceful, shallow-bowl design, delivering high efficiency.

A single lamp-neck shield is regularly included, and for low ceiling installations a second shield is supplied at no extra charge if so specified.

Maintenance is easy and fast because the lamp is removable through the bottom of the bowl.

The unit is made of Alzak Aluminum in a beautiful grained finish with a polished ring at the base of the bowl. Write for specification sheet No. 2168.





## VIRDEN

Fluorescent

by

John C. Virden Co.

CLEVELAND, OHIO

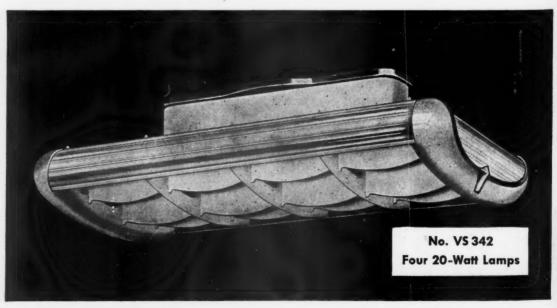
At the Victory Lighting Jubilee
Nov. 26th to 30th • Booth 69 • Aisle E

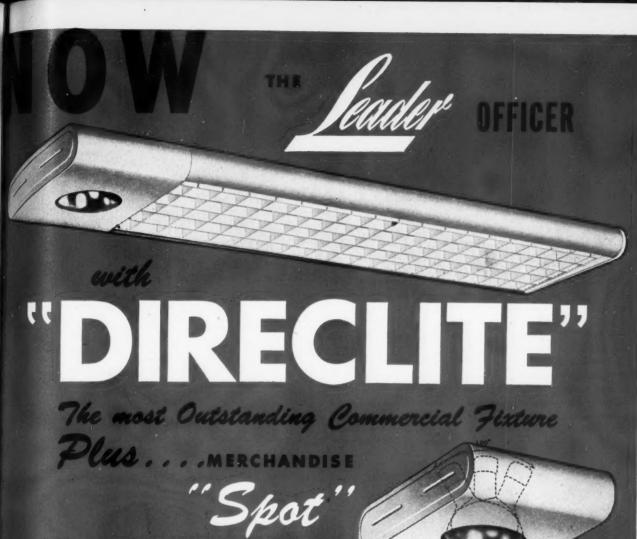
### Here they are!

Yes, here are the brand new fixtures we invited you to come and see!

Clean-cut, smart conceptions with a happy use of plastic, offering a practical solution for effective and discriminating use of Fluorescent in the home.

To see them is to agree that they bring you the sparkle of originality, the charm of glamour and, of course, wide sales opportunity. More new fixtures of typical Virden character are on the way.





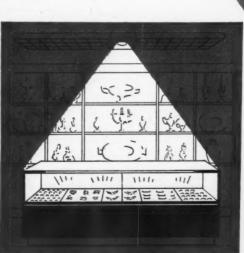
Leader Engineers now present the Directific for spot lighting of merchandise. Directife is easily attached at the end of a single unit or the center of a continuous run invallation where any Leader Officer is used

Thousands of installations have already proved the superiority of the Leader Officer Unit. Here is a fixture combining utility and high light output with beauty of design.

Now the Officer Unit is available for additional merchandising uses, thus giving it extra merit to the high position it already enjoys.

Representatives in all principal cities.

Distributed only through the Better Electrical Wholesalers



THERE IS A LEADER REPRESENTATIVE IN YOUR AREA

MANUFACTURING CORP.

6127 NORTH BROADWAY . CHICAGO 40, ILLINOIS

WEST COAST FACTORY . 2040 LIVINGSTON STREET, OAKLAND 6, CALIF.

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# General Electric Lamp Research Expands your Lighting Markets

FOR the first time since the start of the war, the lighting industry has an unlimited opportunity to fulfill the promise of modern lighting in all fields of application. And General Electric Lamp Research, released from wartime tasks, has completed development of new light sources that will expand still further the demand for higher levels of lighting.

General Electric SLIMLINE Fluorescent Lamps will accentuate the trend to long, slender flowing lines of smooth light and encourage higher standards of lighting in stores, schools, offices and factories. General Electric CIRCLINE Fluorescent Lamps will stimulate the use of fluorescent in the home—and in many store applications. The whole G-E line of sealed-reflector bulbs, such as the R-40 reflector lamp and infrared heat and drying lamps, will come into wider use.

Other developments are on the way. General Electric has already announced a new low-brightness fluorescent lamp—and a phosphor that will make possible a long, tubular highly-efficient sunlamp that works just like a fluorescent lamp.

The demand for lighting is tremendous. General Electric Lamp advertising is building the market by channelling this demand into a desire for higher standards of lighting. And General Electric Lamp Research is constantly at work to provide new and better lamps to help promote the progress of the lighting industry.

electrical



### 1. G-E Slimline Fluorescent Lamps

The advantages offered by G-E SLIMLINE Lampslength and slimness, plus operating advantages such as instant-starting and low-brightness-are certain to encourage higher standards of store and office lighting. Dimensions of the longer lamps (72" and 96" long, one inch in diameter) recommend them for use end-to-end in ceiling fixtures, as shown at the left. The shorter lamps (42" and 64" long, three-quarters of an inch in diameter) will find many applications in showcases, shelf-edges, show-windows and similar uses. And G-E CIRCLINE Fluorescent Lamps make possible a wide variety of new display units to highlight merchandise.

### 2. G-E Circline Fluorescent Lamps

Introduction of G-E CIRCLINE Lamps opens up the portable lamp field to fluorescent lighting. The circular shape affords many new design opportunities and fixture manufacturers are designing floor and table lamps for a wide range of interiors. The model at the left, combining a 12" G-E CIRCLINE with a G-E 3-Lite bulb, gives twice as much useful reading light as the best prewar "Better Sight" portable lamp. Applications of G-E CIRCLINE Lamps are not limited to portable lamps—they make possible new designs in overhead fixtures for both the commercial and residential markets. First G-E CIRCLINE Lamp, now in production, measures 12" in outside diameter. Two additional CIRCLINE Lamps (81/2" and 16") will be made available next year.



G-E LAMPS







lesearch is Always at Work to aprove G-E Lamps and Make Them STAY BRIGHTER LONGER

lectrical Contracting, December 1945



### Why Fleur-O-Lier Means Assured Unexcelled Quality

More than thirty leading manufacturers, producing a large variety of types and styles, have won the right to build Fluorescent Fixtures with the Fleur-O-Lier label.

To qualify, a product must first be built to rigid and authoritative specifications covering lighting performance and electrical and mechanical standards.

But before a fixture is *Certified* and entitled to wear the label, it must pass rigid tests by Electrical Testing Laboratories, Inc.

Even then, samples from regular production are subject to re-check. *Continued* quality is assured.

sales story in .

SQUARE

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2

### This Famous Fleur-O-Lier Label Helps Sell More Than 30 Leading Makes of Fluorescent Fixtures

Fluorescent Fixtures with the Fleur-O-Lier Label do a great job for your customers. But don't forget, they do just as much for you. When you feature luminaires with this label, sales come faster. You don't need to spend time reassuring the buyer regarding quality and value. And, you'll be giving the kind of satisfaction that builds steadily increasing long-continued business. Make Fleur-O-Lier labeled fixtures standard policy. Both you and your customers will do better.

Fleur-O-Lier Manufacturers, 2116 Keith Bldg., Cleveland 15 Ohio

### FLEUR-O-LIER

Manufacturers

CERTIFIED FIXTURES FOR FLUORESCENT LIGHTING

Participation in the FLEUR-O-LIER MANUFACTURERS' program is open to any manufacturer who complies with FLEUR-O-LIER requirements.



Ceilings Unlimited

### ... the patented Miller Ceiling Furring Hanger for any type furred ceiling

This unique bracket is the "can do" behind today's trend in construction and renovation... the trend of planning interiors around the lighting.

Designed, patented and produced only by The Miller Company, this ingenious hanger licks many old construction problems—without creating new problems.

It is no longer necessary to laboriously fit recessed lighting into hung ceilings. Instead, one simply hangs Miller Ceiling Furring Hangers from the structural ceiling—and furring, tile and Troffer Lighting System are hung from the bangers!

Thus, installation is speeded, wire, wiring and conduit costs are cut—substantially—simple leveling means are provided...and, because less than half the usual supports are needed, there is more "about ceiling space" for piping and air conditioning ducts.

The complete story is too big for this page. It is fully told in the new brochure catalog—CEILINGS UNLIMITED.

Miller Engineers and distributors are located in principal cities.

### THE MILLER COMPANY . MERIDEN, CONNECTICUT

ILLUMINATING DIVISION Fluorescent, Incandescent Mercury Lighting Equipment HEATING PRODUCTS DIVISION

Domestic Oil Burners

and Liquid Fuel Devices

ROLLING MILL DIVISION
Phosphor Bronze and Brass
In Sheets, Strips and Rolls

WAR CONTRACTS DIVISION

FOUNDRY DIVISION Non-Ferrous Metal Castings



RLA



### RLM STANDARDS INSTITUTE SPECIFICATIONS

RLM Specification No. 1—

RLM Specification No. 2—
Deep Bowl Reflector

RLM Specification No. 3— Symmetrical Angle Reflector

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RLM Specification No. 5—
48" Fluorescent Two-Lamp Clased-End
Porcelain Enamel Unit

RLM Specification No. 6—
.18" Fluorescent Three-Lamp Closed-End
Parcetain Enamel Unit

RLM Specification No. 7—

50" Fluorescent Two-Lamp Closed-End
Parcelain Enamet Unit

RLM Specification No. 8—
60" Fluorescent Two-Lamp Closed-End Porcelain Enamed Diffuser Unit

RLM Specification No. 9—

48" Fluorescent Two-Lamp Open-End
Porcelain Enamel Unit

RLM Specification No. 10—

48" Fluorescent Three-Lamp Open-End
Porcelain Enamel Unit

RLM Specification No. 11—
60° Fluorescent Two-Lamp Open-End
Porcelain Enamel Unit

RLM Specification No. 12— 60° Fluorescent Two-Lamp Open-End Porcelain Enamel Diffuser Unit

\*RLM Specification No. 18— Glassteel Diffuser.

New RLM Approved Unit

## to the best in INDUSTRIAL LIGHTING EQUIPMENT

Lighting reflectors that look very much alike may differ greatly as to quality and efficiency. Accurate measurement of these differences at the time of purchase is difficult... requires exacting laboratory and engineering tests not readily available to those who purchase and specify lighting equipment.

Hence the value of RLM Standard Specifications in establishing basic standards of efficiency, design and quality... and the RLM Label to identify lighting equipment built to meet these standards. This label certifies that the industrial lighting equipment on which it is affixed has been manufactured and inspected in compliance with the exacting procedure developed and administered by RLM Standards Institute.

Every RLM specification is drafted by a Technical Committee guided by the findings of the Illuminating Engineering Society, the recommendations of the Better Light-Better Sight Bureau and other recognized industry associations. These specifications are available without charge through manufacturers utilizing RLM inspection and certification service, or direct from RLM Standards Institute.

RLM STANDARDS INSTITUTE

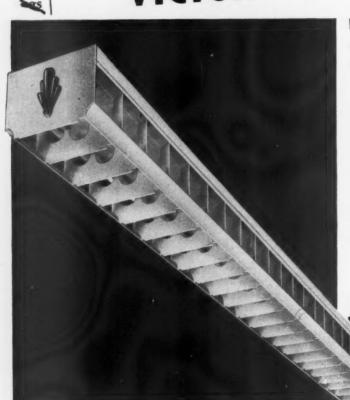
307 N. Michigan Ave., Suite 420

Chicago 1, Illinois

Wanmerdan and Modstrial Man

## WATCO CREATES

**Exhibit of Fluorescent Fixtures Draws Many at** VICTORY LIGHTING JUBILEE



NEW YORK (DEC. 1st) The Watco line really attracted New York City's Jubilee crowd ... Electrical Contractors, Wholesalers, Utility Lighting Engineers, Architects and Builders, Store Executives and Building Managers. Visitors at the exhibit had demonstrated to them by Watco Engineers many outstanding developments in the Watco line, such as time-saving installation features, flexibility in mountings and continuous-run assemblies.

Watco's diversified line of Fluorescent Fixtures includes Commercial and Industrial Fluorescent Fixtures, Desk Lamps, Kitchen Units, "Draft-O-Lamps," Recessed and Troffer Units.

Modified Series 1400 Unit, using the new 96" 52 watt Slimline Lamp. Available in 2, 3 or 4 lamp units. It is to be noted that an incandescent section of the gimbal ring with an R 40 type lamp is used for highlighting displays and for floodlighting merchandise. This is an individual unit and can be incarred in any leach the individual unit and can be inserted in any length runquickly and easily. It also provides a streamline effect for modern lighting.

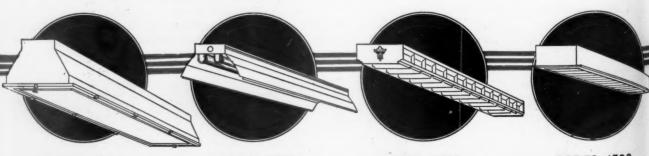


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SERIES 1200 VAPOR PROOF SERIES 1300 INDUSTRIAL

SERIES 1400 COMMERCIAL

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## WIDE INTEREST Arcibuit

Our Engineering Staff is maintained solely to render service to you. You are invited to send your details or specifications and we shall be glad to submit blueprints showing the most efficient and economical solution to your lighting problems. Inquiries on items of your own design are always welcomed and will be given our prompt attention. The particular inventive genius, ingenuity, skill and

ability that makes one product better than another also makes one kind of fluorescent fixture superior to another.

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tures lores-Jnits, Jnits. A partial view of first floor installation, Kaufman's Department Store, Pittsburgh, Pa. Sold by General Electric Supply Co., Pittsburgh, Pa.

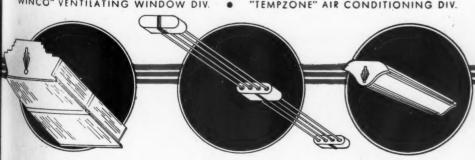


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ENGINEERING, INC.

Specialists in Custom Made Lighting
FLUORESCENT DIVISION

CLEVELAND, OHIO, U.S.A.
"WINCO" VENTILATING WINDOW DIV. "TEMPZONE" AIR CONDITIONING DIV.



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1945

SERIES 2600 SLIM LINE SERIES 2500 KITCHEN UNIT

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Brochure and Pamphlet on Certification supplied upon request As business turns from war to peace, the promotion and maintenance of confidence between seller and buyer are of paramount importance. Confidence in representation made concerning quality and performance of goods fortunately exists wherever business is conducted along sound lines. Such confidence may be confirmed and intensified through the independent sustained determinations of quality that feature ETL services. If the client chooses to make public the results of such determinations, the process may become certification.



ELECTRICAL TESTING LABORATORIES, INC.

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## To Step-up YOUR PLANT EFFICIENCY

## BETTER 'SEEING' I IMPROVE AND



LOCALITE Model 3267-H-174-SV

Directs up to 200 footcandles intense illumination on critical work. Used for small machines, lathes, grinders, drill presses, etc.



LOCALITE Model 3470-P-172-SV

Directs up to, 300 footcandles intense illumination on critical work. Used for bench and table operations, assembly, sorting, inspection.



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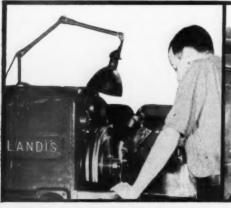
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LOCALITE Model 3267-FLB-170

Directs in excess of 100 footcandles fluorescent lighting on critical work. Ideal for certain bench assembly and inspection work.



LOCALITE Model 3267-C-172-SV

Directs up to 150 footcandles intense illumination on critical work. Used for large machine tools and similar equipment.



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Concentrates up to 250 footcandles in-tense illumination on critical work. For small part assembly, inspection and precision machining.



**GENERALITE Model 300** 

For larger area localized lighting. A highly efficient fluorescent unit with ex-cellently designed shielding, operating and maintenance features.

### THE FOSTORIA PRESSED STEEL

Specialists in Industrial Lighting for

THE FOSTORIA FORMULA FOR PRODUCTIVE LIGHTING ON THE JOB



Careful Study of Critical Work Areas



Determination of Lighting Required



Recommendation of Lighting Installation

### G' TOOLS FOR YOUR WORKERS SPEED PRECISION PRODUCTION

Eve-efficiency controls production efficiency. Make it easy for your workers to see quickly and accurately the vital tasks they are doing. Give them "seeing" tools fitted to their seeing need.

Machining, assembly, and inspection operations require illumination of 100 footcandles and more-directed on the critical work-area—to provide efficient seeing conditions. Anything less retards the eye speed and accuracy of the worker-reduces his output-increases your costs.

Localites, in various models, solve the problem of providing each different type of precision job with the proper quantity and direction of light for the seeing task. The worker directs illumination exactly where he needs it. A Localite is his "seeing" tool, matched to his particular task.

Localites in the right combination with general lighting is known as Balanced Lighting. The greater efficiency and economy of this modern method of productive industrial lighting is cutting costs for thousands of plants. It will help you improve the competitive position of your plant. Write, now, for a Fostoria representative to analyze your lighting needs.



### REQUEST THIS FREE BOOKLET, TODAY

For complete facts on how Fostoria Balanced Lighting will improve and increase your production, write for this complete catalog and detail information on the advantages of Fostoria Lighting Service.

### LIGHT FOR SEEING ON THE JOB

Increases Production

Enables workers to see faster and comfortably—speeding their tasks.

Prevents Errors

Quick, accurate seeing avoids costly mistakes.

Reduces Accidents

Good seeing guards against accidents.

Improves Worker Morale

Comfortable seeing conditions make better workers.

Lowers Costs

Faster and better production cuts costs.

Saves Expense

Balanced lighting usually takes less equipment—and less maintenance.

Critical Work Area Lighting ENGINEERED to the Seeing Need of Each Worker's Task



Trade Mark Reg. U. S. Pat. Off.

### CORPORATION FOSTORIA, OHIO

Better Seeing



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WORKER'S NEED After-Application

SEEING THAT

Fostoria Products manufactured in Canada by Amalgamated Electric Corp., Ltd., Toronto, and distributed through all Northern Electric branches.

EXPORT SALES DEPT .: 401 Broadway, New York City.

Fostoria Lighting Equipment and service available through selected wholesalers and distributors from Coast to Coast.

## K/lluminum\_lighting





ALZAK (2-40w) FLUOFLECTORS arranged in continuous rows on 9'6" spacings, with 10'0" mounting, produce 32 to 35 Foot-Candles. Guth (2-20w) LOCAL FLUOFLECTORS over certain benches provide 110-125 Foot-Candles. Engineered by Mr. L. D. Lyon, Consumers Power Co., and sold by Electric Wholesale Supply Co., both of Jackson, Michigan.

ALZAK HIGHBAYS in large Pennsylvania warehouse. Spacings are 200" by 20'0", with 27'3" mounting-height. Alternate units utilize 400w Mercury Vapor, and 750w Incandescent to produce 20 Foot-Candles of uniform illumination. Engineered by owner's Electrical Department; sold by Kingsport Electric Co., Kingsport, Tenn.

### SUPER-PUNCH

### FOR FLUORESCENT AND INCANDESCENT LAMPS



For Light-Control, Efficiency, Punch and Permanence, Guth ALZAK Aluminum reflectors are top-quality. They are processed ALZAK in the Guth Co's. own plant, under qualitycontrolled supervision.

Engineered reflector contour is omnipotent (where ALZAK reflectors are concerned). Then the Guth ALZAK process electrolytically brightens the formed Aluminum metal for high efficiency; finally, it permanently seals in this efficiency with an aluminum-oxide coating that is second in hardness only to the diamond!

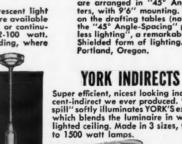
Yes, a Guth ALZAK Reflector is a good, efficient, tough Reflector!



### ALZAK FLUOFLECTOR

T. M. REG.

ALZAK reflectors "control" and "Girect" the Fluorescent light rays to the useful working-plane. FLUOFLECTORS are available in Open-End and Closed-End types. For individual or continuous-row layouts. Sizes are: 2-40, 3-40 and 2-100 watt. Eggerate Louvres available for added lamp-shielding, where desired.



YORK ALZAK INDIRECTS using 750w, T-24, Bjød lamps on 9'0" by 10'0" spacings, 117" callies height, 8'7" mounting-height, provide 50 Foot-Conflict of uniform lighting. Complete absence of glare the spite horizontal positioning of drafting table tas. Sold by Wipperman-Mitchell Co., Buffalo, N. Y. Se I.E.S. Data Sheet 13-19 for further details.

ALZAK (2-40w) FLUOFLECTORS with Eggcrate Louviet ALZAK (2-40w) FLUOFLECTORS with Eggcrafe Lovers, are arranged in "45° Angle-Spacing" on 60° atters, with 9'6" mounting. There are 74 Foot-Candles on the drafting tables (not 1 Foot-Candle variation); the "45° Angle-Spacing" provides "close to shader less lighting", a remarkable achievement with Direct Shielded form of lighting. Sold by Eoff Electric Co., Portland, Oregon.



T. M REG.

T. M REG.

Spectacular photo above, shows intense light-beam (directed via Guth ALZAK control) piercing a dark haze.
Only a small 100-wait Incandescent lamp bulb (1340 Lumens) is used, yet more than 2000 Foot-Candles are developed on the operating table (48" beneath the fixture), with over 1000 Foot-Candles (average) over a 6" circle.



### **GUTH HIGH-BAYS**

ALZAK light-control is the most efficient, least expensive method for effective lighting of high-bay areas (25'0" or higher). Guth lists 3 types (30', 60", and 90" beams), and each type in 2 sizes (300-500w and 400w (Mercury) or 750-1500w).



Super efficient, nicest looking incandescent-indirect we ever produced. "Lightspill" softly illuminates YORK'S exterior, which blends the luminaire in with the lighted ceiling. Mode in 3 sizes, for 200 to 1500 watt lamps.

Electrico

in Lighting

ALUMINUM ALZAK

THE EDWIN F. GUTH COMPANY • 2615 Washington Ave. • St. Louis 3, Missouri

# Time Now...to Have Your ELECTRICAL CONTRACTOR Make Your STATION LIGHTING CHECKUP



Make Sure
Your Lighting Measures Up
to the Stiffer Requirements of
POST-WAR SELLING!

THIS IS A MESSAGE for you station operators who know that the day will soon be here when pre-war standards and methods won't be good enough for any department of service station operation!

One of the CHANGES that's certain to come is this: Improved service station lighting inside and out. For ompanies' plans and station surveys show that a om in station modernization is on the way! IUST MEAN Better Lighting, too, because it's toven over and over again that no station is nized without Good Lighting.

Your local Electrical Contractor is ready to help you in TWO WAYS:

First: HELP YOU TO GET THE MAXIMUM BENEFIT OUT OF YOUR PRESENT LIGHTING SYSTEM

Second: HELP YOU PLAN AND GET BENJAMIN LIGHT-ING THAT WILL KEEP YOUR STATION OUT IN FRONT OF COMPETITION!!!

In your community there is one or more electrical contractors who, by experience and training, is well qualified to survey your station lighting requirements. Ask one of them to study your modernization plans, and submit a lighting recommendation. You can depend upon him to provide you with Lighting Equipment that is designed and built to give you maximum lighting efficiency at a minimum of operating and maintenance cost!

Calling in your electrical contractor is insurance against disappointment and assurance of satisfaction.

Benjamin Electric Mfg. Co., Dept. H.

Des Plaines, Illinois

### BENJAMIN

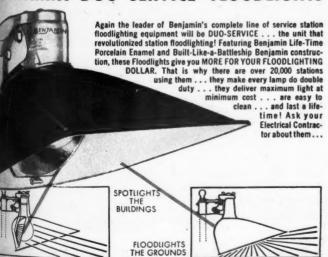
SERVICE STATION LIGHTING and Ploodlighting

**EQUIPMENT** 

Distributed exclusively through electrical wholesalers

THEY'RE BACK! The Original 2-in-1 and Most Popular of all Service Station Floodlighting Units...

### BENJAMIN DUO-SERVICE FLOODLIGHTS



Electrical Contracting, December 1945

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G-E MAKES A COMPLETE LINE OF LAMPS - Whatever your lighting need, General Electric makes the lamp to fill it. General Electric's complete line of lamps is as near as your telephone - one call takes care of all your requirements, Strategically located warehouses assure you promptandre. liable service. Look to G-E for all your lamp requirement!

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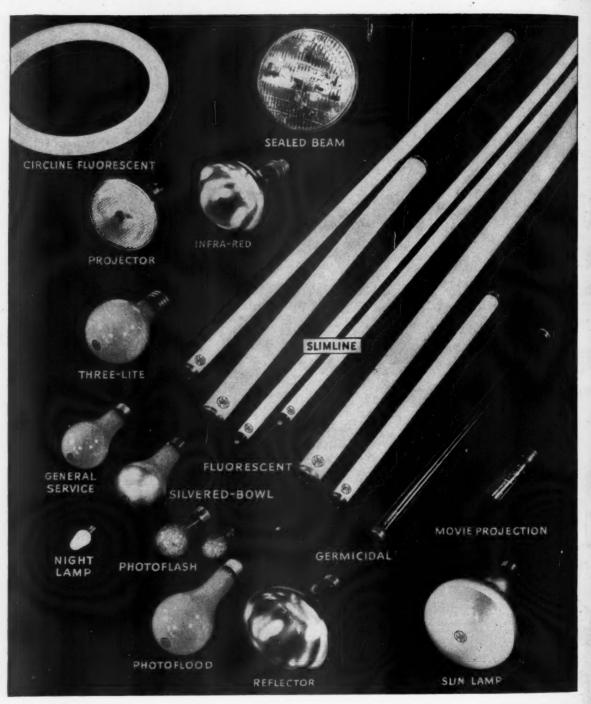
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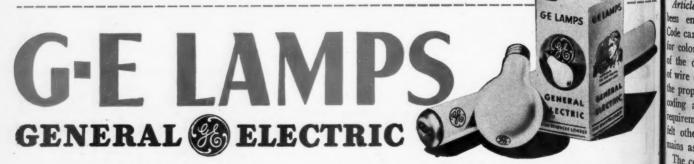
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Research is Always at Work to STAY BRIGHTER

Electrical Contracting, December 1945

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that the Electrical Committee voted to adopt this requirement, which will go into effect with the effective date of the 1946 Code. To complete my report to you on this subject, I should state also that the Power & Light Group voted against the adoption of Type "S" inses, and the National Electrical Manufacturers group asked to be recorded as "not voting".

At the time of the Article Committee meetings in New York last November, it was agreed by members of the Article 300 Committee, purely and solely as a means of getting the matter on the agenda of the entire Electrical Committee for discussion, to include the following in the Committee

Report:

"Uninsulated neutrals may be used in metal raceways on existing feeder circuits where it is impracticable to increase the size of the raceway due to structural conditions". A motion was made at our recent code session to adopt this wording. After some discussion, a vote was taken, and the proposal was defeated, with 19 affirmative and 26 negative votes.

In Paragraph 3703 it was proposed to rule out metallic outlet boxes on non-metallic wiring systems and require bakelite, porcelain, or other non-metallic outlet boxes. This was voted down, and therefore metallic boxes may be used.

In Paragraph 6241 (Elevators) it was voted to require a horsepower rated switch as a disconnect for the conductors to the elevator motor circuit. Otherwise a general purpose switch rated in amperes could have been used.

Article 324, which deals with Concaled Knob & Tube wiring, contained a paragraph about Thermal Insulation in Walls. This has been deleted, as the committee felt it served no good purpose and could not be policed.

Article 210—Branch Circuits—has been entirely rewritten. The 1940 Code carries a mandatory requirement for color coding of circuits. Because of the difficulty in getting any kind of wire during the past several years, the proposal was to make such color coding a recommendation and not a requirement. However, the majority felt otherwise, and color coding remains as a mandatory rule.

The code permits a common neutral iceder, and it was proposed to permit

a common neutral for two or more multi-wire branch circuits. I believe this practice was formerly sanctioned. A motion was carried, to leave this out of the new code, and thus not to permit common neutrals for multi-wire branch circuits.

On the other hand, another fineprint note appearing as a recommendation only, was changed to code text as a mandatory requirement. This will then state, that where in normal operation the maximum load of branch circuits will continue for long periods of time, the unit load calculations should be increased by 25 percent. This to provide for sufficient branch circuit and feeder capacity to insure safe operation.

The carrying capacity of conductors on range circuits was discussed, and it was voted to require a minimum of 2—No. 8 and 1—No. 10 wire. Remember that these will now be rated at 40 and 30 amperes, respectively.

In Paragraph 2125-b it will be stated that in computing the maximum load on circuits having lighting units employing ballasts and the like, the total load must be taken and not merely the wattage of lamps or tubes.

The completely rewritten Article 410 on Lighting Fixtures contains new rules pertaining to cold cathode fixtures. The special provisions for electric discharge lighting systems of 1000 volts and over, in Paragraph 4171 say the following about Lamp Terminals & Lampholders:

"Lamps or lampholders or both shall be so designed that there shall be no exposed live parts when lamps are being inserted in place, or are being removed. Parts which must be removed for lamp replacement shall be hinged or fastened by approved means."

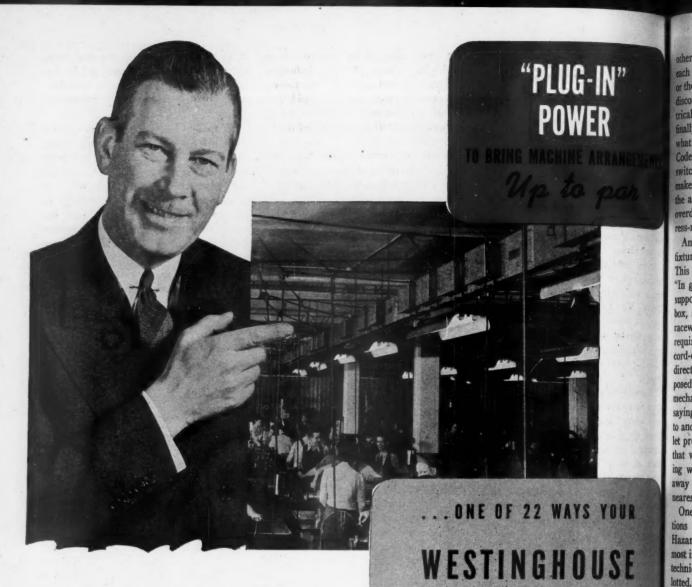
This proposed rule was bitterly protested by a representative of the Illuminating Engineering Society, feeling that it would put many manufacturers of cold cathode units at a serious disadvantage, and that to comply would necessitate a redesign of their present units. However, a special committee appointed to discuss the matter and try to affect a compromise, reported back a unanimous vote to stick to the proposed requirement 100 percent, with the proviso that it go into effect one year after the Code becomes effective. This gives the makers of cold cathode units about two years to redesign their fixtures to comply with the Code.

During the war the use of black enameled electrical metallic tubing (thinwall conduit) was permitted. With the publication of the new code, black enameled tubing will not be acceptable, and I presume its manufacture should stop long before November 1946.

In Article 338, pertaining to Service Entrance Cables, the use of such cables in interior wiring to ranges had been approved even though the cable had an uninsulated grounded conductor. A proposal to extend this permission to domestic hot water heaters was defeated, whereupon a motion was passed requiring insulated conductors on water heater circuits.

During the war the use of busways increased tremendously, and lessons learned on wartime installations lead the way to modification and improvement in code rule wording. We now will state definitely that busways shall not be used outdoors, or in wet or damp locations unless especially approved for the purpose. Also that if a busway is installed in a vertical position, the supports for the busbars shall be designed for vertical installation. Note that this wording refers to the support of the busbars rather than to the busway itself. The use of hook sticks to operate switches in busways at an elevation above the floor has often been questioned, because these switches do not comply with the requirement of being "readily accessible". The committee felt that it would not be practical to bring busways down to a point reachable from the floor, and so the rule has been modified to fit the condition, by saving that switches and circuit breakers, so far as practicable, shall be readily accessible and grouped. Another item pertaining to busways has to do with reduction in size of busway without overcurrent protection. The situation here is of course entirely different from insulated cable where we limit the load to protect the insulation. However, it was felt that some reasonable limitation should be imposed on busway taps without overcurrent protection, and a limit of fifty feet was

In Article 380—Switches—for the first time we now have a definite requirement that switches and circuit breakers shall be of the externally operable type, enclosed in metal boxes or cabinets. Another somewhat related rule also appears for the first time, in Section 2440, to say that disconnecting means shall be provided on the supply side of all fuses and thermal cutouts in circuits of more than 150 volts to ground, and cartridge fuses in circuits of any voltage, if accessible to



Unhandy and inaccessible power circuits make changes in machine arrangements difficult and expensive. They place an added handicap in the way of changing plant layouts to meet the standards of efficiency established by new and modern war plants.

A Westinghouse Bus Duct system makes "plug-in" power available where you need it-makes machine arrangement completely flexible to meet changing production requirements. Outlets every 12 inches permit. taking off power through circuit breaker or fused plug-in units.

Westinghouse Bus Duct is just one more example of the completeness of the help your Westinghouse Distributor can give you in bringing your plant up to par electrically. Call on him for help in making a complete electrical checkup-he can tell you what's new about a lot of other things electrical and can give you the benefit of his experience with the electrical problems of many other plants.

21 OTHER WAYS your Westinghouse Distributor can help you in planning electrical modernization, whether for a single department or your entire plant, are suggested in this new book. It provides a valu-able check list on modern

electrical practice . . . from incoming electrical power methods of utilization and control. Ask your Westinghout Distributor today for a copy of B-3476, or write Westinghout Distributor to today for a copy of B-3476, or write Westinghout Distributor to today for a copy of B-3476, or write Westinghout Distributor to today for a copy of B-3476, or write Westinghout Distributor to today for a copy of B-3476, or write Westinghout Distributor to today for a copy of B-3476, or write Westinghout Distributor to today for a copy of B-3476, or write Westinghout Distributor to today for a copy of B-3476, or write Westinghout Distributor to today for a copy of B-3476, or write Westinghout Distributor to today for a copy of B-3476, or write Westinghout Distributor to today for a copy of B-3476, or write Westinghout Distributor to today for a copy of B-3476, or write Westinghout Distribu Electric Corporation, P. O. Box 868, Pittsburgh 30, Pa.

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other than qualified operators, so that each individual circuit containing fuses or thermal cutouts can be independently disconnected from the source of electrical energy. This means that you finally will get in the National Code what we have had in the Wisconsin Code for twenty years. Namely, a switch ahead of a cartridge fuse, to make it safe to change fuses. I regard the adoption of this new rule as much overdue but nevertheless still a progress-making improvement.

Another item pertaining to the new fixture rules should be mentioned. This rule will read about as follows: "In general, fluorescent fixtures when supported independently of an outlet box, shall be connected through metal raceway or armored conductors. This requirement may be waived where cord-equipped fixtures are suspended directly below an outlet and the exposed cord is not subject to strain or mechanical injury". I recommended saving that a fixture shall be connected to and supported from an existing outlet provided for the purpose, but while that wasn't accepted, the above wording will go a long way toward doing away with connecting fixtures to the nearest outlet by long cords.

One of the most important Code sections is Article 500, dealing with Hazardous Locations. It would be almost impossible to deal with that highly technical subject here in the time allotted. Suffice it to say, that Article 500 has been completely rewritten, and that it is based now upon the degree of hazard involved in parts of a plant, or in different floors of a plant, or in different parts of the same floor, rather than to regard the entire area as having the same degree of hazard. The Article 500 Committee undertook and has completed a tremendous task.

In regard to Article 430-Motors and Controllers-I want to report on one paragraph in particular which should be of interest to contractors whether estimating a new job from a blueprint or wiring an installation in an existing building with motors of mown characteristics actually on hand. Many times you are asked to figure a plan which indicates the location of motors of certain horsepower here and there about the building. No one however, knows at that stage of the game what the exact characteristics are of the motors to be selected and furnished ater on by someone else and shipped to the job. To provide for proper size of motor branch circuit and feeder conductors, new Section 4309 says: Whenever the current rating of a

motor is used to determine the current carrying capacity of conductors, switches, branch circuit over-current devices, etc., the values given in Tables 21-24 of Chapter 10 shall be used in lieu of actual current rating marked on the motor name plate. Motor running over-current protection shall be based on the motor name plate." This rule should make uniform the estimating of motor circuit conductors, switches, and fuses, instead of cutting too close for certain special types of motors. Columns 7, 8, 9, and 10 of Table 20the motor table-indicate the maximum allowable rating of branch circuit fuses. Section 4347 of the 1946 Code will say that: "If fuses are used for motor-branch-circuit overcurrent protection, the fuseholders shall not be of a smaller size than required to accommodate the fuses specified by Table 20." -Compliance with this rule will in some cases necessitate a redesign of the switch assembly, as certain sizes of horsepower-rated switches do not have cutout blocks large enough to accommodate the maximum size of fuse listed in Table 20. For example a 7½ hp. 3 phase, 220 volt motor should have a 70 ampere cutout according to Table 20, yet various manufacturers' catalogues show a 60 ampere switch as a 71 horsepower-rated switch.

The importance of the National Electrical Code to electrical contractors cannot be overestimated: it guides our entire business activity. Therefore, we must be ever on the alert to study new trends and cooperate with other interested industry-groups.



Chicago electrical contractors T. L. Hankins (left), Condo Electric Co.; and O. F. Burnett, Kelso-Burnett Electric Company.

# Team Work Wanted

[FROM PAGE 56]

policeman. Our remedy lies within our own exercise of industrial democ-

Your Committee receives various letters of complaints. Most of them boil down to the manufacturers' and wholesalers' failure to establish a price differential which protects the contractor and that there "ought to be a law" of some sort to compel them to do so.

Your Committee does not share this viewpoint. We are of the opinion that the contractors have been lax in doing a selling job to establish once and for all the importance of their position in the industry to such degree that the manufacturer and wholesaler would be very eager to work with them.

Your Committee believes that contractors should sell the manufacturer and wholesaler, through sales performance, constant contact, publicity and persuasion, that the easiest, most satisfactory and most profitable way to sell their products is through electrical contractors.

This is a local job. The best place to practice industrial democracy is out in the communities—yours and mine—where our members know of the local problem and the personality of the people involved.

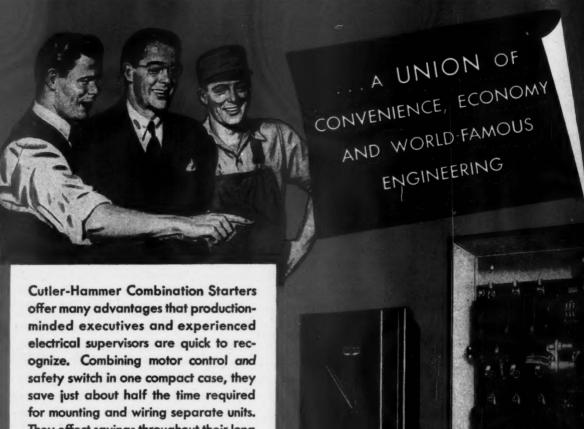
### Local Inter-Industry Committees

With this procedure in mind we wrote each member of the Board of Governors of NECA and asked that they appoint a local Inter-Industry Committee. These local Committees would become active in promoting better understanding between contractors, wholesalers, manufacturers and utilities. Do this thoroughly and we are confident of good results.

Our business today is big business compared to what we have been accustomed to. It is a first-line business in the electrical contractor's community. It has climbed up the ladder to the professional rung. It is up to each one of us to measure up to the new requirement.

This means that we will have to expand and readapt ourselves to meet this new challenge. It means an aggressive sales force that will bring in business the year around. It means properly engineered installations; neccessary equipment to do the best possible job for the least money, the best manpower available. Then publicity, advertising, personal salesmanship, to let the customers know that his shingle is out.

# Cutter-Hammer Combination Starters



They effect savings throughout their long life by providing greater convenience in operation and maintenance. They protect motors against overload but, through use of the famous Cutler-Hammer Eutectic Alloy Overload Relay, they do not needlessly interrupt production on harmless current surges. They provide the smooth trouble-free performance of Cutler-Hammer Dust-safe Vertical Contact motor control and a motorcircuit switch built to the same high standard of engineering excellence. CUTLER-HAMMER, Inc., 1306 St. Paul Ave., Milwaukee 1, Wisconsin. Associate: Canadian Cutler-Hammer, Ltd., Toronto, Ontario.



# Look for these superiorities in C-H Combination Starters

### **Eutectic Alloy Overload Relay**

This famous engineering achievement utilizes a fusible alloy with unvarying characteristics. Grips tight till the danger point is reached, then releases instantly to cut motor off the line. Resets without delay.

### **Dust-safe Vertical Contacts**

Assure full metal-to-metal contacts. No arcing, burning, pitting or welding. No dressing or filing.

### **Trouble-free Safety Switch**

The motor-circuit switch in a Cutter-Hammer Combination Starter is built to the same high standard of engineering excellence as the motor control.

### Plenty More Features

General purpose and NEMA

types 1A, 4, 5, 7, and 9 special service enclosures.

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- Heavy-duty contactors, open and accessible. Pivoted construction and self-aligning armature eliminate sliding friction, assure positive, equalized contact pressure and quiet operation.
- Magnet coils, vacuum-impregnated, solid 100% filled. Easily accessible.
- Disconnects; side-operated safety switch; front-operated contactor type or thermal type circuit breaker.
- Low voltage control circuit from self-contained transformer.
- Vise-type main circuit fuse clips.
- Reversing or non-reversing.
- Cadmium plating or stainless steel metal parts protect against rust.

Electrical Contracting, December 1945

# **notor shops**

# I. V. PANEL FOR TRANSFORMER TESTS

A substantial proportion of the electric equipment repair work done by the fagan Electric Company of Little Rock, Arkansas, involves the testing and rewinding of distribution transformers of the local utility company, as well as industrial customers. Hence, an important item of shop equipment is suitable high voltage test facilities.

To permit accurate testing of the range of transformers normally handed in the shop, Fagan Electric designed and built their own high voltage ust panel. The totally enclosed assembly (including transformers and connections) consists of a free-standing instrument panel equipped with the recessary circuit breakers, variable roltage control and instruments; and a second panel on which are mounted the high voltage terminal insulators with hook-stick test leads. Added to the first panel is a 110-volt contactor and test leads for making polarity tests.

Two transformers, mounted behind the panel and enclosed for safety, provide the necessary test voltages. One is a 25 kva., 230 volt primary, 2,300/-13,800-volt dual-wound secondary unit. The second is a 15 kva., 2,300/33,000-



ligh voltage test panel used at Faim Electric Co. for making ratio, potential, dielectric stress, and other transformer tests.

1945

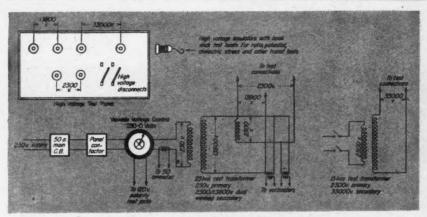
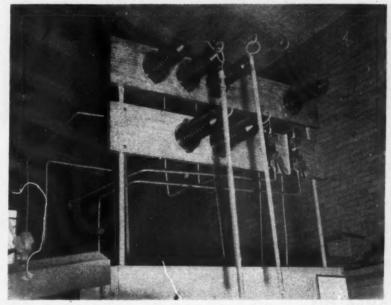


Diagram of transformer connections on the H. V. test panel in the Fagan Electric Company shop.



Hook-stick test leads add flexibility to test panel. One set of leads can be hooked over proper insulator terminals to obtain desired test voltage.

volt unit. When necessary, a third transformer is connected to obtain 66,000 volts for test purposes.

Three sets of high voltage terminals provide access to the 2,300-, 13,800- and 33,000-volt facilities. A single set of hook-stick test leads is used for all tests. The upper part of each lead is a solid copper rod with a long insulated handle and a ring on the end. The leads are merely hooked over the proper insulators for the voltages desired.

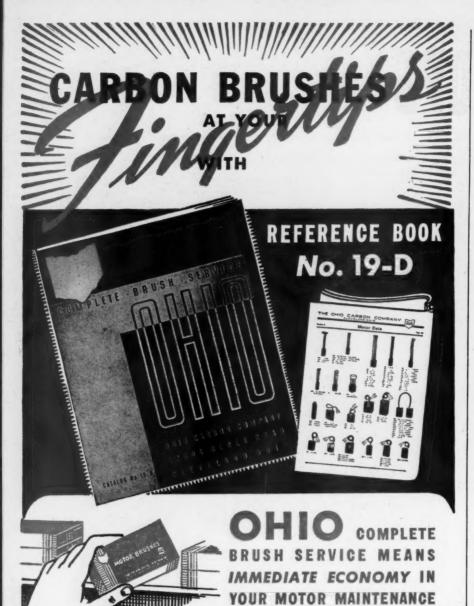
Intermediate test voltage steps are obtained by varying the feeder voltage (230-volts) with the variable voltage control on the instrument panel. Two 0-75 volt voltmeters are connected through potential transformers to the high-voltage sides of the test units.

The following scale, attached to the

instrument panel, conveniently indicates the meter readings which correspond to the more common test voltages:

Mei	ter R	eading	Test	Test Voltag	
On	the	2,300-volt	connection	1	
	, 11	15		2,300	
On	the	13,800-vo	lt connectio	n	
	57	7.5		6,900	
	60	0.0		7,200	
	63	3.5		7,620	
	66	.7		8,000	
	95	5.9		11,500	
	110	0.0		13,200	
	115	.0		13.800	

With the test facilities now in use, the Fagan Electric Company is able to accommodate transformers up to 500 kva. capacity at 33,000 volts.



ORDER AN
ADVANCE
STOCK AND
INSTALL
AT A
MOMENT'S
NOTICE



listed alphabetically by motor and equipment manufacturer's name. These brushes are carried in stock and conveniently packaged in sets because the motors on which they are used are standard small horse power types. At least 15,000 styles of motors are listed. It's a plain "Dollars and Sense" policy to carry a complete stock of brushes on your shelves ready for quick replacement. From a list of motors in your plant, select an

In the above reference book, brushes are

From a list of motors in your plant, select an adequate stock of emergency brushes, a few sets of each and preserve economy in your motor maintenance. Send for this complete

book today! Don't Delay!

# THE OHIO CARBON COMPANY

12508 BEREA ROAD . CLEVELAND 11, OHIO

# REEL RACK SPEEDS COIL WINDING

T. T. Evans and son, S. V. Evan of the Evans Motor Repair Sho Utica, N. Y., believe in making all wo jobs as simple and easy as possible Any time they can add a machine device or gadget to their shop layor which will improve efficiency or make work easier for their employees, the do so. Many such devices have be designed and produced right in the own shop, specially adapted to the problem at hand.

One such device that is needed connection with any coil winder is reel rack and adjustable wire tension attachment. Facing the need for this labor saver during the war when it was next to impossible to obtain deliver on machine products with any priority ratings available to motor shops, the Evans Shop designed and built on which is described here.

The frame work of the reel rack is made of angle iron, drilled and bolted together as shown in Fig. 1. It is about three feet wide, four feet long and four feet high on the back, with the top side members sloping downward from the back at an angle of approximately 30 degrees. Three pairs of 2-inch conduit clamps were attached to the top sloping members, to form brackets for holding half-inch role which in turn hold the wire reels.

A simple device was made to create tension on wire being fed to the coll winder. A 2 by 5 piece of timber was bolted to the top of the front part of the reel holder steel framework. To this was attached a 1 by 3 board, hinged at one end. Small grooves were made in the heavy base piece of wood with a



Fig. 1.—Ingenious reel rack with tension device was made of angle iron and wood by Evans Motor Repair Shop, Utica, N. Y. for simplifying and speeding coil winding.

Electrica



# 9.K. of a Great Critic...

# A WHOLE PLANTFUL OF THEM WHO BUILD MOTORS TO SATISFY EXACTING BUYERS!

Other plants may turn out *more* motors than the Star Plant. But you'll find no *better* motors ... for when you see the Star Trademark you see the "O.K." on the efforts of hundreds of meticulous craftsmen working to critical standards.

Among them are the men who own the company. For Star's owners are born motor men, and the place to find them is out in the plant or around a drawing board, helping to make Star Motors as good as they can be.

Everybody at Star is exacting about quality . . .

in design, materials, workmanship. There's a craftsman's spirit everywhere that words can't cover. But motor buyers who visit us always comment on it. And exacting motor users recognize that Star does things a bit better by specifying Star where a motor must be better than "good enough".

WRITE FOR 8-PAGE DIGEST. It outlines Star Motors (1/8 to 200 HP) and Generators (to 150 KW)... names hard-to-satisfy buyers who are long-time customers... tells how Star becomes the "Motor Department" for customers. Star Electric Motor Co., 219 Bloomfield Ave., Bloomfield, New Jersey.

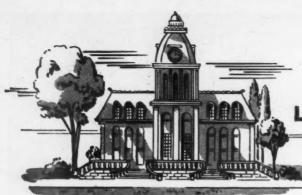




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STAR MOTORS

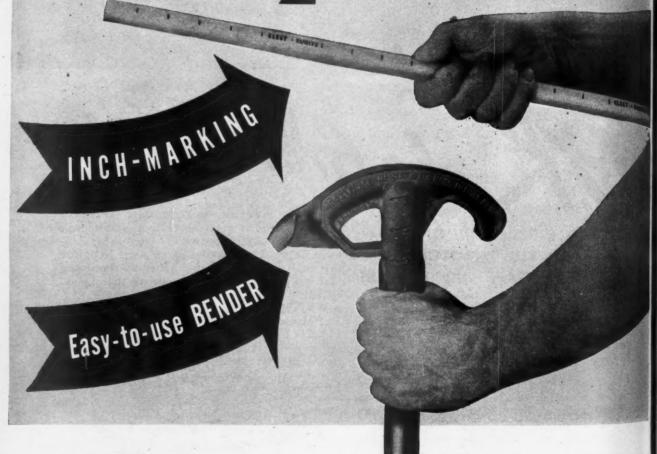
POWER PACKAGED AS YOU NEED IT



LIKE BUILDING DESIGN

Electrical Raceways

Here are 2 reasons why



# SEE YOUR ELECTRUNITE DISTRIBUTOR

He is equipped to give you prompt delivery of ELECTRUNITE E.M.T. and accessories—and he can be of valuable assistance in securing materials to help you keep jobs moving on schedule.

lie

Electrica

GN have gone modern, too

# ELECTRUNITE E. M. T.

# Streamlines Conduit Installations

Among the exclusive advantages of Republic ELECTRUNITE E.M.T., none are more important than the two cost- and time-saving features illustrated at the left—Inch-Marking and the ELECTRUNITE Bender.

Inch-Marking, as the name suggests, consists of a row of inch and foot marks which are clearly and accurately printed on every length of ELECTRUNITE E. M.T.

The patented ELECTRUNITE Bender was developed especially for use with Inch-Marked ELECTRUNITE E. M.T. It is a one-piece casting containing built-in instructions for use. This handy tool predetermines bends and makes them perfectly with a minimum of time and effort.

Moreover, a Bending Instruction Tag, which accompanies every shipment of ELECTRUNITE E.M.T., furnishes informative diagrams and

clear, concise directions for making all types of standard bends with the ELECTRUNITE Bender and Inch-Marked ELECTRUNITE E. M.T.

Of course, you will be interested in other ELEC-TRUNITE E. M.T. features, too: Its simple, compression-type fittings eliminate dirty thread-cutting... are tightened to strong, water-tight joints with only a pair of pliers. Its light weight takes the "back-break" and "arm-ache" out of installations and its knurled inside surface makes wire-pulling 30% easier.

Naturally, ELECTRUNITE E.M.T. is SAFE to use. It is inspected by Underwriters' Laboratories and approved by The National Electrical Code for exposed, concealed or concrete slab construction. For further information, write to—

REPUBLIC STEEL CORPORATION
STEEL AND TUBES DIVISION • CLEVELAND 8, OHIO
Export Department: Chrysler Building, New York 17, New York



NDUIT

# A Message To Contractors Who Are Trying To Go It Alone



Sherman SOLDERLESS

SOLDERING

WIRE AND CABLE CONNECTORS

FIXTURE CONNECTORS

GROUND CLAMPS AND FITTINGS

**ELECTRICAL TERMINALS** 

WEDGE GRIP CONNECTORS A long time ago, somebody said, "We'd better hang together or we'll all hang separately." In the electrical trade, things aren't much different today. Powerful interests are opposing you, Mr. Contractor. The one way you can fight your own battle successfully is through organization.

The unions have shown what can be done through organization. They are going after what they want, and you can do the same, by joining efforts with your fellow contractors, in your local, state, and national associations.

The officers and directors of your association are smart men. They know your problems and they know the best way to attack those problems. They are putting up a great fight, but they need your cooperation and that of every other Electrical Contractor.

After all, your association is interested in the same objectives as you are. Your association is working hard and effectively to promote the professional standing of the contractor, to foster good will between employers and workers, to establish and maintain electrical codes which protect the welfare and safety of the general public, and to accomplish many other purposes of benefit to all good Electrical Contractors.

If you're not a member, join your association now. Attend the meetings and contribute your experience. You'll be mighty welcome, and you'll get a lot of good out of your association membership. Best of all, you'll know you are doing your best for your industry and the good of the general public.

H. B. SHERMAN MFG. CO.
Battle Creek, Michigan

Support—Your Local
State and National
Associations——



Fig. 2.—Reel rack is mounted on wood base attached to base of coll winder. S. V. Evans demonstrates how tension on wire simplifies coll winding.

hacksaw, varying sizes to fit varying size wires. By clamping down the hinged top piece of board over a wire placed in the proper size groove, the proper tension on the wire can be created for best results in feeding the wire to the coil winder. The entire framework is bolted to two pieces of 2 by 6 wood, which in turn are attached to the wood base on which the coil winder is mounted. This is shown in Fig. 2.

In operation, it is easy to place now reels of wire on one of the half-inch rods, and lift it in place on the red holder. Each rod will accommodate at least three reels of wire. This feature simplifies change in production when a new coil size is required to fill a rush job. The tension board can be loosened quickly, the new wire laid in the proper groove, the board lowered and clamped back in position. The operator may then attach the wire to the coil winder, make the necessary adjustments for new coil size, and begin winding.

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# SPECIAL MOTOR REWINDS BOOST OUTPUT

A specially designed 3 hp. winding for a 1½ hp. frame has allowed drill press motors in a middle western woodworking plant to withstand constant overloading, often in excess of 5 hp. without failure.

The winding was designed by the Arthur H. Wagner Company, Chicago motor repair shop, for motors used to power drill presses at the Wilhite Woodworking Company, Chicago. The Wilhite Company previously manufactured wooden washers to fit over the



Now is the time to make sure that your electrical apparatus will give added years of service . . . without interruption . . . and at competitive efficiency. So, for choosing the correct insulation ask your Westinghouse Distributor about "Tuffernell" . . . a complete line of insulating materials.

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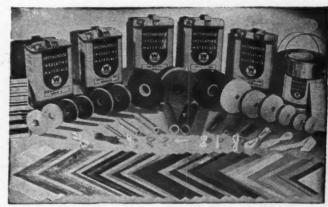
5 hp.,

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1945

"Tuffernell" includes all the usual insulating materials as well as DC-993, a varnish belonging to the sensational themical family of silicones.

For complete dimensions and application data on mica, fabrics, tapes and papers, get a copy of Catalog 65-000. Write to Westinghouse Electric Corporation, P. O. Box 868, Pittsburgh 30, Pa.



Westinghouse Insulating Materials include a complete line of micas, fabrics, tapes, papers and varnishes.





Adequate PORCELAIN Protected Wiring Systems save money every month for the consumer—and that means a dividend in goodwill for you! This savings results from the ability of adequate Porcelain Protected Wiring Systems to carry greater electric loads—preventing overloaded circuits, the chief cause of wasted current. (Current is wasted in the form of resistance when wiring circuits are overloaded.)

Any way you look at it—for safety, permanence, economy, and all-around satisfaction—you can't beat the non-metallic PORCELAIN protected way! Ask your friendly Electrical Inspector about the safety features of knob-and-tube wiring. Write for wiring manual.





Output of drill presses employed by the Wilhite Woodworking Company, Chicago, to shape three-ply veneer Douglas fir washers used in packing 105 mm. shells for shipment overseas was materially in creased by rewinding motors with Fiberglas insulation, enabling the motors to withstand high temperatures induced by constant overloading.

nose of 105 mm shells. Purpose of he washer, shaped from three-ply vener Douglas fir, was to make possible a more compact packing of the shells in containers for shipment overseas.

Fiberglas insulation was used in the re-wound motors throughout. According to L. G. Young, shop superintendent of the Wagner firm, use of Fiberglas enabled the motors to withstand the high temperatures induced by constant overloading. Because of the small amount of space it occupies, Fiberglas insulation made it possible to design the 3 hp. winding for the 1½ hp. frame. Six motors were similarly re-wound. To date no motor winding failure has been reported.

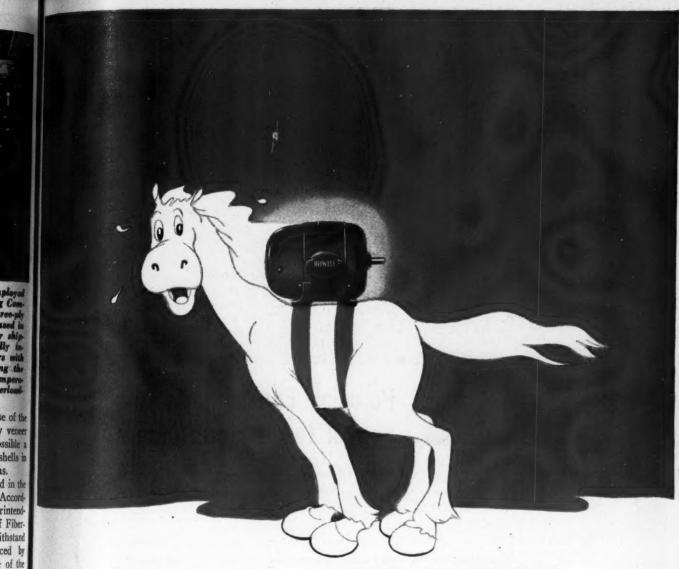
The drill presses, equipped with 14 hp. cotton-insulated motors, produced 5,000 washers per eight-hour shift, but the motors burned out on the average of every two weeks, according to H.S. Wilhite, general manager of the Wilhite Company. By uprating the motors, output of the drill presses was increased to 8,500 washers per machine per shift, with a top record of 12,500 washers.

Increased output of the presses and the elimination of motor failure not only increased production of the washers, but resulted in conservation of manpower. Only one shift was employed where two shifts were formerly required.

To obtain the same results through the use of larger motors would have meant the replacing of the existing drill presses with larger and more expensive machinery. The presses were powered by three-phase 60-cycle 220-440 volt a-c induction type motors. nd othe

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### RED BANDED!



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he Howell Protected Type Motor, shown, gives complete protection against dripping liquids, metal chips and other falling particles. Completely streamlinedutilizing non-breakable steel frame—malleable or steel bace cast iron end plates and cast iron weatherproof terminal box are standard construction features. Spedal horizontal and vertical mountings are available. Available in sizes 5 H.P. and smaller. Other sizes and

types available up to 150 H.P.

Years ago-1915 to be exact-we set out to build a line of motors to do specific jobs in industry.

These jobs were all what you would call "tough jobs." They were gruelling tasks which required the precision-building of higher-quality motors. They were jobs which demanded thorough insulation and sturdy construction.

We built our motors to meet the rigid requirements of just such jobs as these. To distinguish them from other makes, we put Red Bands on them. We constantly challenged buyers to give "Red Band" Motors their tough jobs.

They did! Performance alone brought bigger and bigger sales volume. Each year, more and more industries, like yours, learned to depend on Howell quality.

Today, modern construction of our motors does not make it practical to include the Red Bands, but their quality is the same or better than that of the motors that bore the famous Red Band.

To remind you that we are continuing our high quality construction and that we are zealously guarding our reputation we have put the Red Bands on the friendly Howell Horse.

# HOWELL ELECTRIC MOTORS COMPANY

HOWELL, MICHIGAN

Manufacturers of Quality Motors Since 1915





The DAY-LINE, pictured above, with porcelain enamel steel

100-watt lamps.

ing with Day-Brite "Ice

Tong" hangers. Available for two or three 40-watt or two

with a long Life-Line

# **Porcelain Enamel Reflectors** appeal to your customers

- You save money for your customer every month starting with the installation of Day-Brite Porcelain Enamel Reflectors because the finish, hard as glass, is not affected by age, fumes, or heat. Chipping or scratching is so unlikely he can simply forget about it.
- Your customer gets the same light diffusing quality ten or twenty years from now that he gets when Day-Brite Porcelain Enamel Reflectors are installed. The high reflection factor, maintained for years, means a long life-line of customer satisfaction with both the product and you.
- Every cleaning of these reflectors with simple soap and water, and the quick return of their original brilliance will remind your customer favorably of you. He will notice that the reflectors can be removed and replaced in less than one minute as shown by the illustrations below.





at each end of fixture) easily loosened by hand. No tools,



The

fortable

Utilitie

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fixture paralle

directly

Electi

How reflector is released from channel. Wing nuts can't get lost.

Consult your nearest Day-Brite Engineering Representative

# DAY-BRITE LIGHTING

Incorporated

State St. Louis 7, Mo. The Sign of Quality
LOOK FOR THIS LABEL

In Canada address inquiries to Amalgamated Electric Corp., Ltd., Toronto 6, Ontario.

Nationally distributed through leading electrical supply houses

# NODERN LIGHTING

# FLUORESCENTS FOR THE HOME

One of the most interesting exhibits at the Chicago Electric Association's Postwar Electric Appliance and Radio Show in the Commonwealth Edison Company's loop store, was a series of three model rooms—living room, dining room, and bed room—featuring newly developed fluorescent lighting fatures. Sponsored by the Chicago Lighting Institute, the model lighting exhibit aroused considerable interest among the 100,000 visitors per week attending the exposition during its October-November run.

The Chicago home owners received their first glimpse of a pleasant combination of incandescent and fluorescent lumination designed for residential application. High intensity-yet comfortable—lighting was illustrated. Based on designs conceived and dereloped in the Commonwealth Edison Company testing laboratories by the Utilities Research Commission, the fuorescent general lighting units indude 40-watt single and double-lamp fixture sections arranged in tandem, parallel and right angle assemblies. These can be mounted on the surface of the ceiling over long couches, over comfortable chairs in room corners, or directly over dining tables. All lamps are completely shielded by stippled

clear glass bottom and opaque diffusing glass side panels. Ballasts are concealed in metal enclosures in the singlelamp tandem and right angle assemblies. Concealed valance lighting illum-

inates full-draped window sections of the room.

For the more critical seeing tasks of reading, sewing, etc., standard I.E.S. floor and table lamps are used in com-



Well lighted model living room illustrates use of fluorescent and incandescent lighting in the home. Average general lighting with ceiling units and combination incandescent-fluorescent portable lamps turned on is 30 foot candles. Intensity at couch varies from 30 fc. in center to 50 fc. at table lamps. Ceiling units contain a single, 40-watt, 3500 degree white lamp per section.



Tandem fluorescent unit on ceiling provides shadowless, evenly distributed light of 30 footcandle intensity providing comfortable reading even out of range of the and table lamps.



Dining room with a four-lamp, 40-watt fluorescent fixture in center. Intensity on table—50 footcandles. Three 40-watt, 3500 degree white lamps concealed behind valence illuminate full-draped window section.



# TOP QUALITY

Mr. Tops, the Paragon symbol of top quality.

# POULTRY HOUSE TIME CONTROLS

Here are two first quality Poultry House Time Controls. Paragon "PS" models are designed for both morning and evening lighting, with dimming period for roosting. The Paragon Model 301 is designed essentially for morning lighting only. It is a heavy duty, industrial type time switch adaptable to poultry house lighting.



Model "PS"
for
Morning
and
Evening
Lighting

Model 301 for Morning Lighting Only



# Send for Authoritative Bulletin

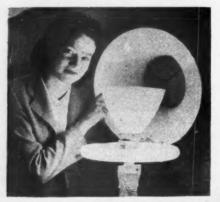
Paragon has prepared a 4-page, 2 color bulletin containing authoritative information relative to poultry house lighting control. It summarizes the recommendations of leading poultry authorities and gives complete data regarding the wide range of Paragon poultry house time switches. Send for a supply to distribute among your dealers and power companies.

PARAGON ELECTRIC COMPANY
710 Old Colony Building • Chicago 5, Illinois





Circline, 32-watt lamp enclosed in decorative diffusing glass, makes its debut as a bed room ceiling unit. Fluorescent bed lamp (not shown) provides 50 footcandles at reclining reading distance. Bridge lamp illustrates use of new sunlamp bulb that fits into conventional lamp socket. General illumination (including floor lamp not in photo) is 15 footcandles.



Combination incandescent-fluorescent table lamp. Circline 32-watt fluorescent lamp provides the soft direct lighting needed for critical reading and sewing tasks. Lamp is 100-watt conventional I.E.S. unit. Incandescent bulb eliminates sharp contrasts and provides color warmth.

bination with the new 32-watt circular fluorescent lamp which provides the direct illumination component. The circular fluorescent lamp—suitably shielded by glassware—also made its debut as the decorative center ceiling fixture for the bed room.

# FLUORESCENT LAMPS FLOODLIGHT TOWER DISPLAY SIGN

Visible over a large area of Providence, R. I., is a large tower located at the plant of the Rumford Baking Powder Company. Advantage has been taken of the visibility of this tower, and

of its shape, for year-round, day and night advertising.

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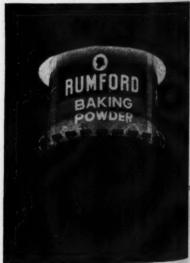
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The tank at the top of the tower is shaped to resemble the Company's packaged product. It has been painted in the same colors used on package labels. The sides of the tower have been floodlighted with fluorescent lamps which accent it at night and cause it to stand out in sharp contrast and spectacular beauty against the black background of darkness.

A total of 30 weatherproof flood-



Tank on tower resembling Rumford Baking Powder Company's packaged product is floodlighted effectively by thirty 15 watt fluorecent lamps. Towering above the Company's plant at Providence, it is visible both night and day over a wide area.



Yes sir, fluorescent fixtures equipped with Certified Ballasts can do a lot to increase customer good will. Because they not only mean satisfactory performance longer... but also fewer service troubles for your sales representatives.

And here's why:

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- 1. Certified Ballasts are quality built ... made to definite specifications ... to assure better lamp performance. Leading fluorescent tube manufacturers recognize this—since with Certified Ballasts in a fixture, they will guarantee lamp performance.
- 2. Certified Ballasts are E.T.L. checked. Sample ballasts are thoroughly tested by famous Electrical Testing Laboratories, Inc., before they are certified as meeting Ballast specifications. Random samples are periodically rechecked at the laboratory and at the factories.
- 3. Certified Ballasts help assure top performance in fluorescent lighting units that use them . . . dependable service, too. And your customers know it.

How about taking advantage of this for your fixtures? Give them the prestige, dependability and assurance of continuing customer satisfaction that Certified Ballasts can provide!

# **Certified Ballast**

Manufacturers

MAKERS OF BALLASTS FOR CERTIFIED FLUORESCENT LIGHTING FIXTURES

CHICAGO TRANSFORMER CORP. 1501 Addison St., Chicago, Illinois

DONGAN ELECTRIC MFG. CO.

GENERAL ELECTRIC CO.

GENERAL ELECTRIC CO.
Specially Transformer Section
1635 Broadway, Fort Wayne, Ind.

JEFFERSON ELECTRIC CO.
Bellwood, Illinois

SOLA ELECTRIC CO. 2525 Clybourn Ave., Chicago 14, Illinois

WHEELER INSULATED WIRE CO. 378 Washington Ave., Bridgeport, Conn.





lights are installed around the bottom perimeter of the tower tank to provide uniform lighting on the painted area. Because of a hand railing which surrounds the tower, the floodlights had to be carefully located to cause the shadow of the hand rail to fall between the words "baking" and "powder".

Each floodlight contains one 15 watt 3500° white fluorescent lamp. Floodlights are made weatherproof by a gasketed clear glass cover. Three No. 10 wires in ¾-inch conduit from a machine shop at the base of the tower supply current to the floodlight units. A small booster transformer was also installed in the machine shop to supply 118 volts at the units, since normal voltage in the plant is 110 volts. The floodlights, which are G. E. Novalux type, wiring, transformers and control were installed by the J & H Electric Company of Providence.

# C. C. FLUORESCENT IN HARDWARE STORE

Blazing the trail to increased sales in the huge postwar market for hardware and supplies is Little Frank's, hardware store in Springfield, Mass. Appreciating the true value of light in selling, it was their desire to highlight the merchandise, and to provide a high level of general illumination throughout the store. They wanted the lighting equipment to be inconspicuous, also demanded a color quality of light

suitable for showing hardware to its

With this predetermined conception of the lighting result which they wanted, they presented this problem to their electrical contractor, Leo Herman, of the Heyman Electric Compan, Working closely with the general contractors, E. F. Carlson Co., Inc., 2 complete installation of cold cathole fluorescent lighting was made.

The store is 35 feet wide, 90 ferrors.

The store is 35 feet wide, 90 feel long, and has a 14 ft. 6 in ceiling height. Wall cases line both side and the rear of the store. Two line of floor display stands are located in the center of the store.

The store owners cooperated in the design of the lighting system as a whole by agreeing to paint the entire ceiling and side walls down to the top of the wall cases in a near-white, having a higher reflection value.

The planned lighting layout for this installation consists of wall case lighting to highlight the merchandise diplayed on the counter under the wall cases and in the wall cases, overhead ceiling mounted equipment to provide general illumination, and show window lighting in two show windows. Only cold cathode fluorescent light source are used throughout the store, including the show windows.

Wall case lighting consists of two continuous rows of tubes, installed at the front of the top of the wall case. There are 200 linear feet of wall case, and the tubes are so installed that they are concealed from view. Signs over the tops of cases are of the luminous type, uniformly lighted by the continuous type, uniformly lighted by the continuous type.

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Cold cathode fluorescent lamps are used to light show windows, well cases and main sales area in Little Frank's, hardware store in Springfield, Mass. Intensity is over 45 footcandles average. Job was engineered and installed by Heyman Electric Company, Springfield.



But regardless of the light source selected there is a SOLA Fluorescent Ballast or Transformer that has been agineered specifically for the requirements of each type d fluorescent lighting.

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Many of these fluorescent lamp auxiliaries have been eigned around the new Sola Constant Voltage printhe This patented circuit provides regulation to the op that was never before possible. With this new ded feature, lumen output of lamps can be maintained at calculated levels regardless of fluctuations hat are constantly occurring in the primary voltage uply. This maintenance of lumen output represents definite saving to the user and positive insurance to be lighting engineer of constant footcandles on the orking surface.

Whatever your lighting requirements, consult Sola engineers-they have the answer to the many fluorescent lighting problems that are daily confronting the lighting engineer.

Sola fluorescent Lighting Transformers incorporating the Constant Voltage principle are covered by United States Patents Nos. 2,143,745 -2,212,198-2,346,621.

4 Important Bulletins	COLD CATHODE	Bulletin Bulletin	JCC-104 JCC-107
available on request	FLUORESCENT	Bulletin Bulletin	JFL-108 JFL-110

ermers for: Constant Voltage · Cold Cathode Lighting · Mercury Lamps · Series Lighting · Fluorescent Lighting · X-Ray Equipment · Luminous Tube Signs Of huner Ignition • Radio • Power • Controls • Signal Systems • etc. SOLA ELECTRIC COMPANY, 2525 Clybourn Avenue, Chicago 14, Illinois



# PORCELAIN ...

The Quality Insulator

P&S ...

Quality Porcelain Sockets

On that job that requires porcelain sockets, use P&S and be sure of a trouble-free installation through the years. P&S pioneered in the manufacture of electrical porcelain and their fifty years of manufacturing experience assures you of wiring devices that will stand up on the job.

Sold Thru Electrical Wholesalers Send for your P&S Catalog today.



ous line of lamps. An indirect component of light is obtained through an opening over the top of the lamps.

Two continuous lines of equipment, each line consisting of four rows of fluorescent tubes installed end to end, provide general illumination, and light for merchandise displayed on the center display counters. The ceiling equipment, surface installed on the high ceiling, is inconspicuous because of its height from the floor, and utilizes the light colored ceiling as a reflecting surface.

The resulting intensity of illumination is over 45 footcandles average, measured after 100 hours of operation. Show window lighting is in excess of 100 footcandles. All tubes used are 25 mm. diameter, eight feet long except in show windows where they are custom built to length, and are operated at 120 milliamperes current density. Transformers are 12,000 volt secondary type, concealed from view, and so installed as to be readily accessible.

# CONTINUOUS ROW FLUORESCENT LIGHTS OFFICE AREA

Typical of the new trend in lighting is this continuous row fluorescent installation. It is in the office of the Wm. R. Warner Co., St. Louis, Mo., manufacturers of pharmaceuticals.

The installation consists of eight rows of 17 units per row, connected end to end. These continuous rows are spaced ten feet apart, and mounted ten feet from the floor. The ceiling height is twelve feet, and the room is 82 feet long by 70 feet wide.

The fixture selected for this installation, the Wakefield "Grenadier" unit, is a direct lighting type. It is designed for use with two 40 watt lamps, and is open at top and bottom. Lamps are shielded on each side of the unit by a luminous curved reflector of low surface brightness, and on the bottom of the unit by metal louvers extending both along and across the bottom opening.

The area of this room is 5740 square feet. Lamps and auxiliaries use a toli of 12.920 watts, or an average of 22 watts per square foot. The lighting intensity averaged 44 footcandles after 800 hours of operation. This results in an average of 19.4 footcandles per watt per square foot, and a coefficient of utilization of 44 percent.

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# GOOD LIGHTING AIDS BEEF GRADING

Because the price of beef is entirely dependent on the graders' visual in spection, good illumination is a necessity for this work. With improved seing conditions, busy graders can in spect meat faster, thus speeding ship ments, and increasing the annual capacity of coolers.

The Wimp Packing Company, Chicago, has relighted its holding-cools, using fluorescent lighting to provide a special quality of illumination which they have found to be excellent for the job. The important factor in grading is to distinguish between "corn-fattened" beef and "grass-fattened" beef since "corn-fattened" beef brings a higher price. Standard 3500° white fluorescent lamps aid in distinguishing the differences between these two types of beef. The inherent long source of fluorescent lamps provides shadow-reducing, and diffusing qualities which



Forty-four footcandles of "in-service" illumination are obtained from continuous row flourescent lighting in this office of the Wm. R. Warner (a.

# HOLDENLINE CHAN'L-RUN

They seem to look alike and they do...but...

This is precisely the point . . . it pays to analyze details in lighting fixtures . . . because it's in the details that HOLDENLINE'S skill at planning for greater ease of maintenance and for greater speed of conversion to continuous-run become evident.

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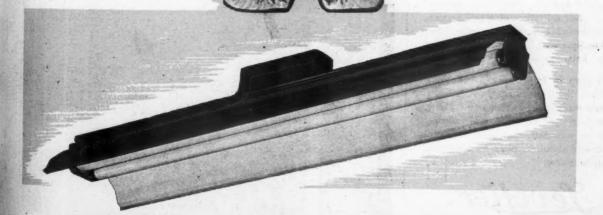
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Details such as roomy channels for a quick shift of wiring, easy removal of end plates and adaptation of joining-straps to insure the unity and strength of each run save the contractors and users time and money. The strong, steel plates which hold the butt-on sockets so that breakage is eliminated . . . and the other details described in catalog bulletin B-45 are clearly indicative of a product built to serve . . . and serve you better. Find out about them.

See your wholesaler or write direct for Bulletin B-45



# HOLDENLINE COMPANY

Pioneers in Fluorescent

1960 EAST 57TH STREET . CLEVELAND 3, OHIO



SWITCH TO ..

# Safety

That's where Levolier Switches come in. In tests they have taken over 168,000 pulls — on and off — without trouble or a miss. Over a lifetime of actual service. Levolier switches are hand assembled and individually tested, and listed by Underwriters' Laboratories.

Use them in Fluorescent installations, individual light, or F. H. motor control. They are made in 3 to 10 ampere capacity, single pole, two circuit, series multiple and three way pull. Ask your Electrical Wholesaler about Levolier Switches . . . Switch to Safety.

# Levolier

MCGILL

MANUFACTURING CO., INC.

Electrical Division

VALPARAISO, INDIANA



Fluorescent fixtures using two 3500° white 40 watt lamps each are recessed in ceiling troughs to light this holding-cooler of the Wimp Packing Company, Chicago. High light utilization and good color quality aids in beef grading.

make all portions of the beef carcasses visible to the grader.

Wimp's holding-cooler, shown in the accompanying photograph, is 85 feet long by 50 feet wide. The ceiling height is ten feet. Eleven continuous open troughs, each eight inches deep and painted white, are provided in the ceiling on seven foot spacings. In each trough there are four Guth fixtures spaced eleven feet on centers, containing two 40 watt lamps each. The total

wattage is 4400 watts, or an averaged 1.04 watts per square foot. The resulting intensity is 25 footcandles arrage, 30 inches above the floor.

Carcasses are hung from monoal located close to ceiling. This necess tated close spacing of troughs to provide uniform lighting in upper area.

Temperature in this room is aummatically maintained at 35° F, at relative humidity at 80 percent. Instart ballasts were used in all fixtures



Vapor-proof fluorescent units flush-mounted in the semi-enclosed spray booths provide a maintained intensity of 40 foot candles for spraying B-29 engine parts with an anti-corrosion protective coating at the Dodge-Chicago plant, operated by the Chrysler Corporation. Fixture, equipped with two, 40-watt, 3500 degree white lamps, are installed in a row, 12 inches end-to-end; 20 inches from the work conveyor; and 7-ft., 6-in. above the floor. Free air circulation in semi-enclosed are permits use of vapor-proof units.

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# WWW. ADD-A-LIGHT

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floor.

The "ADD-A-LIGHT" Strip ... which in addition to being a complete fluorescent lighting unit within itself... is the basis for all adaptations shown in left column. Once a single unit is connected...additional units may be extended any distance required (see male and female plugs above). Basic strips and attachments come in 24, 48, and 96 inch lengths.

■ MOE-BRIDGES is proud to present "ADD-A-LIGHT" an entirely new type FLUORESCENT LIGHTING UNIT. "ADD-A-LIGHT" is a new conception in fluorescent lighting, not an old fixture with a new dress. It is a new "package lighting" line . . . and opens up a new market in lighting equipment sales to commercial institutions, homes and 'offices. "ADD-A-LIGHT" is equally as effective and efficient for complete new installations...the replacement market... or as a supplement to existing equipment. "ADD-A-LIGHT" can be merchandised in the same simple manner as toasters, coffee makers and all other portable electric appliances. "ADD-A-LIGHT" can be installed anywhere without regard to electrical outlet ... and can be either pinned-up on picture hooks or permanently and quickly mounted using wood screws with bayonet lock-up mounting holes. You must see "ADD-A-LIGHT" to appreciate its complete simplicity and marketing possibilities. JOBBERS are requested to write for full information and to place their quantity commitments as soon as possible. DEALERS will find "ADD-A-LIGHT" a real addition to their package merchandise counter, and are invited to contact their Jobber immediately.

MUE-BKIUGES corp.

Electrical Contracting, December 1945

THE QUALITY UPS AND PRICE DOWNS OF

LIGHT PER \$

700%

LAMP LIFE

100%

LAMP PRICES 662/3%

Electrical

# Westinghouse finer fluorescents

Within the period from 1939 to 1945, Westinghouse fluorescent lamp prices have been reduced by two-thirds. Average rated lamp life is up 60%—in some cases 100%! The average efficiency (lumens per watt) has increased 40%. Altogether, improvements in Westinghouse Fluorescent Lamps add up to a light-per-dollar increase of 700%!

Today as always, Westinghouse buys the best raw materials obtainable . . . subjects the lamps to continuous and intensive testing and inspection all during manufacturing. Westinghouse research continues to explore means of building in further product improvements.

That's why the name "WESTINGHOUSE" on a Fluorescent Lamp package means you can count on getting the fullest benefit from years of experience, research and consequent product improvements.

That's why you can sell Westinghouse Fluorescent Lamps with complete confidence that your customers will get full satisfaction from every purchase.

Westinghouse Electric Corporation, Lamp Division, Bloomfield, New Jersey

Westinghouse presents John Charles Thomas, Sunday, 2:30 P.M., E.S.T.—NBC. Tune in Ted Malone, Monday through Friday, 11:45 A.M., E.S.T.—ABC.



©1945, Westinghouse Electric Corporation

1945

# MEW!

# CABLE No holes to drill!

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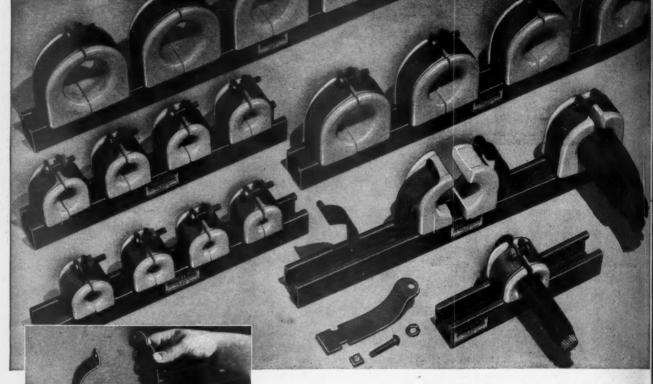
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SHIPMENT-NOW!-

Simply locate the new **UNISTRUT** Cable Clamp (Porcelain or Maple) at proper point on the **UNISTRUT** support—tighten one bolt. That's all! No holes to drill!

### A "NATURAL" FOR RECONVERSION JOBS!

UNISTRUT Clamp is locked tight to standard UNISTRUT support—the two parts of Insulator are locked together—the cable firmly secured—all by one bold EVERDUR bolts, nuts and lock washers furnished with clamp assembly.

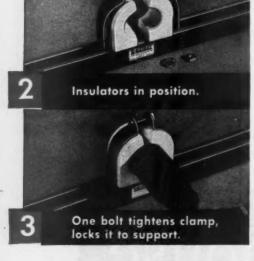
Clamps can be shifted or additional clamps added any time.

You cut UNISTRUT supports to length desired, right on the job, with a hackson.

### **Build Electrical Supports "On-the-Job"**

UNISTRUT hollow-square members with spring-held nut attachments make all kinds of electrical supports — frames,

hangers, motor bases—right on the job—no holes to drill, no riveting of welding!



How cable clamp straps

are inserted.

Representatives in all principal cities Stocks in Chicago, Detroit, Los Angeles, St. Louis, San Francisco, Atlanta, Seattle, Kansas City, Houston.

UNISTRUT PRODUCTS CO.

1013 W. Washington Blvd. • Chicago 7, Ill.

Please mail prices
on (porcelain) clamps
for in. dia.
Cable. (Made to
fit all cables or
conduits from 1/4"
to 41/2" O. D. in
multiples of 1/8".)

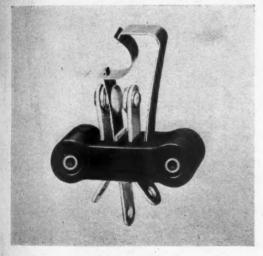
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THESE ANNOUNCEMENTS of new equipment are necessarily brief—for more detailed description, sizes, prices and other data write to the manufacturers' advertising departments, tell them in what issue of ELECTRICAL CONTRACTING you saw the item and they will send full details to you.

# EQUIPMENT NEWS

# Snap Switch

A new type smaller size open blade snap switch has been amounced. It is known as Model M and is for vertical mounting, in multiple as well as singly. Operating blade, enter blade and rolling spring are made of a heat-treated beryllium copper to withstand high capacity and long life. Overall dimensions are approximately 1½-in. by 1½-in. by 1½-in. Standard operating pressure is 6 to 10 oz. It is furnished for single pole, normally open, normally closed and double throw circuits. Rated at 15 amps., 125 volts ac and ½ hp. 110 a-c. Acro Electric Company, 1338 Superior Avenue, Cleveland 14, Ohio.



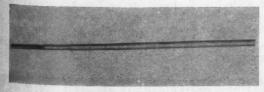
ACRO SNAP SWITCH

# Appliance Lead Wire

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A new Deltabeston appliance lead wire for use where both heat and moisture are a problem has been announced. This wire is insulated with a moisture-resisting cellulose acetate wrap next to the conductor, a layer of felted asbestos and a laquered glass braid over-all covering. It is designed for use with appliances and equipment such as sterilizers, etc., where medium high temperatures and moisture are to be found. Its maximum operating temperature is 125 deg. C. The wire is available in white, red, green, blue, brown or black. General Electric Company, Appliance and Merchandise Department, Bridgeport 2, Conn.



\*G-E APPLIANCE LEAD WIRE

# Circuit Breaker

The new ML2 100 ampere frame circuit breaker has been announced. Ratings are 15 to 100 amperes-600 volts a-c, 50 to 100 amperes 250 volt a-c and d-c, two and three pole. Dust resisting sheet steel enclosures with front operated handle are available for three and four wire solid neutral applications in addition to two and three pole devices. Weatherproof, dust-tight and explosion resisting enclosures are also available for Class



SQUARE D CIRCUIT BREAKER

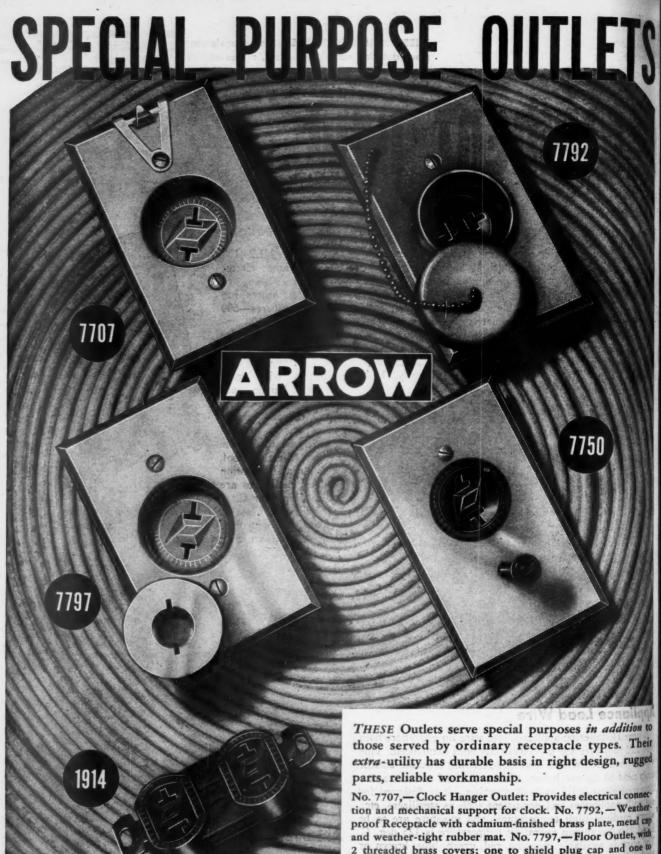
I Group D and Class II Group G hazardous locations. This breaker is also furnished for panelboards. Square D Company, 6060 Rivard Street, Detroit 11, Mich.



CENTURY GAS GUN

### **Automatic Gas Gun**

This gas gun is a self-lighting, self-extinguishing acety-lene torch. The gas ignites with the pull of the trigger and extinguishes on its release. Variations in flame, with a temperature range of from 950° to approximately 2,000° F are obtained by adjusting the presure regulator. The gun is an efficient torch for soldering, silver-soldering, fine, light brazing and lead burning, as well as aluminum soldering, sheet metal work, low-temperature welding, tinning, paint removing and general equipment repair work. Century Aircraft Co., 5601 W. Century Blvd.. Inglewood, Calif.



DISTRIBUTED THROUGH ELECTRICAL WHOLESALERS
ARROW ELECTRIC DIVISION

No. 7707,—Clock Hanger Outlet: Provides electrical connection and mechanical support for clock. No. 7792,—Weather proof Receptacle with cadmium-finished brass plate, metal cop and weather-tight rubber mat. No. 7797,—Floor Outlet, with 2 threaded brass covers; one to shield plug cap and one to close outlet when not in use. No. 7750,—Fan Hanger Outlet, Provides mechanical support for fan, with electrical connection. No. 1914, — Duplex 2-circuit Receptacle; one circuit always "ON" for appliances, the other to be switch-controlled as for lamp circuit.

Ask for complete catalog listings of the types here shown as representative, as well as standard outlets and switches

THE ARROW-HART & HEGEMAN ELECTRIC COMPANY, HARTFORD, CONN., U. S. A.

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# **Fluorescent Fixture**

This new A-2440 Permaflector fluorescent fixture is known as "The Van Buren." It utilizes four 40 watt, T-12 fluorescent lamps on an operating voltage of 110-125, 60 cycle a-c current; also available in 50 cycle. It has an overall length of 48-1/9 inches, overall height of  $7\frac{3}{4}$  inches and an overall width of  $15\frac{7}{4}$  inches. The side panels are stytex Satinol glass; bottom is formed of two pieces of stytex clear glass supported by a T-bar center strip. Luminaire may be surface or suspension mounted as individual units or in continuous rows. Pittsburgh Reflector Company, Oliver Building, Pittsburgh, Pa.



PITTSBURGH FIXTURE

### Welder

A new welder for farm and shop use has been announced. It is called the "Fleet-Arc Jr." and is for 230 volt, single phase power lines. It has a maximum input current of 35 amperes and can be used with the standard 3 kva power



LINCOLN WELDER

945

transformer provided by the power company. Current range is from 20 amperes at 20 volts to 180 amperes at 25 volts welding duty. It will handle electrodes ranging from 16-in. to 52-in. diameter. It incorporates the "Arc Booster" which provides quick, easy arc starting. Current control for the welder is of the separate adjustable reactance type which is varied by turning a hand wheel. Adjustment is continuous over entire welder range of from 20 to 180 amperes. The Lincoln Electric Company, Cleveland 1. Ohio.

### Instrument

These new Universal Type hand tachometers. Type U, have five ranges and are direct reading. Instruments are small in size with a three inch dial. The tachometers are non-. magnetic, of the centrifugal type, direct reading. well damped, which cuts out oscillations. Four models are available for all speeds between 30 and 48,000 rpm. Herman H. Sticht Company, Inc., 27 Park Place, New York 7, N. Y.



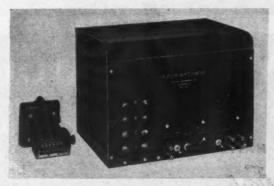
STICHT TACHOMETER

# Fluorescent Lamp

A new low brightness 40 watt 4500° white fluorescent lamp in the 100 watt size has been announced. A starting stripe, running lengthwise along the tube of the new lamp, facilitates starting. It is recommended for use in store, auto showroom, office and drafting room lighting. Technical data pertaining to the new F-lamp: instant starting; mogul bi-pin base; shorted base pins; standard mogul bi-pin lampholders, as used with the 100 watt T-17 bulb, can be employed; regular instant starting ballast designed for 40 watt lamps is applicable; regular preheat 40 watt ballasts can be employed with the new SS-400 "Jack Rabbit" split second starter when available. General Electric Lamp Department, Nela Park, Cleveland, Ohio.

### **Electronic Counter**

This electronic high speed counter is particularly applicable for counts exceeding 10 cycles per second, and in installations where mechanical counters would wear out prematurely because of the high speed continuous operation. Used alone as a two-decade instrument, the maximum count capacity of the electronic counter is 100. A tube-operated relay is provided for cases where the quantity to be counted exceeds 100. The relay has a single pole, double throw contact which is brought out to terminals on the front panel of the unit, and operates once for each 100 counts. An electro-mechanical counter may be connected in series with these terminals and an appropriate external power source, such as the a-c line. It operates from 115 volts, 60 cycle, a-c power line. Potter Instrument Company, 136-56 Roosevelt Avenue, Flushing, N. Y.



POTTER ELECTRONIC COUNTER

# GIVE YOURSELF

A MERRY, PROFITABLE CHRIS



# Westinghouse

Electric Supply Company

Westinghouse Electric Supply Co.
Box 25, Wall Street Station—40 Wall Street New York 5. New York

Gentlemen: Please send me the new Westinghouse "Home Wiring Handbook". I enclose \$1 in full

Name....

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Electrical Contracting, December 1945

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The new Megohm range from to ohms in finders. It tection as

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# Circuit Breaker

To complete its line of general purpose magnetic circuit breakers in the 50 amp. frame ite, a three-pole breaker with three trip units that act immediately on short circuit or dangerous overloads has been added. These circuit breakers have a true inverse time delay in a hermetically sealed unit which allows passage of harmless current surges. Continued overload, however, opens the breaker in time inverse to the ratio of the current. The three



HEINEMANN BREAKER

the units open simultaneously if an overload or short circuit ocurs in any one leg. The breaker is designed for service in 120/230 volt a-c or 250 d-c, of 50 amperes maximum.

Overall dimensions are 5½ in. long, 2½-in. high and 3-in. ride. Heinemann Circuit Breaker Company, 132 Plum Street, Trenton, N. J.

be used in laboratories or on production lines where it is necessary to measure and test in widely scattered locations. A change in line voltage from 90 to 130 volts produces a change of less than three percent in meter reading at midscale. Line voltage is 115 volts, 60 cycles. Communication Measurements Laboratory, 120 Greenwich Street, New York 6, N. Y.

## Tester

A new all purpose Ne-O-Lite electric test-lite is for use by radiomen, electricians, maintenance men, and mechanics. It is a handy trouble shooter for testing electric appliances, locating blown fuses, testing a-c lines, polarity of a-c or d-c, tracing ground line in a-c circuits, as a radio frequency indicator, spark plug and cable tester. Glow of neon lamp tells if circuit is broken. It tests



NE-O-LITE TEST-LITE

voltages from 60 volts a-c to 550 volts a-c or d-c by variable light intensity. Ne-O-Lite Mfg. Co., Rockford, Ill.

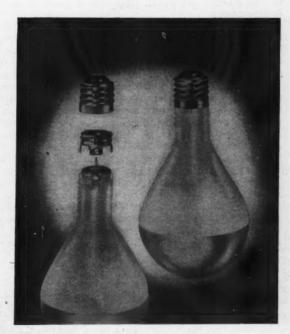
# High Speed Relay



STEVENS-ARNOLD RELAY

This new Millisec relay is a hermetically sealed sensitive relay capable of speeds up to 1000 operations per second. A glass envelope surrounds all moving parts and protects them from moisture, dust or corrosive fumes. With this type of construcsensitivities tion, down to 1 milli watt are possible. Ratings up to 5 amperes can be obtained. Closing time can be less than one mill second. The

outside dimensions of the 115 volt a-c 1 ampere rating are three inches high and one and one-half inch base diameter. Stevens-Arnold Co., Inc., 22 Elkins Street, South Boston,



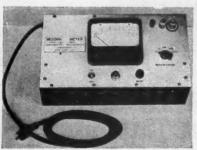
WABASH-BIRDSEYE LAMPS

# Lamps

The Superlok construction is now standard on all large lamps in this line. The new construction eliminates base cementing and neck strapping, and consists of a threaded collar screwed into and notch-locked to the base, with its collar claws gripping the neck of the glass bulb. This gives a permanent lock. All standard-line lamps from 300 watts and upward, all reflector lamps and industrial infra-red heat lamps will have this base. Wabash Appliance Corporation, 345 Carroll St., Brooklyn 31, N. Y.

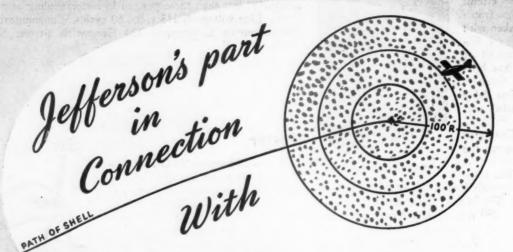
# Instruments

The new model 15000 Megohm meter has a range from 400,000 megohms in five ranges on single scale four inch meter. It offers protection against atmospheric conditions where precise testing a required. It can



CML MEGOHM METER

# A SECRET NO LONGER



# RADIO PROXIMITY FUZE Now Can Be Told

The veil of secrecy that shrouded one of the most important factors in the war just past, can now be lifted. This development, the Radio-Actuated or Radio Proximity Fuze, has been placed second only to the Atomic Bomb in importance and scientific development.

In one of the darkest moments this Fuze halted the German drive in the Belgium counter attack, helped break Jap air power in the Pacific, and in England finally stopped the buzz bombs that Germany frantically released prior to the end of the European War.

Jefferson Electric's contribution in connection with this device can now be revealed. Also credit, which was withheld due to the utmost secrecy of the project, now can be given to the skilled and loyal workers, and the inventive genius of the engineers and production experts who worked so untiringly.

One of the vital requirements was a safe operating switch that would insure against detonating the shell as it left the gun but still operate at the precise moment desired. The time between leaving the gun and firing in most instances is measured in tenths of seconds. Improper timing in the fuze of a shell results in premature detonation, commonly referred to as muzzle bursts, and is hazardous to the gun crew.

To obtain reliable operation with many different types of projectiles a switch design was developed jointly by personnel of Jefferson Electric Company and Applied Physics Laboratories of Johns Hopkins University. The result was a switch 0.315" in diameter and 0.530" long—not only remarkable because of the small size but because it was actuated by centrifugal force of the spin of the projectile rather than by the usual tilt action.

No less than 12 classes of mercury svitches (all smaller than a seamstress' thimble) were made to suit the various types of guns in which Radio Proximity Fuzes were eventually used. While developing these sensitive, small mercury switches was a major accomplishment—the mass production to high standards of uniform quality and accuracy was, if anything, a greater feat. This proved again Jefferson Electric's manufacturing skill, producing—as with its transformers, ballasts and fuses—to fixed high

standards at mass output rates.

Jefferson is proud to relate the success in the development of this hitherto unthought-of device—of the constant improvements made, and of the staggering rate of production attained in so short a time.





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Because of the secrecy of the entire VT Fuze project the Navy "E" Award to excellency was withheld lest it draw unnecessory oftention to the plant. Now the Award with 3 stars has been made.

Jefferson Electric Company
BELLWOOD (SUBURB OF) ILLINOIS

In Canada: Canadian Jefferson Electric Co. Ltd., 384 Pape Ave., Taronto, Ont.

Electrical Contracting, December 1985

# NDUSTRIAL ELECTRIFICATION

INGINEERING • INSTALLATION • MAINTENANCE

# High Frequency Heating—I

The realm of high frequencies played a significant part in America's war production miracle and will continue its role in peacetime mass production industry. This first of a series of articles reviews the fundamental principles and theory of high frequency heating.

UCH has been written describing the underlying principles which control the heating of metals by high frequency currents. Theoretical considerations involving the role played by hysteresis and eddy currents cannot be dismissed too casually. Since magnetic materials lose their magnetsm at a temperature below that used for heat treating, heating for forging, etc., and non-magnetic substances such as carbon, aluminum, copper, and brass respond readily to induction, as to the non-magnetic steels, the heat generated due to hysteresis is therefore probably of negligible importance, and that resulting from the eddy currents is the controlling factor. Thus my material which is capable of conducting a current, when placed within the confines of a conductor carrying alternating current, will become heated. Specifically chosen frequencies of 960, 1920, 3000, 9600, and upward of 100,000 cycles are being used extensively at this time.

The high frequency currents mentioned above, carried through an inducfor designed to produce a specific heatng result, generate an electromagnetic field within the space it encircles and induce a flow of current in any conducting material placed close enough to have the magnetic flux lines cut through it. The intensity of the field s greatest at the midpoint of the width of the inductor and near its fart has thus become the secondary of simple transformer wherein the inductor is the primary. Much of the mystery which apparently enshrouds the understanding of the principles of induction heating processes may be

By Dr. H. B. Osborn, Jr. Director of Research, TOCCO Division The Ohio Crankshalt Company Cleveland, Ohio

cleared away by thinking of it as "induced resistance heating." the substance which carries the induced current has the ability to act as a conductor, it also has an electrical resistance to the flow of energy. We may then compare induction heating to straight resistance heating and establish it as I'R heating. That is, tablish it as I'R heating. That is, there is a flow of current (I) and a resistance to the flow (R) which, combined, are responsible for the generation of heat. However, the unusual characteristic of high frequency heating upon which all surface hardening applications depend is its tendency to concentrate on the surface of the conductor through which it flows. This phenomenon, called skin effect, is a function of frequency. Other factors being equal, the higher the frequency the shallower the depth of penetration. The limitations of this relationship are discussed in detail later.

When the temperature of an inductively heated magnetic steel bar arrives at the critical point, all heating due to hysteresis ceases and that due to eddy currents continues at a reduced rate. The rate of heating decreases with time as the electrical resistance to the flow of current innside face. The inductively heated creases with temperature. Since the entire action goes on in the surface layers, only that portion is affected. The original core properties can be maintained, and surface hardness secured by quenching when complete carbide solution has been attained.

Continued application of power causes an increase in depth of heating, for, as each layer of steel is brought to temperature, the current density shifts to the layer beneath which offers a lower resistance. Additional depth results from heat by conduction with longer time of heating.

It is obvious that the selection of the proper frequency and the control of power and heating time make possible the fulfillment of any desired specifications of surface hardening or through-heating for heat treating, annealing, normalizing, brazing, forging or forming.

There are certain relationships between frequency and diameter or thickness of stock treated upon which may depend the selection of the specific frequency to be used for a particular application. Currently, however, it has been found that more than 95 percent of all induction heating problems can be solved successfully by the use of energy of 9600 cycles or less. Regardless of frequency there is a broad overlapping which permits the use of all types of high frequency equipment to be used on many identical jobs and the selection evolves from a matter of

All induction heating equipment consists of an inductor, quenching auxiliaries if needed for hardening, suitable transformers and capacitors, automatic timing controls, and a high frequency generator. In addition, provisions are made for handling the parts intermittently or continuously, depending upon production requirements and heating specifications.

The inductor may be a single turn of copper to fit the piece to be heated,

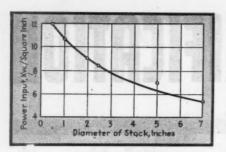


FIG. 1-Minimum power input recommended per unit of surface area for various diameter stock necessary to maintain depths of hardness usually associated with frequencies employed. Complete car-bide solution dependent upon response of prior structure.

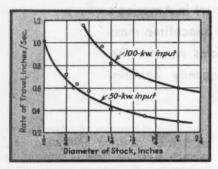


FIG. 2—Rate of travel of cylindrical stock through inductor (inches per second) for various diameters at 50 and 100 kw. input to an inductor 3/4-in. wide and coupled to work with approximately 1/8-in. air gap necessary to maintain depths associated with frequencies used.

or several turns of copper tubing shaped-for the same purpose. Careful design is essential at this point to insure maximum efficiency. However, symmetrical inductors may be used to heat unsymmetrical objects because of the natural tendency of the high frequency current to follow the contour of the piece. The quenching medium is supplied through the inductor by means of orifices which are an integral part of it. The same timing device which controls the heating cycle operates an electric quench valve and controls the quenching cycle to the same degree of accuracy and also indexes parts in and out of the inductor when necessary.

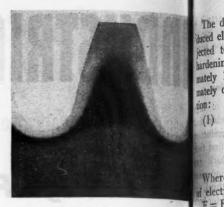
Fixtures for holding parts and necessary inductors are specially designed, but are adjustable and adaptable to a wide variety of parts. Furthermore, the change from one fixture and inductor assembly to another takes but a few minutes, since the mounting positions of the equipment are generally standard. The change involves no more effort than change of a fixture on a machine tool. A single induction heating unit may be used for economical processing of hundreds of different parts.

Automatic control and accuracy are

keynotes in induction hardening from two standpoints. First, because of precise design of equipment, there is automatic positioning, assuring exact locations of hardened areas (more than one area can be treated simultaneously), and automatic control of heating, quenching, and indexing cycles to within 0.1 second accuracy. Second, this control makes each heating operation and treated object an exact duplicate of all others processed with the same setup. Further, total elimination of human error avoids the usual variations and mistakes so characteristic of manual control.

### Frequency, Diameter and Penetration Depth

Numerous equations have been presented involving the use of Bessel's functions and hyperbolics which attempt to establish a formula permitting calculation of minimum optimum frequencies for specific work. While acceptable from a theoretical standpoint, such equations do not prove correct in actual practice. For example, such equations would indicate the need for frequencies of several hundred thousand cycles for processing of 1-in. diameter stock whereas, actually, stock smaller than this is being efficiently heated with 9600 cycles. There is, however, a relationship between frequency and diameter. A piece of ½-inch diameter stock processed with 2,000 cycles would heat substantially through its entire cross section and permit little if any surface hardening, whereas with 9600 cycles



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FIG. 3-Contour hardened 28-in diameter, 5-in. face, 1½ pitch gem, Frequency used was 9600 cycle. Note tough core in each tooth and 55 Rockwell "C" wear resistant unface around outside, including root,

a hardened depth of 0.08 inch is gen erally obtained and even shallowe depths with excessive power inputs of unit of surface area or with higher frequencies. A piece of 4-inch dia eter stock cannot be effectively heater to hardening temperature with 20 cycles. This diameter requires 960 cycles for sufficient temperature for metallurgical transformations to take place, and surface hardening dictates even higher frequencies. A piece 1-inch diameter stock heats poor with 2000 cycles and only to annealin temperatures with 9600 cycles. Th diameter requires frequencies above 100,000 cycles for through hardening Surface hardening of material of the dimensions is not considered practical

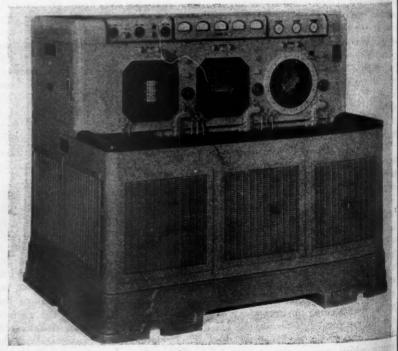


FIG. 4-Motor-generator induction heating unit, Three-station machine for multiple operation, generator and all controls self-contained. Sister range up to 200 km. at 9600 and 3000 cycles.

The depth of penetration of the ininced electrical energy for a bar subected to high frequency energy for (temperature approximately 1500 degrees F.) is approximately defined by the following equation:

(1) F

Where: D = Depth of penetration electrical energy-inches.

F = Frequency in cycles per second.

Unfortunately, however, this factor of depth has no physical significance, since it assumes that time is zero. Since no metallurgical transformation can take place in zero time, the depth of penetration of hardness will always h is gen be considerably in excess of the above calculated depth when time assumes a significant value, for heat flows by conduction from the surface to layers beneath as previously described.

Assuming reasonable metallurgical response of non-heat-treated structure, the following table shows the absolute minimum depths of hardness which should be considered for production

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Approximate Approximate Theoretical Minimum Depth of Frequency Practical Penetration Cycles Depth of of Electrical Per Hardness Energy Second Inches Inches 3,000 0.060 0.035 9,600 0.040 0.020 120,000 0.030 0.006 500,000 0.020 0.003 1,000,000 0.010 0.002

The foregoing depths of hardness data represent actual results obtained with structures which respond very readily to heat and are values noted with both single and progressive methods of treatment with power input considerably greater than the theoretical depths calculated from equation No. (1). Obviously, the diameter of the stock must be sufficient to offer a reasonable core since, for example, the flow of heat is so rapid in a piece of steel that regardless of frevency or power, material of less than inch diameter cannot be surface hardened. A similar condition exists with tubing. If we are hardening uch a part, the wall thickness should be at least twice the depth of hardness anticipated. Although other factors such as the relationship of wall thick-1633 to diameter assume importance in such instances, it is not considered appropriate to discuss them here.

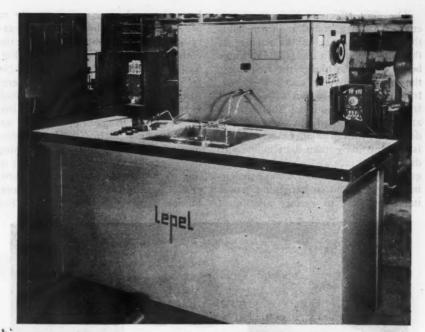


FIG. 5—Spark gap high frequency heating unit complete with work table. Note readily attachable work coils—in this case for hardening of gears.

Fullest advantage of the skin effect of high frequency heating is obtained only if the surface area can be brought up to hardening temperature in a few seconds. To do this we must maintain certain minimum values of power input per unit of surface area; otherwise flow of heat by thermal conduction will result in too great an increase in the depth of hardness. Fig. 1 shows suggested minimum values of power input per unit of surface area necessary to maintain the depths of hardness usually associated with each particular frequency. Note that on extremely small diameters power inputs of 30 to 40 kw. per square inch of surface area and frequencies of well above 100,000 cycles are generally required.

To minimize the power requirement needed for processing of long areas. a simple expedient of progressive heating and quenching is usually employed. In this case the work passes progressively through the inductor and directly into a spray quench emerging from the bottom of the inductor block. The selection of the rate of travel of various diameters depends somewhat on the width of the inductor, but Fig. 2 will serve as a guide for attaining depths of hardness noted in table No. 2 limited, of course, by a rate of metallurgical transformation. Time cycles for single area processing are established generally on a basis of 30 to 35 kw.-seconds per square inch of surface area. From the above data and curves we are able to establish approximate processing cycles for surface hardening applications which. however, must be modified depending

upon the micro-structure and depth of hardness specified. Obviously, depth of heating can be controlled within limits by varying our power input and heating time as can the microstructure. Due to the space limitations of this article, we cannot go into details on this subject.

For brazing or forging work where deep heating of sections is necessary, we generally introduce power of the order of 2 kw. per square inch of surface area on 3-inch stock, 1 kw. per square inch on 1-inch stock, ½ kw. per square inch on 2-inch stock, or roughly a kilowatt input per square inch of surface area which is the reciprocal of the diameter in inches. Obviously, modifications of these factors are necessary depending upon uniformity of cross section, shape, and

many other variables.

Energy conversions show values of from 5 to 15 lbs. of stock heated per kilowatt hour of high frequency energy input depending upon temperature. It has been a common misconception that vacuum tube oscillator frequencies are needed for non-magnetic material. This is not true since copper, brass, bronzes, aluminum, magnesium, etc. are heated at the same energy conversion rate regardless of frequency. The only item of importance is the relationship of diameter to frequency, as previously discussed. Progressive heating of tubing is unquestionably the most efficient application for induction heating, particularly when the wall thickness approaches the same order of magnitude as the depth of penetration of the electrical energy.

The skin effect of high frequency current from a round inductor holds the induced energy to the surface of the object being heated. Other things being equal, the higher the frequency, the greater this tendency to concentrate on the surface, but as we depart from perfect cylindrical surfaces we are unable to maintain this uniform depth of heating in all cases. A gear is nothing more than a cylinder with distorted surface and while higher frequencies are advantageous in attempting to obtain contour hardening, power input per unit of surface area must

be maintained at a sufficient rate to prevent heat flow by conduction carrying hardness essentially through the entire cross section of the tooth (Fig. 3). Limitations of the power available from high frequency equipment therefore limit such processing to small gears. Further, perfect contour hardening is limited to gears of less than approximately 7 pitch, regardless of frequency. On finer pitches, hardening of essentially the full cross section of the teeth results, and gears so processed perform satisfactorily in transmission and other assemblies. For

large sprockets and similar parts it is generally more practical to use a formed inductor to process one took at a time.

## High Frequency Generation

There are three sources of him frequency current which today ind commercial acceptance for induction and dielectric heating. The first to, the motor-generator and spark gap oscillator, are confined to the induction heating of metals only. The third, the vacuum tube oscillator, is used for both induction and dielectric heating.

The motor-generator sets, commonly referred to as rotating equipment, are produced as standard units up to 1500 kw. output at frequencies of 960, 1920. 3000, and 9600 cycles. Such units are powered by synchronous or induction motors operating at either 1800 or 3600 rpm. from standard 60 cycle power lines. The 3600 rpm. equipment used in the production of 9600 cycles is at present confined to operation from (1) cycle lines although the same equipment on 50 cycle lines gives 8000 cycles. Special equipment is now being de signed for use on 25 cycle lines. The operating efficiency of the motor-generator sets runs generally at 75 to 8 percent and, due to there being a power limitation, can be used for hard ening extremely large parts if nees sary. Actually, motor generator to can be, and are in many instance paralleled for high power output (Fig

Smaller units of the spark gap oscillator type (Fig. 5) provide frequence of the order of 100,000 to 400,000 cycles and are rated at, for example, 74, 15, 32, and 40 kw. input. The output from the largest machine is approximately 25 kw. which, therefore, generally limits this type of equipment to use on small parts if the heating time is to be kept low and full advantage taken of the high frequency method. Efficiency averages 45 percent.

Frequencies of several hundred thousand cycles are developed by means of vacuum tube oscillators, but power output is again a limiting feature with 20 and 50 kw. output appearing a standard equipment. Frequencies generally used for induction heating must from 350,000 to 500,000 cycles with a few special units at 1,000,000 cycles. For dielectric heating, oscillators mining from 2 to 30 megacycles represent the major type with a few units used 100 megacycles but at low power level. Efficiency is approximately 55 perces (Figs. 6, 7).

I arger units of both the spark so oscillator and vacuum tube oscillator are available but at high costs per ide watt output and with space require

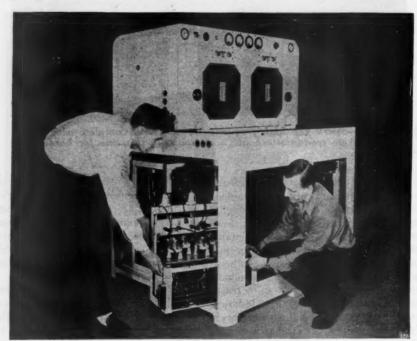


FIG. 6—Vacuum tube oscillator, 450,000 cycle induction heating unit. Note two work stations, each independently controlled and operated at different frequencies if required. Unit is made up of sub-assemblies as illustrated.

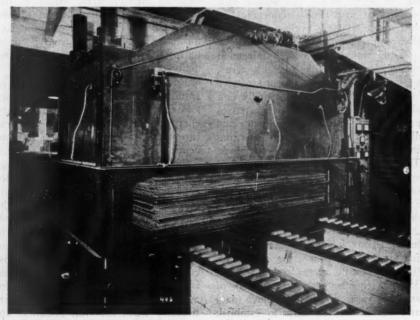
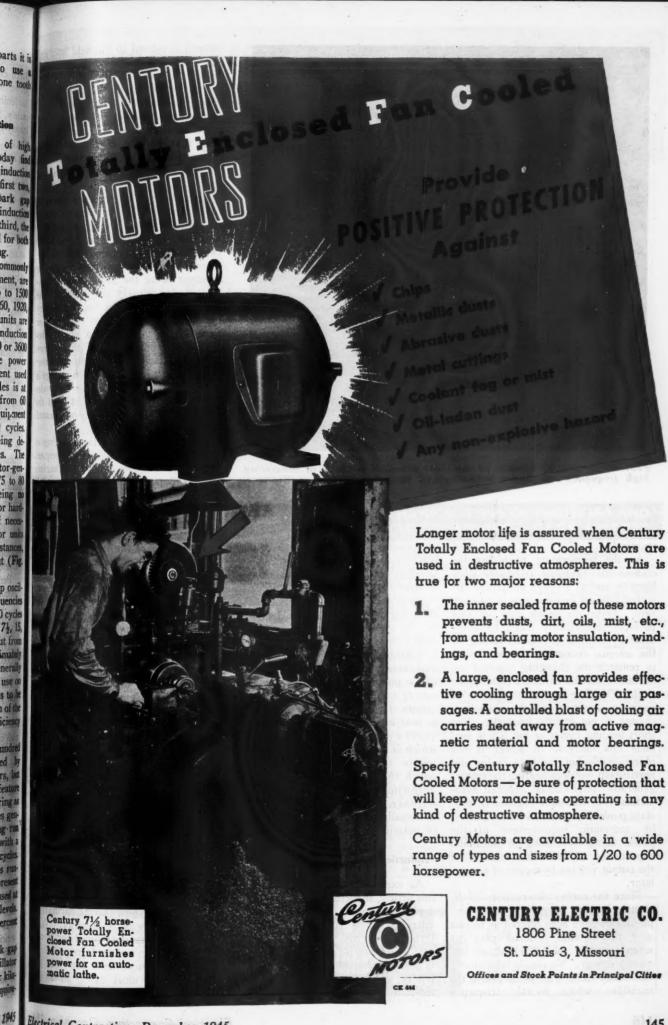


FIG. 7—Large dielectric heating installation for bonding of plywood. Only press with control panel at right is shown. Similar units are energized by 600 kw. Thermex Oscillators.

Electrice



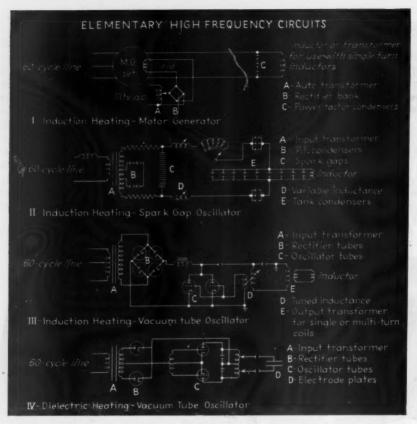


FIG. 8—Elementary Circuits of the three principal methods of generating high frequency energy for induction and dielectric heating applications.

ments so great in contrast to those of the rotating type that such equipment has not been considered commercially practical.

As the temperature of a bar increases, its electrical resistance does likewise and as a result the power absorbed falls off in a decrease in heating With the spark gap set this problem theoretically could be overcome by continuous manual tuning of the internal inductance of the circuit to rematch the changing external inductance, but this naturally is not practical. The tube oscillators operate at resonant conditions which, while they change, do not do so as markedly. For short heating cycles of but a few seconds this decrease in power is not objectionable but for long cycles and particularly for deep heating the motorgenerator units can be adjusted automatically to maintain reasonably constant power input. This is accomplished by automatic improvement of the power factor by cutting in additional capacitance or automatic leveling of the output voltage by means of a regulator.

Since the earlier observations of dielectric heating phenomena many explanations have been offered as to just why non-metallic material gets hot when correctly subjected to high frequency energy. No simple relationship has really been evolved between the variables, which include frequency

voltage, and electrical characteristics of the material, which will permit justification of dielectric heating as a type of hysteresis. It must be admitted, however, that a clearer general understanding of the mechanism of this method of heating will be on the basis of some molecular consideration. The changing polarity of the field created by the alternating current occurs at such a rapid rate that it is felt there is a certain mechanical distortion of the molecular structure which is subject to the pulsating stresses. A combination of a natural reaction to severe distortion of the molecules and the attempt to readjust to their normal position requires a certain amount of work energy which is dissipated in the form of heat within the molecule. The rate at which this energy is dissipated is in proportion to the square of the field intensity. The shape of each molecule is actually changed with each reversal of polarity of high frequency field.

#### Induction and Dielectric Compared

As explained in earlier portions of this article, induction heating of metals depends primarily on the quantity of current which is induced to flow through its cross section. Thus the rate of heating is in direct proportion to the square of the current. In dielectric or, as it is sometimes called, electrostatic heating, the rate of heat de-

veloped is related to the field intensity and depends upon the voltage; the frequency, as well as the capacity and power factor of the material. The energy produced is proportional to the square of the voltage coupled with the others mentioned, but it is interesting to note that voltage is the controlling feature whereas with induction heating we are concerned primarily with current.

Regardless of whether the source of high frequency is obtained from a motor-generator, a spark gap oscillator. or a vacuum tube oscillator, the metal being inductively heated becomes the secondary of a transformer circuit, the inductor being the primary. It is insulated, but closely coupled with the inductor carrying the high frequency energy supplied by the oscillator or generator. There is no contact between the inductor and the charge With dielectric heating, on the other hand, high frequency at high voltage is generated across plates or electrodes which are in direct contact with the non-metallic material being heated dielectrically.

In the case of induction heating of conductive materials, the high frequency energy is generated in the surface in accordance with details covered in previous portions of this article. With dielectric heating, on the other had, there is no skin effect and the heat is generated uniformly throughout the cross section of the mass when placed between equivalent areas of electrodes.

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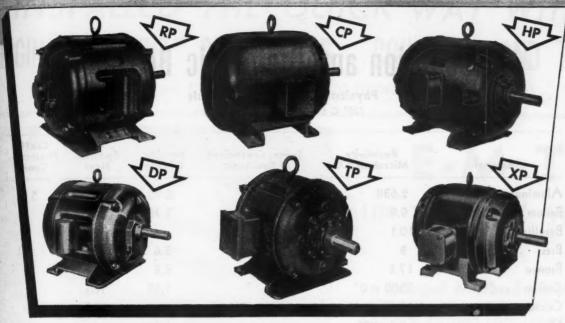
RP-5 11/2

Any material which is capable of conducting electricity can be efficiently heated by high frequency energy. The selection of frequency is in no way whatsoever dependent upon electrical characteristics of the material, and provided the dimensions of the material will respond to the frequencies employed, the same conversion of kilowatts to B.t.u.'s in the metal can be accomplished regardless of frequency. Obviously, the conversion factors will depend upon the electrical characteristics of the material since we are interested primarily in I<sup>a</sup>R losses.

The use of dielectric heating for non-metallics brings up the consideration of the dielectric characteristics of the material. Experience has shown, however, that dielectric materials generally processed do not exhibit need for critical frequencies. The frequency used requires the use of a voltage below arc-over values, but rather wide ranges of frequencies (all in the megacycle range) will show no particular advantage one way or another. While equipment is manufactured for operating at various selected frequencies, a fixed frequency unit can be use efficiently in most cases on a wide variety of materials.

Electrical Contracting, December 1945

# Wagner offers a Complete Line of Motors for all Industrial Applications



Wagner motors (shown here in their electrical and mechanical variations) embody the latest developments in design. They are simple, rugged and dependable and have long life in addition to good electrical performance.

The tables below show the electrical and mechanical types of Wagner polyphase squirrel-cage and wound-rotor motors available for industrial applications.

# ELECTRICAL TYPES OF WAGNER POLYPHASE MOTORS

Type	Ratings	Electrical Characteristics	Applications  Group or individual drives on machine tools, fans and blowers, compressors, centrifugal pumps—on any applications where normal-torque motors are satisfactory.		
RP-1	1-10 to 400 hp 3- and 2-phase 25 to 60 cycles 110 to 2300 volts	Normal Torque— Normal Slip			
RP-5	1½ to 100 hp 3- and 2-phase 60 cycles 110 to 2300 volts	High Torque— Normal Slip	Crushers, plunger pumps, belt con- veyors starting under load, large air compressors, large refrigerating machinery, mixers, and other appli- cations requiring high starting-torque.		
RP-6	½ to 150 hp 3- and 2-phase 25 to 60 cycles 110 to 2300 volts	High Torque— High Slip	Punch presses, shears, metal-drawing operations, balers and other machinery equipped with flywheels or having flywheel effect.		
RP-7	1 to 50 hp 3- and 2-phase 25 to 60 cycles 110 to 550 volts	High Torque— High Slip	Elevators, cranes, hoists, dumb- waiters.		
RS-1	1 to 250 hp 3- and 2-phase 25 to 60 cycles 110 to 550 volts	Continuous Duty — constant and ad- justable varying speed	Conveyors, compressors, pulverizers, etc., requiring continuous operation.		
RS-2	2 to 200 hp 3- and 2-phase 25 to 60 cycles 110 to 550 volts	Intermittent Service — Crane and hoist duty	Elevator, crane, hoist, and like services which operate intermittently.		

# MECHANICAL TYPES OF PROTECTED AND ENCLOSED SQUIRREL-CAGE MOTORS

Туре	Ratings	Mechanical Characteristics	Applications  Locations where dust, filings, fumes, moisture, and other abrasive and corrosive agencies shorten the life of open-type motors.  For Class 1 Group D locations involving flammable volatile liquids, highly-flammable gases, and other highly-flammable substances.		
СР	1½ to 125 hp 2- or 3-phase 25 to 60 cycles 110 to 2200 volts	Totally-Enclosed Fan-Cooled			
НР	3/4 to 125 hp 2- or 3-phase 25 to 60 cycles 110 to 2200 volts	Explosion-Proof			
TP	1/4 to 15 hp 2- or 3-phase 25 to 60 cycles 220, 440, or 550 volts	Totally-Enclosed Nonventilated	(The equivalent of type CP, but in smaller ratings not needing external fan cooling.)		
DP	1/4 to 5 hp 2- or 3-phase 25 to 60 cycles 110 to 550 volts	Dripproof	Locations involving dripping liquids and falling metal chips and other particles.		
XP 3/4 to 50 hp 2- or 3-phase 25 to 60 cycles 110 to 550 volts		Splashproof	For outdoor and indoor locations where motors are subjected to splashing liquids.		

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### OTHER WAGNER PRODUCTS



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Write for Bulletin TU-180 on Wagner Transformers, and Bulletin IU-186 on Wagner Industrial Hydraulic Braking Systems.



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# Induction and Dielectric Heating

Physical Constants of Metals (20° C Unless Otherwise Specified)

Material	Resistivity Microhms/CC	Temp. Coefficient of Resistance	Specific Gravity	Specific Heat	Coeff. Thermal- Cond.
Aluminum	2.688	.00403	2.70	.214	.5
Barium	9.8	.0033	3.78	.068	
Beryllium	10.1			.397	1 194
Brass	8	.002	8.6	.092	.204
Bronze	17.8	.0005	8.8	.086	
Carbon	3500 at 0°	.0009	3.52	.165	
Calcium	4.59	.00364 (0-600)	1.54	.157	
Chromium	2.6 at 0°		6.92	.11	
Cobalt	9.7	.00658 (0-100)	8.71	.10	
Copper	1.724	.00393	8.89	.0921	.918
Gold	2.44	.0034	19.3	.0312	.7
Graphite	800 at 0		2.25	.17	
ron	9.8	.0065 (0-100)	7.8	.107	.161
ron Cast	79-104		7.03	.118	
_ead	22.0	.0039	11.4	.0306	.083
Magnesium	4.46	.004	1.74	.246	.376
Manganese	5		7.42	.121	
Mercury	95.8	.00089	13.59	.033	.015
Molybdenum	5.08 at 0	.0047 (0-100)	9.0	.065	.346
Monel Metal	42	.002	8.9		.062
Nickel	7.8	.00537 (20-100)	8.9	.105	.142
Platinum	9.83 at 0	.003	21.4	.0324	.166
otassium	6.1 at 0	.0055 at 0	.851	.19	
Silver	1.629 at 18	.0038	10.5	.056	1.0
odium	4.3 at 0	.0054	.951	.295	
iteel (Soft)	11.8	.004	7.7	.118	.115
iteel (Hard)	45.6	.0016	7.7	.118	.115
iteel (Nickel)	30-85	.0007	7.7	.118	.115
antalum	15.5	.0031	16.6	.036	.130
hallium	17.6 at 0	.0040 at 0	11.86	.038	
horium	18	.0021 (20-1800)	11.5	.027	
in	11.5	.0042	7.3	.054	.155
Tungsten	5.5	.0047 (0-100)	19	.034	.476
Zinc	5.75 at 0	.0037	7.1	.093	.265

tote: Data compiled by the Industrial Electronics, Diviion, Westinghouse Electric Corporation, Baitimore, Md. :

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# INSTALLED THE QUICK WAY WITH ORIGINAL "BRIEGEL" CONNECTORS - COUPLINGS AND TOOLS

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**Briegel Method Fittings** 

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TWO QUICK SQUEEZES give you finer, Faster Conduit Connections. B-M Fittings do away with the twisting, turning and tightening of nuts and save you valuable time and materials. Then, too, they are stronger, neater, and much easier to work with in tight places. Start using B-M fittings today. Have more satisfied customers—more profits from each job!

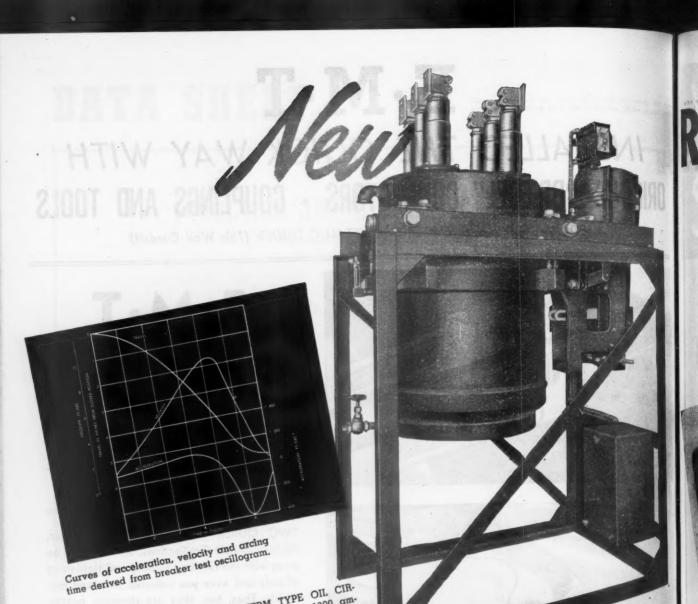
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Cut 1/2", 3/4" and 1" E. M. T. the quick, easy way! Only one Setting. Just clamp the Briegel No. 100 Tube Cutter on the E. M. T. and give it a few turns. No further adjustments necessary. Constant Spring Tension does the rest—gives you a clean cut from the original setting—does away with the tube distortion and gives longer cutter life. A Handy Reamer is attached to its side. A couple of twists removes any slight inside burr.

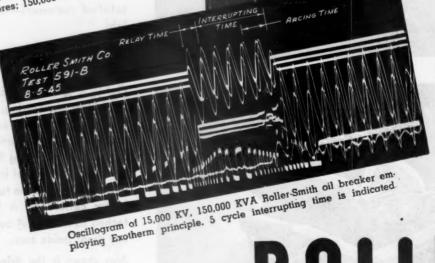
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Breaker in open position Arcing contacts shown with quenching chamber above.

THE new Roller-Smith oil circuit breakers with the Exotherm principle of arc extinction give 5 cycle opening consistently, a 38% safety factor over present accepted standards. That's because the arc is put out by use of its gas'generated energy instead of merely stretching the arc. Users are assured greater protection to equipment by this higher opening speed.

The operation of a confining chamber to quench the arc rapidly is based on the known properties of gas conductivity. It decreases with decrease in gas temperature and also decreases with an increase in pressure. In the quencher the cooling of the arc extracts its energy and reduces the temperature. At the same time the enclosure builds up the gas pressure so that it becomes less conducting and the combination puts out the arc.

The greater speed on opening cuts down contact burning and thereby reduces contact maintenance. It also gives improved protection to equipment against short circuits because of the higher speed of opening.



Confining the gas within the quenching chamber to put out the arc keeps the pressure within the tank at a safe nominal value.

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TABLE OF THE PROPERTY OF THE P

# Induction and Dielectric Heating

Dielectric Heating Formulas

### 1. CAPACITY OF A PARALLEL PLATE CAPACITOR

$$C = .224 e' \frac{A}{D} \times 10^{-12}$$
 (farads)

C = capacity (farads)

e' = dielectric constant

A = electrode area (sq. in.)

D = distance between electrode (in.)

### 2. POWER INPUT INTO A DIELECTRIC

 $P_v = 1.41 \text{ f E }^2$  e" (watts/cu. in.)

P<sub>v</sub> = power density f = frequency (Mc/ sec.)

E<sub>1</sub> = kilovolts/in

e"=loss factor

#### 6. WAVE LENGTH ALONG ELECTRODES

$$\lambda = \frac{984}{\text{f e' (ft.)} = \text{wave length (ft.)}}$$

f = frequency Mc/sec

e' = dielectric constant

#### 7. DIELECTRIC HEATING IN AN AIR SPACE

$$E_1 = \frac{E}{t} \times \frac{10^{-3}}{1 + \frac{G}{t}e'}$$

E<sub>1</sub> = voltage gradient (kv/in.)

t = thickness of work

G = thickness of air space

E = total voltage across plates (volts)

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e' = dielectric constant

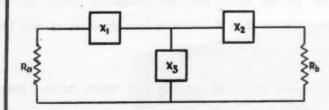
#### 3. "T" NETWORK EQUATIONS

$$\frac{R_a}{R_b} = \frac{X_1 + X_3}{X_2 + X_3} - R_a R_b$$

$$= X_1 X_2 + X_1 X_3 + X_2 X_3$$

R = resistance (ohms)

X = reactance (ohms)



#### 8. CAPACITY OF PARALLEL PLATE CAPACI-TOR WITH PARALLEL LAYERS OF DIFFER-ENT DIELECTRICS

$$C = \frac{.224A \times 10^{-12}}{\frac{\alpha_1}{\alpha_1} + \frac{\alpha_2}{\alpha_2} + \frac{\alpha_1}{\alpha_1}}$$

 $\frac{\alpha_1}{\mathbf{e'}_1} + \frac{\alpha_2}{\mathbf{e'}_2} + \cdots + \frac{\alpha_n}{\mathbf{e'}_n}$ C = capacity (farads)

A = electrode area (sq. in.)

 $\alpha_1$  = thickness of first layer of dielectric (in.)

a<sub>2</sub> = thickness of second layer of dielectric (in.)

an = thickness of n th layer of dielectric (in.).

e' = dielectric constant of first dielectric layer

e'2 = dielectric constant of second dielectric layer e'<sub>n</sub> = dielectric constant of n th dielectric layer

# 9. VOLTAGE GRADIENT IN ANY DIELECTRIC LAYER IN PARALLEL PLATE CAPACITOR WITH PARALLEL LAYERS OF DIFFERENT DIELECTRICS

E x 10-3 - Kv/in.  $e'_k \frac{\alpha_1}{e'_1} + \frac{\alpha_2}{e'_2} + \cdots + \frac{\alpha_n}{e'_n}$ 

E<sub>1</sub> = voltage gradient (Kv/in.) of layer considered

E = total electrode voltage (volts) e' $_k = dielectric constant of dielectric layer considered$ 

a = thickness of first dielectric layer (in.)

a<sub>2</sub> = thickness of second dielectric layer (in.)

 $a_n =$ thickness of n th dielectric layer (in.)

e' = dielectric constant of first dielectric layer

e'2 = dielectric constant of second dielectric layer

e'n = dielectric constant of n th dielectric layer

### 4. EFFECTIVE SERIES RESISTANCE OF A CAPACITOR

$$X = \frac{1}{WC}$$
 ohms

 $W = 2 \pi f$ .

C = capacity (farads)

PF = power factor

#### 5. DIELECTRIC LOSS FACTOR

 $e'' = (PF) \times e' = loss factor$ 

PF = power factor

e' = dielectric constant

Data compiled by the Industrial Electronics Division, Westinghouse Electric Corporation, Baltimore, Maryland.

# What percentage of your SALES is

Penerally, "repeat business" is built upon previous satisfactory relationships between your customer and yourself. If you do a good job the first time,

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# READER'S QUIZ

# GROUNDING IN OLD FACTORY BUILDING

UESTION 196-What would be the best method of grounding in an old factory building where the basement floor is cement with no structural iron available except the & inch iron rods in the floor. There are a few small water lines but not very handy. Would grounding on these water lines be dangerous to anyone repairing them if the pipe line had to be disconnected? Is grounding to the sprinkler system permissible? Our equipment is 480 volts with around 150 motors running up to individual ratings of 50 hp .-W.L.C.

TO QUESTION 196—The half-inch iron rods in the floor (presumably reinforcing) could not be considered grounding electrodes. The soil under the floor probably is quite dry and would have a high resistance.

A water pipe no longer is a ground if it is disconnected between a grounding connection and the point where the pipe enters the ground. Severe shocks have been received by pipe fitters when disconnecting a pipe under these conditions. A good rule to observe is "Always place a suitable jumper around the place a water pipe ground is being disconnected." Of course, this rule is unnecessary if the ground connection lies somewhere between the street and the pipe work being done.

Grounding to the sprinkling system is not specifically covered in the Code. Cold water pipes, grounded building frames, underground gas pipes, well casings, local underground water pipes and artificial grounds are approved under certain conditions. A sprinkler system is not always filled with water. The air in the pipes holds back the water until pressure is released by opening sprinkler head. Good electrical connection is therefore not assured.

The solution, under the conditions given, would be to run a ground bus. This could be run around the building walls or down through the center as most convenient. Ground connection should be made to one of the water pipes, as near its building entrance as possible. If not subject to severe mechanical injury, the ground bus need not be protected. Also it may be supported directly on the building without the use of insulators. The size is determined by mechanical strength and the maximum current the ground bus would ever have to carry. Equipment grounds can be connected to the ground bus as convenient.—L.E.B.

TO QUESTION 196—In considering the best method of grounding in the old factory building, with a cement basement floor and no structural iron available except the reinforcing rods, we must consider the fundamental reasons for grounding. Circuits and equipment are grounded to minimize voltage to ground which might otherwise occur, in order to reduce insulation failures, fire hazards and shock hazards. We wish to limit dangerous voltages due to lightning, primary voltages and secondary voltages.

Where the equipment is supplied from a 480 volt 3 phase source, it seems probable there is no ground connection on any of the conductors of the circuit. The only grounding which is contemplated then is the grounding of the noncurrent carrying metal parts of equipment. The purpose of grounding is primarily to limit the voltage to ground and the voltage between noncurrent carrying metal parts of equipment and surrounding metallic equipment and surfaces of other than insulating materials.

It must be recognized that even very good ground connections having low resistance and high current carrying capacities, probably will not result in clearing the circuit by operating the overcurrent protective device unless there is a second accidental ground on another phase of the circuit. If there is no such second ground and the fault which does exist, connects one of the phase wires directly to the noncurrent

carrying metal parts of equipment, the current which flows to ground will depend upon the voltage, the resistance at the point of breakdown in the insulation, the resistance of the ground connection or connections and the insulation resistance and the capacitance existing between the ground and the other ungrounded conductors. The result will probably be a relatively small current, but the difference in potential between different parts of equipment will depend upon the drop through the resistance, reactance and capacitance It is desirable to have all normally noncurrent carrying conductive parts (metal) well bonded together so that there will not be any appreciable difference of potential existing between two parts which may be contacted by a person at the same time. For instance, having a machine frame become alive due to breakdown in insulation will expose the operator to serious danger if there is a grounded surface such as a water pipe, sprinkler pipe or other conducting material near.

Regarding the definite problem, while grounding to small water pipe is not particularly desirable, if these are the only lines available, it would be proper to ground to them. If the ground connection is made to the pipe inside the building, a person disconnecting the piping between this point and the ground might receive a shock should there be a fault current flowing. Such grounding connections should be made as near as possible to the entrance of the water pipe to the building, and any meters, unions, etc., should be jumped or bonds should be connected around them. It would also be desirable to ground to the sprinkler system near the point where it comes out of the ground or into the building. It would not be desirable to ground to it at any great distance from its connection to underground piping, since this system may also be interrupted. The sprinklet system and the water system should be bonded together .- J.E.W.

A TO QUESTION 196—Under neath that concr. e basement

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# YOU NEED THESE ITEMS FOR QUALITY SERVICE



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Drill a two inch hole through the concrete, using the largest type ground rod available. Check for low resistance. If not under five ohms, obtain lengths of rigid conduit that will drive down over the ground rod and force down lower. It is possible that you may need to go down 20 feet.

I would not use the small water pipe lines which you say are inconvenient. Since a good ground is a valuable asset to any type of electrical distribution, it should be a permanent installation, and not subject to a break as you say your water pipes may be in case of repair or changes.

The sprinkler system is out of the question.

When you have established a permanent ground, your conduit system will provide all the protection necessary.—W.H.L.

TO QUESTION 196—I think
the best method of grounding in
an old factory building would be to
use a bus duct system for power distribution with conduit or cable drops
from plug-in switches to the machine
tools. A cable is made with 3 conductor and ground wire, all sizes.

In our plant we use bus duct with conduit or cable drops (depending on the condition), in this manner error machine is grounded to the bus dut and the bus duct is grounded to the substation tower. This is a very excient way of grounding and is much safer than connecting to water lines-R.D.R.

### RESISTANCE SHORTS

UESTION 197—After reveal ing a 500 kw. d-c generator arms ture, we encountered difficulty a checking for a short-circuited cot or coils. The armature is wound progressive, simplex, four-dement coil (using strap copyellap winding with equalizers connected to every fourth community or segment.

What is a convenient method for checking such large armaluncoils for shorts?—E.J.K.

TO QUESTION 197—A of X inch × 6 inches straight laminations placed in the X side of an x bridge, with the end of the lamination touching the same place, one side of growler touches, will indicate low to

stance shorts by having one resistance f the best istance shorts by having one resistance for a shorted coil and another resistance for a normal coil.

nce for a normal coil.

For high resistance shorts, you will red a higher frequency for example, 000 cycles or a higher current across ough the the choke coil.—H.S.

### REWINDING STATORS

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UESTION 198-We have several & hp. single phase repulsion induction motors which have special built frames and operate vacuum pumps. We would like to convert these motors to three phase operation. The armature shafts are longer than standard motors and carry the pump impellors. Replacement of these is out of the question. Therefore, we would like to rewind the stators for three phase and simply short circuit the entire commutator for the job. Would these motors operate efficiently connected in this manner?

TO QUESTION 198-You wer die A can operate your present  $\frac{3}{4}$  hp. repulsion start motors satisfactorily on 3-phase if the armature windings are shorted and if a proper 3-phase winding is placed in the stator.

There are certain things about comding m mon single phase design that are likely to give you a headache or two if not properly guarded against. The fact that you may find a wide tooth in the middle of the original pole can be disregarded, and the winding should be distributed in the slots as they are found

> The worst thing that can happen is to get a perfectly good three-phase field and find that the motor will not start. This is due to the fact that the number of armature slots is divisible by the number of poles. Cutting out a coil will not help. In an emergency we once drove the armature teeth around so that at the air gap we had one less than the original number of both tips. In doing this, we increased the air gap and ruined the efficiency of the motor, but it ran satisfactorily for years.

> In two other cases we made new armatures by squaring some sheet iron, assembling between boards, boring center hole, assembling on shaft, and turning to size and milling 31 slots. A 16-inch by 12-inch copper bar brazed to a 1/8-inch by 1/2-inch cross section end ring makes a good winding for almost any fractional rotor.

> The easiest solution of this problem and the one which we are now using, regardless of the number of slots, is to

# How to

### IMPROVE MOTOR PERFORMANCE

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FASTENING and HANGING D short the armature by banding the commutator with bare copper wire and soldering, and using a T-connected winding in the stator. This is by far the easiest winding to figure and always has good starting torque. The only drawbacks are unbalanced currents and somewhat higher temperature than a properly distributed 3-phase winding. The former is of no great consequence in a fractional horsepower motor, and the latter is always less than the same motor running single phase at the same horsepower.

The winding consists of two elements; one, a duplicate of the original single phase winding as to turns with the center point brought out; the other element is about 71 percent of the turns of the other winding and placed 90 electrical degrees from it, as in a split phase winding. One end of this second winding is connected to the center point of the first element.

The power of this motor would be about 1.41 times its original rating. If this power is not needed and a cooler motor is desired, it can be cut down by giving it more turns. The horsepower is in inverse proportion to the square of the number of turns.

If the wide center tooth, mentioned above, is encountered, allowance will have to be made for the shorter span figuring the chord factor as though there were slots all the way around.

Theoretically, the second element of the winding should be 86 percent of the first, but experience has led us to adopt 71 percent.-A.S.T.

TO QUESTION 198-It is . perfectly feasible to rewind the stator of a repulsion induction motor for three-phase operation, and to shortcircuit the commutator of the rotor, so that the motor will operate as "squirrel cage" motor. Due to the relatively high resistance of the rotor winding as compared with a genuine squirrel-cage motor, the motor will have a rather drooping . speed-torque characteristic. but to compensate for this disadvantage, the starting torque will be comparatively high. Since the airgap for repulsion motors is made as short as possible, the power factor will be comparable to other 3-phase induction motors. The rating of the converted motor should theoretically be 60 percent higher than the single-phase rating, but this increase in rating can probably not be fully realized because the available stator winding slots will not permit a "perfect" three phase stator winding.-S.V.H.

TO QUESTION 198-In re-· designing a single-phase motor for operation on three-phase supply, the flux density in the core and therefore the voltage per turn must be kept constant. The average effectiveness of the single-phase winding is deter mined by calculating its chord factor with which is combined the effect of the distribution factor. In the three phase winding, the chord factor is determined in the same way as for a single-phase winding except that it must be multiplied with the distribution factor which is always equal to 0.955

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Inasmuch as the speed, frequency, and voltage are to remain the same in factor. this case, the new winding may be calculated by the following step-by-step

1) Available horse-power on three phase : phase-The horse-power rating of the will be single-phase motor rewound for three 5) C phase will increase to approximately The siz 150 percent.

2) Calculation of single-phase distribution factor-The distribution factor is the ratio of the sum of the effectiveness of each coil to the sum of the effectiveness of coils having full pitch. The sine of half the electrical angle spanned by each coil multiplied by the respective number of turns gives wire in the effectiveness of that coil. For exber of p. 6) M ample, let us assume a single-phase motor having 24 slots wound with two rotor o poles. The number of slots per pole run mois 24 slots / 2 poles = 12, which corresponds to full pitch or 180 electrical of bare degrees. The equivalent of one slot is mutator R.G.C. 180 / 12 = 15 electrical degrees. The electrical angle spanned by a coil in slots 1 and 12 or with a pitch of ll slots is 11 slots times 15 electrical degrees = 165 electrical degrees. Half this angle is 82.5. The sine of 825 degrees is equal to 0.991. The number of effective turns in this coil is 0.99 [APA times N, where N is the actual numb of turns in the coil.

3) Calculation of three-phase chord factor-In the three-phase connection, there will be 24 slots / 3 phase = slots per phase. The number of slots per pole per phase is 8 slots per phase / 2 poles or 4. Using a two-layer, series connected, distributed standard diamond coil winding, there will be coils per phase. Full pitch coil spal will be 24 slots / 2 poles = 12 slots This pitch results in unity chord factor with sides located in slots 1 and 13 As a result of mechanical difficulties met in accommodating the coil ends however, let us assume that it become necessary to chord the winding to slot 1 and 11 or 10 slots. This fractional pitch reduces the chord factor from unity to sine (1/2 times 10/12 times 180) = 0.966. To compensate for this los of winding effectiveness, the number of turns in series per phase must be increased in the proportion of 1/099 or 3.5 percent.

4) Calculation of three-phase num ber of turns-The number of turns it gnes per phase for a delta connected winding will be:

 $\tau_1 = \tau_1 \times \frac{1}{0.955 \times K_2}$ 

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T, is the actual number of total single-phase turns.

K is the calculated single-phase distribution factor.

K is the calculated three-phase chord e same in factor.

may be 0.955 is the three-phase distribution factor which is constant.

ep-by-step The number of turns in series per on three phase for a star connected winding ing of the will be T<sub>s</sub> / 1.73.

for three 5) Calculation of magnet wire size-The size of magnet wire to use for oximately series star connection is:

whase distribution fac. Q<sub>1</sub> = 1.5/1.73  $\times$   $T_1/T_3 \times Q_1$ = 0.866  $\times$   $T_1/T_3 \times Q_1$ 

m of the If a delta connected winding is to be he sum of used:

aving full  $q_s = 1.5/3 \times T_1/T_3 \times Q_1$ electrical  $q_s = 0.5 \times T_1/T_3 \times Q_1$ 

multiplied where Q is the cross-section of the urns give wire in circular mils at the given num-

urns give wire in circular miles at the given numFor exter of phases.

6) Modifying the rotor—The wound with two motor of the repulsion-start induction is per pole min motor may be converted into a which or squirrel cage by winding several turns electrical of bare copper wire around the comme slot is mutator which is then soldered to it.—
rees. The R.G.C.

#### e of 825 COMPUTING INTERRUPTING e number is 0.991 GAPACITY OF FUSES

UESTION 199-We wish toase chort make a temporary installation of some primary expulsion cutouts on a 4160 volt system which is fed from two banks of 40,000 kva each in parallel connected delta wye. The impedance of the transformers is 5 percent and their ratio is 11,000 to 4160 volts. What we want to know is what is the formula for determining the RMS value or the rating in kva. which the main fused disconnects will have to be capable of rupturing under fault conditions?

We are considering using 15 dropout type cutouts behind the main switch on the five individual sub feeds. However, we fear they may be completely shattered under fault and therefore constitute a hazard.—G.S.E.

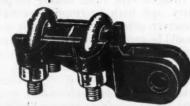
TO QUESTION 199—Since it was not stated what avail-TO QUESTION 199-Since

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Mallory Type "P" Capacitor:-Plastic case overcomes moisture absorp-tion problems, and provides maxi-mum insulation. May be used to replace cardboard insulated aluminum-case capacitors. Splash-proof plastic end cap and simplified "snap on" mounting bracket available when capacitor is used as ori-

ginal equipment.

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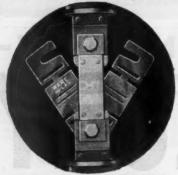
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For Low Contact Resistance
Non Heating Wide Surface Area
and Quick Link Renewal



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APRROVED BY UNDERWRITERS

WARE BROTHERS



supplied by the power company to the primary of the transformers, it will be assumed that an unlimited or infinite supply is available. Therefore, only the transformer impedance limits the current, and a dead short on the secondary would produce a fault kya of:

fault kva. =

 $\frac{\text{rated kva.}}{\text{impedance}} = \frac{4000 \times 2}{.05} = 160,000 \text{ kva}$ 

Primary fault current would be:

 $I = \frac{160,000}{1.73 \times 11,000} = 8380$  amperes.

The secondary fault current would be:

 $I = \frac{160,000}{1.73 \times 4160} = 22,250$  amperes.

Dropout type fuses usually do not carry such high interrupting ratings. However, other types are available and should be specified with the above ratings. Since this answer is only theoretical because of the assumption of unlimited supply, a 20,000 ampere rated fuse would undoubtedly meet duty requirements, as you are likely to have some impedance in the short circuit connection and also in the incoming line.—L.R.B.

# Can you ANSWER these QUESTIONS

QUESTION V8—I have a series street light circuit of 52 lamps, 6.6 amps, that has shunt transformers in the fixture head. This transformer causes a lot of noise on the telephone line when the lamp burns out, but does not bother the radio. I would like to know where the trouble is, and how to overcome it.—R.T.L.

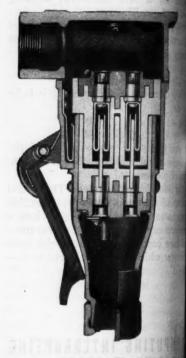
QUESTION W8—Our customers who have electric water systems on REA lines are experiencing a lot of trouble from fightning. What is the best method of protecting these from such damage? Can any effort be made to ground any portion of the wiring? If so, what type of ground should be used?—C.J.R.

QUESTION X8-We had an air blowing unit motor, of 1/20 hp., 1550 rpm., 110 volt, single phase capacitor motor with a speed control (a potentiometer type rheostat control). When the rotation was reversed, its speed dropped to about 35 percent of its nameplate reading. That is, the highest speed of the motor was at its low point and the speed dropping almost to zero as the speed regulator nob was turned to its high speed point. Upon dismantling the unit and testing out the motor, we discovered that the capacitor was shortcircuited. Can anyone explain how this shorted capacitor affected this motor producing the mentioned effects?

PLEASE SEND IN YOUR ANSWERS BY JANUARY 1

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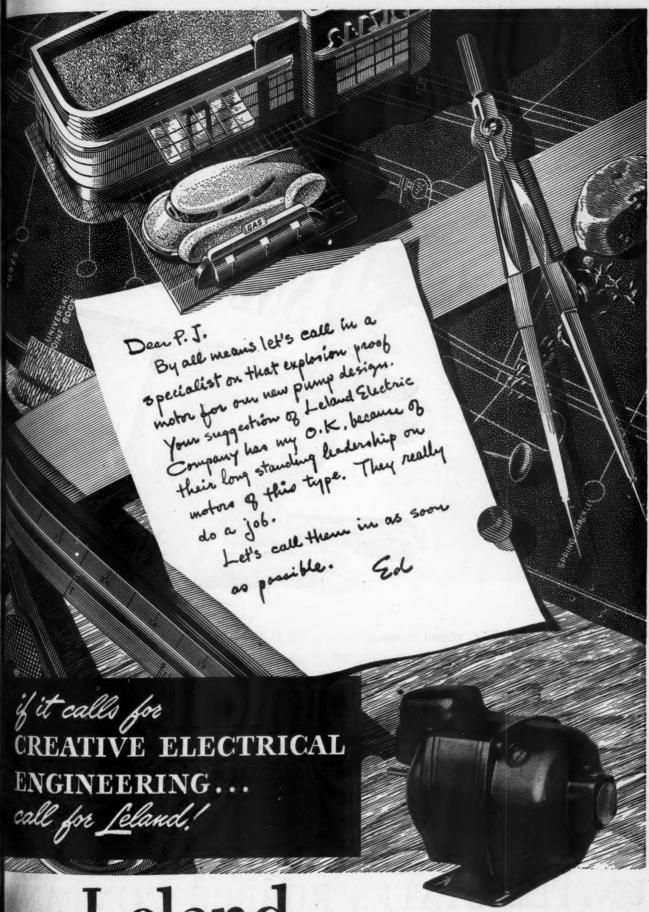
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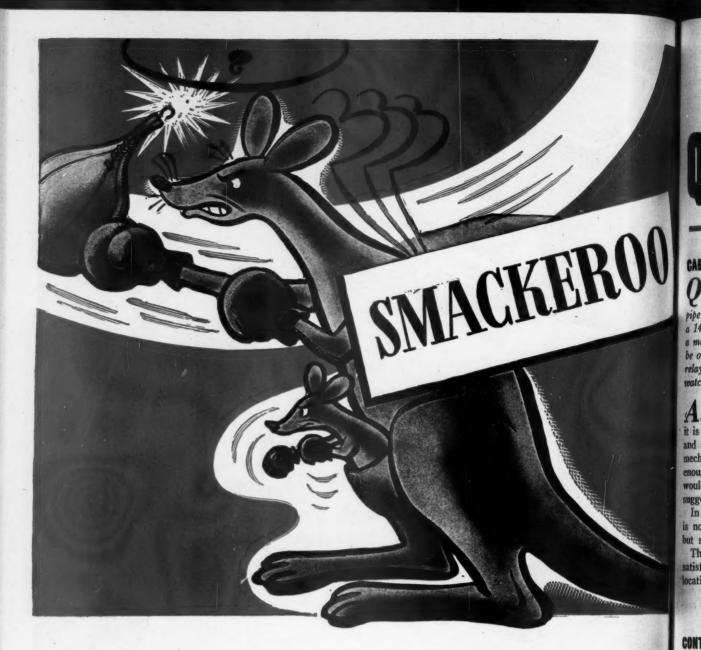


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# QUESTIONS ON THE CODE

#### CARLE IN IRON PIPE

"Does the electrical code permit installing inside a 1½ inch tipe fence railing which is 5 ft. high, a 14/2 armored lead covered cable to a momentary pushbutton which would be on a fence post, to operate 115 volt relay on an auto-call system for watchmen?"—T.M.

Armored cable is an approved wiring method for use where it is not subject to mechanical injury and as an iron pipe affords sufficient mechanical protection and is also large enough to pull the cable into it, it would not be a Code violation to do as suggested in the above question.

In the case as stated the iron pipe is not to be considered as a conduit but simply as a housing.

The leaded type of armored cable satisfies the requirements for damp location.—F.N.M.S.

# CONTROL EQUIPMENT ON COMPRESSOR UNIT

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Q. "We were given a rejection slip by the inspection department following the connection of a motor driven air compressor in a gasoline service station. This installation was similar to many we have made before where standard control equipment has been mounted on the compressor unit, yet we have been ordered to relocate these control devices so that they will be at least four feet above the floor. Is this a requirement of the National Code?"—P.H.H.

A Undoubtedly the compressor unit you mention was located within four feet of the floor in a gasoline service station in which automobiles were serviced. If that is the case, Section 5103 of the N. E. Code would require that both the motor and its controller be of the totally enclosed type or be more than four feet above the floor. This is not a new regulation as it has been in force for quite some time; how-

ever, it is widely ignored and a great number of instances may be found where it has never been enforced.— G.R.

#### FARM WIRING

"I have wired a considerable number of farms, but recently I was forced to resort to knob and tube installations on some as I could not obtain the usual cable. The first knob and tube job was turned down by the inspector with the statement that I had neglected to form drip loops where circuits extended from the cattle barn into the enclosed driveway. Does the Code require anything like that or is it just an inspector's idea?"—A.G.

The idea was not the inspector's. Under Section 3215 of the N. E. Code you will find the requirement he referred to. This section reads as follows: "Conductors entering or leaving locations subject to dampness, wetness or corrosive vapors shall have drip loops formed on them and shall then pass upward and inward from the outside of buildings, or from the damp, wet, or corrosive location through non-combustible, non-absorptive insulating tubes". Inasmuch as the atmosphere within the average dairy barn during the winter months is both corrosive and damp, the inspector was certainly justified in requiring drip loops wherever circuits pass from a warm to a cold portion of the building .- G.R.

#### TAPS TO POWER FEEDER

"We have 440 volt, 3 phase, radial type main feeder for motor load. The feeder is three 500 MCM in 3 in. conduit with a 600 amp. circuit breaker for feeder over-current protection. The feeder is run on the ceiling, with junction boxes at 40 ft. intervals.

Please explain code requirements for

the size of motor branch circuit conductors and motor branch circuit protection for say a 2 hp. motor. The branch circuit safety switch will be located within 15 ft. of the feeder."

—W.E.T.

Section 4349 of the Code governs the installation of taps as described above. If the taps to the main feeder for the individual motors were fused at the junction boxes mentioned No. 14 wire taps fused at 20 amperes could be used. Inasmuch, however, as the branch circuit protective device is located 15 feet away from this point the taps must have at least one-third the carrying capacity of the feeder.

This would mean that the tap should not be smaller than No. 00 wire as evidently our inquirer is working on the 1937 table of carrying capacities in accordance with Interim Amendment No. 41 for type R wires. This tap would then terminate in a 2 hp. rated switch fixed at not over 20 amperes. The 2 hp. 440 volt, 3 phase motor should have running protection at not over 15 amperes and motor branch circuit protection at not over 20 amperes as indicated above.—F.N.M.S.

# SERVICE EQUIPMENT

"I recently inspected an installation of new service equipment and found three 500,000 CM type RH conductors leaving a conduit run behind a switchboard. The end of the conduit had an ordinary metal bushing on it, so I requested that an insulating bushing be substituted for it in order that I might approve the job. Now should I have also required that an insulating fitting having separate openings for each conductor be used?"—B.A.

A. No, you were correct in asking for the insulating type bushing providing this conduit terminated be-



hind a switchboard and the conductors leaving the conduit terminated on the switchboard. If more than four conductors were involved in such an incident, they must be bunched, taped and painted with insulating paint. If the conductors are lead covered, then a metal bushing may be used. In all other cases where individual conductors leave a metallic raceway to change to open wiring or concealed knob and tube wiring a box or terminal fitting having a bushed hole for each conductor must be used. This fitting cannot be used to contain taps or splices and cannot be used at fixture outlets. These provisions may be found in Section 3015 and 3016 of the National Electrical Code,-G.R.

#### GROUNDING

"Local R.E.A. inspectors are requesting that the ground wire at service entrances be attached to the neutral at the service cable head and run directly to the ground pipe below with the neutral bonded to the case of the service entrance switch in the usual way. But it is not necessary to connect switch case to the ground electrode. In other words it is not necessary to run the ground wire into the building.

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"I have had several cases of trouble caused by poor neutral connections at the cable head with this type of grounding. If the neutral opened between the ground and the service switch the case would go 'hot' when any load was connected

"Can you state any advantage economically or electrically in these Bureaucratic grounds' (as local contractors call them)?"—E.R.

A. It has always been the practice to run the grounding conductor from the supply side of the service switch. It has been considered the intent of the Code to require this connection at the service equipment by the phrase "on the supply side of the service disconnecting means".

There seems to be no objection to adding a grounding connection from the service cable head to the grounding electrode to augment the required grounding connection from the service switch.

The fact that serious trouble has been experienced in the field with the grounding connection at the service head proves that the connection "on the supply side of the service disconnecting means" is the proper method.

The only advantage to the service cable head type of connection directly down to the ground electrode directly below, seems to this writer to be in the

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#### SERVICE SWITCHES

"On an irrigation project we installed several 10 hp. 3 phase 230 volt motors on low lift pumps. These units were separately housed in small pump houses, and the service to each pump house supplied only the motor load, which according to the name plate amounted to 27 amperes. These motors are started at full poliage. The service switches installed were rated at 60 amperes and the fuer were of the lag type. No trouble has been experienced, but the engineer is charge has requested that I replace the 60 ampere service switches with 100 ampere units as required by the Code. If the motors operate without opening the fuses in the switches now installed why should it be necessary to install the more expensive switches?"-MD.

The proper answer to your · question is dependent upon the specifications prepared for this irrigation project. If these specifications do not include the type and size of service switches, it is possible that you have correctly complied with the Code, providing conditions of maintenance and supervision on this irrigation project will assure that additional fuses suitable for the starting characteristics of the motors will be continually available This provision may be found under Section 4347 of the N. E. Code.-G.R.

#### LIGHTING CIRCUIT

"We are adding a new addition to our plant and plan to supply the electrical installation within by tying on to an existing three wire three phase 220 volt power service. Our present lighting service is loaded to capacity, and we were told that we could obtain lighting circuits from the power service by using auto transformers. After ordering these transformers, we have been advised by a local contractor that the National Electrical Code would not permit the use of an auto transformer supplied by two phast wires. Is that true?"-M.K.

Yes, an auto transformer must not be used to energize lighting circuits unless it is supplied from a wiring circuit containing an identified grounded conductor which is solidly connected to the identified grounded conductor of the lighting circuit of

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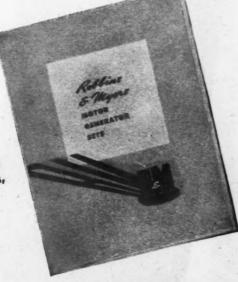
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circuits being supplied. In other words an auto transformer can only be se plied by connection to one of the place wires and the other tap must be made to an identified grounded cond This would necessitate running fourth wire to the service equipmentioned. This requirement may found in Section 4508 of the N. Code. If the transformers were nected as you proposed, an acciground anywhere on your 220 system might cause a serious overle on the transformer.-G.R.

### SECONDARY OF WOUND ROTOR MOTOR

"We have a 50 hp, 440 volt ? phase wound rotor a-c mole rated 69 amps. full load current, m 140 amps. full load secondary current secondary voltage 170. The motor wil be used for driving a small rubber mi and the secondary circuit is used to starting duty only, approximately h or three times per day. We do w understand the code requirements to the size conductors required between the secondary of the wound rotor motor (slip rings) and the controller, as as forth in sections 4312 and 4313. Please state size secondary conductors n quired and the method of determining the size."-W.E.T.

We understand that in the case stated above the wound rotor winding is used only for starting duty and that the rolls can be lifted during the starting period and that the starting occurs only a few times per day.

This then would indicate that the duty on the secondary circuit would be classified as "light starting duty" and permissible to use the table in section 4313 and use conductors having a carrying capacity of 35 percent of the full load secondary current.

In the case mentioned above with 140 amperes of full load secondary current the conductors should be not less than 140 amps  $\times$  35% = 49 amps., in which case No. 6 Type R wires could be used .- F.N.M.S.

### WHAT IS A PORTABLE MOTOR?

"In a small wood working shot I was recently detailed to in stall a number of small wood working machines, such as are bought by hobbyists for home use. The motors in these are from \ to \ hp. maximum.

The owner of this shop wished to have these machines left portable so they could be moved around the shop

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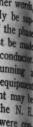
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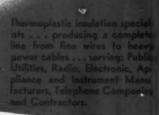
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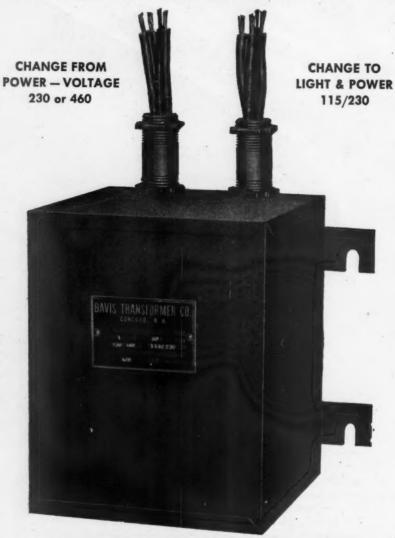
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for convenience. I therefore project to install ten 15 amp. receptacles a posts, a circuit for each receptacle as a proper cord connection from the receptacle to proper disconnect switch on each machine with thermal protection.

The proposed installation was distillatived and Paragraph 4439b was quoted as prohibiting any motor of over the from being portable. I am not at all satisfied that this ruling was right. There are no local ordinances covering this subject. What is your opinion?—H.W.H.

A. The Code does not limit the size of portable motors according to their hp. ratings.

A portable appliance whether motor driven or not, is defined in Art 100 as "an appliance capable of being realily moved where established practice or the conditions of use make it necessary or convenient for it to be detached from a source of current by means of flexible cord and attachment plug." There are many portable appliances with motors much larger than 1 hm which are portable and also many with smaller motors which are not portable.

Section 4439 sub paragraph b has nothing to do with portability. Sections 4435 to 4439 inclusive deal with grounding. These sections govern when and how motor frames of all voltages are to be grounded.

The original plan with consideration for the presence of sawdust seems to be feasible.—F.N.M.S.

#### WIRING A GRAIN ELEVATOR

elevator and the REA line crew set the last pole on the wrong end of the building as I feel the service equipment should be located in the office since that is the only area free of grain dust. Now if the service drop is altached to the end of the building nearest the pole and then run along on the exterior of the elevator, will it be necessary to support these individual conductors every four and one-half feet or may I make use of racks spaced al greater intervals?"—H.P.

Section 2333 of the N. E. Code answers your question. In this section you will find permission to use wire rack or other means of support spaced at intervals of 15 feet if the conductors are spaced 12 inches from each other and 2 inches from the surface of the building. If the conductors are spaced 6 inches apart, the supports must be within 9 feet of each other and for 3 inch spacing between conductors the supports must be spaced at 4½ foo intervals.—G.R.

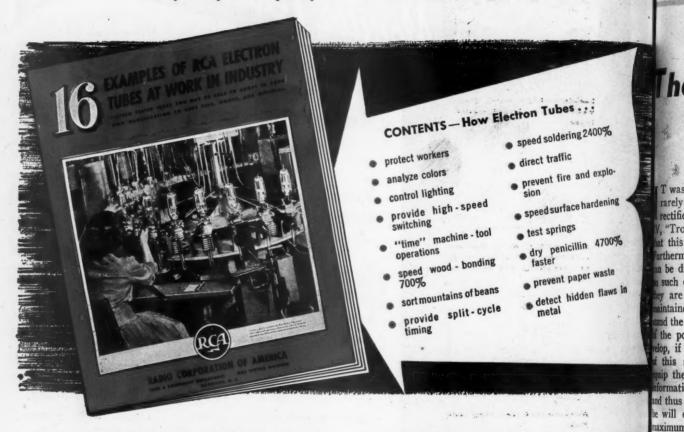
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Electrical Contracting, December 1945

# ELECTRONICS

# he Maintenance and Servicing of Sealed-Ignitron Rectifiers—Part IV

1 T was stated in Part I that troubles rarely occur with sealed-ignitron rectifiers, and in introducing Part "Trouble-Hunting", it is desirable this point be again emphasized. orthermore, the rare cases of trouble an be diagnosed and remedied easily such electronic equipments because y are fundamentally simple. The ntainer should, however, underd the equipment and be forewarned the possible troubles that may dep, if he is to take full advantage this simplicity. Part IV should ip the maintainer with the needed rmation concerning these troubles; and thus the user will be assured that will obtain from the rectifier the maximum of reliable service.

While apparatus trouble is always a matter of great concern to the operating department, to a maintainer it often has its appealing aspects. In fact, to a good maintenance engineer, finding and correcting trouble in electric apparatus has the same appeal that an improved crossword puzzle has to a confirmed addict of this pastime.

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Hunting trouble is the proving field wherein the maintainer's self-preparation, experience, and native ingenuity are tested. It gives him an opportunity to exercise his imagination, too—but for practical objectives. Usually hunting for trouble also carries with it the excitement of a race, because the maintenance man must pit all his facilities and resourcefulness against the demands of the operating department to return the equipment to productive service in the shortest possible time.

Test Instruments—The question of what test instruments should be available is always an important problem. Usually the maintenance man, who invariably has a natural liking for an

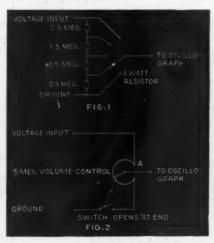
L. W Morton
Industrial Engineering Division
General Electric Company
Schenectady, New York

array of fancy instruments, will want more than are really justified. There is, however, a minimum number which should be available. These are:

1. Oscillograph—Either string galvanometer type instrument or cathoderay oscilloscope is satisfactory. However, the cathode-ray type is much less expensive. There are many grades of such instruments, the price depending principally on the size of cathode-ray tube screen. Any one of the different sizes is useful, but the larger the screen the better.

2. Analyzer—An analyzer is a multimeter instrument containing circuits which can be selected for measuring the following phenomena: volts, ohms, and current.

3. Homemade Magnetic Links and a



FIGS. 1 and 2—Potential divider circuits for oscillograph input.

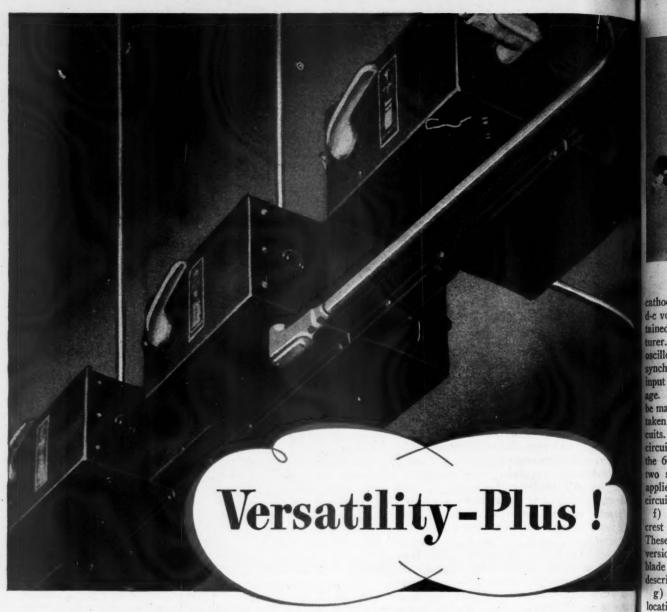
Compass—This combination of home-made magnetic links and compass is used for measuring surge currents through the tubes when looking for the faulty tube in cases of frequent arcback. The magnetic links can be made from ordinary hack saw blades. About twelve pieces of hack saw blade, each 1½ inches long, should be prepared. Then each one of the twelve pieces should be coated at one end with white paint, to indicate polarity.

Following is a list of instruments suitable for ordinary maintenance work on even the largest installation of seal-ed-ignitron rectifier equipments. (It should be understood that this list does not contain test equipment for maintenance and servicing the transformers or switchgear, nor does it contain apparatus for determining withstand voltage levels):

- a) A-C voltmeter, 600 volts.
- b) A-C ammeter, 5 amps.
- c) Analyzer.

 d) Hook-on ammeter. It should be capable of reading currents up to 600 amps, rms.

e) Oscillograph. When a cathoderay instrument is used for testing rectifiers, there are certain accessories which should be available. Potential dividers of the type shown in Figs. 1 and 2 are useful. An ordinary cathoderay oscillograph is not designed for observing d-c voltages because a protective capacitor is connected in series with the input signal circuit. This internal capacitor should be reconnected so that it will be used only in the test circuit when the amplifier is used. In most cathode ray oscillographs the amplifier is designed for a-c operation only. If the maintainer does not understand how to modify the circuit of the



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FIG. 3—Delta six phase double wye rectifier power circuit (left) and the principal wave shapes (right).

cathode-ray oscilloscope so as to read de voltages, instructions should be obained from the oscilloscope manufacurer. Furthermore, some cathode-ray scillographs do not have facilities for synchronizing the sweep wave with the nput (usually 60-cycle) supply voltge. In these instruments changes may e made so that the sweep voltages are taken from the 6-volt tube heater cirwits. The internal synchronous sweep circuit should be open-circuited when ie 60-cycle sweep is applied so that wo synchronous signals will not be pplied simultaneously, sweep

f) Surge crest magnetic links, surge crest ammeter, and demagnetizing coil. These instruments are commercial versions of the homemade hack saw blade magnetic links and compass described previously (Fig. 2A).

g) Other devices to aid in quickly locating control circuit opens and shorts such as bell ringers and neon tube voltage testers,

Observation of Normal Instrument Readings and Wave Shapes

A good way to prepare for rapidly locating possible trouble is to have complete records on what the normal voltage and current readings and wave shapes are in the various parts of the main rectifier power and control circuits. Obviously, most electrical troubles cause abnormal wave shapes in the power rectifier circuit, and if the maintainer has records available showing what the normal conditions are, it is a simple matter to compare abnormal observations with them and thus determine the exact location of any trouble.

As an example, Fig. 3 shows the popular Delta, 6-phase, double-wye rectifier power circuit and the normal wave shapes in important parts of the circuit as they would be observed by oscillograph. If the power circuit of the rectifier equipment, which is under

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the care of the maintainer, is not the 6-phase double-wye, normal wave shape records for various parts of the circuit should be made for subsequent possible use in case of trouble. The maintainer should practice the use of the oscilloscope enough to be capable of handling-it efficiently when the need arises.

It is always good practice to insulate the cathode-ray oscillograph from the 110-volt service connection that is used for supplying its excitation, by means of a small 1:1 ratio insulating transformer. This is because when the cathode-ray oscillograph is used to measure rectifier circuit voltages the instrument may be exposed to higher voltage than its internal insulation can withstand. Test leads should be attached to insulating handles to protect the person who holds the leads during any measurement (Fig. 3-C). Most

cathode-ray oscillographs have about 200-volt a-c full scale screen deflections. Therefore, potentiometer circuits such as illustrated in Figs. 1 and 2 should be added when the voltage to be measured exceeds 110 volts.

When oscillographic observations of current are made, it is necessary to use a shunt. This shunt can be any non-inductive conductor producing a voltage drop of 50 to 100 millivolts when the current to be measured is passed through the shunt. The oscillograph leads should be carefully twisted all the way from the center of the shunt to the instrument terminals to avoid inaccuracy from magnetic pick up by the leads. The amplifier circuit must be turned on when measuring currents in order to obtain reasonable deflection on the screen.

Wave shapes shown in Fig. 3

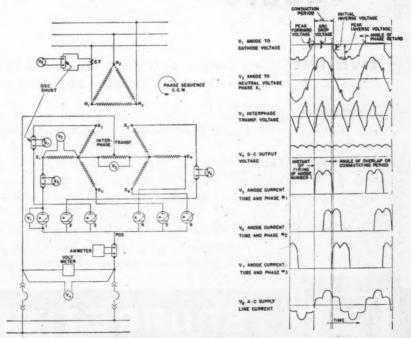


FIG. 2 a—Surge crest magnetic links, surge crest ammeter and demagnetizing coil are instruments useful in test work.



# important advantages important advantages important advantages in this installation of in this installation Starters

SAVES TIME Disconnect Switch and Magnetic Starter are housed in one enclosure—thus saving mounting and wiring time.

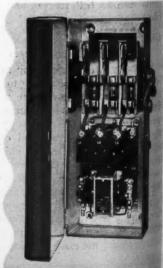
**CONSERVES SPACE** Square D Combination Starters require substantially less space than individually mounted switches and starters.

INCREASES SAFETY The cover of the enclosure is interlocked with the operating handle of the disconnect. Thus, the cover cannot be opened on a "live" starter.

Write for Bulletin 8538 which gives details and illustrations of complete line.

Address Industrial Controller Division, Square D Company,

4041 North Richards Street, Milwaukee 12, Wisconsin.



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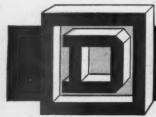
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SQUARE D COMPANY

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LOS ANGELES

flustrate rectifier operation with a moderate amount of phase control. The riangular peak of voltage identified by the words "peak forward voltage" on trace V, is always observable when there is any phase retard. If the rectifier were running fully advanced, the flat line, identified by the words "arc drop voltage" would extend all the way across the positive part of the wave, and there would be no so-called "peak forward voltage" triangle.

It is sometimes desirable to be able to estimate quickly the amount of phase control. Amount of phase control can be estimated by measuring the "rectified d-c output volts" by means of d-c roltmeter, and the magnitude of "Peak Forward Voltage" and "Peak Inverse Voltage", as illustrated by the trace of anode to cathode voltage "V1", Fig 3B under the same operating conditions. These values should then be substituted in the following formulae:

Angle of retard (degrees) = Peak Forward Voltage
Peak Inverse Voltage

Maximum Output Volts = Rectified d-c output volts
Cosine angle of retard
% Phase Control = Maximum Output Volts—Rectified d-c output volts
Rated d-c Output Volts

In addition to making reference records of the rectifier wave shapes indicated in the foregoing, it is desirable to record measurements by means of portable test instruments of the normal roltage and current relationships in the rectifier power circuit. Study of the wave shapes in Fig. 3 will indicate that ordinary portable testing instruments should not be used to measure ome of the circuit voltages and curtents. For instance, there is no indicating instrument which will measure node to cathode voltage and give realts which mean anything. Ordinary c voltmeters, however, can be used measure anode to neutral voltage, merphase voltage, transformer pri-mary voltage, etc. Transformer primary currents can also be measured by tandard instruments. As previously tated, the hookup type ammeter may e used for anode current study only ecause it indicates relative tube curent balance. The numerical magnindes of these hook-on ammeter anode teasurements are neither average nor oot mean square values.

# Sealed-Ignitron Rectifiers

Arc-Back Interruptions

An arc-back is a failure of rectifying action which results in the flow of a principal electron stream in the reverse direction, because of the formation of a cathode spot on an anode. When such an event occurs, there is a short-circuit a-c current and usually a reversal of d-c current flowing from the rectifier. These high currents trip both the a-c and d-c power circuit breakers, disconnecting the rectifier, or when high speed anode breakers are used, disconnecting the offending tube from the systems. Usually the breakers may be reclosed at once; either manually or automatically, and normal service restored.

Arc-backs are more likely to occur on higher d-c voltage rectifiers than on low voltage. For instance, arc-backs on 125- or 250-volt rectifiers are rare, but they may be expected occasionally when the same tubes are used for 600 volts. Likelihood of arc-back is increased for prolonged overload. Several other factors may tend to cause arc-back, and these will be discussed in detail later in this article.

When the end of usable tube life is caused by arc-back, such arc-backs usually occur directly the rectifier is placed in service after it has been out of service for some time. In this respect tube failures are often like incandescent lamp "burn outs". It is well known that the majority of the electric lamps burn out at the very instant they are turned on. This characteristic is fortunate, for it means that in the case of ignitron tubes the operator will usually be close at hand and the rectifier can, therefore, be placed back in service sooner or the tube replaced more quickly as a result.

The amount of overcurrent which flows during arc-back is large. In the a-c lines supplying the primary of the rectifier transformer, values as high as 15-20 times normal may be encountered. Overcurrent through the tubes themselves varies, depending on whether or not power can feed back through the faulty tube from the d-c Arc-back current through system. faulty tubes has been measured at from 25-90 times normal, depending on the d-c voltage level and amount of d-c feed back. Current in the normal tubes, which also, of course, contribute current to the faulty tube, (see Fig. 5 Part III of this series of articles) may reach 20-30 times normal.

Obviously it is essential that the protective switchgear interrupt such high current as rapidly as possible. When semi-high-speed switchgear is employed, the d-c breakers should open in not longer than .03-.05 seconds and the a-c breaker within 0.15 seconds. Semi-high-speed switchgear is usually adequate for sealed-ignitron rectifiers. In cases where, for special reasons, it has been necessary to supply high-speed switchgear, the breakers should discon-

nect the faulty tube in approximately 0.016 seconds. The maintenance man should always see that the overcurrent relays and power circuit breakers are adjusted and calibrated to achieve the functional operation specified by the manufacturer, which will usually conform to the above rules.

#### Arc-Back Caused by Leaky Tubes

One important cause of arc-backs is leaky tubes. There are several ways of determining if tubes are leaky. These tests are:

a) Leaky tubes may sometimes be identified during operation by an unusual pinkish tinge in the otherwise characteristic blue color.

b) If a particular tube is suspected, it may be removed and a "click test" applied. This consists of rocking the tube back and forth and listening for the click or impact of the mercury when it splashes about in the tube. If air or gas is present it will cushion the impact and no "click" will result.

c) A test similar to (b) consists of inverting the tube, thus letting the mercury run into the glass anode seal. If this traps any "bubbles" which escape past the glass, it indicates the presence of air or gas. A tube which has had this test applied to it may arcback a few times when it is first returned to service.

d) Occasionally leaks are produced by cracks in the glass seals which are large enough to be observable, if carefully inspected.

e) A high frequency spark coil will indicate gas in the tube. The device should be adjusted to give a spark one-half inch long. Then the pointer should touch the glass anode seal midway between the metal parts, and if gas is present it will produce a glow in the tube.

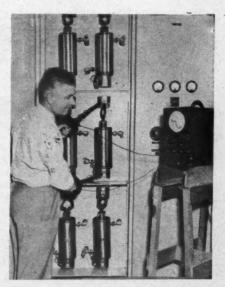
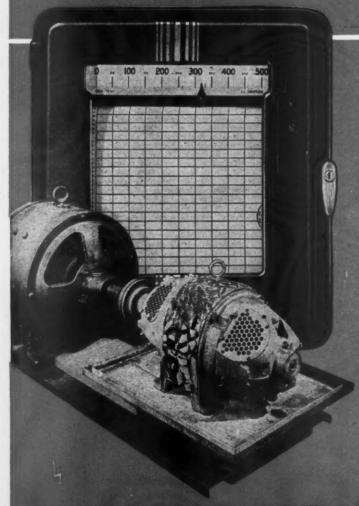


FIG. 3C—Test leads are attached to insulating handles for safety.



increase permissible operating

temperatures by more than 100°C.



IN THE ELECTRICAL INDUSTRY, FOR EXAMPLE

This test motor wound with Silicone Insulation has been alternately saturated with moisture and operated at 310°C. (590°F.) by resistance, for a total of 2,000 hours with no sign of failure. Silicone Insulation means reliable and continuous operation under most adverse conditions.

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Today many accepted engineering limitations are being swept away by revolutionary new Dow Coming silicone materials. Designers are making major product improvements—coupled with important economics never before possible. test tra

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Here's a specific example. Dow Coming varnishes and resins—because of their unique resistance to high temperatures—make it possible to reclesign or rewind electrical equipment for increased horsepower output per unit weight. At the same time they greatly prolong equipment life under adverse operating conditions and reduce overload failures and fire hazards.

The recent development of IC 996, a Silicone Varnish which cures at 300°F., enables any electrical maintenance or rewind shop to secure the greater operating economic of Silicone Insulation.

In other industries Silicone materials also make possible operations which were previously impossible or very expensive. Consult Dow Corning for particulars.

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f) The best test is a high potential test. A high reactance ignition type test transformer capable of 12,000 volts ms should be used and a 25.0 milliampere ammeter connected in series with 10,000 ohms in the high voltage leads to the tube. One lead goes to the anode, the other to the cathode. Voltage is increased rapidly to 12,000 volts. Even good tubes may "break down" or "clean up" for an instant. However, if at any time the milliammeter reads substantial current for more than five seconds, the tube may be classed as gassy or leaky. A good tube should withstand 12,000 volts, 60 cycles for are minute. Gassy or leaky tubes should be replaced when detected.

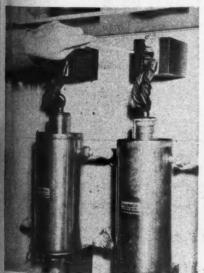
# Arc-Back Caused by High Vapor Pressure

Experience has proved that arc-back sometimes occurs when the mercury vapor pressure is too high. The pressure of the mercury vapor in the tube depends on the water temperature, the pressure doubling for every 10° C increase in water temperature. It may also increase because of overload when the load is so high that the arc losses exceed the cooling ability of the water facter.

Arc-back is to be expected when rapor pressure exceeds values corresponding to 80° C or when long periods of overload exceeding 50 percent are encountered. Therefore in case of unexplained arc-back, the operating conditions should be carefully examined by the maintenance man to be sure that over-temperature or overload are not the cause.

### Arc-Back Caused by Dirt in Tube

One theory of the cause of arc-back is that a small particle of insulating material 10<sup>-6</sup> cm diameter or less in size is attached to the anode. This



NG. 3-D—Magnetic links are placed near anode for arc-back indicators.

particle, under the right conditions, may become so charged by the surrounding ionized plasma that a high enough potential gradient exists between it and the anode to draw out electrons from the anode surface. Such an event reverses the flow of electrons and becomes an arc-back. Therefore when a tube becomes dirty internally from long use, excess overload, combined excess overload and phase control, or simply by accident, it is likely to arc-back. Such tubes must be replaced.

## Arc-Back Caused by Excess Phase Control

Tests have proved that arc-back probability is increased in proportion to the product of the peak inverse voltage times the rate of change of current at the end of commutation. The magnitude of this product increases rapidly when the amount of phase control is increased. Therefore under certain combinations of load and excess phase control, arc-back may result. When unexplained arc-backs are occurring, investigation for this possibility is in order.

#### How to Identify a Tube Which is Causing Arc-Back

There are several methods of identifying a faulty tube. These methods vary from simple inspections of the tube to carefully carried out tests. A description of these methods follow:

#### Inspection of the Tubes

Sometimes faulty tubes can be picked out of the group at a glance. There are two telltale indications to look for. One is the pink-blue color of the arc, which indicates leakage and which has been described previously.

The other indication is for one of the tubes to have a dense dark coating on parts of the inside of the glass anode seal. Ordinarily, this coating does not develop unless a tube has arced back frequently, passing high arc-back current.

Note: A uniform over-all darkness of the glass seal does not necessarily mean defective quality of the tube.

#### Trial and Error Tube Replacement

Often the faulty tube can be weeded out of the group by a trial and error tube replacement schedule, using one or more of the spare tubes. The more spare tubes used the sooner will the faulty tube be eliminated.

First, the arc-back records should be examined to determine the prevailing frequency of arc-back. Then a tube or tubes picked at random from the group of tubes in the rectifiers are replaced by tubes from the spare stock. These tubes should be new or, if not, have

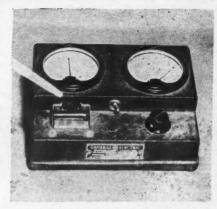


FIG. 3-E.—Magnetic links are placed in surge crest ammeter for reading.

established performance records free from arc-back.

Operation should then be watched for a sufficient length of time to find out by comparison with the previously established arc-back frequency rate whether or not there has been improvement.

By proceeding to rotate the tubes from position to position in this manner, usually a change in arc-back rate can be ultimately associated with some particular tube. This tube should be permanently replaced.

#### Magnetic Links and Surge Crest Ammeters

The magnetic link method makes use of the fact that the extremely high arcback current is in the reverse direction from normal. The commercial type of magnetic links are high grade permanent magnets made of cobalt steel. When placed near a conductor carrying 300 to 70,000 amperes, they become magnetized in proportion to and in the direction of the current flowing in the conductor. A reading of the magnetic link is taken by placing the link in the test clip of the surge crest ammeter, where both the magnitude of the current surge and its direction are indicated.

When used as arc-back indicators, the links are placed near the anode cables or anode terminal of the tube with ½-inch to 1½-inch separation (Fig. 3-D). It is advisable to use a suitable metal clip to hold the distance between link and cable fixed. The magnetic links have red compound, at one end only, to indicate polarity, and all links should have the red ends pointing magnetically in the same direction for all tube positions.

After an arc-back, the links should be removed before returning the rectifier to service. As the links are taken from the anode cables they should be placed in magnetic shields which are numbered to correspond with the tube position from which the link was removed. The links are then tested in turn with the shields off (Fig. 3-E).



Peace and rest at length have come

All the day's long toil is past

And each heart is whispering "Home,

Home at last"

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# SPANG-CHALFANT

Division of The National Supply Company

GENERAL SALES OFFICE: GRANT BUILDING, PITTSBURGH 30, PA

District Offices and Sales Representatives in Principal Cities

Electrical Contracting, December 1945

# IN THE NEWS

# ELECTRICAL MODERNIZATION PACES LEAGUE PROGRAMS

With the groundwork well established by the wartime promotion of Home Planners Institutes, Electrical Leagues throughout the country are now ready to actively promote "electrical living" to a modernization-minded public. With this as a background, some 45 managers and representatives of Electrical Leagues throughout the U. S. met at Chicago's Hotel Morrison, Nov. 1–3, for the Tenth Annual Meeting of the International Association of Electrical Leagues.

Brief cases bulged with promotional plans about to be launched and with reports of activities already under way. But there was still room for notes to be tucked in and taken back to the home grounds. For it was a round table forum—the type of meeting where ideas are generated, where experiences are exchanged; where nationwide talent put their heads together to devise ways and means to better promote the electrical industry. Highlighting the three-day session were discussions of the merchandising picture, adequate wiring, home wiring modernization and veteran replacement programs.

In the merchandising field we are heading for a boom bigger than that of the late twenties and a bust lower than that of the early thirties, according to George F. Taubeneck, editor and publisher, Business News Publishing Co., Detroit. With 15 million refrigerators going to be sold in the next three years, manufacturers are planning to make 23 million units. He attributed this to the fact that each manufacturer is trying for a bigger take than before the war; trying to smother new competition; and being misled by fallacious market figures from factory men and dealers looking for franchises (customers have signed orders or honorable intentions with more than one dealer at a time). With new homes and replacements making up 95 percent of the sales, Mr. Taubeneck sees the need for intensive sales training now and a revival of the old time specialty selling. The tradein problem is being studied by a NEMA committee and some cooperatives have already set up a central plant with professional appraisers to hand out evaluation figures on specific makes and models—a blue book idea

designed to avoid cut-throat competition, he added.

#### Television and FM

The future of television was outlined by Seymour Mintz, advertising director, Admiral Corporation, Chicago, who predicted that it would be a major industry within three to five years. Reasons: The present 20 to 25 mile transmission limit will be extended through the use of automatic relay stations and coaxial cable; the Bell Telephone System is planning to install 7,000 miles of coaxial cable and will, if requested, provide additional conductors for television: applications for 90 or more television stations are now before the F.C.C. (nine stations are now operating). With a possible audience of 22 million people and only 7,000 television sets now in use, he foresees a mass market, although not in the immediate future. Television will complement the radio and phonograph, he added, warning against expecting a combination television-phonograph set in the \$200 bracket. An average television antenna installation costs about \$40, he concluded.

A. H. Brolly, chief engineer, radio station WBKB, Chicago, predicted that it would be a long time before static-free FM replaces conventional AM broadcasting. Because of the limited

transmission range, there must be many more FM than AM stations before this can be accomplished. Some 2000 stations can be put in the 88 to 106 megacycle frequency band allotted to FM, he revealed, and a transmission range of 55 miles can be had with a 500-ft. high transmitting antenna and a 30-ft. high receiving antenna. Higher powered stations will reach 70 mile transmission. The logical men to train for servicing both FM and television sets are the radar-trained returning veterans who have been dealing with high frequency equipment, he concluded.

#### Adequate Wiring

There will be a host of unhappy and disappointed purchasers of postwar appliances unless they have adequately wired homes in which to use them. Hand in hand with appliance sales promotion goes promotion of adequate wiring and home wiring modernization. The National Adequate Wiring Bureau is again setting up its Certification machinery, stated E. S. Northup of the NAWB, New York City. The 1946 program will be divided into three distinct categories: New home: old home: and general promotion. Presentation folders on the subject will be sent to builders, utilities, contractors and home financing institutions. A new set of



"He's got fourteen daughters and wants us to fix these door chimes so they'll play the wedding march."

30, PA

er 1945



# The Universal Portable Heat

#### ALL TYPES OF WORK

Instant-lighting Torches for lead welding, all types of soldering, paint removing, thawing, pre-heating, etc.

#### NON-OXIDIZING

Insto-Gas produces an absolutely clean non-oxidizing flame, leaves no smoke, soot, or grease deposits to cause a faulty soldered joint.

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A cylinder of Insto-Gas lasts at least five times as long as a cylinder of compressed gas of approximately the same weight . . . Economy!

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Insto-Gas produces its own pressure, lights instantly, won't blow out.

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Insto-Gas non-oxidizing flame makes perfect copper pipe soldered joints and leaves no soot or grease to be cleaned from the fitting.

#### SAFE PORTABLE HEAT

Insto-Gas AND equipment are recognized as the safest portable heat, listed by both Underwriters and Factory Mutuals Laboratories.

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08	Name
	Address
E.	С.

National Standards set up by the Industry Committee will be available; a revised "Check-Your-Wiring" folder and a new Plan Book telling the adequate wiring certification story and home modernization plan is in the making as well as new advertising plans. A plastic template with die cuts of standard electrical symbols is also available for architects, engineers, builders and contractors, Mr. Northup revealed.

Prefabricated home builders will recommend adequate wiring in their units, stated Mr. Northup. Only 8 or 10 plants will really go into heavy production, he added. Three distinct methods of building the units are indicated: The Kaiser plan is to prefabricate on the job site; Prefabrication Engineering Company's units will be built in sections and bolted together at the site; Gunnison Homes will be prefabricated in panels and erected at the job. PrecisionBuilt Homes in Trenton, N. J., chose an electrical dealer (who grew into a small department store during the war) as its representative, it was revealed.

Out in California, the NAWB program will tie-in with the Red Seal plan which has been in operation for a number of years. Home buyers out there are demanding an AW certificate as a condition of the sale. Up in Toronto, Canada, adequate wiring, in the form of the Red Seal plan, has been in effect for 22 years with 33,000 homes (90 percent of all in that area) certified. The Toronto League, according



Swapping ideas on veterans replacement program at IAEL conference in Chicago are A. A. Gray (left). Electric Association of Chicago; and S. E. Strunk, Electric League of Cleveland.



A. H. Brolly, chief engineer, television radio station WBKB, Chicago, tells electrical league managers of television's future at recent IAEL conference in Chicago.

to George W. Austen, will expand into an Ontario (province) organization and will carry the plan throughout the province. All Leagues are planning to promote adequate wiring in one form or another.

#### Wiring Modernization

Home Modernization programs to reach the already wired homes are another League activity. Many are working directly with loaning agencies and financial institutions. Considerable suc cess was reported by J. A. Morrison of Philadelphia where the Electric Association interested banks in the promotional program. Since loans to individuals are the only ones bearing a 6 percent return, banks are cooperating with this plan, dividing the promotional cost evenly with the Institute. So far 38 banks have distributed over 600,000 folders to their customers telling them the story of modernized wiring and how to finance it. Data on the results obtained is now being compiled.

In California, a Business Planning Institute—which goes beyond the scope of the Home Planners Institutes and takes in the commercial phase—is being sponsored by the State Department of Education with the electrical associations tying-in, reported V. C. Hartley, IAEL president. Discussions include store and commercial building modernization and related subjects. Two full-time men are promoting the program. Electrical contractors are actively supporting this plan which promises to bring them considerable business.

Following the thought of electrical modernization in the lighting field, W. H. Robinson, Jr., Manager, Adver-

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# CROUSE-HINDS

# Plugs and Receptacles











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re FS Two-gang Tandem Condulet with Switch



Type FSC Condulet with Type BRD Receptacle and Plug



ype BHMF Receptacle







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Type FSC Receptacle Condulet with Three Receptacles and a Watertight Plug



Type FS Condulet with Type FAR Arktite Receptacle



Type PRB Receptack Condulet with Five



Type GSP Portable Receptacles with Plug Three-Gang



The illustrations show a representative selection from the hundreds of different electrical plugs and receptacles that are listed in Crouse-Hinds CONDULET Catalog No. 2500. A full range of sizes - 10 amperes to 400 amperes, up to 600

## No. 5

of a series of advertisements which demonstrate that CROUSE-HINDS line" means much more than just a range of sizes — there is a wide variety of highly specialized types in each classification.



Type ARE Arktite Receptacle



Type AEQ Arktite Receptacle for Flush Mounting



Type ARRC Condulet with Arktite Receptacle

Type ARD Condulet with Arktite Receptacle

Type AJ Condulet with Arktite Receptacle



Type BRW Watertight Double Receptacle Condulet with Plug for Railroad Yards



Type WMKS Interlocking Safety Switch and Receptac









Type APF Fusible Arktite Plug, Exploded View



Type FSQ Explosion-Proc Interlocking Receptacle and Switch Adjustable Type EHS Explosion-Proof Delayed Action Receptacle Condulet



Type AEQ Arktite Receptacle for Flush Mounting, Two-gang

Type AREA Arktite



Type CES Explosion-Proc Delayed Action Arktite



Type CPS Explosion-Prox Delayed Action Arktite Receptacle with Plug



Type CPS Explosion-Proc Delayed Action Arktite



Type FSQC Explosion-Proof Interlocking Receptacle and Switch



**CROUSE-HINDS COMPANY** Syracuse 1, N. Y., U.S.A.

Type APC Arktite
Extension Cable Connector

Type QEEH Delayed ction Arktite Receptacle

ningham — Boston — Butlalo — Chicago — Cincinnati — Cleveland — Dallas — Denver — Detroit — Houston — Kansas City — Los Angeles — Milwaukee — New York — Philadelphia — Pittsburgh — San Francisco — Seattle — St. Louis — Washington, Resident Product Engineers: Albany — Atlanta — Charlotte CROUSE-HINDS COMPANY OF CANADA, LTD., Main Office and Plant: TORONTO, ONT.

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tising Division, General Electric Lamp Division, Nela Park, Cleveland, on lined an extensive promotional and lighting sales training plan that his company is launching. Kitchen lighting is a good market in the home field and store lighting in the commercial field, he added, urging that a program be initiated to prevent "under arm selling of fluorescent units. Contractors can do a real job, he asserted, since they install the units.

W. A. Ritt revealed that the Minnapolis group is furnishing commercial lighting advertising in conjunction with the contractors to forestall "future peddler" activities. Contractors guarantee a six-month free-service including lamp renewals on all work they sell and install. So far the plan has been highly successful.

#### E.M.E. Activities

Open discussion of Electrical Maintenance Engineers activities revealed that there are 17 such groups in major U. S. cities acting as liaison between the manufacturers and plant electrical departments. Some are an integral part of the electrical league; others are operated as separate programs.

In St. Louis, Carl Christine reports the successful operation of a top group of about 30 key electrical plant engineers who meet separately to discuss the more theoretical problems while the main group covers the less technical and more practical aspects of plant electrical maintenance.

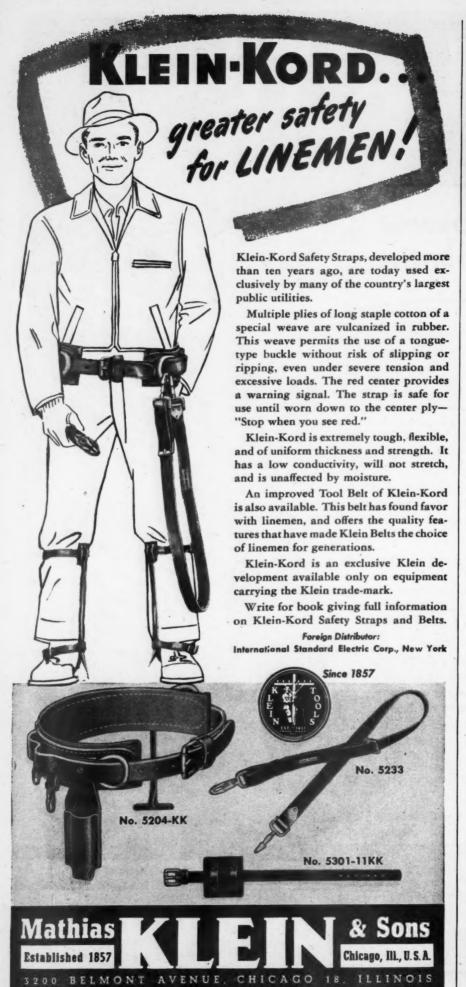
In Cleveland, according to S. E. Strunk, the E.M.E.'s are a separate group with their own officers and by laws. Membership includes 500 industrial plant and 100 commercial building maintenance men.



East coast Leaguers at recent IABL conference in Chicago were E. Samson (left), Electric Institute of Washington, D. C.; and J. G. Waddell, Electric Institute of Bound Inc.

Elec







East and West League managers at IAEL's annual conference in Chicago are (L to R) W. P. Robinson, Passaic County Electrical League, Passaic, N. J.; Jack Smalley, Electrical League of Western Pennsylvania, Pittsburgh; and Ralph B. Hubbard, Rocky Mountain Electrical League, Denver, Colorado.

From the standpoint of service and repair training, Sheridan Taylor of Philadelphia, recounted details of cooperative program with the university ties and vocational schools in that city The educational institutions offer grate the teaching talent and laboratory facilities; the association; the trainees. In addition to elementary courses in the theory and application of electricity they have been operating refrigeration and oil burner service schools for the past three years and the waiting list is still over 200. Cost is covered by a small entrance fee. Similar schools in other service fields were reported in operation by league representatives.

There are acres of diamonds in the industrial and commercial electrical field, if only we seek them out, asserted V. C. Hartley, Los Angeles, while outlining an illustrated lecture he is using on the Pacific coast beamed at maintenance electricians and contractors. Investigate the industrial and commercial establishments in your community, find where and how they can utilize electricity and familiarize yourself with the latest equipment developments and applications, he urged.

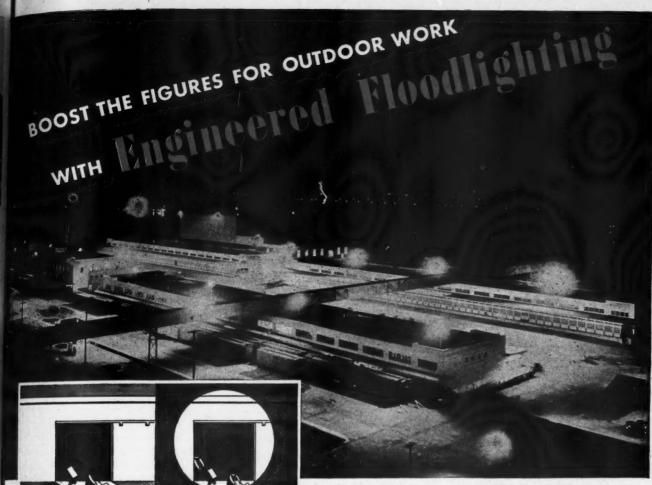
In this same vein, St. Louis is planning a program to survey industrial plans with a team of specialists—one on lighting; power factor; construction, safety, etc.—to determine what is necessary to bring the electrical system up to an efficient standard.

#### Veteran Re-employment

To date, little success has been met with employment of veterans in this specific electrical field—primarily due to the lack of qualifications and inefficient screening of applicants, and the apparent disinterest of veterans to work at the salaries offered by industry.

Discussing the Veterans Re-employ-

Electr



To bring hourly production at night nearer to daytime figures, look to your outdoor illumination—to flood-lighting by Westinghouse.

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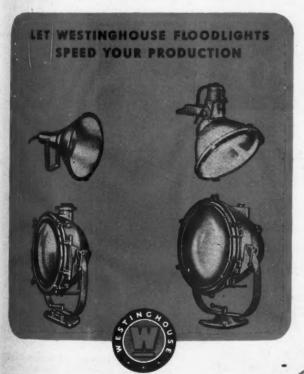
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Freight terminals require lighting intensities relatively higher than most outdoor applications, to permit reading of numbers and markings on crates. Special care must be taken to avoid shadows.

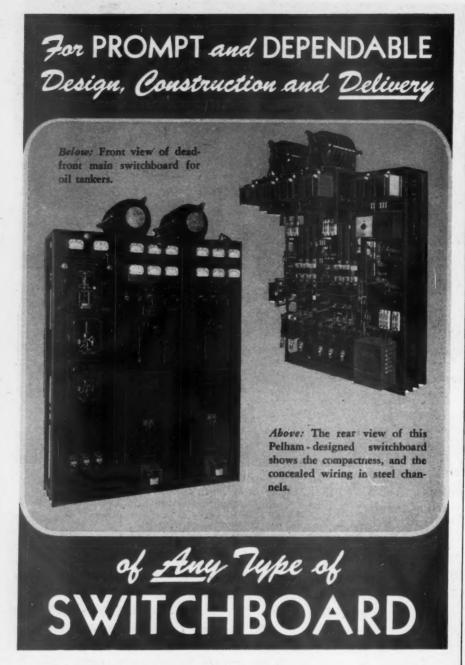


In number of cars loaded ... materials moved ... stock piled... the volume of work depends on illumination. And Westinghouse lighting engineers, the pioneers in outdoor illumination, now offer the most modern methods and equipment for this type of lighting.

Floodlights in open or enclosed weatherproof designs are available for use with 100 to 2000-watt lamps.

The methods that originated with Westinghouse lighting engineers have proved highly efficient in furnishing light for outdoor work, for protection against peacetime intruders and for barriers against saboteurs. All this outdoor lighting equipment and the engineering experience needed to plan it, is available through Westinghouse Electric Supply Company offices and independent lighting distributors. Westinghouse Electric Corporation, P. O. Box 868, Pittsburgh 30, Pa.

Westinghouse ighting EQUIPMENT AVAILABLE THROUGH 8 117 WESTINGHOUSE ELECTRIC SUPPLY COMPANY OFFICES AND INDEPENDENT DISTRIBUTORS



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. SWITCH BOARDS . PANEL BOARDS . SWITCH GEAR AND ACCESSORIES

ment Program of the National Electrical Wholesalers Association, R. C. Hill, manager of the group, urged a velopment of local industry cooperation; stimulation of veteran interest the electrical industry; arrangement of distribution of applicants for employment throughout the entire electrical industry; free exchange of all data and information about veterans; and making programs. Mr. Hill revealed 150,000 man market at retailers lead and that NEWA and EEI are sporseing a \$130,000 basic sales training program to secure the needed permetel.

An insight into the veteran reployment situation in some of a cities represented follows:

Cleveland—1000 jobs open in the electrical industry. The league properties a special book on electrical industry opportunities given to Veteral hospitals for ward discussions. In definite results as yet were reported

New York—Program in effect in 3½ months. Of 100 veterans screened only 7 have been employed—not us had any sales experience. Vets seen in o hurry to settle down. Local employment agencies are kept posted.

Washington, D. C.—Draft boan working with League in hiring red Of 300 men per week interviewed, of 10 percent are interested. Of the 60 35 to come only 3 went to work.

Charleston, W. Va.—Chamber of Commerce does the screening with the electrical association cooperating. Program just under way.

Tennessee—Of 60,000 men Hamilton County sent into armed forces, 13,000 now returned—all workers before war

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Elias J. Strong, manager, Intermountain Electrical Association of Salt Lake City, Utah, emphasizes a few points to J. Clark Chamberlais, Bureau of Radio and Electrical pliances, San Diego, Calif., at recent IAEL conference in Chicago.



Protectioneered - that's the word for the new Fairbanks-Morse general-purpose motor. It incorporates protection for the operator as well as for the motor.

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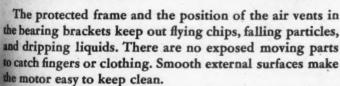
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This, plus other advanced features, assures outstanding performance, dependability, and versatility. See the new motor demonstrated to appreciate what it can do for you. Write Fairbanks, Morse & Co., Fairbanks-Morse Building, Chicago 5, Ill.

gally cast in one piece-and of copper.

Cross-flow Ventilation - Another exclusive feature. Air moves in both directions, providing uniform cooling-no hot spots.

Ball Bearings - Sealed in and protected.

Recessed Conduit Box - An innovation for neat installations in close quarters. Conventional box also provided.

Adaptability - Frame gives protection in any mounting position because the vented bearing brackets can be turned to four positions 90° apart. Reversible frame permits locating conduit box on either side.

Balanced Characteristics - A 40° C. motor withhigh efficiency and power factor, and excellent starting and accelerating torques.

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- \* Proper types and sizes for all applications
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- ★ Expert assistance with application problems, backed up by 30 years' experience
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200 or 250 watts, Type L-29	GEA-4303
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750 or 1000 watts, Type L-31	GEA-4305
Heavy-duty, cost aluminum 200 or 250 watts, Type L-38	GEA-4325
Seneral purpose, sheet aluminum 300 or 500 watts, Type L-49 750 or 1000 watts, Type L-43	GEA-4311 GEA-4310
Sports and area, sheet aluminum 750 to 1500 watts, Type L-68	GEA-4333
Area, epen porcelsin enamel 300 to 1500 watts (Type L-45) (Type L-46)	GEA-2877B
Handy, sheet aluminum 200 watts, Type L-66	GEA-4346

Order individually by number, or in sets, from the G-E Apparatus Sales Office or Agent that serves you. Or write General Electric Company, Schenectady 5, N. Y.



GENERAL & ELECTRIC

and only 14 percent have taken j An estimated 13 percent are disal Draft boards in and around Cincin working with League in replace program.

New Orleans—Utility sales dependent needs 60 men alone. Of men per week applying during month only 48 survived screening eight were hired. Of first 200 to on in only one was hired. Veterans ministration must be sold the necessof screening out men not suitable the industry.

Minneapolis—During October, openings in the industry—39 of the journeymen electricians. There are 14 veterans placed during this time.

League managers were given an sight into sales training by Norwo Craighead, merchandise service mager, Bendix Home Appliances, in who outlined the comprehensive straining program his company salesmen must be given a decent or pensation—a reasonable salary commissions—he asserted, pointing a that the dealer should make an interaction of the sales and the sales are the sales.

At the final business session the lowing league representatives elected to international office: Pre -V. W. Hartley, managing dire Pacific Coast Electrical Assoc Los Angeles, Calif.; vice presi W. G. Hills, manager, Electric l tute of Washington, D. C.; treas J. A. Morrison, managing d Electrical Association of Philadel secretary-O. C. Small, manager, ness development dept., NEMA, N York City. Directors elected inch W. A. Ritt, Minneapolis; J. A. Mon son, Philadelphia; C. H. Christi St. Louis; V. W. Hartley, Los Angles; W. G. Hills, Washington, D.C. S. E. Strunk, Cleveland; H. F. B. netts, Kansas City, Mo.; J. C. Chu berlain, San Diego; and G. W. Austr Toronto, Canada.

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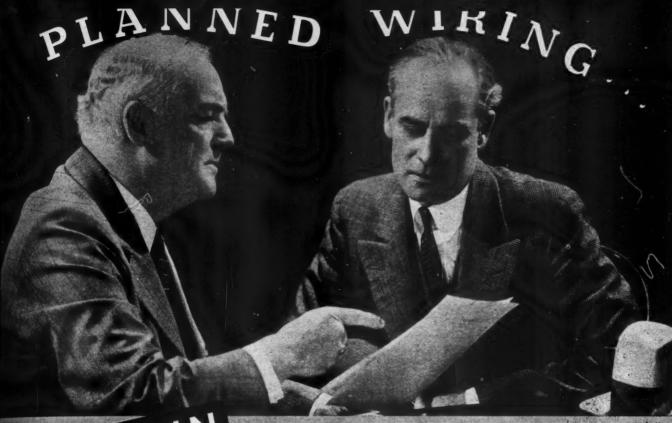
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# EASTERN INSPECTORS HOLD ANNUAL MEETING

The Eastern Section, Internation Association of Electrical Inspector held its Twenty-First Annual Medin October 22–24 at the Hotel Not Yorker, New York City. Main top of discussion at this meeting the changes which will be made in the 1946 National Electrical Code. The discussions were widely participated by the more than 175 members guests who attended the session.

G. S. Casterline, President d Eastern Section, was presiding



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Quick installations are accomplished-economical results are realized—short-proof and shockproof qualities of porcelain contribute to dependability-rust and corrosion resistance characteristics make porcelain the ideal material in damp, wet, or dry locations-meets future load increases—allows for easily made alterations and additions.

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The use of PORCELAIN PROTECTED WIRING SYSTEMS in today's new home construction and modernization of existing homes gives contractors the means for doing jobs that are (1) ADEQUATE; (2) SAFE; (3) PERMANENT; (4) MODERN; (5) ECONOMICAL.

All of these 5 points are highly important to your customers and when you can produce all of them, on each job, you build your prestige as well as your profit.

Porcelain manufacturers have developed each device that goes to make a complete system, for greatest wiring convenience, for good appearance, and for outstanding serviceability.

Now is the time to get fully acquainted with PORCELAIN and its exceptional advantages to you and to your customers.

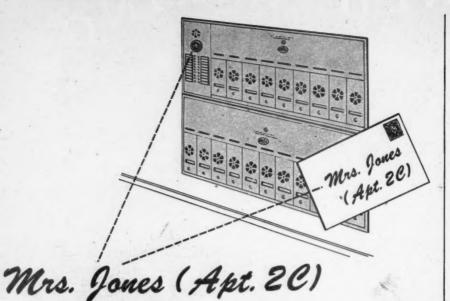
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of the convention's first and third a sessions. P. J. Hicks, Jr., First Vio President, presided over the day's session.

L. P. Dendel, Lansing, Michi president of IAEI, in addressing the group stressed the duties of the m bers in serving the public and the im portance of electrical inspection at this time. Substitute materials have be permitted during the war, he There will be increased wiring work in the months and years ahead, and me new wiremen will appear on the scen to assist in the vast electrical program There is need for much educations work by electrical inspectors among these newcomers to the field, and i connection with the new Code I stated.

Secretary-treasurer Victor H. Tousley, Chicago, discussed the advantages of membership in IAEI, the need for getting other inspectors into the Association, and for studying the new Code revised for the first time in six years

J. D. Lynett, Chairman of the Fire and Accident Committee, reported that many members of the large committee failed to turn in reports, making it inpossible to give a complete committee report at this time. Fires in New York City for the year 1945 are estimated at 4500, with 150 fires due to defective electric fixtures alone, he said. Eletrical fires are still in high second place nationally, he reported, where on



IAEI's President L. P. Dendel, Land ing, Mich., (right) and Secretary.
Treasurer V. H. Tousley, Chicago,
where on hand in New York City for the Eastern Section's 21st Annual meeting, October 22-24. Secretary Tousley discussed advantages of membership in IAEI and need for increasing membership, while Preddent Dendel stressed the important of electrical inspection in posture electrical installations.

Electri



automatically. As lamp pins slide up to terminal holes, holder is flexed outward. As pins enter holes, holder snaps inward, internal spring returning to normal.

PERFECT ELECTRICAL CONTACT — Newly designed, patented terminals grip BOTH sides of lamp pins . . . make sure and positive contact.

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the current—remove defective lamp—put in a new lamp.

Allow at least one minute to make above changes. Turn on current. The starter automatically lights the new lamp. The life of the AUTOMATIC starter is many times greater than that of the average lamp.

It saves maintenance costs and power consumption, protects and insures longer life to ballast and lamp.

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home is destroyed by fire every 90 seconds. Fire losses amount to \$4 per capita in the U. S., against \$1 per capita in Britain, and \$ .50 per capita in Germany, he declared.

F. N. M. Squires, Secretary, outlined the Section's activities during the past year, in presenting the annual Report of the Secretary. New membership increased by 327, of which 57 were active members, and 290 were associates, he said. Present paid up membership now stands at 1410 members, it was reported.

A short annual Report of the Treasurer was made by A. W. Hopkins, Treasurer, in which total receipts and disbursements, and cash on hand, were summarized.

In reporting for the Committee on Maintenance of Electric Wiring and Equipment, W. E. Armstrong, Chairman of this Standing Committee urged broader use of the many good pamphlets available, which would do much to educate the public in the prevention of fires due to faulty wiring and poorly maintained electrical equipment.

C. A. Ward, Chairman of the Poswar Planning Committee, stated to report had been prepared for this Committee, as much of its activities were involved in the issuance of the sw Code, which should be ready about November, 1946.

C. F. Meyerherm, Chief Engineer of the American Water Works Association discussed protective grounding, and objected on behalf of his Association, to the use of water pipes for grounding or for current-carrying conductors. More study is needed in connection with the degree of safety afforded, possible effect on water, etc., in using water pipes for grounding, he said, and pointed out that this practice constitutes misuse of private property. Network systems, in which high

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C. P. Xenis, member of the Technical Sub-Committee on Industrial Plant Network Systems, analyzed Network Systems before the Eastern Section IAEI Annual Meeting in New York City, October 22-24.



Another "new-idea" Door Chime ... beautiful, practical Empress Eugenie, serves as a bracket shelf.

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And there are six other outstanding new Edwards designs! Write today for complete catalogues.

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Created in luxurious light ivory on metal, with inlaid French gold striping, this charming mirror-chime is held flush against the wall by means of an "invisible" hook which fits simply and quickly over a nail or screw.

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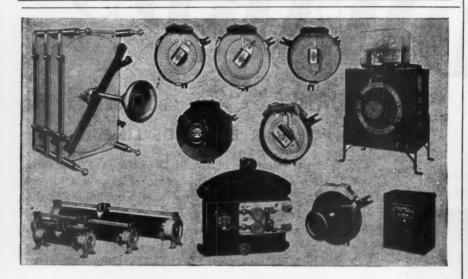
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voltages are used for power distribution within a plant or building to load centers, and which will be covered in the 1946 Code, were discussed by C. P. Xenis, of the Consolidated Edison Co. of New York, and R. E. Anthony of Hatzel and Buehler, Inc., electrical contractors, New York City.

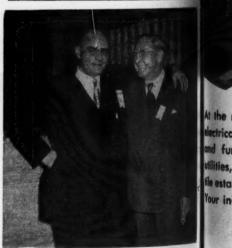
Reports on actions taken by the Electrical Committee, National Fin Prevention Association, at its meeting in Chicago early in October, forme the basis for major discussion through out the three day session. Among those who made these reports were: R. B Shepard, M. M. Brandon, C. A. Wan P. J. Hicks, Jr., M. F. Cody and L. W. McCullough.

V. H. Tousley, Secretary of IAEL reported that Interim Amendments and interpretations will remain in effect until the new 1946 code becomes effec-

Members discussed at length t problem of grounding of electrical appliances. It was generally agreed that grounding was desirable, and members finally voted to go on record with the Electrical Committee as favoring grounding and recommending that action be taken in the Code which will require it.

M. F. Cody and B. A. McDonald led the early morning code discussions, designed to clarify the code for inspectors, and to permit an interchange of opinions and experiences between members.

A technical discussion of silicones was presented to the conference delagates by J. S. Hurley, Jr., Chemical Department, General Electric Company. He outlined the developments and many applications of this insulating material, and illustrated his talk with charts and samples of products.



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E. T. Quinn, Second Vice President, E. I. Quinn, Second Vice President, Eastern Section IAEI, and Chief Electrical Inspector, Newark, N. I. relaxes from serious discussions on NEC Article 356, of which he is Code Committee chairman, to chi with H. L. Schaefer, Electrical Inspector, N. Y. Board of Fire Un-derwriters. derwriters.

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At the right are listed various types of ttrical control equipment designed nd furnished by METROPOLITAN for vilities, industrial plants, large mercanestablishments, and public buildings. Your inquiries are invited.

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Knife Switchboards Circuit Breaker Switchboards Dead Front Switchboards **Battery Charging Switchboards** 

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ELECTRIC LIGHTING AND POWER DISTRIBUTION EQUIPMENT LONG ISLAND CITY, NEW YORK

Electrical Contracting, December 1945

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Small chance of ever finding a roll of Gold Seal Tape that peels . . . dries out . . . smears . . . or ravels. Jenkins lab-tests everything . . . base cloth, compound . . . controls production every step of the way. What is more, Jenkins cellophane wraps then boxes-every roll to make doubly sure Gold Seal reaches you factory-fresh! Jenkins Bros., Rubber Division, 80 White Street, New York 13, N. Y.



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During the final business session the following officers for the comir year were unanimously elected: President—P. J. Hicks, Jr., Providence, R. I., First Vice-President—E. T. Quinn, Newark, N. J., Second Vice-President—H. H. Daniels, Washington, D. C., Treasurer—A. W. Hopking Springfield, Mass., Secretary—F. N. M. Squires, New York, N. Y.

The Executive Committee for the coming year will consist of the Officers and the following: C. A. Berlepsch Jr., New Haven, Conn.; W. J. Canada Mountain Lakes, N. J.; J. D. Lynes, New York, N. Y.; W. J. Mahan, New Haven, Conn.; and G. S. Casterline

Syracuse, N. Y.

## I.E.S. URGED TO RELIGHT AMERICA

The postwar challenge facing the lighting industry today is one of re lighting America to higher quality standards. To meet this, redeployment of research, engineering and comcial forces must be effected. That was the picture presented to illuminating engineers attending the Midwest Regional Conference of the Illuminating Engineering Society, Oct. 31 and Nov. 1, at Davenport, Iowa.

The best engineering skill in the industry will be necessary to meet the mounting requests for information on technical advances demanded by a renewed interest in lighting, declared G. K. Hardacre, Chicago, senior vicepresident of I.E.S. Lighting engineers today face a job that cannot be satisfactorily performed with the inadequate training of the past, he warned

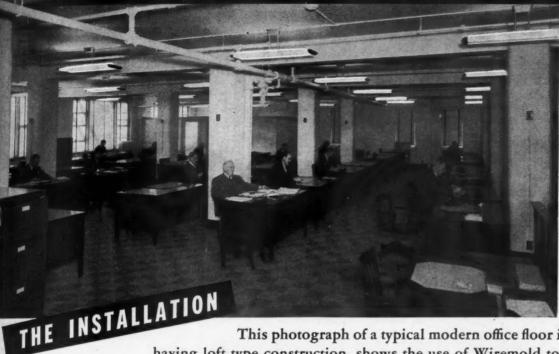


I.E.S. officers at recent Midwesters Regional Conference in Davenport, lova, were (L to R) president A.R. Wakefield, Vermilion, Ohio and senior vice-president, G. K. Hari-acre, Chicago, Ill.

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# WIREMOLD FOR BETTER WIRING



This photograph of a typical modern office floor in a building having loft type construction, shows the use of Wiremold to provide for proper location of modern fluorescent lighting units, and also on each column to connect with existing wiring to provide outlets for fans and office machines.

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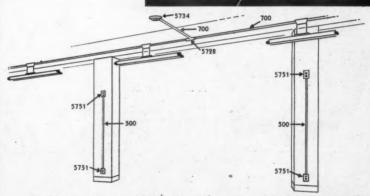
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With easily installed Wiremold Raceways and a minimum number of well designed Wiremold fittings, every type of installation may be completed all the way "from panel boxes to outlets". Wiremold is unobtrusive, strong, safe and permanent. Later changes or additions are quickly and easily made.

## HOW IT WAS USED



In this case Wiremold No. 500 Raceways and fittings were used throughout. Where additional capacities are required, No. 700, No. 1000 and larger Raceways may be used interconnecting one with another to provide a complete wiring system. Many office wiring layouts will also use No. 1500 or No. 2600 "Pancake" Wiremold Overfloor Systems for telephone connections to desks and Plugmold plug-in-anywhere Systems to provide convenience outlets for lamps, appliances or machines.

Write for Engineering Data Sheets and other literature showing how and where Wiremold can help you complete your postwar wiring modernization program faster, more effectively and often at lower cost.

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THE MATION'S LABORAT PROLUCITE MANUFACTURERS OF GRALITY COMMUTATORS

A. F. Wakefield, national president I.E.S., suggested that I.E.S. function to pool the best thinking of all branches of the industry to solve the present day problem of bringing daylight indoors to provide confortable vision. Then tenable and safe conclusions can be reached with respect to artistic factors involved in illumination, he concluded urging all members to actively participate in committee work.

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"Let's tell the story of better lighting with enthusiasm," urged I. L. III. ing, Wisconsin Electric Power Co., at the conference banquet. We have the equipment and manpower and know the technique, he pointed out. Knowing and believing in the facts of this business, we must reveal them in such a way that the benefits of better lighting will be understood and appreciated he concluded.

Columbus 3, Ohio

Two highly interesting papers on glare were read at the technical sessions. Frank Lee, General Electric Company, presented a paper by Ward Harrison evaluating a system for rating the glare-producing factors of a lighting installation. The Harrison method defines the proposed "unit of discomfort glare" as the glare resulting from a source of one square inch surface, of 100 footlamberts brightness. at 10 feet from the eye, and at an angle of 10 degrees above the line of vision, with a 10 footlambert surrounding brightness. In this proposal all principal factors of glare are evaluated in terms of equivalent size of source. The above unit is arbitrarily given a rating of one. All other light sources will have a glare rating greater or less than one depending upon the following conditions: discomfort glare varies directly with the area and square of the brightness and inversely with the square of the distance, the square of the angle above the horizontal and the 0.6 power of the surrounding brightness.

A description of "brightness surveys" used by the Wisconsin Electric Power Company to give its customers an appreciation of the factors comprising a quality lighting job, was presented by C. N. Laupp of Milwaukee. Four types of measurements are made, he related; footcandles, ratio of illumination at the eye to illumination on the horizontal plane, brightness in the visual field and brightness from the work eye view. The significance of such measurements and an appreciation of their effect on vision are brought to the customers, he added.

In the field of lighting system design for small offices, asymmetrical layouts were proposed by A. W. Larson, Westinghouse Electric & Mfg. Co. Compared to conventional symmetrical installations, U, L, and H-shaped fixture configurations over work areas

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moduce much better seeing conditions, e advised. Demonstrations were made to illustrate maximum glareless illumination on desks, comfortable hrightness and uniform distribution on the work area.

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Applied lighting research activities of the Utilities Research Commission, sponsored by Chicago's Commonwealth Edison and affiliated companies, were outlined by M. J. Maiers and E. J. Tillson. The report disclosed that the joint objectives of URC and utilities are: to prevent chaos in the lighting field; direct progress along proven paths; cement relations between manufacturers and jobbers so they will concentrate on approved equipment, set and adhere to standards of lighting quality. At present, URC is developing specifications for commercial lighting installations. When completed, these will be made available to industry groups, it was revealed.

Harmonious blending of lighting and architecture is being promoted in Cedar Rapids, Iowa, according to W. Dean Barnhizer, Iowa Electric Light & Power Company. His company, he revealed, makes architectural sketches of each single-fixture lighting job to help customer visualize what he is getting. This also makes the work of

the electrical contractor much easier. A lighting survey of 100 Dubuque, lowa homes gave convincing evidence that residential fluorescent lighting is not being sold properly at present, stated Frank Bescher, Interstate Power Company. The survey, made by his company, also revealed that faulty fixtures are being installed and basic lighting principles being flagrantly violated. Unless lighting engineers exert their influence in the residential feld, the increasing public demand for fluorescent lighting will lead to ultimate chaos, he warned.



Concentrating on a sketch being developed by F. C. Horton, president, Electric Association of Tri-Cilles, at recent Midwestern Regional I.E.S. conference at Davenport, Iowa, are (L to R) W. L. Byrne, chairman, Nebraska-Iowa Chapter; P. A. Schlueter, Davenport contractor; and H. P. Wilson, secretary-treasurer, Quad City Electrical Contracting Association.

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ASSOCIATED RESEARCH,

School lighting techniques received considerable attention at the session. Southern Methodist University conducted a series of experiments on control of natural lighting in the classroom at the W. N. White School Mexia, Texas. R. L. Biesele, Jr., of the University staff, reported that ang. ular translucent cloth diffusing baffes and glass blocks were both used above the center of the windows to diffuse direct sunlight without blocking it from the room as with conventional shades A 45 degree angle, opaque, plywood baffle shading the lower 9 inches of window controls natural ventilation and shades the room from sunlight coming in the lower portion of the windows. Ratio of vertical illumination at the eye to horizontal illumination was reduced in some instances, from 4 to less than I. Room decoration played an important role in the experiments. The facts learned at the Mexia school, are now being applied to the modernization of 21 other Texas schools, Mr. Biesele reported.

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The Public Service Company of Northern Illinois is engaged in an organized promotion of better school lighting through the convincing medium of trial installations, reported W.F. Carson. Such model classrooms have been installed at the Oak Park and River Forest Township High School in Illinois. A significant factor in the success of the program, according to Carson, was the participation of school officials in experiments to determine which type of equipment best met the classroom needs. Resulting indirectly from the existence of the major school "experiment station," was a significant improvement in lighting of smaller schools in the area, he revealed.

The rest of the session was devoted to a review of six convention paper by Gerald M. Felland, Curtis Lighting, Inc. These papers appear in the current "Convention in Print" issue of the I.E.S. Transactions.

At the adjournment luncheon, L.V. James, vice-president, Midwestern Region, I.E.S., urged Society expansor as a vital factor in redeploying the lighting industry to meet peacetral lighting problems.

## SOUTHERN INSPECTORS STUDY NEW CODE CHANGES

The Seventeenth Annual Meeting of the Southern Section, I.A.E.I., but at the Baker Hotel, Dallas, Texas Oct. 29–31, was an unusually spirited session. Approximately 165 inspectors and guests assembled to hear the report of Electrical Committee action on Code changes; to approve or dis-

received agree with such action. Aside from the normal business transactions, the meeting resolved itself into an open forum discussion of Code articles.

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Addressing the initial session, international president L. P. Dendel, Lansing, Michigan, urged code discussion meetings in all localities. The field experience of the electrical inspector is an important contribution to code making, he declared, noting that several Electrical Committee considerations were based on reports from I.A.E.I. chapters.

Ellis Knox, Miami, Fla., retiring president of the Southern Section, suggested to the assembled delegates that the I.A.E.I. should, some day, publish a book of fundamental principles and explain the code regulations with drawings and diagrams. Mr. Knox would like to see the N.E.C. written in such a manner that local inspection departments would need no special ordinances to cover specific conditions.

J. S. Mahan, Chicago, reported that the I.A.E.I. membership roster is rapidly approaching the 5,000 mark and urged members present to expand their activities to get all electrical

inspectors into the fold. W. D. Walker, Philadelphia, vicepresident, International Brotherhood of Electrical Workers, declared that the I.A.E.I. is a good educational medium for electricians and explained the Union's interest in code making. I.B.E.W. is not out to dominate code making-through its representation on the Electrical Committee-but rather to cooperate in every way, he stated. Mr. B. Z. Segall, New Orleans, declared that the Southern Section Executive Committee voted to make available to the members reprints of the analysis of the Electrical Committee report on the new code.



Two future presidents, both from Oakland, California — Ben C. Hill, wperintendent Electrical Division, Appendict the street of IAEI, and M. C. Sandles, Supervising inspector, Oakland, president-elect of the Southwestern Section.







The 1946 National Electrical Columbia then came up for detailed review and discussion with the following panel experts designated to answer quation and interpret the new changes: Find Camus, Shreveport, La.; V. H. Tolley, Chicago; L. P. Dendel, Lanin Mich.; R. B. Shepard, New York Ch. H. G. Knoderer, Bridgeport, Con. B. Z. Segall, and George Welm New Orleans.

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Reports on new code changes to essentially the same as those present at the Western Section meeting in Chicago (E. C., pg. 199-204, Na 1945). A few additional points broad out in the discussions were:

Type T conductors will now have wax finish on the insulation to fad tate pulling them into conduits a raceways.

Under the new code, use of commous fluorescent fixture installations a branch circuit raceway will not permitted. Only one branch circuit that feeding the group of fixture of the specific circuit—will be allowed the specific circuit will be allowed the specific circuit fixture groups in permitted. This rule is continged upon approval of the fixture will as a raceway. Weight of meal is present fixture assemblies will not me raceway metal specifications.

Use of underground piping of farm for a ground system will be or ered in Article 300, General Requirements, with the statement "continual underground water piping neum system."

As a result of a proposal transmitter of the Shreveport meeting a spring, the Electrical Committer of the Electric

The Electrical Committee also a pointed a Special committee to state the need for protection against state discharges on busway systems, and appare necessary regulations to committee condition. This action was have on a proposal also originating at the Shreveport meeting last spring.

The final sessions opened with an port by a delegation of petrolemia dustry representatives reporting on the various conditions encountered in the oil fields and refineries. Their philoophy, it appears, is that the best and able equipment is not good enough at they always try to go one better that the code. Specifically, in the petrolemindustry:

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2. Moisture and condensation sing problems—heaters can be used sines.

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3. Sleeve bearings on the larger motors seem to do a better job than ball

4. Sealing of raceways is of vital importance. There is a new compound on the market that does a better sealing job than litharge and glycerine.

After the discussion, the conference approved the following resolution proposed by Frank Camus:

"Article 500 Committee-We suggest that Articles 500, 510 be broken up in the manner similar to Chapter 3, and that the general requirements for hazardous locations be covered by an Article 500 Committee, with special committees serving the special application covering all subjects which might be classed as hazardous locations. The chairman of these committees to be a member of Article 500 general committee, consisting of members familiar with hazardous locations."

Two different schools of thought were in evidence at the Western and Southern Section meetings. At the Chicago meeting, some inspectors felt that the N.E.C. did not go far enough into detail with respect to specific applications-particularly in the hazardous location field. They felt that too much responsibility was placed on the discretion of individual inspectors who must rule on degree of hazard. A slight trace of the opposing view was brought out at the Dallas meeting; that isthe N.E.C. should consist of only basic rules with the individual inspectors having more authority to treat specific applications.

The technical sessions were concluded by H. N. Dreere of N.E.M.A., New York City, who presented a film depicting the manufacturing and installation techniques employed with armored cable.

At the final business session the following officers and directors were elected: President-G. M. Ross, Sheffield, Ala.; first vice-president-M. G. Folkes, Richmond, Va.; second vicepresident-B. Z. Segall, New Orleans, La.; secretary-treasurer—A. M. (Gus) Miller, Richmond, Virginia. Elected to serve on the Executive Council were: E. C. Knox, Miami, Fla.; and A. M. Miller, Richmond, Va.

Members of the Executive Committee are: Roy Speights, Richmond, chairman; C. S. Whitaker, Durham, N. C.; A. E. Hancock, Austin, Texas; L. A. Turnage, Hartsville, S. C.; and C. V. Porbes, New Orleans. Representatives on the Electrical Committee are: N. E. Cannady, Raleigh N. C.; and J. G. Fisher, Jackson, Mississippi.

The 1946 meeting of the Southern Section will be held at Ashville, N. C., October 14-16 inclusive.

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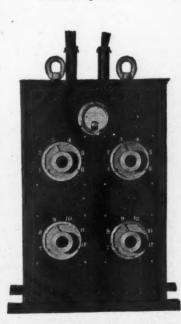
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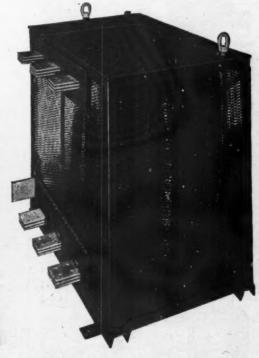


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Pioneers in the development and manufacturing of Air-Cooled transformers.



# NECA PROTESTS REA DISCRIMINATION

An attempt to prevent the Rural Electrification Administration from blacklisting electrical contractors who are performing work for privately-owned utilities at the same time that they bid on co-op construction jobs will be taken to Congress unless REA's policy is reversed before the next Agriculture appropriation bill is written.

This has been promised by officials of the National Electrical Contractors Association, whose general counsel, O. R. McGuire, has been protesting the REA position and REA's practice of negotiating contracts after bids have

been opened.

Indications were that NECA would have no difficulty in obtaining sponsors for its suggested amendment to the forthcoming appropriation bill, even though there was no indication as to how such an amendment might fare on the floor. The amendment, as drawn by NECA officials, would forbid the use of any REA appropriation for payments under an REA or co-opexecuted contract "which has not been let to the lowest responsible bidder after public advertising on the basis of specifications permitting full and free competition by all qualified bidders."

REA Administrator Claude Wickard verified McGuire's charges that contractors doing work for private utilities would be barred from bidding on co-op construction jobs and that REA policy occasionally calls for negotiation of contracts after opening of bids, the latter practice termed "chiseling" by NECA officials and the organiza-

tion's official publication.

In a memorandum to Agriculture Secretary Clinton P. Anderson, after McGuire had filed his charges with Anderson, Wickard detailed circumstances surrounding REA's decision against allowing contractors in Michigan and in Montana to bid on co-op construction jobs because each was, at the time, engaged in work for the Consumers Power Company and the Montana Power Company respectively. Each of these companies, Wickard said, has a long record of bitter and successful opposition to co-op expansion.

Wickard's memorandum insisted that the REA blacklist policy is confined to those contractors who are performing work for private utilities at the time the co-op job is bid, asserting that "only the present activities of the contracor are considered," and adding

that:

"Our policy is not based upon any attitude of retribution or any tendency on our part to attribute to contractors the 'shortcomings' of the utilities which employ them, as Mr. McGuire states in his letter, but is dictated purely by con-

siderations of self-protection which years of experience have shown to be necessary."

It was learned that, when McGuire's first complaint was raised, Wickard suggested that NECA send a committee to St. Louis headquarters of REA which would attempt to straighten out the difficulty. This was refused by NECA when it learned of Wickard's reply to Secretary Anderson, in which Wickard indicated his intention of continuing the policy against which NECA protested. The memorandum to Anderson was dated several days after Wickard's suggestion that the committee be sent to St. Louis, and was regarded by NECA men as an evidence of insincerity on Wickard's part.

In his memorandum to Anderson following McGuire's protest, Wickard declared that the Central Electric Company, of Battle Creek, Mich., was the only bidder on a project advertised last July by the Tri-Country Electric Coop, of Portland, Mich. Central Electric's bid was rejected as being too high, but, on re-bidding, the company was advised on Aug 6 by the co-op's engineers, J. and G. Daverman Co., that it was ineligible for the re-bidding. Central sought an explanation and was informed by Avery R. Colburn, REA regional construction engineer, that "it is our policy not to approve bids of a contractor who is doing work for a private utility in a competitive area."

Wickard explained to Secretary Anderson that Consumers Power, for which Central Electric was then erecting some lines, had "a long history of hostility and damaging opposition to

REA cooperatives.

Last August, Wickard went on, the Park Cooperative Electric Association, of Livingston, Mont., opened bids on a project for which the low bidder was Bennett and Lewis, of Billings. REA's regional construction engineer, one Biggelow (cq), telegraphed Bennett and Lewis Aug. 14 that its low bid would be approved only if the firm discontinued some work it was performing for the Montana Power Com-Montana Power, Wickard's memorandum asserted, "has been and still is engaged in very active opposition to our Montana cooperatives. Some of the most flagrant cases of spite-line construction that we have ever encountered have been carried on by the Montana Power Company.'

In setting forth reasons for REA's policy, Wickard outlined the agency's experience with private companies which serve only selected customers in a rural area and thus render it difficult if not impossible to serve the remain-

der on a paying basis.

"The most effective means of combatting this 'cream-skimming' process of the private utilities is for our bor-

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owers to construct their lines quickly all of the consumers in the area bewhich n to be hre the utilities' 'spite lines' (of which here have been many in the past) take the heart out of the project," Wickard declared.

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The REA administrator went on to REA describe the relationship between a op-op and its contractor as "a confidential one, having many of the characteristics of the relationship with its consulting engineer and attorney." A contractor must be able to "devote himself wholeheartedly" to the co-op, Wickard said, pointing out that "staking sheets" of proposed lines have a "highly confidential character," and, being turned over to a contractor working for private companies as well as co-ops in the same area, could harm the co-op if wrongfully used.

Contractors have a single pool of materials, some of them hard to come by, and should not be expected to serve the interests of competitive customers from them, Wickard said, adding:

"Since it is only natural that the contractor should look after his best customer first, and, since the utility is usually the best customer by reason of its larger size, the interests of the REA cooperatives are more than likely to suffer under these circumstances.

Wickard said that co-ops, being private bodies, are not bound by federal laws regarding the use of competitive bidding. REA has insisted on this in most cases, he said, but "we do not feel that such a policy should extend to the point of requiring a borrower to accept a contractor where conflicting interests are involved."

Regarding negotiation of contracts after bids have been opened and rejected as excessive, Wickard disputed the case advanced by McGuire, but conceded that the practice has been engaged in.

"There have been a number of cases," Wickard wrote Anderson, "where because of the present unsettled labor and material prices, competitive bidding procedures have not resulted in reasonable contracts, and we have found it necessary to authorize borrowers to negotiate for a set contract after rejecting all bids. Such cases, however, have been the exception rather than the rule and we believe that when the present uncertainty as to labor and material prices has been cleared up, this practice may be eliminated. Until then, however, we feel it is essential that we retain the right to approve negotiation of contracts if our program is not to be seriously disrupted by unreasonably high construction costs."

In the case advanced by McGuire as indicative of REA "chiseling," only two of 24 contractors bid on a job advertised by the Coles-Moultrie Elec-

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Mallory Type "P" Capacitor:-Plastic case overcomes moisture absorption problems, and provides maximum insulation. May be used to replace cardboard in-

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sulated aluminum-case capacitors. Splashproof plastic end cap and simplified "snap on" mounting bracket available when capacitor is used as original equipment.



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## RMEL MEETS IN DENVER

The electrical contractor must play a dominant role in the industry's reconversion program if manufacturers' products and power companies' energy output are to meet in the ultimate consumer's home, business or industrial establishment. He must consolidate his technical knowledge with that of architects, builders, electrical inspectors building inspectors and municipal authorities in his own interests. Ad quate wiring is the key and bottlened that will control electrical development in the immediate future.

These conclusions were impreupon the delegates to the Rocky More tain Electrical League's fall conference. October 25-27 in Denver. All branches of the industry from Colorado, Wyon ing, New Mexico and parts of South Dakota were represented.

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Following President F. F. McCammon's keynote address, E. S. Northuo. field representative of the National Adequate Wiring Bureau presented the NAWB promotional program. The one item of 7,000,000 homes to be modernized, he pointed out, offers a gigantic field for adequate wiring and adequate installation. Wiring as a structural necessity, Mr. Northup said, is being taught by NEMA by Home Builders Institutes and other agencies.

R. E. Johnson of Sturgeon Electric Company, Denver spoke on "Coordination with Architects, Contractors, Wiremen and Inspection Authorities". Mr. Johnson proposed as immediate measures to merge electrical contractors' interests with those of allied professions by (1) An affiliation, through useful collaboration, with architects (2) Collaboration with building contractors (3) Close coordination with electrical inspectors and (4) A study of municipal wiring and safety laws with a view to stepping up adequacy, either voluntary or by ordinance.

Other speakers were R. N. Hankins. Sechrist Manufacturing Co. on "Future of Indoor Lighting"; P. E. Brook over Public Service Co. of Colorado on "Rural Power and Power Load Growth"; "Appliance Availability and Lord Growth" by Dick Isaacs, Westinghouse Electric Corporation; and "Plans of Electrical Dealers" by Herb Names, of Herb Names, Inc., Denver.

The new officers elected were: president, Luke R. Storey, Home Gas and Electric Co., Greeley, Colo; vice presidents: W. D. Johnston, Mountain States Power Co., Casper, Wyo; F. H. Wiley, Colorado Springs Light and Power department (municipal); M.C. Heffelman, New Mexico Power Company, Santa Fe, N. M., and A. S. Anderson, General Electric, Denver.

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Taking an active part in discussions on proposed Code changes at the Eastern Section IAEI Annual Meeting, New York, N. Y. were (L to R): Dominick F. Paduano, Elec. Inspector; John W. Hager, Assistant Chief Elec. Inspector and member Executive Council, IAEI; and Anthony Angelo, Elec. Inspector—all of the Department Water Supply, Gas and Electricity, City of New York.

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# -Book Review-

**ELECTRONICS DICTIONARY** 

A new electronics dictionary, recently published, will be of interest to any individual working or studying in any of the phases of the broad field of electronics. Beginners who are interested in learning about electronics, engineers who must develop applications for electronic equipment, and those who must use and maintain such equipment, will find the definitions clear-cut and easily understood.

There are nearly 6500 terms listed in this up-to-date, well illustrated glossary. They are the terms used in radio, television, industrial electronics, communications, facsimile, sound recording, and similar phases of the electronics field. More than 600 appropriate diagrams and sketches have been used, which add to the book's usefulness and interest.

An important feature of this dictionary is its treatment of abbreviations. A consistent policy for abbreviating electronic terms, based upon the groundwork laid by American Standards Association has been followed, resulting in only one abbreviation for a given term, regardless of grammatical usage.

Electronics Dictionary contains 433 pages, and is 6 in. by 9 in. in size. Its authors are: Lieut. Comm. Nelson M. Cooke, USN., and John Markus, Associate Editor, *Electronics*. It is



One of the safest ways to insure steady performance in circuits that run around boiler rooms, steam tunnels, furnaces and other severe operating places is to protect with G-E Deltabeston Asbestosinsulated Cables. Unexpected cable failures in power, lighting or control circuits can make your plant lose production and profits. Why take unnecessary risks? Make an inspection trip around your power plant, check the torrid zones where heat, moisture and corrosive vapors are busy at their destructive work and rewire with Deltabeston Asbestos-insulated Cables.

The Deltabeston product shown here is a three-conductor power cable with lead sheath, jute bedding and interlocking armor. It was designed for a central station to handle high current densities, during

peak load periods. It has fine resistance to high ambient temperatures. It's flame-proof and physically tough. The armor takes the place of rigid conduit and gives the cable the same protection. Construction without interlocking armor or jute bedding can be supplied. Also available with asbestos braid instead of lead sheath. There's a Deltabeston Cable for every installation where heat, flame, moisture, oil, grease and corrosive vapors are a problem.

For additional information write to Section Y1256-8, Appliance and Merchandise Dept., General Electric Co., Bridgeport, Conn. Deltabeston Cables are distributed nationally by Graybar Electric Co., G-E Supply Corp., and other G-E Merchandise Distributors.

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GENERAL & ELECTRIC



# Cast Lug Performance at a Stamped Lug Price

Each part of Frankel Flexilugs is precision-built of special materials to assure maximum overall performance. Each Lug fits many wire sizes. Works equally well on solid, stranded, flexible and extra

> flexible cable. All current in lug carried through 100% conductivity copper which makes full contact around the wire.

Catalog 4-C mailed upon request



# For a quick, sure knowledge of electric circuits and machines

Through a single, practical manual

-both direct and alternating current -minimum of mathematical explanation

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T HIS expertly-written manual supplies you with a clear, concise description of the broad field of both direct and alternating current electric circuits and machines between the covers of a single volume. It does this with a few mathematical explanations and analogies as possible, using only simple algebra when necessary.

when necessary. Here is a practical manual for the professional man—demonstrating the physical action that takes place, rather than analyzing the theory behind. It will help you to master all of the vital elements of modern electrical usage.

Just published!

Electric Circuits

and Machines

An Introduction to Practical Electricity

By ENGENE C. LISTER

# ELECTRIC CIRCUITS AND

As introduction to Practical Electricity

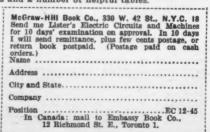
By EUGENE C. LISTER

Electrical Engineer, Stanley Engineering Co.; Formerly Supervisor of Electrical Theory Instruction,
Specialized Training Program, Iowa State College,

358 pages, 574°x 84'x, 233 figures, \$3.50

LIERE is a completely practical, highly instructive manual which will guide you through
the intricacles of circuits, batteries, magnetism, induction, generators, various kinds of
motors and controls, transformers, alternators, electrical instruments and electronic tubes more
simply and easily than you ever thought possible. It has been written for the man who needs
a good overall understanding of the field, yet doesn't want to spend hours poring over irrelevant
theory. Text material is illustrated with hundreds of figures and dlagrams—the appendix
supplies you with handy wiring diagrams, symbols and a number of helpful tables.

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heck over these topics: Construction of the Edison cell	SEE IT	
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Generator action of a motor	FREE	
Automatic control of D-C motors		
Transformer construction		
The repulsion-start induction motor	SEND	
Electronic tube elements	SEND	
The grid-controlled	COUPON	





Cornered during a "seventh inning stretch" at recent Chicago confe-ence of the International Associaence of the International Association of Electrical Leagues are (Lio R) H. F. Bennetts, Kansas City Electric Association; Sheridan Taylor, Electrical Association of Philodelphia; Elias J. Strong and Ora H. Barlow of the Intermountain Electrical Association of the International Electrical Association of the International Electrical Association of the International Electrical Electrical Association of the International Electrical Electric trical Association, Salt Lake City, Utah.

published by the McGraw-Hill Book Company, Inc., 330 W. 42nd Street, New York, 18, New York, and is available at \$5.00 per copy.

## INDUSTRIAL ELECTRIC LAMPS AND LIGHTING

Combining theory and application with detailed instructions for use with proper type reflectors for indoor and outdoor lighting "Industrial Electric Lamps and Lighting" covers every type of industrial lamp. For student, architect, engineer or electrical contractor working with lighting designs and applications, it forms an excellent reference book, combining and der one cover technical data on light sources, types of reflectors or equipment, a chapter on lighting design wiring data, etc.

Modern lighting is approached from the science of seeing angle in the fir chapter, in which factors entering i the design of a lighting layout are d cussed briefly. Light sources discussed include the tungsten filament lamp in its multitude of sizes, shapes, colors, and characteristics, as well as cury, sunlight, fluorescent, bacterical and black light lamps. Over 200 illis trations are used, as well as many table which will be found useful in lighting design and calculating. Written by Edwin S. Lincoln, Consulting Engineer and Fellow AIEE "Industrial Electric Lamps and Lighting" is published by Essential Books, 270 Madison Ave. ELEME FLECT

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New York 16, N. Y. It is 5½ in. by 8½ in in size, contains 342 pages, and its price is \$3.00.

# ELEMENTARY ENGINEERING ELECTRONICS

The fundamental principles of electron tubes, and their applications in industry, particularly in the field of instrumentation, are presented in simple language in a new book, "Elementary Engineering Electronics." It has been written so that it does not require too much background knowledge about electronics, and yet not so elementary that it will fail as a practical guide for practical men seriously interested in the application of electron tubes in their everyday work.

The book begins with a simple explanation of the nature of electricity and, with this as a foundation, proceeds logically to explain the action of all the different types of electron tubes in commercial use. Throughout the entire book no new principle or action is introduced until the fundamentals underlying such principle or action have been fully disclosed. Whenever possible, use is made of mechanical or hydraulic analogies.

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There are 34 conveniently short chapters. The book begins with a discussion of "The Nature of Electricity," and proceeds through descriptions, principles, and characteristics of the various tubes, tube applications, and into the "conclusion" or final chapter in which control and regulation is presented. There are 344 pages in this cloth bound book, size 5 by 8½ inches,



Report of Electrical Committee Action on Article 410, Fixtures, was presented to the Eastern Section, lAEI Annual Meeting by C. A. Ward, Fourth Vice-President, and Chief Electrical Inspector, City of Paterson, N. J.



# Rugged Lightweight! GOODRICH VAPORLITES



With Shallow Dome Reflector

Designed to serve a wide variety of industrial applications, Goodrich Vaporlites are constructed entirely of cast aluminum, combining light weight with ruggedness and corrosion-resistance. Here's lasting protection and freedom from service interruptions.



With Angle

Listed as vapor-proof by Underwriters' Laboratories, Goodrich Vaporlites assure complete safety. The lamp itself is glass enclosed and protected by a heavy guard. A gasketed socket seals the wiring chamber to make it completely airtight.



With Guard Only

You can fit Goodrich Vaporlites to your exact lighting requirements with standard dome, shallow dome, or angle reflectors, finished in permanent porcelain enamel. Reflectors are independently mounted to permit easy removal of globes and guards. Write for literature.

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# \*COLOVOLT COLD CATHODE INDUSTRIAL FIXTURES



Here is the new Colovolt industrial fixture, one of a complete line of industrial and commercial "packaged" units. Equipped with the standard 93" Colovolt 10,000 hour lamp, Colovolt fixtures may be used singly or in continuous line lighting in multiples of 8 feet. Instantaneous starting, no flickering, guaranteed for 1 year ex-

cept for failure due to breakage are extra advantages of the Colovolt Cold Cathode low voltage fluorescent lamp. The long life expectancy of Colovolt lamps may be realized even when constantly turned on and off, and pre-scheduled re-lamping, with no loss of production or time, is now possible with Colovolt installations.

Simple and easy to operate. Thousands are in suc-

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Installation work goes faster, easier, and at a lower cost when you have a Tal's Prestal Bender on the job. This efficient, light, portable machine handles all pipe and conduit up to 3". Makes perfect bends, up to 90°, cold, in one single operation. No need to waste labor by replacing the pipe three to six times to make a bend. Does a good workmanlike job — smooth, uniform bends without kinks or wrinkles.

and it contains over 250 numbered illustrations. The author is Andrew W. Kramer, Managing Editor of Power Plant Engineering, Member AIEE, Associate Member IRE. It is published by Instruments Publishing Company, Pittsburgh, Penna. Price \$2.00 postpaid.

# MANUFACTURERS NEWS \_\_\_\_\_

#### GENERAL ELECTRIC CHANGES

The Motor Division of General Electric's Apparatus Department has been reorganized, being separated into four divisions and one section.

W. H. Henry, formerly manager of the Motor Division, is appointed assistant manager of the newly-created electronic charge of the motor business. The following Division managers have been appointed: A. W. Bartling, manager Fractional Horsepower Motor Division; Eliott Harrington, manager Induction Motor Division: J. T. Farrell, manager D-C Motor Division; and P. A. McTerney, manager Synchronous, Large D-C, and Generator Division.

E. A. Green, who during the war has been on war manufacturing assignment, returns to the motor organization as general assistant to Mr. Henry. D. E. Moorhead, who recently returned from the armed forces, is appointed assistant to Mr. Henry to give particular attention to motor sales activities. O. F. Vea continues in charge of the motor marketing and promotion section and A. A. Merrill in charge of forecasting, order budgets and statistics group for all motor lines.

The transfer of G-E's Standards Division from the Apparatus to the Executive Department, with L. F. Adams as manager, has been announced. At the same time announcement was made of the establishment of the Standards Advisory Committee with Mr. Adams as chairman, H. W. Robb as secretary and a representative from each department

The Navy Ship, Merchant Ship, and Diesel-Electric Divisions, now a part of General Electric's Federal and Marine Divisions, have been consolidated into a new Marine Division. Simultaneously, announcement was made of the appointments of E. K. Henley as manager and W. H. Wild as sales manager of the new Marine Division and the transfer of F. C. Ruling to Washington, D. C. as assistant manager of G-E's office there.

L. D. T. Berg, for the past five years a sales engineer in G-E's Welding Division, Schenectady, has been appointed welding specialist of the company's Atlantic District wiith headquarters in Philadelphia.

The appointments of Clayton P. Dunning as manager of the newly-organized New York Appliance Sales District of G-E and Carleton A. Reeves as manager of the company's Northeastern Appliance

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ales District, Boston, have been anunced.

Don C. Ross has been appointed repretative in Kansas City, Mo. for G-E locks, fans, heaters, sunlamps, heat lamps nd heating pads.

The appointment of J. A. Foley as nanager of the East Central District of he General Electric Credit Corporation as been announced.

Harold A. Olson, who for the past six ears has been assistant manager of G-E Jamp Department's Atlantic Sales Disrict in New York City, has been named anager of that district. Mr. Olson succeeds Herbert B. Hyrtle, who will con-tinue to serve Atlantic District in an dvisory capacity.

Warren P. Thayer, for many years a alesman with the lamp department's Midand District, has been named manager of Midwest Sales District in Kansas City. Mr. Thayer succeeds Everett G. Agee, who became assistant manager of Atlantic

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William H. C. Lehman, for the past ive years a member of the Apparatus Agency Division of General Electric's Industrial Divisions, Schenectady, N. Y. been appointed assistant manager of apparatus sales of the General Electric Supply Corp, Bridgeport, Conn.

## APPLETON ELECTRIC **IAPPOINTMENTS**

Appleton Electric Company, Chicago, announces the appointment of William A. Davidson as Pittsburgh district manager with offices at 418 Bessemer Bldg., Pittsburgh, Pa. He succeeds C. L. Snyder, who has retired.

Luther D. Shank has been appointed district manager of the Philadelphia office, with headquarters at 1217 Race Street. Mr. Shank was formerly with the War Production Board where he was chief of the Electrical Materials Section.

## LT. COL. DIBNER RETURNS TO BURNDY

After nearly four years of Military service, Lt. Colonel Bern Dibner returns to



LT. COLONEL BERN DIBNER Mectrical Contracting, December 1945



Years' experience plus modern design is built into every R&S product.

R&S reflector contours are scientifically designed with high reflection factor providing a maximum of safe controlled light at minimum cost.

Thorough inspection and rigid factory controls insure longer life and low maintenance.

R&S explosion-proof lighting fixtures are supplied with a standardized base common to all sizes. Reflector globe assemblies of various capacities are interchangeable to suit conditions. No need to disturb mounting or electrical connections. Modern design simplifies mounting and affords a variety of conduit arrangements in one standard base. Installation costs are lower, parts fewer and ordering easier.

In hazardous areas, you can't afford to experiment. R&S explosion-proof and vaportight lighting fixtures are precision built and pass the rigid tests of Underwriters' Laboratories.

Specify R&S and be sure. Write for our 300-page catalog. You will find it valuable in planning new work and bettering existing installations to meet tomorrow's standards.



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RUSSELL & STOLL COMPANY EXPLOSION-PROOF, WATER-TIGHT, INDUSTRIAL LIGHTING FUXTURES AND EQUIPMENT, AUTOMATIC LOCKING "EVER-LOK" CONNECTORS

125 BARCLAY STREET . NEW YORK 7, N. Y



# CUSTOMERS WANT IT ... Extra Profit for You!

Cash in on the universal popularity of LumiNite, the strikingly attractive switch plate with the sealed-in electric glow lamp that turns on and off automatically as the switch is operated! Check on the many advantages listed below and you'll quickly see why your customers will appreciate your recommending and using LumiNite.

BEAUTIFUL OPERATES ON 2, 3 SPECIAL UNITS FOR SWITCHES

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OPERATES OF SPECIAL UNITS FOR MULTI-GANG SWITCHES

## By Underwriters

—Lights automatically when you turn room lights off!

—Goes out when room lights are turned on!

—Ends fumbling for switches in the dark!
—Provides a "safety" glow, helps you avoid stumbling!

-Keeps wall free of smudges from groping hands!

—Shows when you've forgotten to turn remote lights off!

—Serves as comforting night-light in nursery or bedroom!

Operates for less than 2c per year!

Lasts for years without a burnout!

Backed by an unconditional renewal

Backed by an unconditional renewal guarantee!

List Price \$100

"The Standard for Light Switching"

ASSOCIATED PROJECTS CO. 80 E. Long St., Columbus 15, Ohio his civilian post at the helm of Burndy Engineering Company, New York.

Lt. Colonel Dibner took leave from his company in 1942, to volunteer his services to the U. S. Army. He was given the rank of Captain, and, because of his technical knowledge and ability, was assigned to special work with the Army Air Forces Proving Ground Command and later with the Strategic Bombing Survey in Europe in 1944.

#### SYLVANIA PROMOTIONS

E. Finley Carter and H. Ward Zimmer were elected vice presidents of Sylvania Electric Products at a meeting of the Board of Directors last month.

Mr. Carter, who joined the company in 1932 as an engineer and who has been Director of Industrial Relations since 1941, becomes vice president in charge of Industrial Relations.

Mr. Zimmer has been general manager of operations of the Radio Division since 1943 and he now becomes vice president in charge of the Radio Tube Division.

## D. R. DOOLEY WITH CLARE & COMPANY

D. R. Dooley has been appointed vice president in charge of sales of C. P. Clare & Company, Chicago. Formerly assistant sales manager of Automatic Electric Sales Corporation, Mr. Dooley has long specialized in the application of relays and switches to electronic and other industrial uses.

#### **GRAYBAR APPOINTMENTS**

On November 1, Herbert Metz took over the duties of assistant Eastern District Manager for the Graybar Electric Company, with headquarters at 180 Varick Street, New York City. He has served since 1939 as general lamp and lighting sales manager in the company's executive offices.



HERBERT METZ

# Now Available-

Your guide to precise usage in working with ELECTRONICS terms

6500 clear-cut definitions and reference data

HERE is the book that every electronics and radio man has been looking for — an up-to-date, comprehensive dictionary covering all the terms used in electronics and its extensive practical applications, radio, television, communications, and industrial electronics.



For clear, precise definitions, accurate uses, well-illustrated descriptions, and for standardized spelling, abbreviating and hyphenating policy, this book will be a constant aid to everyone working with electronics and raise engineering—whether student or engineer, elettor, or engineering secretary.

Just Out!

# ELECTRONICS DICTIONARY

By NELSON M. COOKE, Lt. Com. USN
Executive Officer, Radio Materiel School
Naval Research Laboratory, Washington, D. C.

and JOHN MARKUS
Associate Editor, Electronics

433 pages, 53/4 x 83/4, over 600 illustrations, \$5.00

N OW at last here is an authoritative work to clarify and define the myriad new terms that have come into usage with the var growth of electronics and electrical enginering. Nowhere else will you find a dictionary comparable to this in scope and timelines. Nowhere else will you find such a thorough extensive, generously illustrated compilation.

This glossary fully covers terminology, principles, processes, equipment, abbreviation and colloquialisms in

Radio
Television
Industrial Electronics
Sound recording
Communications
Medical Electronics
Electronic heating
Electronic welding

Photoelectric controls, said devices, and introle detectors Facsimile Electronic motor central Long-distance telegraph and telephone

This excellent dictionary should be of constant usefulness both to the technician and in the most advanced electronics enginee, for its definitions are exceptionally precise and seem ate, and in most cases, each is complete in itself. Invaluable for its consistent abbrevising and hyphenating policy.

#### Send for a free-examination copy

MoGraw-Hill Book Co., 330 W. 42nd St., M. Y. II Send me Cooke and Markus' ELECTRONICS DICTIONARY for 10 days' examination, on spproval. In 10 days I will send \$5.00. plus for cents postage, or return book postpaid. (Focase paid on cash orders.)

In Canada: Mail to Embassy Book Co., 12 Richmond St. E., Toronto 1

Electrical Contracting, December 1945

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Donald R. Edge has been appointed assistant rural lines sales manager for Graybar. He will make his headquarters in Chicago.

Edwin Black, recently returned from service with the Army Air Forces, has been named assistant to vice president E. W. Cashman at general headquarters in New York City.

C. E. Kirkpatrick has been appointed manager at Albany, New York. He is replacing J. J. Portley who is retiring from the company.

Aubrey L. Jordan is taking over the duties of merchandising manager for Graybar in Nashville, Tenn., and C. A. Turner has been appointed merchandising manager in Des Moines.

### WAGNER CHANGES

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C.

Wagner Electric Corporation of St. Louis announces that J. D. Eby, manager of purchases, was elected secretary of the company to succeed the late J. W. Westcott. Mr. Eby assumes these new duties in addition to his present responsibilities as manager of purchases.

K. G. Baker is back with the Indianapolis office of Wagner Electric as a field engineer after over three years' active duty with the Army.

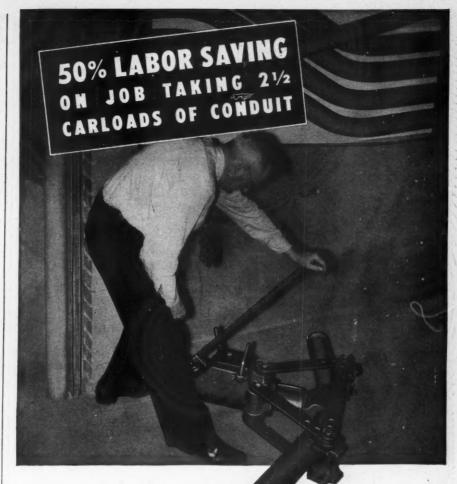
## O.Z. ANNOUNCES NEW DISTRIBUTION PLAN

A new sales policy has been adopted for the distribution of the O. Z. line of electrical products, by the O. Z. Electrical Manufacturing Company in Brooklyn, N. V.

Starting January 1, stocks will be carried by electrical distributors in principal cities from coast to coast and direct sales by O. Z. will be discontinued.

Maguire Industries, Inc. has announced the appointment of Robert M. Karet as manager of the newly-created electronic distributor and industrial sales department of the company. Under Mr. Karet's direction, all distributor and industrial sales of Maguire subsidiaries serving the electronic field will be coordinated. Mr. Karet will make his headquarters in the Chicago office at 936 North Michigan Avenue

The Acme Electric & Manufacturing Company of Cuba, New York has announced the sale of its Clyde, New York plant to the General Electric Company of Schenectady, N. Y. They took possession on December 1, 1945. This factory will



"A recent big job of ours called for the installation of 2½ carloads of conduit in various sizes. All of this was bent with a GREENLEE Hydraulic Bender and we saved at least 50% in labor hours and 10% on fittings and manufactured bends."

"This is typical of our several years' experience with a GREENLEE," reports Harry C. Korns, owner of Harry C. Korns Electric Co., St. Joseph, Mo.

You, too, can speed installations with a GREENLEE Bender... and savings made on one job such as above will more than pay for it!

Compact, portable, easily set up so that one man can quickly bend pipe up to 4½", rigid and thinwall conduit, tubing, bus-bars . . . right on the job!

Whatever your bending needs, there is a GREENLEE to do the work. For complete information on GREENLEE Hydraulic and Hand Benders and other

timesaving tools get free Catalog 33E. Greenlee Tool Co., Division of Greenlee Bros. & Co., 1812 Columbia Avenue, Rockford, Illinois.





OTHER GREENLEE TIMESAVING TOOLS FOR ELECTRICAL WORK
Hand Benders • Joist Borers • Cable Pullers • Knockout Tools • Pipe Pushers



Back on a peace basis once more! That means the Aerovox line of motor-starting capacitors once again includes the widest selection of both exact-duplicates and those universal types that served so well during the war shortage. You can now get replacements exactly matching the units you're replacing - even to such details as the insulating jacket, as here shown. Yes, be sure to make it AEROVOX for those replacements—and you'll be getting just the right types for the right jobs.

#### Ask Your Jobber . . .

Ask him for AEROVOX motor-starting capacitors. He either has them or can get them for you. Ask for the latest Aerovox Catalog. Or write us direct.



be used by General Electric for the manufacture of fluorescent ballasts.

James A. Comstock, vice president of Acme Electric, together with the managerial and engineering personnel has moved to Cuba, N. Y.

Acme Electric also announces the establishment of a branch factory at Allegany, N. Y., which was formerly a branch of Electrical Reactance Corp.

Charles B. Pickering, formerly industrial application engineer in Connecticut for five years and more recently field engineer on radar equipment for the Bureau of Ships at Charlestown Navy Yard, Boston, has recently joined the Allen-Bradlev Boston office as sales engineer. He will serve the New England territory as application engineer for solenoid motor

Major E. J. Collins has returned from the Army Air Corps to Hatheway and Company, Jersey City, as sales manager of Mell-O-Chime door chimes. Hatheway and Company act as national sales representatives for the Mell-O-Chime and Signal Corp. of Chicago.

Anthony L. McCabe announces the formation of McCabe Lighting Corporation, 172 Newbury Street, Boston, Mass. Mr. McCabe recently disposed of his interest in Litecontrol Corporation in order to more fully devote his energies to the design of specialized lighting and the production of custom-built equipment.

American Phenolic Corporation, Chicago is building a new three story and basement building. The new building. adjacent to the main plant, will be used exclusively for the production of plastic items both for the electronic trade and other industries

After three years' service with the Armed Forces, Lt. Harry C. Dever is back with the Glassport, Pa., division of the Copper-weld Steel Company. He will be in charge of the Atlanta office and cover the states of Georgia, Florida, South Carolina and North Carolina.

Charles H. Morse III has been elected vice president of Fairbanks, Morse & Co., Chicago. Mr. Morse will be in charge of research patents, traffic, the company's western pump division and the Inland Utilities Co. His headquarters will be in Chicago.

# SIMPLICITY PLUS! New NON-INDUCTIVE CABLE RACK

for INDUSTRIAL PLANT WIRING



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Radically different, the new M. & W. Non-Inductive Cable Rack is designed for A.C. or D.C. systems. Racked cables only partially surrounded by metal eliminates any chance of induced current in the rack. Impedance reduced with cables mounted in delta formation. Rack of one-plece construction . . . installation of cables made quick and easy through the use of split bushings.

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EAST PALESTINE, OHIO

The "ONE-MAN" HAMMER For TEN-MEN'S WORK



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## **ELECTRIC** HAMMERS

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\$4.00 every hour they're used -that amounts to \$160,000 per week.





DRILLING

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HOMER CITY, PA. 690 LEXINGTON

The Standard Transformer Company of Warren, Ohio is now represented in Northern New York State by the firm of Hunter and Bell. Offices are located at 259 Delaware Avenue, Buffalo and 625 Camberland Avenue, Syracuse, with Fred L. Grant in charge of the Syracuse office. They will serve all of Upper New York State, north and west of Albany.

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The Russell & Stoll Company, Inc. of New York have appointed the firm of Wagner-Green as their representatives in Northern Ohio.

Reliance Electric & Engineering Company, Cleveland, has announced the appointment of Harold J. Thompson as district manager in Gary, Ind. He will serve the industries of the Calumet and Northern Indiana districts, and will make his headquarters in the Gary National Bank Building.

Jack Beebe will have charge of the manufacturing and distributing of the "S-N-C" transformer division of the Swain Nelson Company, Glenview, Ill.

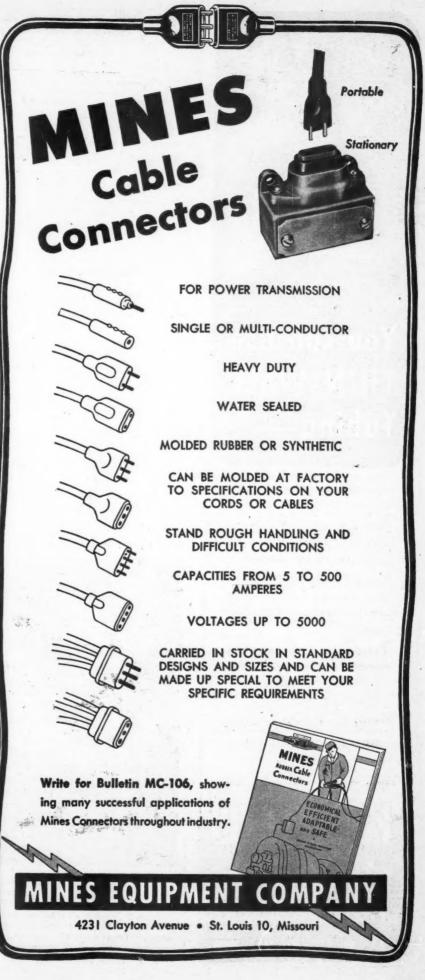
The Lincoln Electric Company, Cleveland, Ohio has announced election of H. F. Kneen as vice president in charge of manufacturing and G. G. Landis, as vice president in charge of engineering.

Alreon Manufacturing Corporation has amounced the acquisition of the Lewis Electronics, Inc.

National Electric Products Corporation, Pittsburgh has named George W. Hartner sales promotion and advertising manager.

Ilg Electric Ventilating Co., Chicago, has announced two new additions to the sales staff. R. E. Pauling has been named manager of the Tulsa, Oklahoma office and Marion A. Elliott has been appointed to the staff of the Detroit, Mich. office.

The Lau Blower Company has acquired a new building in Dayton, located five blocks from their present plant.





—at ANY outlet of ANY Kondu fitting.

Just slip out one bushing and slip in another. No extra pieces are needed.

Every Kondu box is a union, and can be taken out of the line without disturbing conduit.

Practically unbreakable, Kondu fittings are 100% re-usable. Self-aligning... vibration-proof.

Write for the Kondu catalog.

KONDU CORPORATION Erie, Pa.

KONDU MFG. CO. LTD., Preston, Ontario



Slimline Sells Sporting Goods

[FROM PAGE 61]

moved for cleaning or access to the fixture wiring and auxiliaries. An aluminum frame, hinged to the fixture body, supports the metal louvers, painted flat white. Similar design features apply to the surface type units also.

The ballasts for the show case lighting units are mounted to a metal enclosure which projects above the case top where adequate ventilation is assured.

#### The Wiring System

The wiring system, is the conventional radial distribution type. The existing 200-ampere service was replaced by a 600-ampere unit to serve the combined light and power load. Service throughout the building is 120/208-volt, 3-phase, 4-wire. Lighting is balanced on the three phases with the line side of the fixture auxiliaries connected to the 120-volt circuits. Voltage on the lamp side of the ballasts is 700 for starting and 290 for operating the lamps.

Circuits from the distribution panels are installed in thin-wall conduit to accessible connection boxes adjacent to fixture locations. Flexible conduit



The Twenty-First Annual Meeting of the Eastern Section, IAEI, held at Hotel New Yorker, New York City, on October 22-24, was opened by its President, G. S. Casterline, who outlined activities over the past year and pointed up responsibilities and program ahead.

There Is
A Profit For YOU
In Automatically
Turning ON and OFF
ELECTRIC SIGNS—
LIGHTING SYSTEMS

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And Dozens of Other Applications
with the

2200-Watt AUTOMATIC Self-Starting TIME SWITCH Single Pole—Model 120 \$12.00

Why buy LESS
when you get the MOST
in AUTOMATICS

Prices Subject to Usual Discount & Terms

Write for Information

AUTOMATIC

Electric Manufacturing Co.
TIME SWITCHES—FLASHES

MANKATO . MINNESOTA



jumpers in the suspended ceiling connect the fixture housings to the boxes.

According to the electricians on the job, the large slimline fixtures were easy to install. When the new ceiling was suspended, substantial wood frames were installed to house the recessed units. The large fixture trough is simply inserted in the ceiling opening (two men can easily handle the unit) and the metal sides attached securely by screws to the wood frame which supports the entire weight of the fixture, thus relieving the electrical connections of all tension. Fixtures, in general, are controlled in groups from distribution panels at convenient locations on each floor. Fixtures came to the job completely wired.

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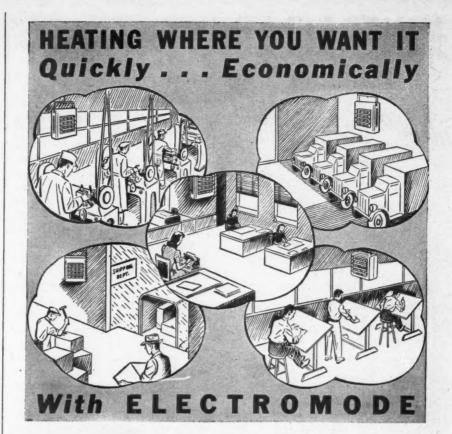
One unique feature is the time clock control of the main floor panel, designed so that any desired number or group of lighting fixtures can be left burning at night and be turned off at a predetermined hour. The hot legs of the 4-wire service to the panel go through a 3-pole magnetic contactor whose solenoid is operated by a time clock circuit. A single-pole toggle switch in parallel with this control circuit is located at the front entrance to the store. Upon leaving the store at night, this toggle switch is flipped to the "off" position and the clock is in the circuit, controlling the entire panel and all the circuit switches left in the "on" position. The first person to open the store in the morning turns the toggle switch "on" and this cuts out the time clock control of the magnetic contactor and returns the panel to service again. The flexibility of this system lies in the fact that no specific number of units are permanently under time clock control. Depending upon the "night display lighting" plans of the owner, either one, a dozen, or all the switches on the main floor panel can be placed under this control.

#### Other Electrical Features

Intelligent application of electrical equipment in this store is not confined to lighting alone. Other features installed for customer and personnel comfort and health, and for more efficient operation include:

Germicidal Lamps—These units are installed in all washrooms, rest rooms, locker rooms, and passenger elevator.

Air Conditioning and Cleaning—The entire building is air conditioned. Installed with this system is a Precipitron unit which electrostatically cleans all air circulated in the building. It is estimated, this installation will save





This type Electromode (from 10 to 60 KW) is for suspension mounting only; other models (1.5 to 7.5 KW) for either suspension or portable mounting

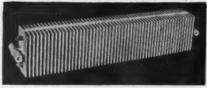
# **All-Electric Unit Heaters**

Have clean, low cost, healthful warm air in-aminute, anywhere desired . . . in stockrooms, factory areas, warehouses, foundries, isolated buildings, exposed areas, or any section extended beyond installed heating range. Improve efficiency, increase output and guard your employees' health with Electric Unit Heaters. There are no exposed glowing resistors, no incandescent hot wires with Electromodes, yet all the electrical energy is converted 100% into heat, distributed by means of fans and deflectors.

Electromodes owe their great efficiency, long life, freedom from fire or explosion hazard to the special patented heating element. Sheathed elec-

tric resistors are cast into and completely embedded in a one-piece finned aluminum casting. Since the fins are an integral part of the casting, there

are no dead air spaces to hinder the efficient operation of the grid. Due to the exclusive one-piece design, durable construction and large convection surface, Electromode Unit Heaters have high B.T.U. output at a safe, low operating temperature.



Patented Heating Element . . . No hot wires or glowing resistors. The sheathed resistors are cast in a one-piece finned aluminum castina.

#### EASY TO INSTALL

No expensive piping or piping connections are required. Electromodes are quickly installed—wherever circuit wires can be run. They are easily removed and relocated as the need develops. Simple to control and economical in operation, Electromodes are made in a wide range of capacities to meet a variety of requirements.

Send for latest Bulletin 45-U and Heating Analysis Survey Form. ELECTROMODE CORPORATION, Div. of American Foundry Equipment Co., 434 So. Byrkit Street, Mishawaka, Indiana.



ELECTROMODE Electric Unit Heaters

# MINERALLAC

Steel HANGERS, CLIPS, STRAPS



Minerallac Cable, Conduit and Messenger Hangers are STEEL. Easier, quicker to install; permit speedy, compact wiring; economical. Also in Everdur . . . Porcelain Insulating Bushings available.

Jiffy STEEL Clips (Pipe-clamp) require only one screw, nail or bolt; rib-strength-ened; for hanging pipe, conduit, BX cable, mounting coils, etc. Millions in use.

Steel Straps for Messenger-cable services on outlet boxes; may be used in conjunc-tion with hangers.

Order from your Electrical Wholesaler. Send for literature.

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# BETTER LIGHTING IS A NATURAL RESULT WITH MULTI



• All time favorites . . . that's the way contractors feel about the MULTI line. They have good reason too—MULTI is complete—they can get the proper unit for any type of installation—maintenance is simple—no after worries. Here is your modern, flexible line of Reflectors that give long-time service and better lighting.

Send for Complete Catalog

ELECTRICAL MANUFACTURING CO. 1840 W. 14th ST., CHICAGO, ILL.

the services of one janitor per year, reduce lighting maintenance and interior decorating costs, keep stock clean, and eliminate the prevalent practice of selling soiled merchandise at a

Complete Intercom System-Considerable time, effort, and "running around" is saved by the installation of a complete intercommunicating system with master stations in each executive office; buyers offices; stock, shipping and receiving departments. One unique feature of the setup is the two-way unit in the truck alley with switches to contact either the receiving or shipping departments. The driver merely flips the proper switch, announces his arrival with a delivery or for a pick-up and he is immediately accommodated.

There may be a tendency on the part of some to consider the electrical installation in this store as somewhat gold-plated-embellished with a lot of impressive sounding gadgets. Compared with past standards, in general, this may have some foundation. Business and scientific development and progress go hand in hand. The astute merchant is learning to utilize technological developments to his own advantage. Each feature outlined above was installed purely on the merits of its functional value—the planned lighting pays dividends as a merchandising tool; the air cleaning system definitely reduces operating costs; the intercom system promotes office efficiency; the air conditioning and germicidal units add to the comfort and morale of customer and employee. We have, in this installation, a model example of what electrical accessories can do for the commercial business establishment.



E. E. Larson, Riverside city electrician, S. W. Section President, H. L. Gerber, S. W. section Secretary Treasurer and J. J. Siddall, H. H. Robertson Co. at the San Francisco meeting of the IAEI.

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# **Electrical Maintenance** and Repair Library

5 volumes, 2042 pages, 1721 illustrations

Gives you the "know-how" to tackle any wiring or motor job. Five books show you HOW-to install all types of motor and generator units-to inspect and repair mount starters and generators-to diagnose motor and generator troubles—to figure new wishings for old cores, DC and AC winding-to test armature windings, test inducing motors, etc., etc. The new book is full of trouble-shooting charts that show quickly symptoms, causes, specific remedies, etc.

Includes trouble - shooting book

Now in addition to four well-known practical both as a details of testing, connecting, rewinding, instilling all maintaining electrical machinery, the Library isometistafford's Treubles of Electrical Hautenance, aspecial two giving helpful maintenance information, special two-shooting charts, explanations of symptoms and cause of machinery troubles, specific remedies, etc. This sets library gives you the ability to handle bigger job un surety of results.

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# Tolerance Control Through Electronic Timers [FROM PAGE 63]

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grind and closing it for the finish grind. The second relay is in the grinding feed motor control circuit (Fig. 3 and 4) automatically feeding the grinding wheel into the bearing race and retracting it for each operation. The speed of this d-c motor is manually controlled by suitable rheostats. Other motors on the grinder are controlled through suitable relays in a sequence control panel at the base of the unit (Figs. 5 and 6).

Experience with vacuum tube control on these Van Norman radius grinders has indicated a reduction of approximately 50 percent in rejected parts (those with either too small or too large a radius in the bearing race). Maintenance also has been considerably reduced. A monthly checkup is made on each machine (about 40 radius grinders now have vacuum tube control) at which time all relay contacts are cleaned, circuit wires checked for loose connections and oil seepage, and vacuum tubes checked and tested (Fig. 7). Under wartime operation averaging twelve hours per day, six days per week, the tubes lasted from eight months to a year. Normal peacetime schedules would probably prolong tube life. Chief electrician Franklin G. Koch keeps the machines in A-1 operating condition. Numbered among his instruments for testing are the following: A voltmeter, ammeter, milliammeter, vacuum tube tester, and tester for condensers. Machine breakdowns have been practically unknown, with none that occurred attributed to electrical control failure.



Trouble-free operation of the electrical system of the Food Machinery Corp., Hoopston, Ill., is the responsibility of maintenance electricians R. A. Peterson (left) and Lyle D. Miller.



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"JIFFY" SNAPIN BLANKS

"Jiffy" Knockout Seals are safe, cost less and are easy to install. Only one piece, they snap into place. No tools necessary.

"Jiffy" ADJUSTABLE CUTTER
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The Dependable Machine Screw Anchors

For machine screw or machine bolt anchors, it will pay you to specify Chicago Expansion Nuts. These dependable anchoring devices offer the following advantages:

- Quickly installed—a few hammer taps sets them.
- 2. Work can be easily dismantled.
- 3. No part of the anchor projects after removal from floor or wall.
- 4. Large stock—IMMEDIATE DE-LIVERIES.

Chicago Expansion Nuts have standard machine screw threads. Available in all sizes from No. 6 up to and including "4". Setting tool free of charge.

IMMEDIATE DELIVERIES

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CHICAGO EXPANSION

2231 W. Ogden Ave. . Chicago 12, III

#### NECA Convention Report

[FROM PAGE 53]

ture. It covers many new phases of farm wiring not previously covered, such as wiring for sweet potato storage, tobacco curing, usual poultry and dairy wiring, etc., said Mr. Brand.

Sponsored by five major trade associations in the electrical industry, the National Adequate Wiring Bureau was organized in 1938 for the purpose of assisting, in every possible way, to spread the "gospel" of adequate wiring installations in the homes of America, S. J. O'Brien, NECA representative on the NAWB, told NECA members. The sponsors are: Edison Electric Institute, International Assn. of Electrical Leagues, National Electrical Manufacturers Assn., National Electrical Wholesalers Assn., and the National Electrical Contractors Association. The program is carried out through over 200 local groups of electrical leagues and electric utility companies, Mr. O'Brien said, and has consumer interest uppermost.

"Every branch of the electrical industry will benefit from the NAWB program" Mr. O'Brien stated, "but no other branch is in a position to receive more direct benefits than the electrical contracting industry." He warned, however, that there will be tremendous competition between the various branches of the construction industry for the home builder's dollar in the building boom era upon which the nation is about to enter. NAWB is telling the public and all who are interested in home construction why a little more money must go into the electrical contract if the home is to meet its



NECA Chapter Managers E. H. Herzberg, Milwaukee, Wis. Chapter; Temple Wheeler, South Texas Chapter, San Antonio, Texas.

## 110-Volts A.C. from Direct Current

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with KATOLIGHT ROTARY KON-VERTERS Change 32, 110 or 220 volts D.C. to standard 110-volt, 60-cycle A.C. for operating radios, electronic & sound apparatus, electric signs, A.C. appliances, etc.



KATO ROTARY KONVERTER, 225 Waths Pioneers in the Building of Small Retary Converter Special motors and generators 25 to 800 cycles.

Also manufacturers of A.C. and D.C. generators ranging from 350 water through 25 K.W.; power plants; Frequency Changers; and Motor Generator Sets.

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• Recommended for use where Long Life is essential where Vibration is excessive, where Inaccessibility of lighting fixtures makes Replacement Difficult, where a Pilot Light is needed.

Available in a wide variety of sizes, shapes, candle power and voltages—standard and candelabra bases.

A large supply of all standard type are carried in stack, thus assume you prompt service at all time.

Write for catalog sheet 1-2 for full details or see your Electrical Wholesaler.

HORTH AMERICAN

1044 Tyler Street, St. Louis & Minim

Electrical Contracting, December 1915

lectrical needs, Mr. O'Brien stated. This is done through consumer educaon literature, such as the booklets Electrical Guide to the Postwar Home" for new houses, and "Vitalize Your Home" for existing homes.

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volts A.C.

Reviewing opportunities and probems facing the electrical contracting industry today, Joseph D. Keenan, Vice Chairman for Labor Production, War Production Board, said the industry stands on the threshold of unprecedented prosperity and opportunity to serve, and with its unmatched record of social consciousness should be able to cope with the puzzling new problems of atomic power, prefabrication and electronics."

Mr. Keenan said that extensive electrical installations will be required by industry expanding for peacetime production, and predicted that residential construction will become more and more an important part of the work of electrical contractors. He presented in general an encouraging and optimistic outlook for the electrical contractor, but cautioned that the time will come when the present pent-up demand will be satisfied. He urged the industry to seek new fields and constantly improve its products and services. Prices must be kept low and in line with actual cost, he said, and placed an equal responsibility on labor and management in this task

The overall volume of construction for the fourth quarter will be ten percent higher than if the war had continued, Mr. Keenan estimated, and said the 1946 rate is expected to rise more than 40 percent above the 1945 level. He assured there seemed to be no major shortages of electrical materials, fixtures and wiring devices, but said shortages of some construction materials such as lumber and brick might retard electrical construction.

Mr. Keenan asked the cooperation of the industry in working with government to smooth out the peaks and valleys of building activity, in operating at peak efficiency, and in price stabilization for homes.

A film describing lamp production and research was shown by W. H. Robinson, Jr., Manager, Advertising Division, Lamp Department, General Electric Company, Nela Park. Mr. Rohinson then presented a sales program designed for the electrical contractor covering the retail store lighting market. Much statistical information was given, which indicated that the market ahead is unprecedented, there is danger of underselling it, and that the store owners want fluorescent lighting.



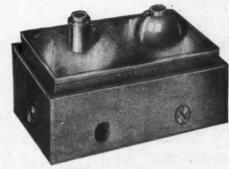


NO. 110 NON-ADJUSTABLE WATERTIGHT FLOOR BOX

The body is of iron with 3½ in. round brass cover plate. Shown here with No. 208 Receptacle and No. 207 Bell Nozzle.



NO. 280 NOZZLE WITH
NO. 200 COVER PLATE
This is a ten amp. 250 volt receptacle in brass housing, ½ in. brass



ADJUSTABLE GANG BOX

These Gang Boxes have solid partitions to separate high and low tension wires. Box bodies are 3 in. high, height to top of cover plate 3½ in.



"BULL DOG" INSULATOR SUPPORT

Convenient and secure for fasten-ing porcelain or glass insulators to exposed steel framework.



KEYSTONE FISH WIRE

Finest grade flat steel wire. sizes. Coils from 100 ft. up.



FULLMAN MANUFACTURING CO. LATROBE . . . PENNSYLVANIA

Electrical Contracting, December 1945

# WHERE TO BUY

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Kirkland Bulls-I-Units are lucar for building lamp annunciators. Just provide the proper size holes in the panel, then



insert the Kirkland lock into place. As-

assembly is then ready for installation. Connect incoming wires and

place in service.

Write for Catalogue
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repaired with NICHRO-CITE PASTE. Simply overlap ends, apply paste, curron current. Used by utility com-panies, etc. Family size, 31.00. 4 or size \$2.50. Satisfaction guaranteed. ARMSTRONG Mfg. Co., Box 861 F, Minneapelis, Min

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Power Product Engineering Textile World

Departmental Staff

McGraw-Hill Publishing Co., Inc. 330 W. 42nd St. New York 18, N. Y. The day's business session closengree of r with the announcement of the result are extended the election of NECA officers, hapters," 1

Robert W. McChesney, of Harrent that IB. Alexander, Inc., Washington, D. Operation a was reelected President. L. T. Allenause their Allen Electric Company, Tulsa, Okh mproving thoma was elected Vice President foublic better Division 5, and Leo L. Rosenberg Need for T. L. Rosenberg Co., Oakland, Calibertical is was elected Vice President for Division by anization

#### WEDNESDAY, OCTOBER 31

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nittees is

The annual meeting of the IBEWor training Employers Section, formed third day ut, he de session of the NECA program. After the urg subjects relating to labor-managemen organisand problems involving electrical works large in ers were combined to form this session industry.

E. C. Carlson, IBEW Employer raining in Section Chairman, and Labor Relation oint IBE

Committee Chairman, opened this ser ational st sion with a short history of IBEW or any a its organization and operation, and a Mr. Fr objectives. nen to ha

The value of local labor-management installation leadership was stressed by Ed. Both quar Brown, International President IBEW nanded, b He called on the electrical contracting lented co industry to develop a wider application daptation of labor and management cooperation elopment between each local union and local he rapid chapter of NECA. Praising the pathetectronic tern of labor-management cooperation address of developed during the past generation ations of between NECA and IBEW, national o developed associations, during which time there predicted has been no serious strike in the in and the dustry, he said the local cooperation echnical can and must be effected. "This high quiring n



Louis Horacek, Horacek-Hayden, Inc. hip trait to in the Rochester, N. Y.; Emil Preiss, NECA up in the ation of Division 1 field representative, New York City.

Electrical Contracting, December 1945 Electric

clossegree of national cooperation should hapters," he said. Mr. Brown pointed Harring that IBEW and NECA achieve co-D. Coeration and harmonious relations be-. Aller ause their objectives are the same-, Okamproving the industry and serving the

lent topublic better.

lenberg Need for skilled mechanics to handle

lenberg Need for skilled mechanics to handle anization and putting into action of nore local Apprenticeship Committees, varned Gordon M. Freeman, Internaional Vice President of IBEW. Time IBEWor training workers is fast running rd da ut, he declared, and gave as reason n. Af or the urgency the necessity to develop gener rograms and policies that will attract work large number of veterans into the ession adustry. He described apprentice ployen raining in the electrical industry as a lation oint IBEW and NECA endeavor with is senational standards regarded as a model BEW or any apprenticeship program.

31

and a Mr. Freeman predicted a greater future emand than ever for skilled journeynen to handle the mammoth electrical emem nstallation and maintenance job ahead. d. Both quantity and quality will be de-BEW manded, brought about by the unpreceacting lented construction program and the cation daptation of war-hastened electric deration elopments to peacetime uses. Placing local he rapid development of the field of pat-electronics, with all the marvels of ration adar, and the thousands of other appliration ations of the vacuum tube, second only o development of the atomic bomb, he there predicted new uses for electric power, e in and the opening up of a whole new ation echnical field. These new fields, rehigh uiring new knowledge and new skill, will require specially trained men if hey are to be efficiently and well hanfled. Mr. Freeman pointed out that B9 percent of the men in the armed forces have had mechanical training f some sort, which gives them a wonerful background on which to progress apidly and to go far in mastering the cessary skill, gain competence and be eady for the job ahead. Systematic raining through apprenticeship offers sound solution to this problem, he clared.

Results of tests for new employees uring the war confirms the value of raining, he said, and cited grading of pplicants seeking union membership n order to work in the Oak Ridge tomic bomb project as an example. verage grade was 37, yet a group of pplicants who had taken apprenticehip training courses received grades p in the 80s and 90s. Prompt organi-ation of local Apprenticeship Com-nittees is urgent to get these programs



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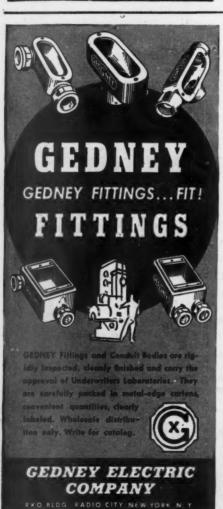




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going, before it is too late, he said.

Pointing out the advantages to the electrical construction industry in properly retiring its workers, G. M. Bugniazet, IBEW International Secretary outlined in detail an IBEW proposed industry-wide pension plan. "Proper care of workers in an industry is an industry matter" he declared.

The present IBEW security plan was reviewed in detail. It now provides that every member reaching the age of 65 years, who has 20 years good standing in the union, may be retired from the trade at \$40.00 per month pension, plus other benefits of maintenance of standing in the union at no cost, funeral benefits, etc. Assessments upon individual members, set up in 1928, are at very low rates, it was revealed. "We embarked upon our pension plan with more faith than actuarial accuracy," admitted Mr. Bugniazet.

It was pointed out that a principle of insurance is, that if the base is widened, more people can be served more stably. Officers of NECA some time ago were invited to discuss this problem with a committee from IBEW's International Executive Council. As a result of these meetings an agreement was reached upon a plan which was presented to the NECA membership at this convention.

Meeting in closed session, the NECA membership approved in principle an Employees Benefit Agreement which gives industry-wide support to the IBEW-developed and sponsored pension plan. By resolution, introduced by Lester F. Brooker, the Labor Relations Committee was authorized to negotiate such an agreement with the IBEW, subject to NECA Chapter ratification by a mail ballot. The ballot is to be taken within 60 days. By resolution also, the Labor Relations Committee was authorized to make such revisions in the text as may be recommended by legal counsel or required by governmental agencies, provided the proposed payroll assessment and other fundamentals of the proposed agreement are not changed. Pavroll assessments in the proposed agreement are to be an amount equal to one percent of the gross labor payroll paid to members of IBEW. This fund will supplement the pension benefit fund of IBEW which has been in existence 18 years.

This plan, philanthropic and social in nature, will cost much less than similar plans in force in individual companies it was claimed, and cost of administration will be kept at a minimum and will be borne almost entirely by local Chapters of NECA.

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Electr

How Much Will [FROM PAGE 70] It Cost Material \$18.00 (P) Purchase price of panel unit (See sheet 3, Fig. 4, light type) 3.25 (F) \$21.25 Service charges and return-10 2.13 percent.... \$23.38 Total Labor \$6.34 Installation cost Insurances, job costs etc.-20 percent 7.61 abor job cost General office and administrative 1.14 expenses-15 percent 8.75 0.87 Return-10 percent \$9.62 Total Estimated Sell—Material Estimated Sell—Labor \$23.38 Total (Bold Type Unit on Sheet 3)

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The cost of renewable fuses was used in order to meet the maximum requirements. This is not to be interpreted as an endorsement for the general use of renewable fuses.

#### Dead Front Panels

Sheet 5, Fig. 6, lists the units for dead front pull-out type panels. This sheet has one table for 250-volt and one for 600-volt units. The arrangement of the tables is similar to that used by the manufacturers for listing the equipment prices. The order of listing is the reverse of that shown for open type panels. Here the mains are listed first.

Again the procedure for estimating is practically the same as for the live front panels, but the selection of units is somewhat different. There are only two types of mains: "lugs only" and "pull out." The latter is seldom specified. The branch circuits for 30-ampere and 60-ampere sizes are figured in multiples of two since this is the usual circuit arrangement in this type of panelboard.

#### **Example IV**

Panel Specifications: A 250-volt, 3phase, 3-wire panel; 600-ampere mains (lugs). Four 30-ampere, four 60ampere and one 200-ampere pull-out branches. Space only for two 30-ampere and two 60-ampere branches.

#### **ESTIMATE**

Using Units from Sheet 5,	Fig. 6	
comp communication,	Unit	Extension
1-600-amp. mains (lugs)	\$80.00	\$80.00
2-30-amp. double		
branch (4 cts.)	19.70	39.40
2-60-amp. double		
branch (4 cts.)	34.00	68.00
1-200-amp. single	59.00	59.00
1-space (two 30-amp.)	6.50	6.50
1-space (two 60-amp.)	11.00	11.00
Estimated Selling Pri	ce	

#### **Determining Base Labor**

(installed)

\$263.90

No base labor is shown in the tables -only base material and installed selling price. To include base labor units would have added one more set of figures to an already complicated table. The base labor can be readily determined by simply subtracting from the selling unit the amount included for material (table units "P" plus "F" plus 10 percent), then dividing the result by 1.518. Or the constant 0.658 (the reciprocal of 1.518) may be used as a multiplier. The mark-ups used for labor (20, 10, and 15 percent) total 51.8 percent. See example III for an explanation of what each mark-up covers.

The following example indicates the method of determining base labor cost from the units shown in the tables on the preceding pages of this article.

Using the selling unit price of \$33.00 for the 100-amp, fused main on a 3phase, 3-wire, polarity panel (Example III), find the base labor involved in this installation.

Material = [("P" + "F") + 10%]= [(\$18.00 + \$3.25) + \$2.13] =

Total Labor = (Selling Unit-Material Cost) = (\$33.00 - \$23.38) =

Dividing \$9.62 by 1.518 = \$6.34 the base labor unit.

Multiplying \$9.62 by 0.658 = \$6.34the base labor unit.

This unit covers the complete installation labor (without mark-up) which includes such items as receiving, moving, setting, and making conduit and cable connections. In the preceding article it was stated that labor for connections at distribution centers was not included in the conduit and wire units. For accurate estimating, such labor belongs with the distribution center units.

The next article will be on motor wiring. As the labor for panel and cabinet connections has been included with the panel and cabinet units, the motor branch circuits will not have to carry allowances for such work.



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★ These companies have supplied additional buying information on their products in the 1945 edition of the Electrical Buyers' Reference

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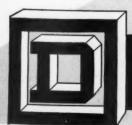












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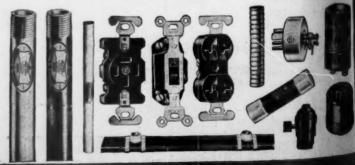
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